

*Gen forecast in 83-84
can 892*

incl 824

**SERVICE
PARTS
CATALOG**

MODELS

892 FORAGE HARVESTER

824 & 822 ROW CROP

880S SICKLE BAR

900W & 880W WINDROW PICK-UP

890E2 AND 890EN2

CORN SNAPPING ATTACHMENTS

ISSUE 10 - 83

(REPLACES ALL PREVIOUS ISSUES)

SPERRY  NEW HOLLAND

GENERAL INFORMATION

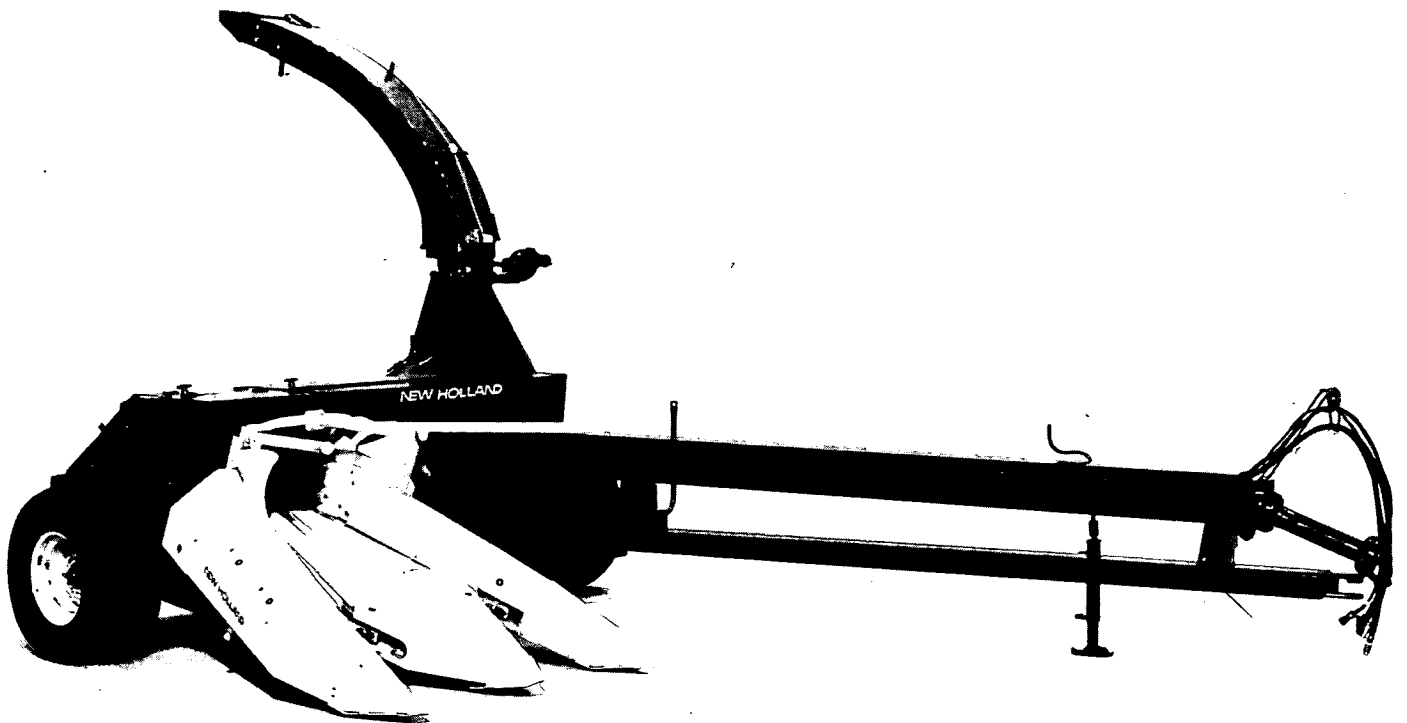
1. Whenever the terms left or right are used, it should be understood to mean from a position facing in direction of travel.
2. Throughout this manual you find common hardware, not illustrated, but listed in the description column. The service part immediately preceding a hardware listing is the part using these particular items for mounting purposes. This hardware is not included with the service part or assembly when ordered as a replacement.
3. Sperry New Holland, a Division of Sperry Corporation, is continually striving to improve its products. We must, therefore, reserve the right to make improvements or changes when it becomes practical and possible to do so; without incurring any obligation to make changes or additions to the equipment sold previously.

ORDERING PARTS

1. Please submit orders on the standard Dealer Order Form and mail to your Branch Office. The form should be completely filled in and any special routing so indicated. Telephone orders, being less accurate, should be limited to "emergency situations".
2. It is requested that parts be listed in numerical sequence, using the current New Holland part numbers. It is advisable to consult the Service Parts Price List and/or the Historical Reference List for part number supersession, package quantity, and other pertinent information.

A L W A Y S U S E G E N U I N E N E W H O L L A N D P A R T S

MODEL 892 FORAGE HARVESTER
(SHOWN WITH MODEL 822 ROW CROP)



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AND 890R3 ROW CROPS, SEE SEPARATE PARTS CATALOG.

RECOMMENDED INITIAL STOCK GUIDE 201 thru 205

METRIC AND INCH HARDWARE

ALLOWANCES HAVE BEEN MADE IN PUNCHED AND DRILLED HOLES TO ALLOW INTERCHANGEABILITY OF METRIC AND INCH DIMENSION HARDWARE IN FASTENING AND MOUNTING APPLICATIONS. HOWEVER, THIS INTERCHANGEABILITY DOES NOT APPLY TO TAPPED HOLES OR USING METRIC DIMENSION NUTS ON INCH CAP SCREWS, STUDS AND BOLTS. LIKEWISE, INCH DIMENSION NUTS CANNOT BE USED ON METRIC CAP SCREWS, STUDS OR BOLTS.

FOLLOWING IS A LISTING OF COMMON SIZES FOR SUBSTITUTION.

INCHES	MILLIMETERS
SCREW DIAMETER	
3/16"	5mm
1/4"	6mm
5/16"	8mm
* 3/8"	*10mm
1/2"	12mm
9/16"	14mm
5/8"	16mm
SCREW LENGTH	
5/8"	15mm
3/4"	20mm
* 1"	*25mm
1 1/4"	30mm
1 3/8"	35mm
1 1/2"	40mm
1 3/4"	45mm
2"	50mm
2 1/4"	60mm
2 3/4"	70mm
3"	80mm
3 1/2"	90mm
4"	100mm

*EXAMPLE: FOR MOST APPLICATIONS A 3/8" x 1" CAP SCREW AND NUT CAN BE REPLACED BY A 10mm x 25mm CAP SCREW AND NUT.

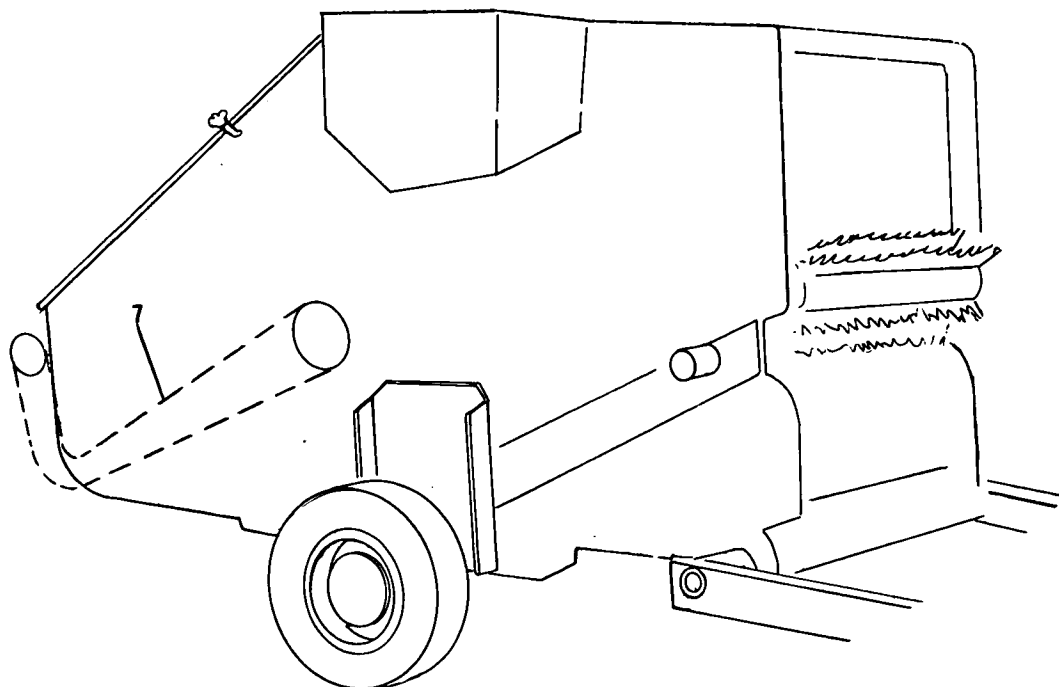
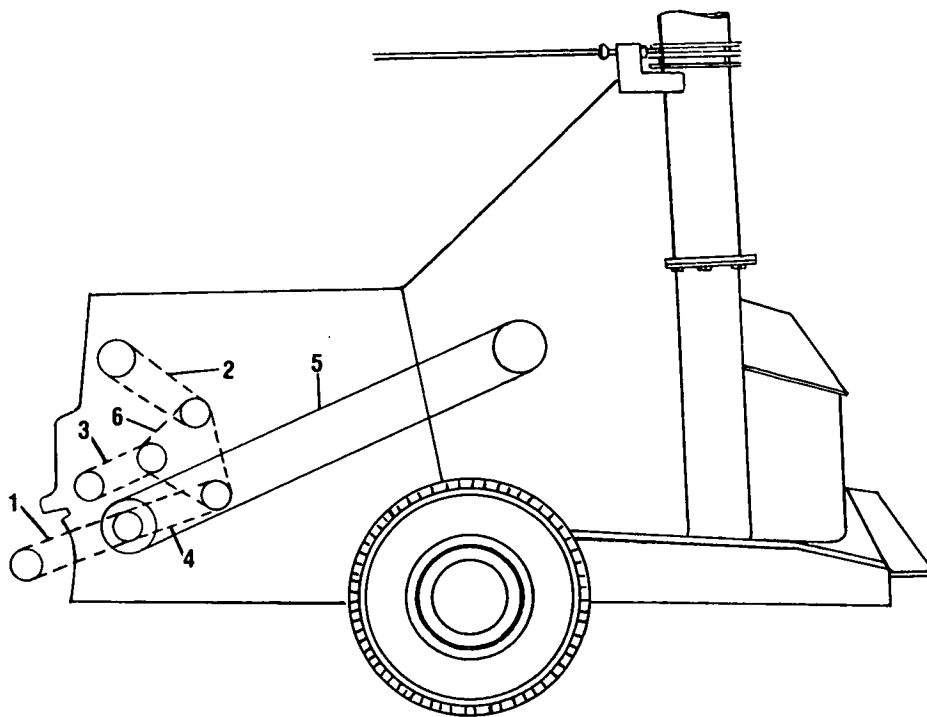
FOR ADDITIONAL SIZE INFORMATION AND POSSIBLE SUBSTITUTIONS, EITHER INCH TO METRIC OR METRIC TO INCH, PLEASE REFER TO THE CONVERSION TABLE IN THIS CATALOG.

CONVERSION TABLE

INCH FRACTIONS AND DECIMALS TO MILLIMETER EQUIVALENTS

INCHES		mm	INCHES		mm	INCHES		mm	INCHES		mm
Fract.	Dec.		Fract.	Dec.		Fract.	Dec.		Fract.	Dec.	
—	.0004	.01	—	.3	7.620	—	.7874	20	—	1.969	50
—	.001	.0250	5/16	.3125	7.938	51/64	.7969	20.241	2	2.000	50.8
—	.0039	.10	—	.3150	8	13/16	.8125	20.638	2 1/8	2.125	54
—	.005	.127	21/64	.3281	8.334	—	.8268	21	—	2.165	55
—	.0079	.2	—	.3346	8.5	53/64	.8281	21.034	2 1/4	2.250	57.2
—	.0098	.25	11/32	.3438	8.731	27/32	.8438	21.431	—	2.362	60
—	.01	.254	—	.3543	9	55/64	.8594	21.828	2 3/8	2.375	60.3
—	.0118	.3	23/64	.3594	9.128	—	.8662	22	2 1/2	2.500	63.5
1/64	.0156	.397	—	.3740	9.5	7/8	.8750	22.225	—	2.559	65
—	.0157	.4	3/8	.375	9.525	57/64	.8906	22.622	2 5/8	2.625	66.7
—	.0197	.5	25/64	.3906	9.922	—	.9	22.860	2 3/4	2.750	69.9
—	.0236	.6	—	.3937	10	—	.9055	23	—	2.756	70
—	.025	.635	—	.4	10.160	29/32	.9063	23.019	2 7/8	2.875	73
—	.0276	.7	13/32	.4062	10.319	59/64	.9219	23.416	—	2.953	75
—	.0295	.75	—	.4134	10.5	15/16	.9375	23.813	3	3.000	76.2
1/32	.0313	.794	27/64	.4219	10.716	—	.9449	24	—	3.150	80
—	.0315	.8	—	.4331	11	61/64	.9531	24.209	3 1/4	3.250	82.6
—	.0354	.9	7/16	.4375	11.113	31/32	.9688	24.606	—	3.346	85
—	.0394	1	29/64	.4531	11.509	—	.9843	25	3 1/2	3.500	88.9
3/64	.0469	1.191	15/32	.4688	11.906	1	1.000	25.400	—	3.543	90
—	.0472	1.2	—	.4724	12	—	1.024	26	—	3.740	95
—	.05	1.270	31/64	.4844	12.303	1 1/16	1.062	26.988	3 3/4	3.750	95.3
—	.0551	1.4	—	.4921	12.5	—	1.063	27	—	3.937	100
—	.0591	1.5	1/2	.5	12.700	—	1.102	28	4	4.000	101.6
1/16	.0625	1.588	—	.5118	13	1 1/8	1.125	28.575	—	4.331	110
—	.0669	1.7	33/64	.5156	13.097	—	1.142	29	4 1/2	4.500	114.3
—	.075	1.905	17/32	.5326	13.494	—	1.181	30	—	4.724	120
5/64	.0781	1.984	—	.5315	13.5	1 3/16	1.188	30.16	5	5.000	127
—	.0787	2	35/64	.5469	13.891	—	1.221	31	—	5.118	130
—	.0906	2.3	—	.5512	14	1 1/4	1.250	31.75	5 1/2	5.500	139.7
3/32	.0938	2.381	9/16	.5625	14.288	—	1.260	32	—	5.512	140
—	.0984	2.5	—	.571	14.5	—	1.299	33	—	5.906	150
—	.1	2.540	37/64	.5781	14.684	1 5/16	1.312	33.34	6	6.000	152.4
—	.1024	2.6	—	.5906	15	—	1.339	34	—	6.299	160
7/64	.1093	2.776	19/32	.5938	15.081	1 3/8	1.375	34.93	6 1/2	6.500	165.1
—	.1181	3	—	.6	15.240	—	1.378	35	7	7.000	177.8
1/8	.125	3.175	39/64	.6094	15.478	—	1.417	36	—	7.087	180
—	.1378	3.5	—	.6103	15.5	1 7/16	1.438	36.51	7 1/2	7.500	190.5
9/64	.1406	3.572	5/8	.6250	15.875	—	1.457	37	—	7.874	200
5/32	.1563	3.969	—	.6299	16	—	1.496	38	8	8.000	203.2
—	.1575	4	41/64	.6406	16.272	1 1/2	1.500	38.10	8 1/2	8.500	215.9
11/64	.1719	4.366	—	.6496	16.5	—	1.535	39	—	8.661	220
—	.1772	4.5	21/32	.6563	16.669	1 9/16	1.562	39.69	9	9.000	228.6
3/16	.1875	4.763	—	.6693	17	—	1.575	40	—	9.449	240
—	.1969	5	43/64	.6719	17.066	—	1.614	41	9 1/2	9.500	241.3
—	.2	5.080	11/16	.6875	17.463	1 5/8	1.625	41.28	—	9.843	250
13/64	.2031	5.159	—	.6890	17.5	—	1.654	42	10	10.000	254
—	.2165	5.5	—	.7	17.780	1 11/16	1.688	42.86	—	10.236	260
7/32	.2188	5.556	45/64	.7031	17.859	—	1.693	43	11	11.000	279.4
15/64	.2344	5.953	—	.7087	18	—	1.732	44	—	11.024	280
—	.2362	6	23/32	.7188	18.256	1 3/4	1.750	44.45	—	11.811	300
1/4	.25	6.350	—	.7283	18.5	—	1.772	45	12	12.000	304.8
—	.2559	6.5	47/64	.7344	18.653	—	1.811	46	13	13.000	330.2
17/64	.2656	6.747	—	.7480	19	1 13/16	1.813	46.04	—	13.780	350
—	.2756	7	3/4	.75	19.050	—	1.850	47	14	14.000	355.6
9/32	.2813	7.144	49/64	.7656	19.447	1 7/8	1.875	47.63	15	15.000	381
—	.2953	7.5	—	.7677	19.5	—	1.890	48	—	15.748	400
19/64	.2969	7.541	25/32	.7813	19.844	—	1.929	49	16	16.000	406.4

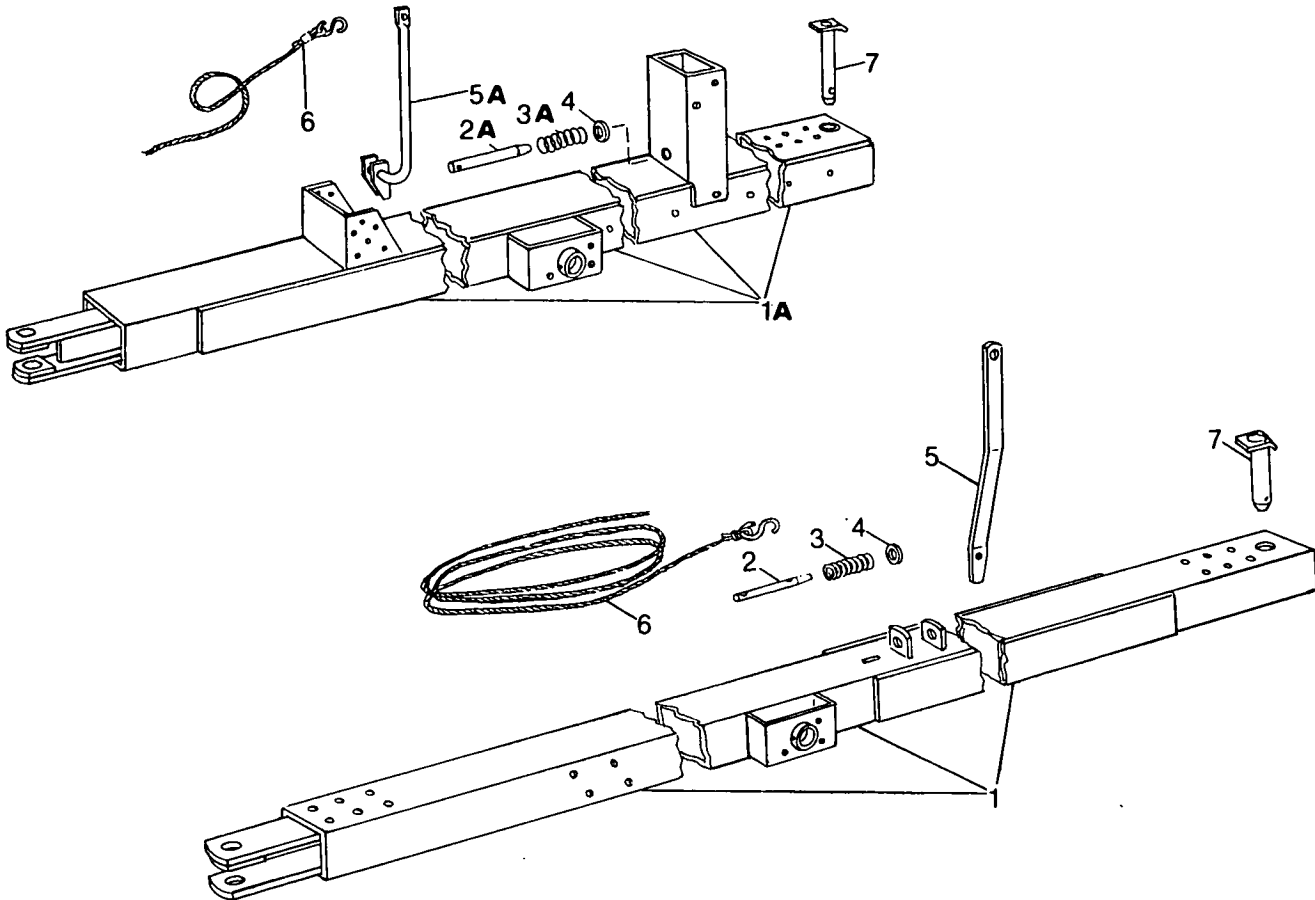
MODEL 892 FORAGE HARVESTER
BELTS AND CHAINS GROUP



MODEL 892 FORAGE HARVESTER
BELTS AND CHAINS GROUP

Ref. No.	Part No.	No. Used	Description
1	245126	1	Chain Assembly, Attachment Drive, RC 60, 60 Pitches
2	122469	1	Chain Assembly, Upper Feedroll Drive, CA 550, 21 Pitches
3	36314	1	Chain Assembly, Lower Feedroll Drive, RC 50, 44 Pitches
4	719133	1	Chain Assembly, Gearbox to Attachment Drive, RC 60, 36 Pitches
5	242307	1	"V" Belt Set, Reversing Gearbox Drive, Set of 3
6	719026	1	Chain Assembly, Feedroll Main Drive, RC 60, 96 Pitches
7	174980	1	Chain Assembly, Auger Drive, RC 50, 122 Pitches

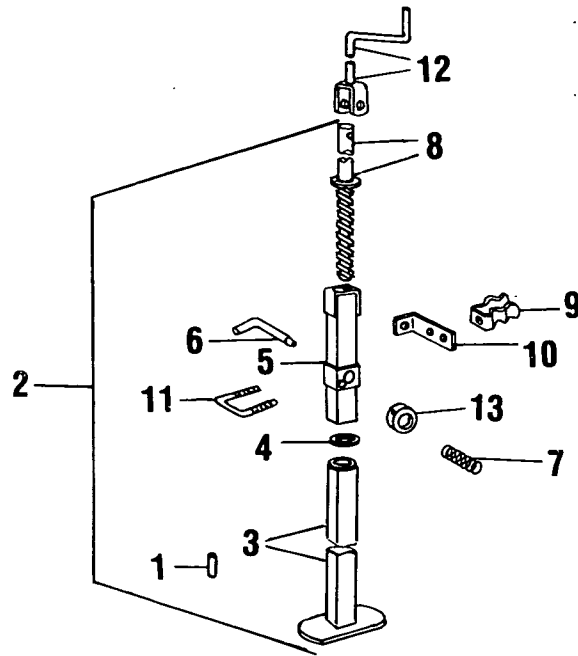
MODEL 892 FORAGE HARVESTER
TONGUE GROUP



Ref.No .	Part No.	No. Used		Description
		Short	Long	
1	*700689	1		Tongue Weld Assembly, Approx. 11'6" (3505mm) Long
	*700761		1	Tongue Weld Assembly, Approx. 14'6" (4320mm) Long
1A	**696639	1		Tongue Weld Assembly, Approx. 11'6" (3505mm) Long
	**696563		1	Tongue Weld Assembly, Approx. 14'6" (4320mm) Long
2	*136948	1	1	Pin
2A	**619107	1	1	Pin
				1 80753 Cotter Pin, 1/4" x 1 1/2"
3	* 28283	1	1	Spring, 3 3/8" (85.7mm) Long
3A	** 25458	1	1	Spring, 3 3/4" (95.2mm) Long
4	25069	1	1	Washer
5	*243270	1	1	Lever, Tongue Shift
5A	**619112	1	1	Lever Weld Assembly, Tongue Shift
				1 88546 Cap Screw, Hex Head, Grade 5, 3/8" x 2 1/4"
				2 80702 Washer, 3/8"
				1 88902 Locknut, 3/8"
6	46972	1	1	Rope Assembly, Includes "S" Hook
				2 222351 Pig Ring (Purchase Locally)
				1 34455 "S" Hook
7	627631	1	1	Pin Weld Assembly
				AR 88836 Cotter Pin, 5/16" x 1 1/2"

* Used on or Below Serial No. 387750
** Used on or Above Serial No. 387751

MODEL 892 FORAGE HARVESTER
JACK GROUP



Ref. No.	Part No.	No. Used	Description
1	88395	1	Roll Pin, 5/16" x 3"
2	+128437	1	Jack Assembly, Includes Ref. Nos. 3 thru 11
3	++626246	1	Jack Assembly, Includes Ref. Nos. 3 thru 11
3	528735	1	Jack Tube Weld Assembly
4	50600	1	Nylon Washer
5	+122483	1	Jack Weld Assembly, Requires ref. Nos. 9,10, & 11
	++626502	1	Jack Weld Assembly, Does not required Ref. Nos. 9,10, & 11
			1 87414 Lube Fitting, 1/4"-28
6	128375	1	Jack Pin
			1 87455 Roll Pin, 1/8" x 1"
7	26538	1	Spring
8	218784	1	Jack Screw, Weld Assembly
			1 87336 Spring Pin 3/16" x 7/8"
			1 67469 Plain Washer, 3/4"
			1 87398 Cotter Pin, 3/16"x 1 1/4"
9	* 163902	1	Spring Clip
			1 88165 Cap Screw, Hex Head, Grade 5, 1/4" x 5/8"
			1 84922 Speed Nut, Type "U", 1/4"
10	* 217392	1	Bracket
11	* 217391	1	"U" Bolt
			2 280129 Hex Locknut, 1/4"
12	* 169703	1	Crank Weld Assembly, 15" (381mm) High Crank
	** 622265	1	Crank Weld Assembly, 18" (457mm) High Crank
			1 87406 Roll Pin, 1/4" x 1 1/2"
			2 88436 Cap Screw, Hex Head, 3/8" x 2"
			4 80702 Plain Washer, 3/8"
			2 88902 Hex Locknut, 3/8"
13	** 128542	1	Collar

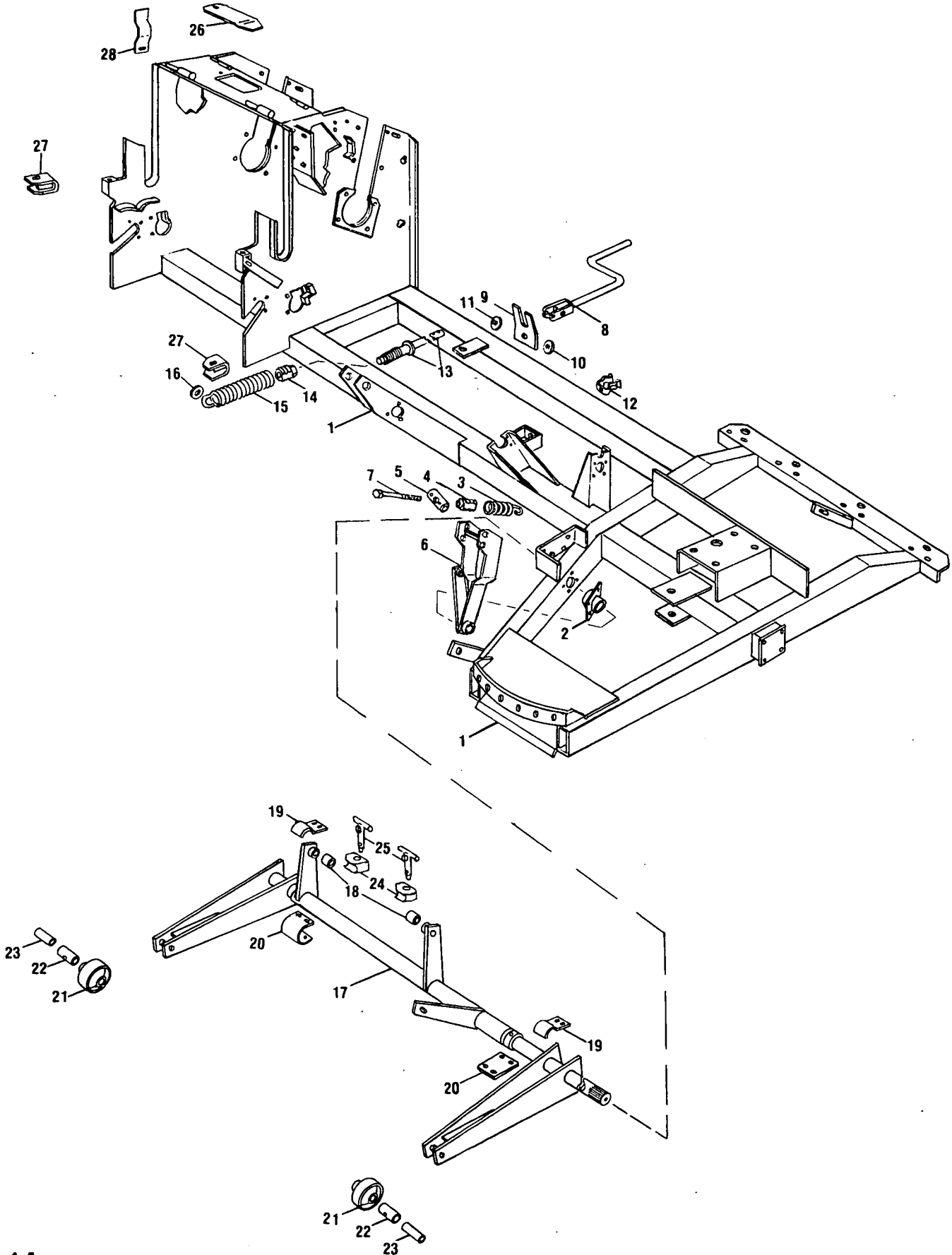
* Used on or Below Serial No. 387750

** Used on or Above Serial No. 387751

+ Requires Ref. Nos. 9, 10, 11 to retain handle

++ Does not require Ref. No. 9, 10, 11, Retainer welded to tube

MODEL 892 FORAGE HARVESTER
MAIN FRAME AND LIFT TUBE GROUP



MODEL 892 FORAGE HARVESTER
MAIN FRAME AND LIFT TUBE GROUP

Ref. No.	Part No.	No. Used	Description
1	** 708329	1	Main Frame Weld Assembly
	* 622229	1	Main Frame Weld Assembly
2	224905	1	Hub Weld Assembly
		1	87569 Grease Fitting, 1/4"-28, 45°
		4	88206 Cap Screw, Hex Head, Grade 5, 3/8" x 1"
		4	80680 Lockwasher, 3/8"
3	286124	2	Spring
4	286125	2	Spring Nut
		2	87414 Grease Fitting, 1/4"-28, Straight
5	229527	2	Pin
		4	87400 Cotter Pin, 3/16" x 2"
6	286133	1	Spring Tower Weld Assembly
		1	88062 Cap Screw, Hex Head, Grade 5, 5/8" x 1 1/2"
		1	214629 Washer, Special
		1	84057 Lockwasher, 5/8"
7	188112	2	Bolt, Special
		2	80299 Plain Washer, 5/8"
8	169703	1	Crank Weld Assembly
		1	88436 Cap Screw, Hex Head, Grade 5, 3/8" x 2"
		2	80702 Plain Washer, 3/8"
		1	88902 Hex Locknut, 3/8"
9	706473	1	Clip
10	39856	1	Spacer
		1	87670 Cap Screw, Hex Head, Grade 5, 1/2" x 1 1/2"
12	163902	1	Spring Clip
		1	88542 Cap Screw, Hex Head, 1/4" x 1/2"
		1	84922 Speed Nut, Type "U", 1/4"
13	706799	1	Screw Weld Assembly
		1	87406 Roll Pin, 1/4" x 1 1/2"
14	705463	1	Spring Nut
		1	87414 Grease Fitting, 1/4"-28, Straight
15	705469	1	Spring
16	36491	2	Washer, Special
		1	87670 Cap Screw, Hex Head, 1/2" x 1 1/4", Grade 5
		1	80679 Lockwasher, 1/2"
		1	84946 Hex Nut, 1/2"
17	709305	1	Arm and Tube Weld Assembly --- Includes Ref. No. 18
		1	84938 Set Screw, Square Head, 3/8" x 1", Cup Point
		2	87414 Lube Fitting, 1/4"-28, Straight
		1	84969 Hex Jam Nut, 3/8"
		2	80754 Cotter Pin, 3/16" x 1 1/2"
		1	88206 Cap Screw, Hex Head, Grade 5, 3/8" x 1"
		1	80680 Lockwasher, 3/8"
		1	88902 Hex Locknut, 3/8"
18	601109	2	Bushing
19	225354	2	Clamp
		4	80702 Plain Washer, 3/8"
		4	80680 Lockwasher, 3/8"
		4	84944 Hex Nut, 3/8"
20	225358	2	Bushing
21	165584	2	Roller Assembly --- Includes Ref. No. 22
		2	87414 Grease Fitting, 1/4"-28, Straight
22	165585	2	Bushing
23	237805	2	Spacer
		2	88272 Cap Screw, Hex Head, Grade 5, 1/2" x 4"
		2	88871 Hex Locknut, 1/2"

* Used on or above Serial No. 387750

** Used on or Below Serial No. 387751

CONTINUE

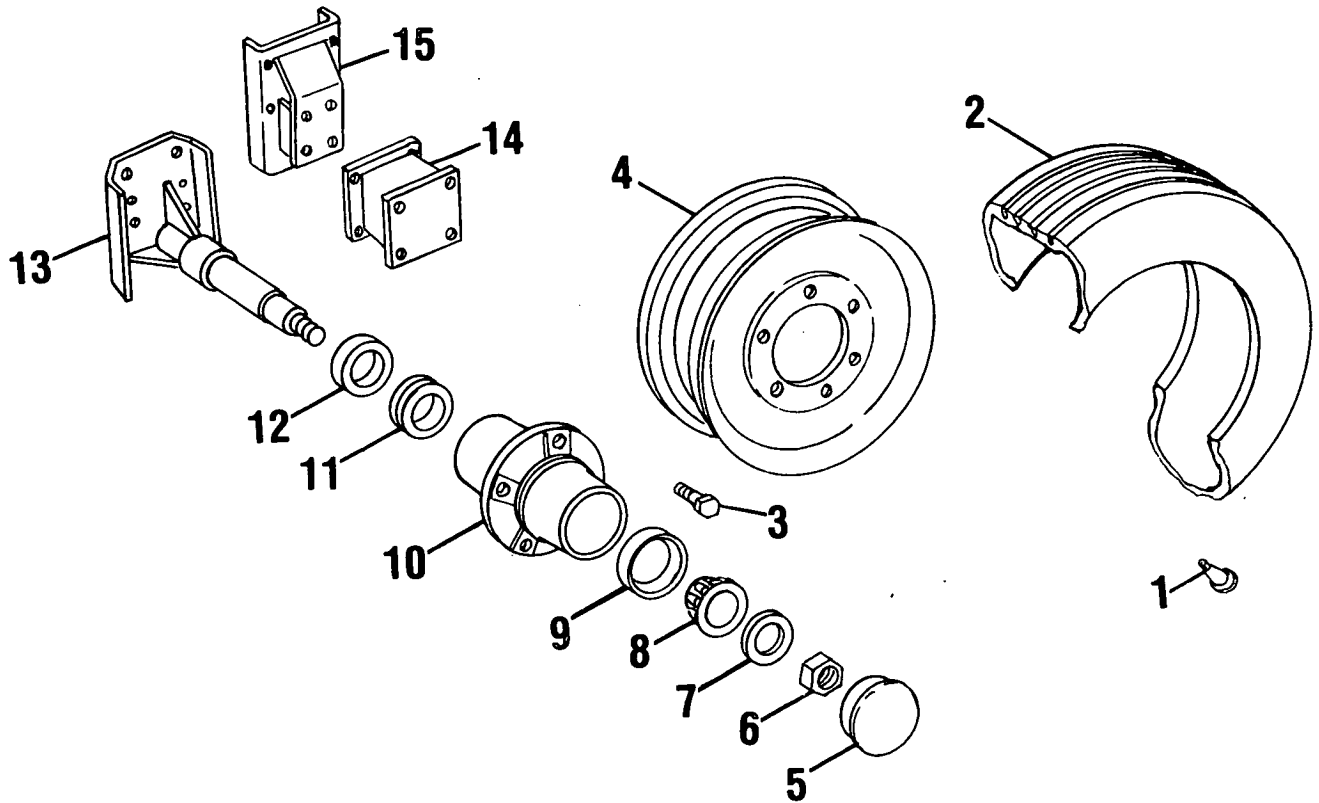
MODEL 892 FORAGE HARVESTER
 MAIN FRAME AND LIFT TUBE GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
24	137389	2	Pivot Block
25	137388	2	Pin Weld Assembly
26	604016	1	Door
			1 87872 Cap Screw, Hex Head, 5/16" x 3/4"
			1 80664 Plain Washer, 5/16"
			1 80681 Lockwasher, 5/16"
27	†1243038	2	Spacer Weld Assembly
			2 87494 Carriage Bolt, 3/8" x 1 1/4"
			2 87016 Plain Washer, 3/8"
			2 80680 Lockwasher, 3/8"
			2 84944 Hex Nut, 3/8"
28	611399	1	Strip
	719132	AR	Decal Set

† NOTE: Used on machines with Corn Snapping Attachments

AR - As Required

MODEL 892 FORAGE HARVESTER
SPINDLE, TIRES AND WHEEL GROUP



Ref. No.	Part No.	No. Used	Description
1	196033	2	Air Valve, Tubeless Tire
2	*226871	2	Tire, Agricultural Implement, Terra Rib, 31-13.50 x 15, Tubeless
3	32383	12	Wheel Bolt
4	577903	2	Disc Wheel --- Replaces 134116
5	249128	2	Hub Cap, Plated
6	84996	2	Hex Slotted Nut, 3/4" UNF 2 87395 Cotter Pin, 1/8" x 1 1/4"
7	141781	2	Washer, Special
8	36726	2	Tapered Roller Bearing Cone
9	36723	2	Tapered Roller Bearing Cup
10	166327	2	Wheel Hub
11	121506	2	Bearing Cup and Cone Assembly
12	166300	2	Oil Seal
13	285836	2	Spindle Weld Assembly 8 88555 Cap Screw, Hex Head, Grade 5, 5/8" x 2" 8 84057 Lockwasher, 5/8" 8 84947 Hex Nut, 5/8"
14	+ 285835	AR	Axle Extension Weld Assembly (Optional)---Includes Mounting Hardware
	+ °205562		Vertical Wheel Extension Bundle (1 extension)
	+ **205349		Vertical Wheel Extension Bundle (2 extensions)
15	609776	AR	Extension Weld Assembly AR 88494 Cap Screw, Hex Head, Grade 5, 5/8" x 1 3/4" AR 84057 Lockwasher, 5/8" AR 84947 Hex Nut, 5/8"

AR - As Required

* NOTE: Tire should be purchased locally

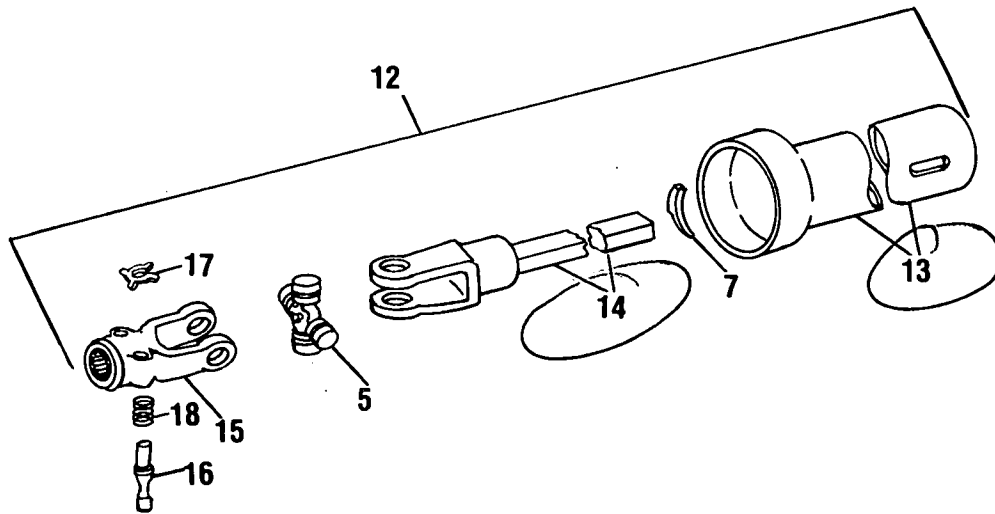
** Used on machines with Corn Snapping Attachments

° Used on machines with 890A Auger Base

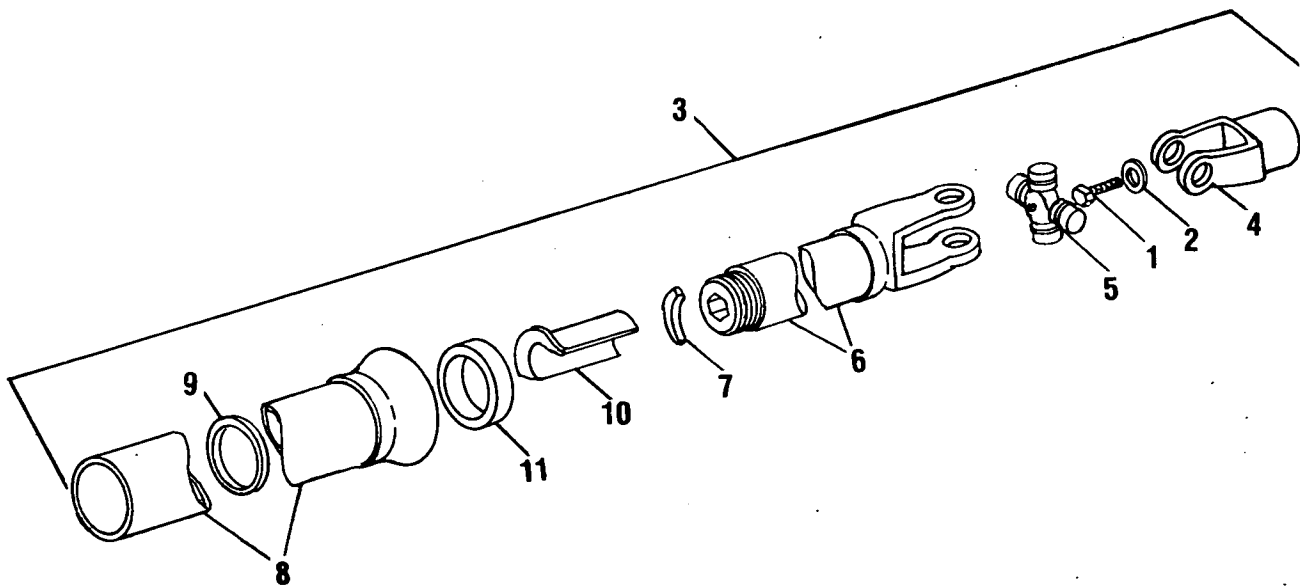
+ Order as an attachment

MODEL 892 FORAGE HARVESTER
P.T.O. GROUP

FRONT ASSEMBLY

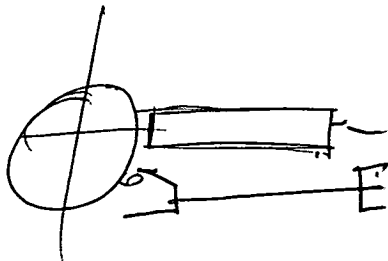


REAR ASSEMBLY

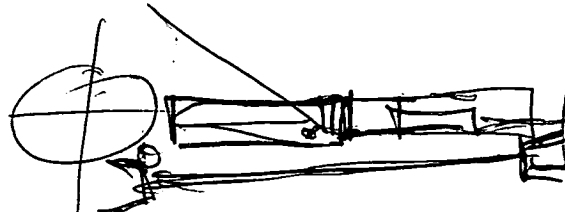


MODEL 892 FORAGE HARVESTER
P.T.O. GROUP

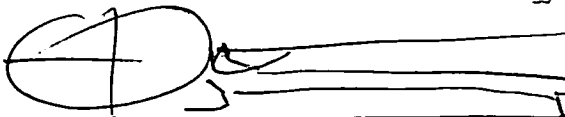
Ref. No.	Part No.	No. Used		Description
		Short Tongue 1 3/8" P.T.O.	Long Tongue 1 3/4" P.T.O.	
1	88494	1	1	Cap Screw, Hex Head, Grade 5, 5/8" x 1 3/4"
		1	1	84057 Lockwasher, 5/8"
2	141781	1	1	Washer, Special
3	718297	1	1	Rear P.T.O. Assembly --- Includes Ref. Nos. 4 thru 11
	603014		1	Rear P.T.O. Assembly --- Includes Ref. Nos. 4 thru 11
4	136989	1	1	Yoke
5	126761	2	2	Spider Bearing Assembly
6	606829	1	1	Yoke and Tube Weld Assembly --- Includes Ref. Nos. 10 and 11
	609451		1	Yoke and Tube Weld Assembly --- Includes Ref. Nos. 10 and 11
		2	2	87414 Grease Fitting, 1/4"-28, Straight
7	185746	8	8	Bearing, Quarter
8	710002	1	1	Shield, Inner
	603015		1	Shield, Inner
9	612312	1	1	Bearing, Shield Support
	136418		1	Bearing, Shield Support
10	710014	2	2	Bushing
11	606352	1	1	Cap
12	718153	1	1	Front P.T.O. Assembly --- Includes Ref. Nos. 5, 7, 13 thru 18
	603009		1	Front P.T.O. Assembly --- Includes Ref. Nos. 5, 7, 13 thru 18
13	710003	1	1	Shield, Outer
	603010		1	Shield, Outer
14	710004	1	1	Yoke and Shaft Weld Assembly
	603011		1	Yoke and Shaft Weld Assembly
15	143984	1	1	Yoke, Quick Disconnect
	603008		1	Yoke, Quick Disconnect
16	131521	2	2	Pin, Release
	226196		2	Pin, Release
17	40305	2	2	"X" Washer
18	26981	2	2	Spring, Pin



*Korte frekhaar
Korte P.T.O.*

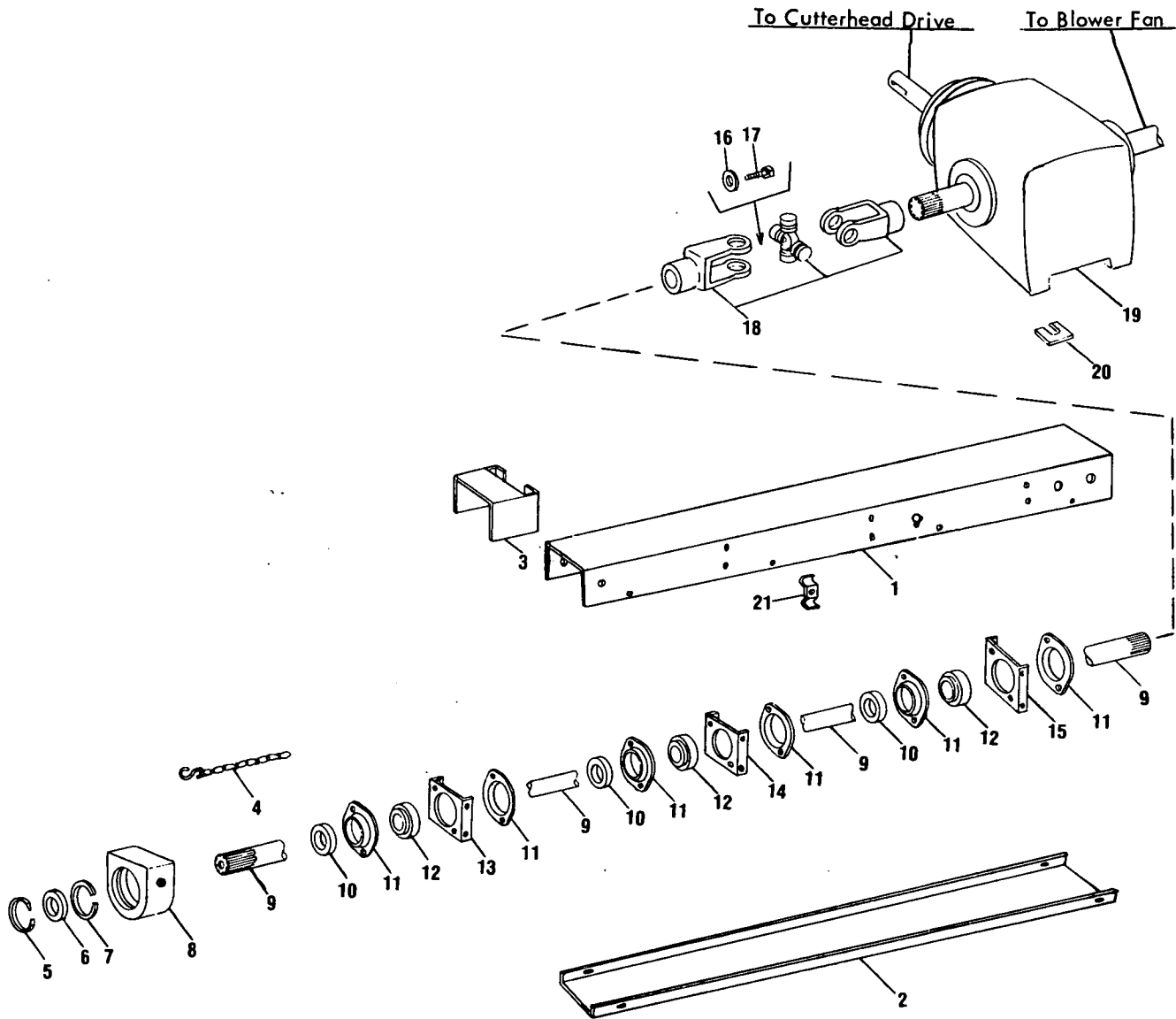


*Korte frekhaar
Lange P.T.O.*



*Lange frekhaar
Lange P.T.O. 19*

MODEL 892 FORAGE HARVESTER
P.T.O. DRIVE LINE GROUP
USED ON OR BELOW SERIAL NO. 387750



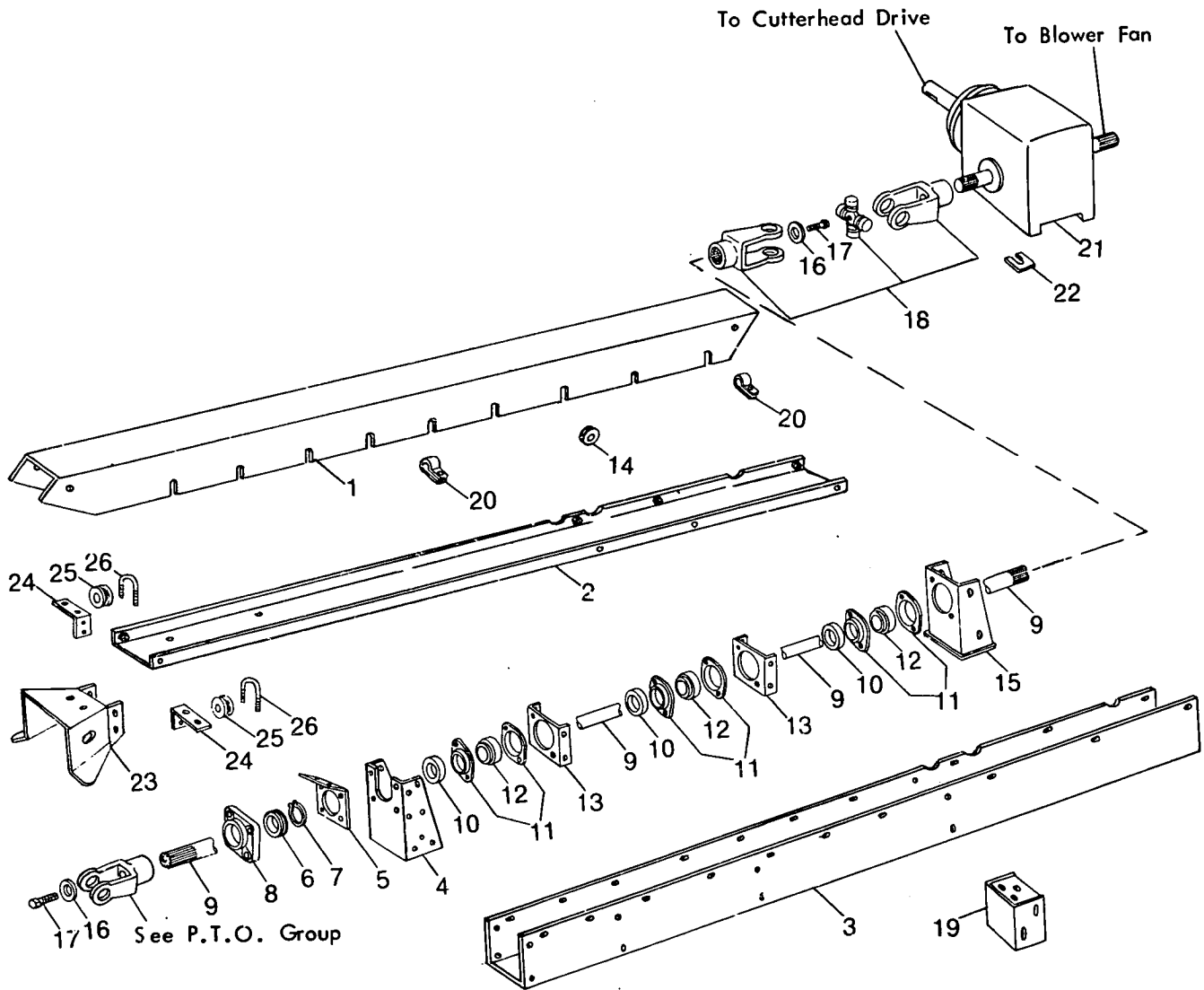
Ref. No.	Part No.	No. Used		Description
		Short Tongue	Long Tongue	
1	700688	1		Shield, Top, 10' 1/4" (3054.45mm) Length
	700760		1	Shield, Top, 13' 1/4" (3968.75mm) Length
		22	28	88573 Cap Screw, Hex Head, 1/4" x 3/4"
		22	28	87361 Plain Washer, 1/4"
		22	28	80682 Lockwasher, 1/4"
		22	28	84942 Hex Nut, 1/4"
2	700686	1		Shield, Bottom 9' 5 9/16" (2884.48mm) Length
	700759		1	Shield, Bottom, 12' 5 9/16" (3798.88mm) Length
3	704305	1	1	Shield
		4	4	88206 Cap Screw, Hex Head, 3/8" x 1"
		4	4	87016 Plain Washer, 3/8"
		4	4	80680 Lockwasher, 3/8"
		4	4	84944 Hex Nut, 3/8"

CONTINUE

MODEL 892 FORAGE HARVESTER
P.T.O. DRIVE LINE GROUP (CONTINUED)
ON OR BELOW SERIAL NO. 387750

Ref. No.	Part No.	No. Used		Description
		Short Tongue	Long Tongue	
4	216856	1	1	Chain Assembly w/"S" Hook
		1	1	34455 "S" Hook
		1	1	88206 Cap Screw, Hex Head, 3/8" x 1"
		1	1	87016 Plain Washer, 3/8"
		1	1	80680 Lockwasher, 3/8"
		1	1	84944 Hex Nut, 3/8"
5	42447	1	1	Snap Ring
6	12124	1	1	Ball Bearing
7	37185	1	1	Retaining Ring
8	136987	1	1	Bearing Housing
		2	2	87389 Cap Screw, Hex Head, Grade 5, 5/8" x 1 1/4"
		2	2	80299 Plain Washer, 5/8"
		2	2	84057 Lockwasher, 5/8"
9	700685	1		Shaft, 9' 5" (2870.2mm) Length
	700758		1	Shaft, 12' 5" (3784.6mm) Length
10	47067	3	3	Locking Collar w/Set Screw
		3	3	80425 Set Screw, Hex Socket, 3/8" x 3/8", Cup Point
11	136978	6	6	Flangette
		6	6	88206 Cap Screw, Hex Head, 3/8" x 1"
		6	6	80680 Lockwasher, 3/8"
		6	6	84944 Hex Nut, 3/8"
12	47066	3	3	Ball Bearing
13	243120	1	1	Bracket, Front Bearing
		4	4	88434 Cap Screw, Hex Head, 3/8" x 3/4"
		4	4	80702 Plain Washer, 3/8"
		4	4	80680 Lockwasher, 3/8"
		4	4	84944 Hex Nut, 3/8"
14	243121	1	1	Bracket, Center Bearing
		4	4	88434 Cap Screw, Hex Head, 3/8" x 3/4"
		4	4	80702 Plain Washer, 3/8"
		4	4	80680 Lockwasher, 3/8"
		4	4	84944 Hex Nut, 3/8"
15	244246	1	1	Bracket, Rear Bearing
		4	4	88434 Cap Screw, Hex Head, 3/8" x 3/4"
		4	4	80702 Plain Washer, 3/8"
		4	4	80680 Lockwasher, 3/8"
		4	4	84944 Hex Nut, 3/8"
16	141781	1	1	Washer, Special
17	88494	1	1	Cap Screw, Hex Head, Grade 5, 5/8" x 1 3/4"
		1	1	84057 Lockwasher, 5/8"
18	244180	1	1	Yoke Assembly
19	226079	1	1	Gearbox Assembly --- Refer to Separate Breakdown
		4	4	88062 Cap Screw, Hex Head, Grade 5, 5/8" x 1 1/2"
		4	4	87365 Plain Washer, 5/8"
20	163962	AR	AR	Shim, .015" (.381mm) Thick
	66271	AR	AR	Shim, .036" (.914mm) Thick
21	42365	1	1	Clamp
		1	1	84823 Bolt, Round Head, Short Square Neck, 3/8" x 1 1/2"
		1	1	80702 Plain Washer, 3/8"
		1	1	84944 Hex Nut, 3/8"

MODEL 892 FORAGE HARVESTER
P.T.O. DRIVE LINE GROUP
USED ON OR ABOVE SERIAL NO. 387751



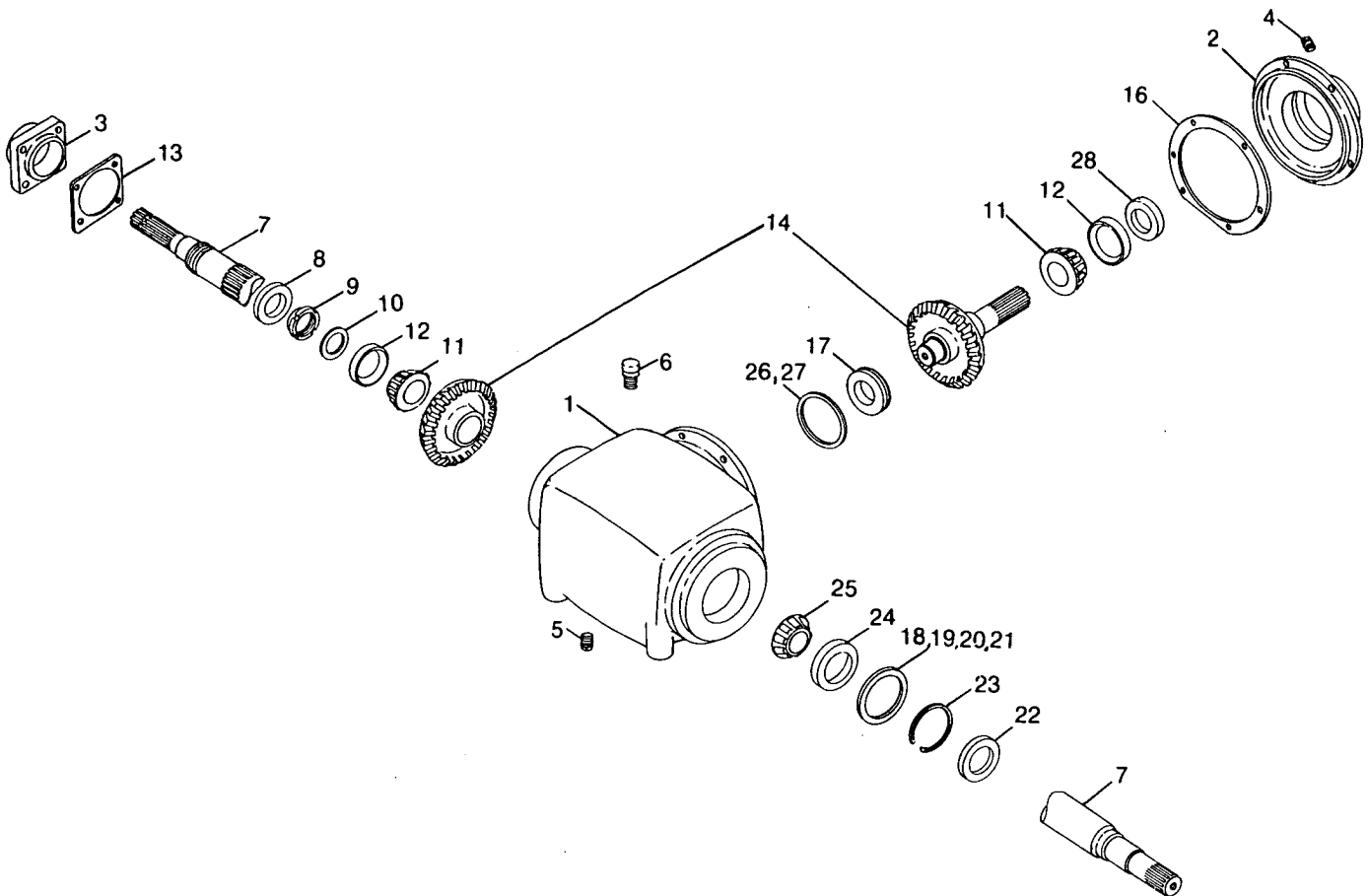
Ref. No.	Part No.	No. Used		Description
		Short Tongue	Long Tongue	
1	619290	1		Cover, 9'7" (3359.16mm) Length
	619346		1	Cover, 12'7" (3835.4mm) Length
		14	18	621985 Self-Locking Screw, Hex Washer, Head, Underserrated, 5/16" x 3/4"
	619289	1		Trough W.A. 9' 9/16" (2757.49mm) Length
	619345		1	Trough W.A. 12' 11/16" (3675.06mm) Length
3	619291	1		Shield, 9' 9/16" (2757.49mm) Length
	619347		1	Shield 12' 11/16" (3675.06mm) Length
4	621888	1	1	Support Weld Assembly
		4	4	87909 Cap Screw, Hex Head, 1/2" x 1" Grade 5
		6	6	87670 Cap Screw, Hex Head, 1/2" x 1 1/4", Grade 5
		10	10	80679 Lockwasher, 1/2"
		10	10	84946 Nut, 1/2"
		5	619195	1
6	12124	1	1	Ball Bearing

CONTINUE

MODEL 892 FORAGE HARVESTER
P.T.O. DRIVE LINE GROUP
USED ON OR ABOVE SERIAL NO. 387751 (CONTINUED)

Ref. No.	Part No.	No. Used		Description
		Short Tongue	Long Tongue	
7	37185	1	1	Retaining Ring
8	619208	1	1	Bearing Housing
		4	4	87689 Cap Screw, Hex Head, 1/2" x 1 1/2", Grade 5
		4	4	80679 Lockwasher, 1/2"
		4	4	84946 Nut, 1/2"
9	700685	1		Shaft, 9'5" (2870.2mm) Length
	700758		1	Shaft, 12'5" (3784.6mm) Length
10	47067	3	3	Collar w/Set Screw
		3	3	80425 Set Screw, Hex Socket, 3/8" x 3/8", Cup Point
11	136978	6	6	Flangette
		6	6	88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5
		6	6	80680 Lockwasher, 3/8"
		6	6	84944 Nut, 3/8"
12	47066	3	3	Ball Bearing
13	619226	2	2	Bracket
		8	8	88434 Cap Screw, Hex Head, 3/8" x 3/4", Grade 5
		8	8	80702 Washer, 3/8"
		8	8	80680 Lockwasher, 3/8"
		8	8	84944 Nut, 3/8"
14	621903	3	3	Grommet
15	619104	1	1	Bracket Weld Assembly
		4	4	88434 Cap Screw, Hex Head, 3/8" x 3/4", Grade 5
		3	3	87868 Carriage Bolt, 1/2" x 1 1/2", Grade 5
		4	4	80680 Lockwasher, 3/8"
		3	3	80679 Lockwasher, 1/2"
		4	4	84944 Nut, 3/8"
		3	3	84946 Nut, 1/2"
16	141781	2	2	Washer, Special
17	88494	2	2	Cap Screw, Hex Head, 5/8" x 1 3/4", Grade 5
		2	2	84057 Lockwasher, 5/8"
18	244180	1	1	Yoke and Bearing Assembly
19	619369	1	1	Support Weld Assembly
		4	4	87670 Cap Screw, Hex Head, 1/2" x 1 1/4", Grade 5
		4	4	80700 Washer, 1/2"
		4	4	80679 Lockwasher, 1/2"
		4	4	84946 Nut, 1/2"
20	700514	3	3	Clamp
		3	3	87872 Cap Screw, Hex Head, 5/16" x 3/4", Grade 5
		3	3	80681 Lockwasher, 5/16"
		3	3	84943 Nut, 5/16"
21	226079	1	1	Gearbox Assembly --- Refer to Separate Breakdown
		4	4	88062 Cap Screw, Hex Head, 5/8" x 1 1/2", Grade 5
		4	4	87365 Washer, 5/8"
		4	4	84057 Nut, 5/8"
22	163962	AR	AR	Shim, .015" (.381mm) Thick
	66271	AR	AR	Shim, .036 (.914mm) Thick
23	619288	1	1	Shield
24	627807	3	3	Bracket
25	28110	3	3	Rope Guide
26	28114	3	3	"U" Bolt
		6		80684 Lockwasher, #10
		6		87304 Hex Nut, #10

MODEL 892 FORAGE HARVESTER
GEARBOX GROUP



Ref. No.	Part No.	No. Used	Description
	226079	1	Gearbox, Complete
1	710763	1	Gearbox Housing
2	177119	1	Housing Cover
	6		88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5
	6		80680 Lockwasher, 3/8"
3	178033	1	Housing Cap
	4		88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5
	4		80680 Lockwasher, 3/8"
4	84296	1	Pipe Plug, 1/2"
5	129912	1	Pipe Plug, 1/4", Hex Socket
6	39818	1	Pipe Plug
7	225152	1	Shaft, Input
8	137547	1	Seal
9	126003	1	Stake Nut
10	177394	1	Washer
11	13540	2	Tapered Roller Bearing Cone
12	13958	2	Tapered Roller Bearing Cup
13	178032	AR	Shim, .003" (.076mm)
	178031	AR	Shim, .005" (.127mm)
	178029	AR	Shim, .020" (.508mm)
14	226078	1	Matched Bevel Gear Set Assembly
16	177400	AR	Shim, .003" (.076mm)
	177401	AR	Shim, .005" (.127mm)
	177403	AR	Shim, .020" (.508mm)
17	214878	1	Tapered Roller Bearing Assembly

AR - As Required

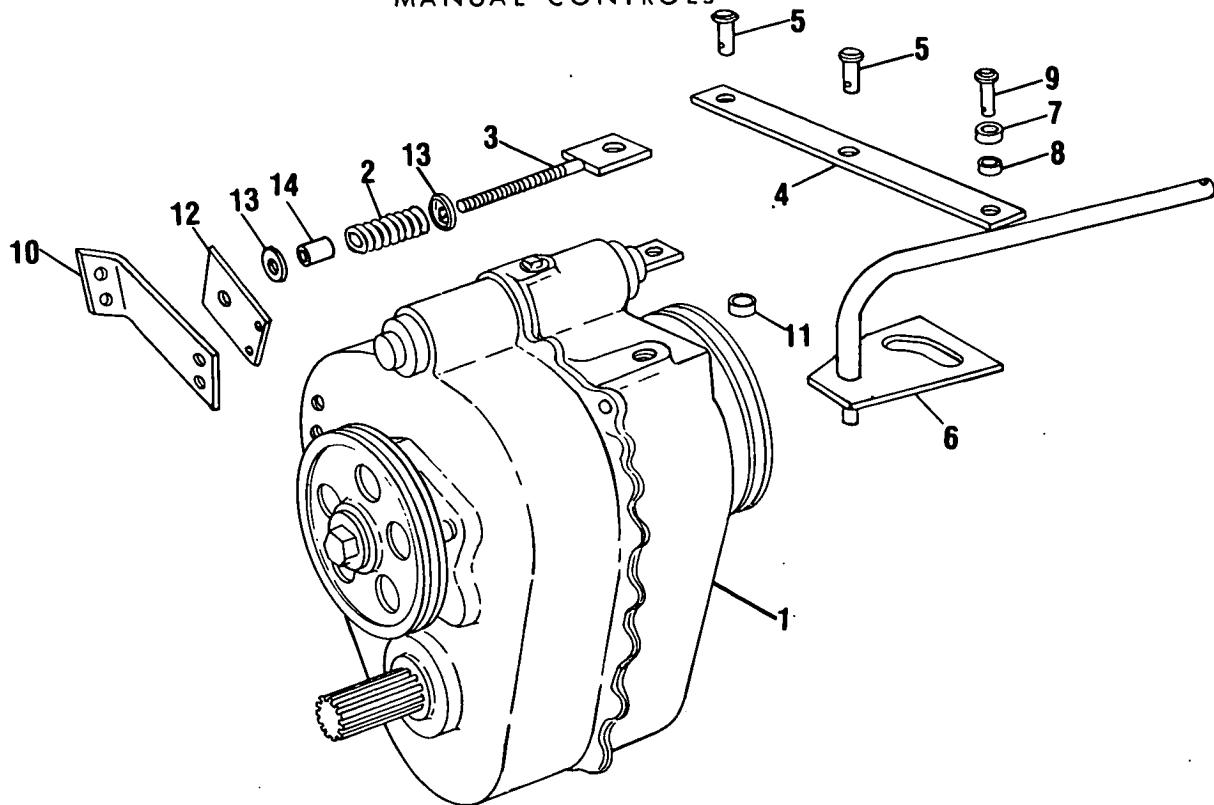
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MODEL 892 FORAGE HARVESTER
 GEARBOX GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
18	163235	AR	Shim, .002" (.050mm)
19	163236	AR	Shim, .005" (.127mm)
20	163233	AR	Shim, .030" (.762mm)
21	163234	AR	Shim, .010" (.254mm)
22	196286	1	Seal
23	196287	1	Retaining Ring
24	67526	1	Bearing Cup
25	67527	1	Bearing Cone
26	196289	AR	Shim, .003" (.076mm)
27	196290	AR	Shim, .005" (.127mm)
28	225615	1	Seal

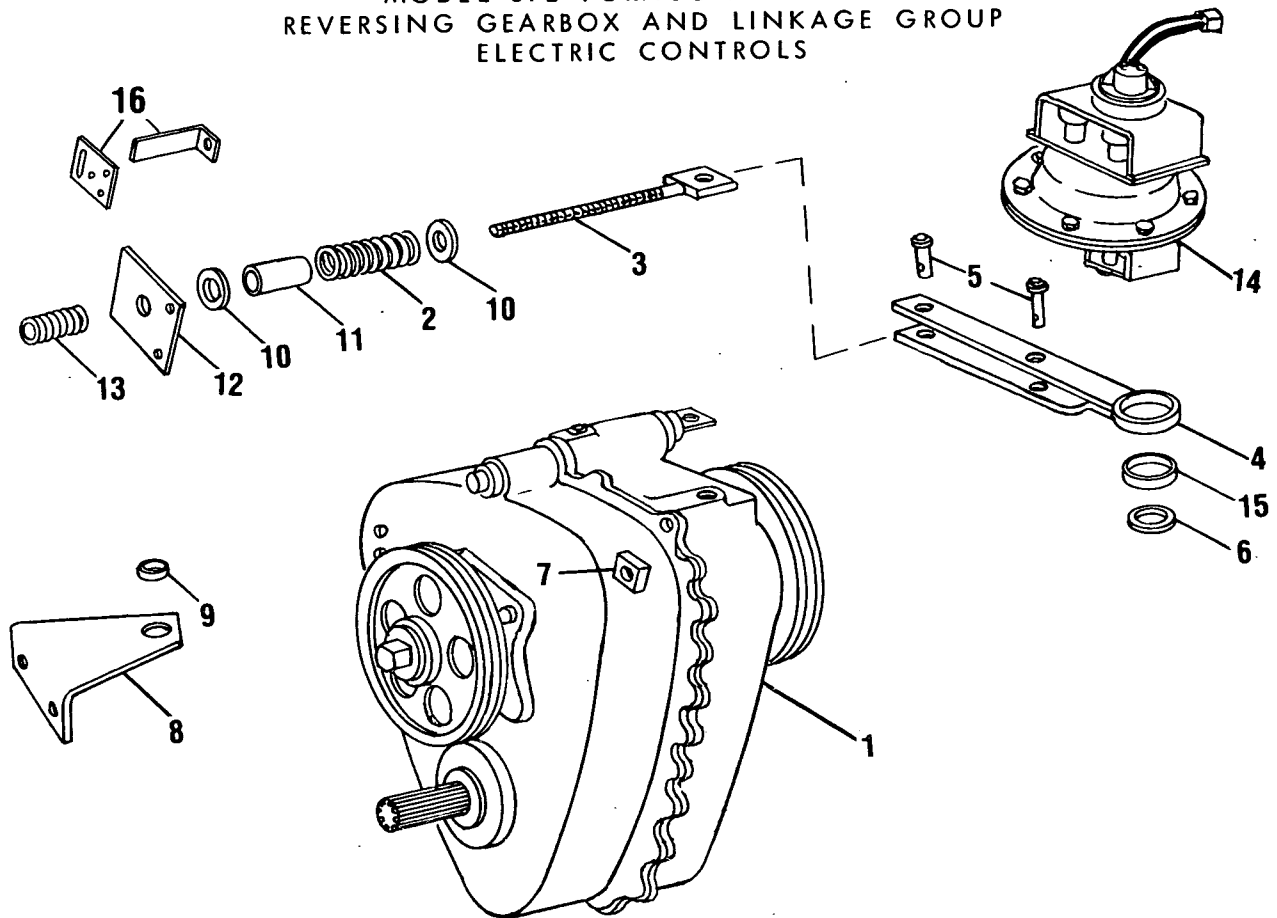
AR - As Required

MODEL 892 FORAGE HARVESTER
 REVERSING GEARBOX AND LINKAGE GROUP
 MANUAL CONTROLS



Ref. No.	Part No.	No. Used	Description
1	641015	1	Reversing Gearbox Assembly - Refer to Separate Breakdown ---
2	237257	1	Spring -- Replaces 288407
3	224425	1	Rod Weld Assembly
			1 80700 Plain Washer, 1/2"
			4 84970 Hex Jam Nut, 1/2"
4	224424	2	Bar
5	76877	2	Pin
			2 87395 Cotter Pin, 1/8" x 1 1/4"
6	712067	1	Handle Weld Assembly
7	224644	1	Roller Assembly w/Bushing #8
8	141492	1	Bushing
9	224643	1	Pin Weld Assembly
			1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
			1 87395 Cotter Pin, 1/8" x 1 1/4"
10	265353	1	Angle
			2 88011 Cap Screw, Hex Head, 3/8" x 1 1/4"
			2 87860 Cap Screw, Hex Head, 1/2" x 1 1/4", Grade 5
			2 80680 Lockwasher, 3/8"
			2 65319 Washer, Special
			2 80679 Lockwasher, 1/2"
			2 84944 Hex Nut, 3/8"
11	11438	2	Washer
12	237086	1	Plate
			2 88428 Cap Screw, Hex Head, 3/8" x 1 3/4", Grade 5
			2 80680 Lockwasher, 3/8"
			2 84944 Hex Nut, 3/8"
13	189168	2	Shield
14	719539	1	Hose

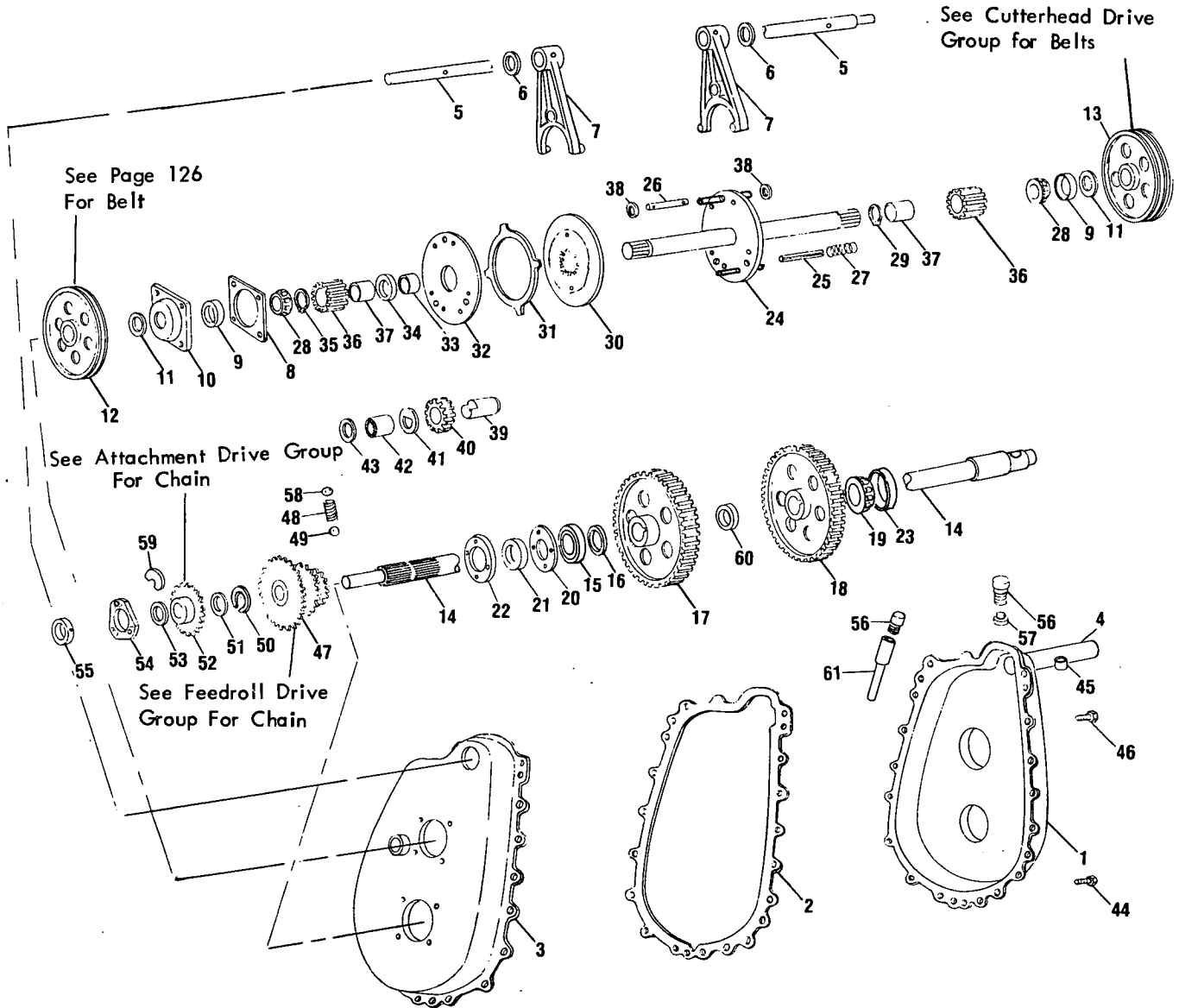
MODEL 892 FORAGE HARVESTER
REVERSING GEARBOX AND LINKAGE GROUP
ELECTRIC CONTROLS



Ref. No.	Part No.	No. Used	Description
1	641015	1	Reversing Gearbox Assembly - Refer to Separate Breakdown
2	237257	1	Spring
3	224425	1	Rod Weld Assembly 2 80700 Plain Washer, 1/2" 4 84970 Hex Jam Nut, 1/2"
4	704407	1	Support Weld Assembly w/Bushing Ref. No. 15
5	76877	2	Clevis Pin 2 87395 Cotter Pin, 1/8" x 1 1/4"
6	11438	AR	Washer, Special
7	47929	1	Spacer
8	704411	1	Bracket w/Bushing Ref. No. 9 1 88044 Cap Screw, Hex Head, Grade 5, 3/8" x 1 1/2" AR 87016 Plain Washer, 3/8" 1 80680 Lockwasher, 3/8" 1 84944 Hex Nut, 3/8"
9	572213	1	Bushing
10	189168	2	Shield
11	719539	1	Hose
12	237086	1	Plate 2 88428 Cap Screw, Hex Head, 3/8" x 1 3/4" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
13	254073	1	Spring
14	577766	1	Gearmotor Assembly --- Refer to Separate Breakdown
15	128407	1	Bushing
16	208736	1	Indicator Kit

AR - As Required
N.S. - Not Serviced

MODEL 892 FORAGE HARVESTER
FEED ROLL DRIVE AND GEARBOX GROUP



MODEL 892 FORAGE HARVESTER
FEED ROLL DRIVE AND GEARBOX GROUP

Ref. No.	Part No.	No. Used	Description
	641015	1	Reversing Gearbox Complete - Includes Ref. #1 thru 46 --- AR 163962 Shim, .015" (.381mm) ---Replaces 288407 AR 66271 Shim, .036" (.914mm) 4 88062 Cap Screw, Hex Head, 5/8" x 1 1/2", Grade 5 4 84057 Lockwasher, 5/8"
1	641016	1	Gearbox Housing, Left Half w/Ref. 4 --- Replaces 288408 1 81845 Dowel Pin, 3/8" x 2" 2 87238 Dowel Pin, 5/16" x 3/4" 13 88044 Cap Screw, Hex Head, 3/8" x 1 1/2", Grade 5 13 80673 Lockwasher, 3/8" 13 88902 Hex Locknut, 3/8"
2	237216	1	Gasket
3	641013	1	Gearbox Housing, Right Half --- Replaces 265355 4 88773 Cap Screw, Hex Head, 3/8" x 1 1/8" 3 80680 Lockwasher, 3/8"
4	288411	1	Shaft
5	224423	1	Shaft 2 81823 Drive Pin, 5/16" x 1 3/4"
6	134372	2	"O" Ring
7	224255	2	Shifter Fork
8	178032	AR	Shim, .003" (.076mm)
	178031	AR	Shim, .005" (.127mm)
	178029	AR	Shim, .020" (.508mm)
9	72946	2	Bearing Cup
10	237118	1	Bearing Retainer 4 88773 Cap Screw, Hex Head, 3/8" x 1 1/8" 4 80680 Lockwasher, 3/8"
11	136771	2	Oil Seal
12	224274	1	Sheave --- Used only with Model 880S 1 280217 Cap Screw, Hex Head, 5/8" x 1 1/4", UNF, Grade 8 1 122432 Washer, Special 1 84057 Lockwasher, 5/8"
13	224270	1	Sheave, Triple Groove 1 280217 Cap Screw, Hex Head, 5/8" x 1 1/4", UNF, Grade 8 1 122432 Washer, Special 1 84057 Lockwasher, 5/8"
14	715770	1	Shaft
15	121506	1	Bearing Cone and Cup Assembly
16	25494	1	Washer
17	256018	1	Gear, 66 Teeth 1 87123 Woodruff Key, 5/16" x 2 1/8", #28
18	224261	1	Gear, 71 Teeth 1 87123 Woodruff Key, 5/16" x 2 1/8", #28
19	36726	1	Tapered Roller Bearing Cone
20	136804	AR	Shim .003" (.076mm)
	136803	AR	Shim .005" (.127mm)
	136802	AR	Shim .0075" (.2mm)
	136805	AR	Shim .020" (.508mm)
21	66807	1	Oil Seal
22	237116	1	Bearing Retainer 4 88773 Cap Screw, Hex Head, 3/8" x 1 1/8" 4 80680 Lockwasher, 3/8"
23	36723	1	Tapered Roller Bearing Cup
24	224557	1	Clutch Plate Weld Assembly (Includes Ref. Nos. 25& 26)--- Replaces 224436
25	87955	3	Spring Pin, 1/4" x 3"
26	224427	6	Pin 12 80756 Cotter Pin, 1/8" x 3/4"
27	42019	6	Spring

AR - As Required

CONTINUE

MODEL 892 FORAGE HARVESTER
FEED ROLL DRIVE AND GEARBOX GROUP (CONTINUED)

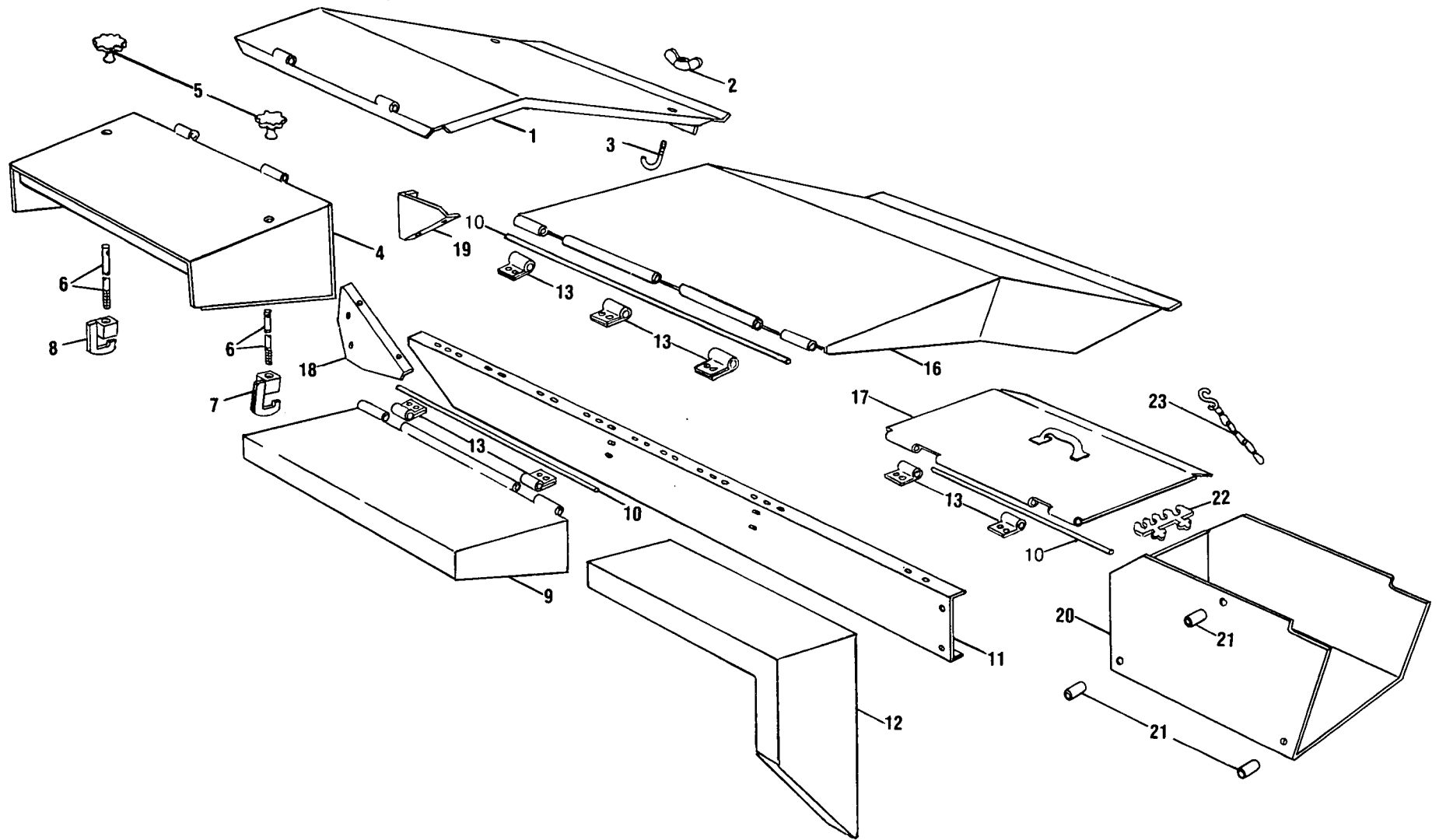
Ref. No.	Part No.	No. Used	Description
28	224556	2	Tapered Roller Bearing
29	27503	2	Retaining Ring
30	66595	10	Clutch Driving Disc Assembly
31	66448	8	Clutch Plate
32	224471	2	Clutch Plate, Includes Ref. Nos. 33 & 34
33	224420	2	Bushing (Must be reamed to size after installation)
34	237262	2	Bearing
35	244638	2	Retaining Ring
36	224265	2	Gear, 19 Teeth w/Bushing Ref. #37
37	65930	4	Bushing
38	27276	AR	Spacer
39	224430	1	Shaft
40	224328	1	Gear, 23 Teeth
41	224431	1	Washer, Special
42	218983	1	Needle Bearing
43	38785	1	Retaining Ring
44	87633	1	Pipe Plug, 1/4", Magnetic
45	40293	1	Bushing
46	80709	1	Pipe Plug, 1/8"-27
47	¶ 702209	1	Change Sprocket Weld Assembly --- Replaces 224769
48	229927	1	Compression Spring
49	11869	1	Steel Ball, 1/4" (6.35mm) Dia.
50	47204	1	Retaining Ring
51	28691	AR	Washer
52	715564	1	Sprocket Weld Assembly, 21 Tooth
53	146258	AR	Washer
54	255099	1	Bearing and Housing Assembly 1 37590 Long Grease Fitting 3 88428 Cap Screw, Hex Head, 3/8" x 1 3/4", Grade 5 3 80702 Plain Washer, 3/8" 3 280295 Lockwasher, External Tooth, 3/8" 3 88902 Hex Locknut, 3/8"
55	38767	1	Collar w/Set Screw 1 80429 Set Screw, Hex Socket, 5/16" x 5/16", Cup Point
56	39853	1	Air Vent
57	80788	1	Magnetic Pipe Plug, Square Head, 3/4"
58	¶ 72387	1	Steel Ball, 5/16" (7.9mm) for 224769
	¶ 529216	1	Set Screw, Self-Locking, 5/16" x 1/4", for 702209
59	715802	3	Plug
60	715769	1	Spacer
61	638608	1	Breather Tube

¶ 224769 required 72387 retainer ball, 702209 requires 529216 set screw, When replacing sprocket also order 1 -229927 spring and 1 - 11869 ball

MODEL 892 FORAGE HARVESTER
AVERAGE LENGTH OF CUT

CHANGE SPROCKET	12 KNIVES	8 KNIVES	6 KNIVES	3 KNIVES
13 Tooth	1/8 (3.175mm)	3/16 (5mm)	1/4 (6mm)	1/2 (12mm)
23 Tooth	1/4 (6mm)	3/8 (10mm)	1/2 (12mm)	1 (25mm)
31 Tooth	3/8 (10mm)	9/16 (14mm)	3/4 (20mm)	1 1/2 (40mm)

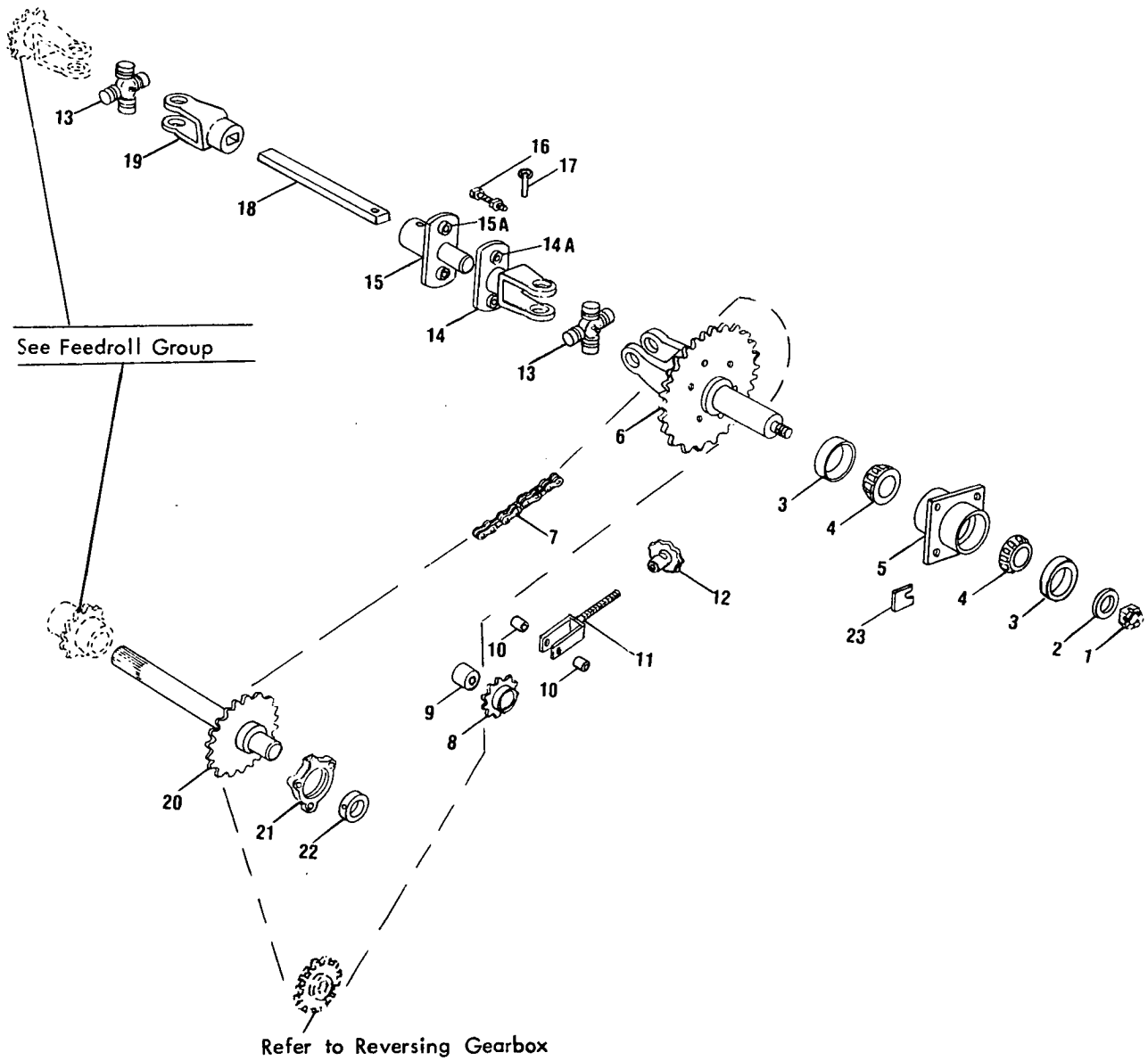
MODEL 892 FORAGE HARVESTER
CUTTERHEAD, FEEDROLL AND DRIVE LINE SHIELDING GROUP



MODEL 892 FORAGE HARVESTER
CUTTERHEAD, FEEDROLL AND DRIVE LINE SHIELDING GROUP

Ref. No.	Part No.	No. Used	Description
1	706748	1	Cover Weld Assembly, Cutterhead
2	110310	2	Wing Nut
3	602641	1	"J" Bolt
		2	80702 Plain Washer, 3/8"
		2	84969 Hex Jam Nut, 3/8"
4	706736	1	Cover Weld Assembly, Feedroll
5	715116	2	Knob
		2	80836 Groove Pin, 3/16" x 3/4", Type "A"
6	706617	2	Threaded Rod
7	705855	1	Hook Weld Assembly, Right Hand
8	705854	1	Hook Weld Assembly, Left Hand
9	719640	1	Shield Weld Assembly
10	619939	3	Hinge Rod, 56 3/4", Cut to Length Required
11	706751	1	Top Channel
		7	87872 Cap Screw, Hex Head, 5/16" x 3/4"
		2	87909 Cap Screw, Hex Head, 1/2" x 1"
		8	87362 Plain Washer, 5/16"
		7	80681 Lockwasher, 5/16"
		2	80679 Lockwasher, 1/2"
		7	84943 Hex Nut, 5/16"
		2	84946 Hex Nut, 1/2"
12	711075	1	Shield Weld Assembly
		1	88206 Cap Screw, Hex Head, 3/8" x 1"
		1	87016 Plain Washer, 3/8"
		1	80680 Lockwasher, 3/8"
		1	84944 Hex Nut, 3/8"
13	183584	7	Hinge
		14	87872 Cap Screw, Hex Head, 5/16" x 3/4"
		4	87362 Plain Washer, 5/16"
		14	80681 Lockwasher, 5/16"
		14	84943 Hex Nut, 5/16"
16	719589	1	Cover Weld Assembly
17	225690	1	Top and Handle Weld Assembly, Tool Box
18	715976	1	Shield
		4	88434 Cap Screw, Hex Head, 3/8" x 3/4"
		2	87686 Bolt, Round Head, Short Square Neck, 3/8" x 1"
		6	80702 Plain Washer, 3/8"
		6	80680 Lockwasher, 3/8"
		4	84944 Hex Nut, 3/8"
19	715977	1	Brace
		1	88434 Cap Screw, Hex Head, 3/8" x 3/4"
		1	87596 Bolt, Round Head, Short Square Neck, 3/8" x 3/4"
		2	80680 Lockwasher, 3/8"
		2	84944 Hex Nut, 3/8"
20	225689	1	Tool Box Weld Assembly
21	32785	3	Spacer
		3	87546 Bolt, Round Head, Short Square Neck, 5/16" x 1 3/4"
		3	80681 Lockwasher, 5/16"
		3	84943 Hex Nut, 5/16"
22	52367	1	Shear Bolt Holder
23	243614	1	Chain Assembly w/"S" Hook
		1	34455 "S" Hook
		1	88146 Cap Screw, Hex Head, 1/4" x 1"
		2	80702 Plain Washer, 1/4"
		1	80682 Lockwasher, 1/4"
		1	84942 Hex Nut, 1/4"

MODEL 892 FORAGE HARVESTER
WITHOUT METAL DETECTOR
FEED ROLL DRIVE GROUP

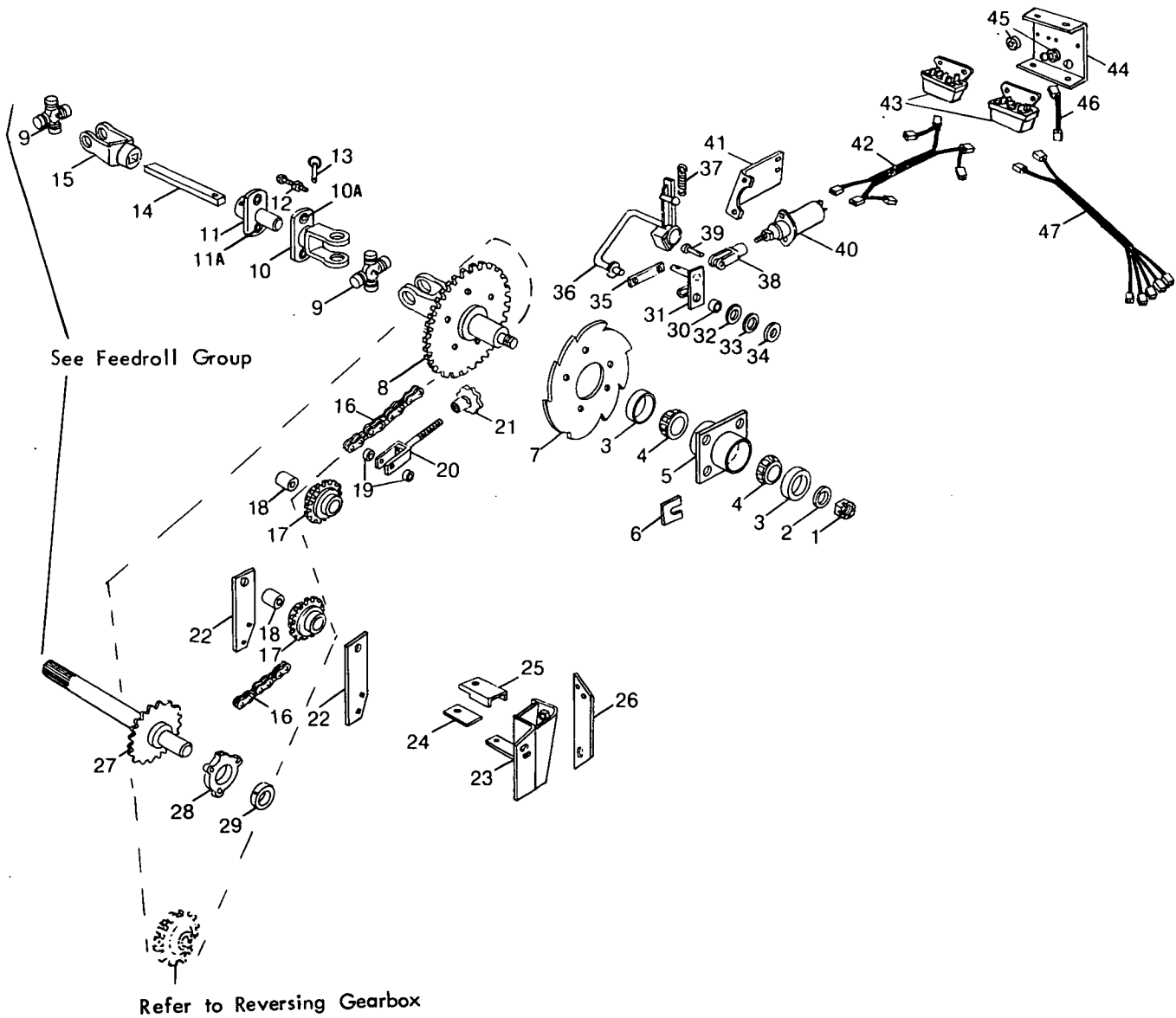


MODEL 892 FORAGE HARVESTER
WITHOUT METAL DETECTOR
FEED ROLL DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
1	88886	1	Hex Slotted Nut, 3/4" UNF 1 87395 Cotter Pin, 1/8" x 1 1/4"
2	32362	1	Washer, Special
3	36723	2	Tapered Roller Bearing Cup
4	48198	2	Tapered Roller Bearing Cone
5	224931	1	Hub Weld Assembly 1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping 4 88206 Cap Screw, Hex Head, 3/8" x 1" 4 80680 Lockwasher, 1/4" 4 84944 Hex Nut, 1/4"
6	245201	1	Sprocket and Yoke Weld Assembly
7	719026	1	Roller Chain Assembly, RC 60H, 96 Pitches 95 187609 Roller Link 1 179243 Connecting Link
8	224924	1	Idler Sprocket, 16 Tooth
9	225125	1	Spacer
10	43414	2	Split Spacer
11	634415	1	Clevis Weld Assembly --- Replaces 229928 1 88273 Cap Screw, Hex Head, 1/2" x 3 1/2" 1 80679 Lockwasher, 1/2" 1 84946 Hex Nut, 1/2"
12	229926	1	Knob 1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
13	136908	2	Spider Bearing Assembly 2 87408 Grease Fitting, 1/4"-28, Straight, Short
14	701593	1	Yoke Weld Assembly --- Includes Ref. No. 14A
14A	58147	2	Shear Bolt Sleeve
15	716321	1	Shear Hub Weld Assembly --- Includes Ref. No. 15A
15A	58148	2	Shear Bolt Sleeve
16	58118	2	Shear Bolt w/Nut
17	647695	1	Pin, Locking --- Replaces 253165
18	716325	1	Shaft, Rectangular
19	136902	1	Yoke 2 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
20	224775	1	Shaft and Sprocket Weld Assembly
21	255098	1	Bearing and Housing Assembly, Selective Fit 1 80717 Grease Fitting, 1/8" P.T., 45° 3 88428 Cap Screw, Hex Head, Grade 5, 3/8" x 1 3/4" 6 80702 Plain Washer, 3/8" 3 88902 Hex Locknut, 3/8"
22	45876	1	Locking Collar w/Set Screw 1 80429 Set Screw, Hex Socket, 5/16" x 5/16", Cup Point
23	122888	AR	Shim

AR - As Required

MODEL 892 FORAGE HARVESTER
WITH METAL DETECTOR
FEEDROLL DRIVE GROUP



MODEL 892 FORAGE HARVESTER
WITH METAL DETECTOR
FEEDROLL DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
1	88886	1	Hex Slotted Nut, 3/4" UNF 1 87395 Cotter Pin, 1/8" x 1 1/4"
2	32362	1	Washer, Special
3	36723	2	Tapered Roller Bearing Cup
4	48198	2	Tapered Roller Bearing Cone
5	224931	1	Hub Weld Assembly 1 80713 Grease Fitting, 1/4"-28, Straight, 1 1/8" Length 4 88206 Cap Screw, Hex Head, 3/8" x 1" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
6	122888	AR	Shim
7	245192	1	Ratchet Wheel 6 87670 Cap Screw, Hex Head, Grade 5, 1/2" x 1 1/4" 6 80700 Plain Washer, 1/2" 6 80679 Lockwasher, 1/2"
8	245201	1	Sprocket and Yoke Weld Assembly
9	136908	2	Spider Bearing Assembly 2 87408 Grease Fitting, 1/4"-28, Straight Short
10	701593	1	Yoke Weld Assembly --- Includes Ref. No. 10A
10A	58147	2	Shear Bolt Sleeve
11	716321	1	Shear Hub Weld Assembly --- Includes Ref. No. 11A
11A	58148	2	Shear Bolt Sleeve
12	58118	2	Shear Bolt w/Nut
13	647695	1	Pin, Locking --- Replaces 253165
14	716325	1	Shaft, Rectangular
15	136902	1	Yoke 2 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
16	719026	1	Roller Chain Assembly, RC 60H, 96 Pitches 95 187609 Roller Link 1 179243 Connecting Link
17	224924	2	Idler Sprocket, 16 Tooth
18	225125	2	Spacer
19	43414	2	Spacer, Split
20	634415	1	Clevis Weld Assembly --- Replaces 229928 1 88273 Cap Screw, Hex Head, 1/2" x 3 1/2" 1 80679 Lockwasher, 1/2" 1 84946 Hex Nut, 1/2"
21	229926	1	Knob 1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
22	265132	2	Flat
23	245184	1	Support Weld Assembly 2 87670 Cap Screw, Hex Head, Grade 5, 1/2" x 1 1/4" 1 80700 Plain Washer, 1/2" 2 80679 Lockwasher, 1/2" 1 84946 Hex Nut, 1/2"
24	248942	2	Bumper Block 1 88310 Cap Screw, Hex Head, 5/16" x 1 3/4" 1 80664 Plain Washer, 5/16" 1 280736 Hex Locknut, 5/16" Gr. C
25	575395	1	Retainer
26	265190	1	Strip
27	224775	1	Shaft and Sprocket Weld Assembly

AR - As Required

CONTINUE

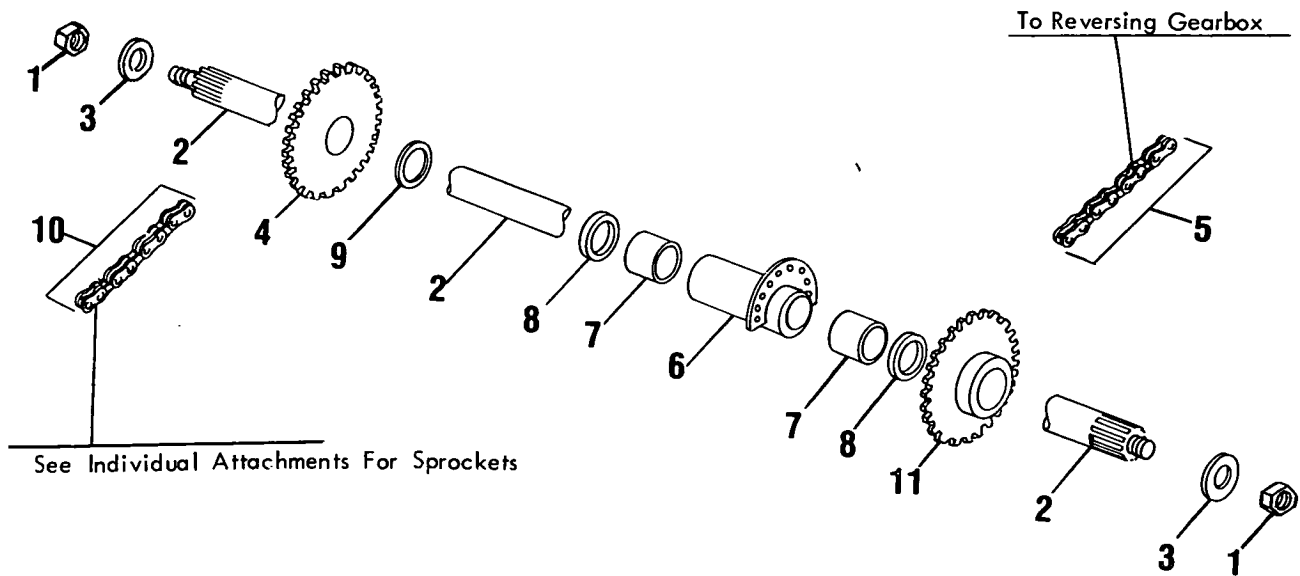
MODEL 892 FORAGE HARVESTER
WITH METAL DETECTOR
FEEDROLL DRIVE GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
28	255098	1	Bearing and Housing Assembly, Selective Fit 1 80717 Grease Fitting, 1/8" P.T., 45° 3 88428 Cap Screw, Hex Head, Grade 5, 3/8" x 1 3/4" 6 80702 Plain Washer, 3/8" 3 88902 Hex Locknut, 3/8"
29	45876	1	Locking Collar w/Set Screw 1 80429 Set Screw, Hex Socket, 5/16" x 5/16", Cup Point
30	35370	1	Spacer
31	263927	1	Arm Weld Assembly 1 87689 Cap Screw, Hex Head, 1/2" x 1 1/2" 1 80679 Lockwasher, 1/2" 1 84946 Hex Nut, 1/2"
32	187426	2	Washer, Special, .015" (.381mm) Thick
33	26260	2	Washer, Special, .060" (1.524mm) Thick
34	26312	1	Washer, Special, 3/16" (4.762mm) Thick
35	265126	1	Link
36	245187	1	Stop Weld Assembly 1 87394 Cotter Pin, 1/8" x 1/2" 1 87415 Grease Fitting, 1/4"-28, 90° 3 25523 Washer, Special 1 80664 Plain Washer, 5/16"
37	283373	1	Spring
38	42131	1	Clevis
39	516389	1	Clevis Pin 1 81858 Cotter Pin, 1/16" x 1/2" 3 80701 Plain Washer, 1/4"
40	** 620654	1	Solenoid Assembly ---Replaces 249752 1 84949 Hex Nut, 1/4" UNF
41	246273	1	Bracket, Solenoid Mounting 3 88573 Cap Screw, Hex Head, Grade 5, 1/4" x 3/4" 1 87716 Cap Screw, Hex Head, Grade 5, 1/4" x 1 1/4" 2 80701 Plain Washer, 1/4" 4 80682 Lockwasher, 1/4" 2 84942 Hex Nut, 1/4"
42	624163	1	Wire Harness ---Replaces 577754
43	243461	2	Relay Switch 4 88542 Cap Screw, Hex Head, 1/4" x 1/2" 4 80682 Lockwasher, 1/4" 4 84942 Hex Nut, 1/4"
44	577752	1	Channel 2 88573 Cap Screw, Hex Head, 1/4" x 3/4" 1 87872 Cap Screw, Hex Head, 5/16" x 3/4" 2 80682 Lockwasher, 1/4" 1 80681 Lockwasher, 5/16" 2 84942 Hex Nut, 1/4" 1 84943 Hex Nut, 5/16"
45	102043	2	Grommet
*46	284665	1	Wire Assembly, Black, 5" (127mm) Length, #12 AWG
47	577755	1	Wire Harness

*NOTE: Wire Assemblies, excluding Wire Harness, are not available from the Sperry New Holland Parts System. For field repairs and/or replacement fabricate locally using catalog description as a guide.

**NOTE: Also order 2 pcs. of 46432 Ring Terminal when replacing on or below Serial No. 387750 machines.

MODEL 892 FORAGE HARVESTER
ATTACHMENT DRIVE GROUP



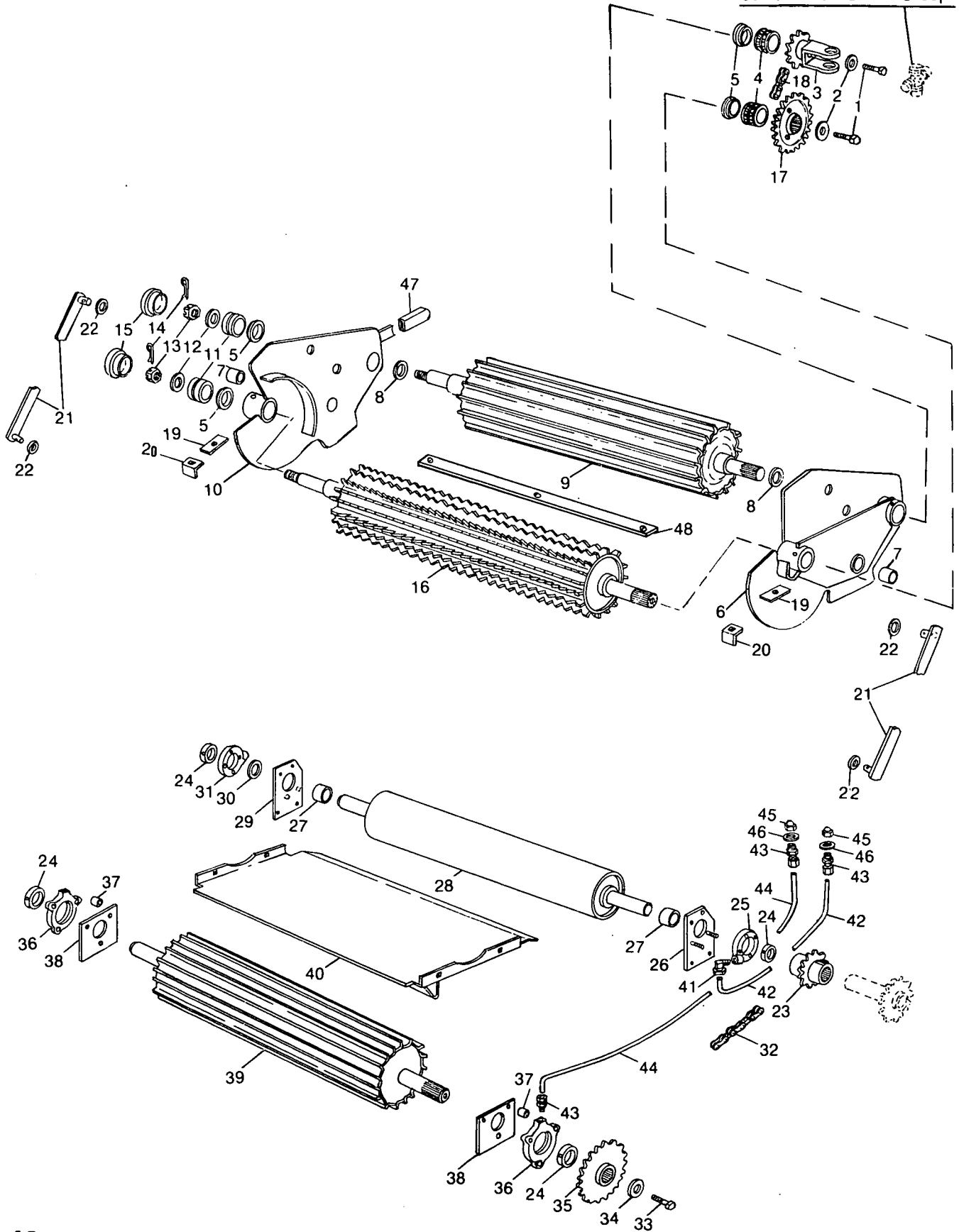
Ref. No.	Part No.	No. Used	Description
1	84948	2	Hex Nut, 3/4"
		2	87340 Lockwasher, 3/4"
2	256509	1	Shaft
3	87361	2	Washer, 3/4"
4	245124	1	Sprocket Weld Assembly, 22 Tooth
	* 224778	1	Sprocket Weld Assembly, 18 Tooth
5	719133	1	Roller Chain Assembly, RC 60, 36 Pitches
		35	25808 Roller Link
		1	25812 Connecting Link
6	257514	1	Housing Weld Assembly (Includes Ref. Nos. 7 and 8)
		2	11184 Steel Ball
		1	87415 Grease Fitting, 1/4"-28, 90°
		1	88206 Cap Screw, Hex Head, 3/8" x 1"
		1	80680 Lockwasher, 3/8"
		1	84944 Hex Nut, 3/8"
7	234585	2	Needle Bearing
8	121189	2	Oil Seal
9	33261	AR	Washer, Special
10	245126	1	Attachment Drive Chain, RC 60, 60 Pitches
		49	25808 Roller Link
		10	25817 Offset Link
		1	25812 Connecting Link
11	715563	1	Sprocket Weld Assembly, 20 Tooth

AR - As Required

* Used only with 890A and 919A for 1/8" length of cut

MODEL 892 FORAGE HARVESTER
WITHOUT METAL DETECTOR
FEEDROLL GROUP

See Feedroll Drive Group



MODEL 892 FORAGE HARVESTER
WITHOUT METAL DETECTOR
FEEDROLL GROUP

Ref. No.	Part No.	No. Used	Description
1	131998	2	Drilled Bolt, 1/2" x 1 1/4" UNF, Grade 8 2 80679 Lockwasher, 1/2"
2	39856	2	Washer, Special
3	136919	1	Yoke and Sprocket, 7 Tooth
4	66486	2	Bearing and Spacer Assembly
5	136909	4	Washer, Special
6	632289	1	Bearing Plate Weld Assembly, Left Hand --- Includes Ref. No. 7 -- 2 87569 Grease Fitting, 1/4"-28, 45° --Replaces 706466 2 88467 Roll Pin, 1/8" x 1/2"
7	601109	2	Bushing
8	243238	2	Washer, Special
9	603917	1	Feedroll Weld Assembly, Upper Rear
10	632290	1	Bearing Plate Weld Assembly, Right Hand --- Includes Ref. No. 7 -- 2 87569 Grease Fitting, 1/4"-28, 45° --Replaces 706467 2 88467 Roll Pin, 1/8" x 1/2"
11	136903	2	Bearing and Spacer Assembly
12	122432	2	Washer, Special
13	87446	2	Hex Slotted Nut, 5/8" UNF
14	87397	2	Cotter Pin, 3/16" x 1"
15	249128	2	Hub Cap
16	287297	1	Feedroll Weld Assembly, Upper Front
17	136920	1	Sprocket, 13 Tooth
18	122469	1	Chain Assembly, CA 550, 21 Pitches 19 43278 Roller Link 1 40242 Offset Link 1 40241 Connecting Link
19	242715	2	Rubber Pad
20	242716	2	Clip 2 88865 Bolt, Round Head, Short Square Neck, 3/8" x 1 1/4" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
21	706712	2	Link Weld Assembly 4 80754 Cotter Pin, 3/16" x 1 1/2"
22	33261	AR	Washer, Special
23	122397	1	Sprocket Weld Assembly, 14 Tooth 1 87696 Set Screw, Hex Socket, 3/8" x 1 1/4", Cone Point 1 84969 Hex Jam Nut, 3/8"
24	45876	4	Locking Collar w/Set Screw 4 80429 Set Screw, Hex Socket, 5/16" x 5/16", Cup Point
25	244177	1	Bearing and Housing Assembly, Left Hand, Selective Fit 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
26	244247	1	Adapter Weld Assembly, Left Hand
27	126369	2	Spacer
28	715964	1	Smooth Roll Weld Assembly
29	244248	1	Adapter Weld Assembly, Right Hand
30	00672	AR	Washer, Special, 1/32" (.794mm) Thick
	00673	AR	Washer, Special, 1/16" (1.588mm) Thick
	00674	AR	Washer, Special, 1/8" (3.175mm) Thick
31	244176	1	Bearing and Housing Assembly, Right Hand, Selective Fit 1 80719 Grease Fitting, 1/8" P.T., 90° 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
32	36314	1	Drive Chain Assembly, RC 50, 44 Pitches 43 25805 Roller Link 1 42472 Connecting Link

AR - As Required

CONTINUE

MODEL 892 FORAGE HARVESTER
 WITHOUT METAL DETECTOR
 FEEDROLL GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
33	87689	1	Cap Screw, Hex Head, 1/2" x 1 1/2" 1 80679 Lockwasher, 1/2"
34	26312	1	Washer, Special
35	715499	1	Sprocket Weld Assembly, 30 Tooth
36	255097	2	Bearing and Housing Assembly, Selective Fit 1 80717 Grease Fitting, 1/8" P.T., 45° 6 88436 Cap Screw, Hex Head, Grade 5, 3/8" x 2" 6 80680 Lockwasher, 3/8"
37	103060	6	Spacer
38	179541	2	Plate Weld Assembly
39	706646	1	Feedroll Weld Assembly, Lower Front
*40	248948	1	Floor Weld Assembly 4 88589 Plow Bolt, 3/8" x 1" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
41	48564	1	Elbow
42	258571	1	Lube Line, 16 1/2" (419.1mm) Length (Cut to Fit)
43	11787	3	Compression Fitting
44	122481	1	Lube Line, 12 3/4" (324.8mm) Length
45	84303	2	Grease Fitting, 1/8" PT, Female
46	87016	AR	Plain Washer, 3/8"
47	265502	1	Grip
48	+680135	10	Slat 30 280680 Cap Screw, Hex Head, 3/8" x 3/4", Stainless Steel 30 280681 Lockwasher, 3/8", Stainless Steel 30 280457 Nut, 3/8", Stainless Steel

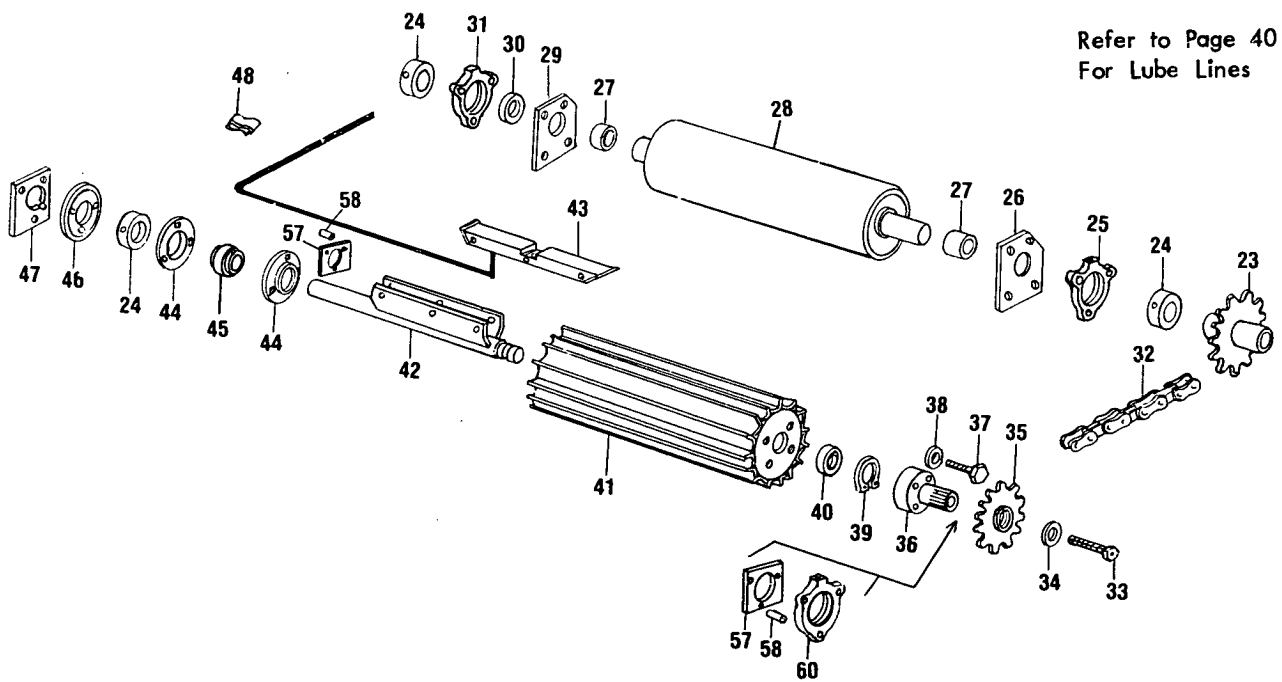
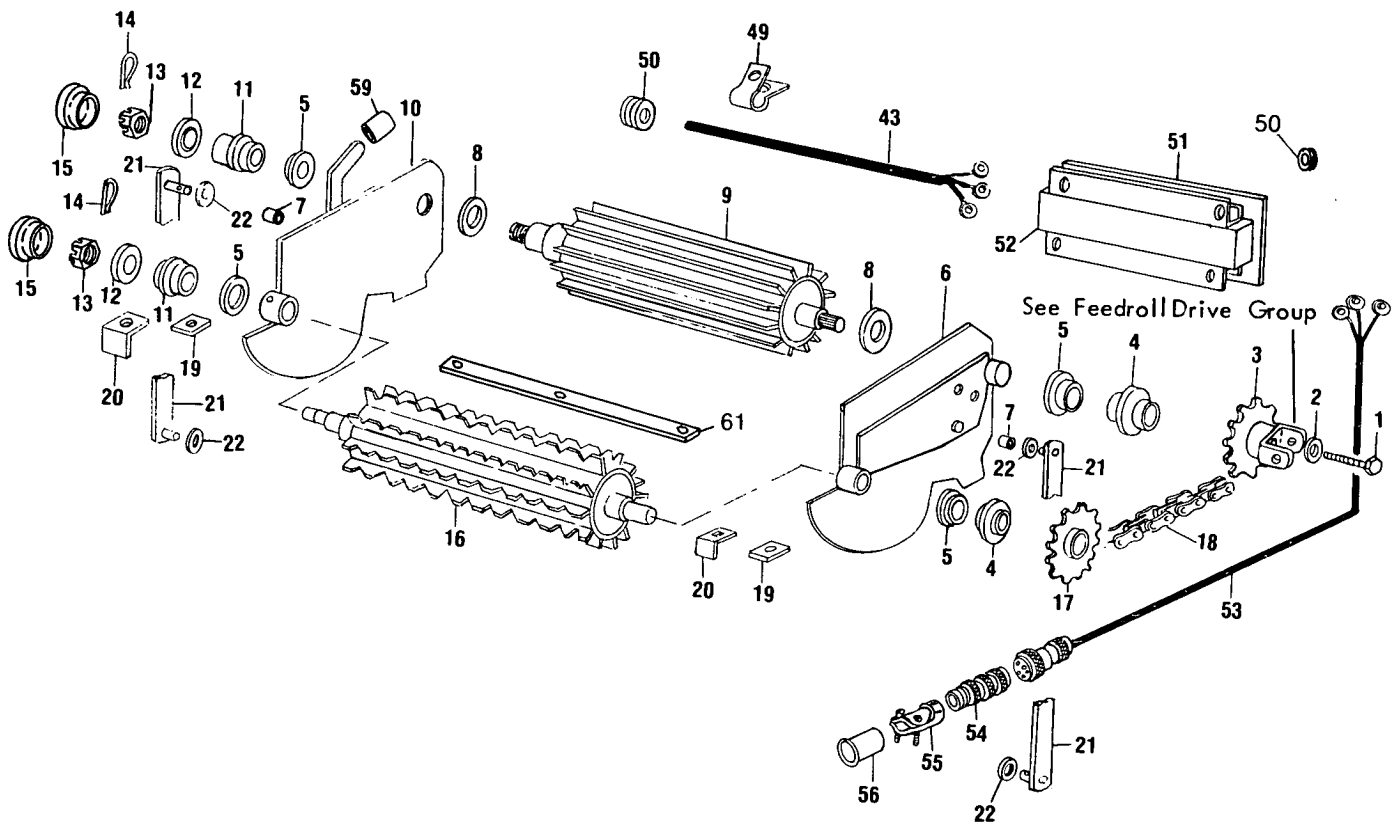
AR - As Required

* Used only with Corn Snapping Attachment

+ Included in 208737 Slat Kit - Whole Goods

NOTES

MODEL 892 FORAGE HARVESTER
WITH METAL DETECTOR
FEEDROLL GROUP



MODEL 892 FORAGE HARVESTER
WITH METAL DETECTOR
FEEDROLL GROUP

Ref. No.	Part No.	No. Used	Description
1	131998	2	Drilled Bolt 2 80679 Lockwasher, 1/2"
2	39856	2	Washer, Special
3	136919	1	Yoke and Sprocket, 7 Tooth
4	66486	2	Bearing and Spacer Assembly
5	136909	4	Washer, Special
6	632289	1	Bearing Plate Weld Assembly, Left Hand --- Includes Ref. No. 7--- 2 87569 Grease Fitting, 1/4"-28, 45° ---Replaces 706466 2 88467 Roll Pin, 1/8" x 1/2"
7	601109	2	Bushing
8	243238	2	Washer, Special
9	603917	1	Feedroll Weld Assembly, Upper Rear
10	632290	1	Bearing Plate Weld Assembly, Right Hand --- Includes Ref. No. 7 -- 2 87569 Grease Fitting, 1/4"-28, 45° ---Replaces 706467 2 88467 Roll Pin, 1/8" x 1/2"
11	136903	2	Bearing and Spacer Assembly
12	122432	2	Washer, Special
13	87446	2	Hex Slotted Nut, 5/8" UNF
14	87397	2	Cotter Pin, 3/16" x 1"
15	249128	2	Hub Cap
16	576331	1	Feedroll Weld Assembly, Upper Front
17	136920	1	Sprocket, 17 Tooth
18	122469	1	Chain Assembly, CA 550, 21 Pitches 19 43278 Roller Link 1 40242 Offset Link 1 40241 Connecting Link
19	242715	2	Pad, Rubber
20	242716	2	Clip 2 88865 Bolt, Round Head, Short Square Neck, 3/8" x 1 1/4" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
21	706712	2	Link Weld Assembly 4 80754 Cotter Pin, 3/16" x 1 1/2"
22	33261	AR	Washer, Special
23	122397	1	Sprocket Weld Assembly, 14 Tooth 1 87696 Set Screw, Hex Socket, 3/8" x 1 1/4", Cone Point 1 84969 Hex Jam Nut, 3/8"
24	45876	3	Locking Collar w/Set Screw 3 80429 Set Screw, Hex Socket, 5/16" x 5/16", Cup Point
25	244177	1	Bearing and Housing Assembly, Left Hand, Selective Fit 1 80717 Grease Fitting, 1/8" P.T., 45° 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
26	244247	1	Adapter Weld Assembly, Left Hand
27	126369	2	Spacer
28	715964	1	Smooth Roll Weld Assembly
29	244248	1	Adapter Weld Assembly, Right Hand
30	00672	AR	Washer, Special, 1/32" (.794mm) Thick
	00673	AR	Washer, Special, 1/16" (1.588mm) Thick
	00674	AR	Washer, Special, 1/8" (3.175mm) Thick
31	244176	1	Bearing and Housing Assembly, Right Hand, Selective Fit 1 80719 Grease Fitting, 1/8" P.T., 90° 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"

AR - As Required

CONTINUED

MODEL 892 FORAGE HARVESTER
WITH METAL DETECTOR
FEEDROLL GROUP (CONTINUED)

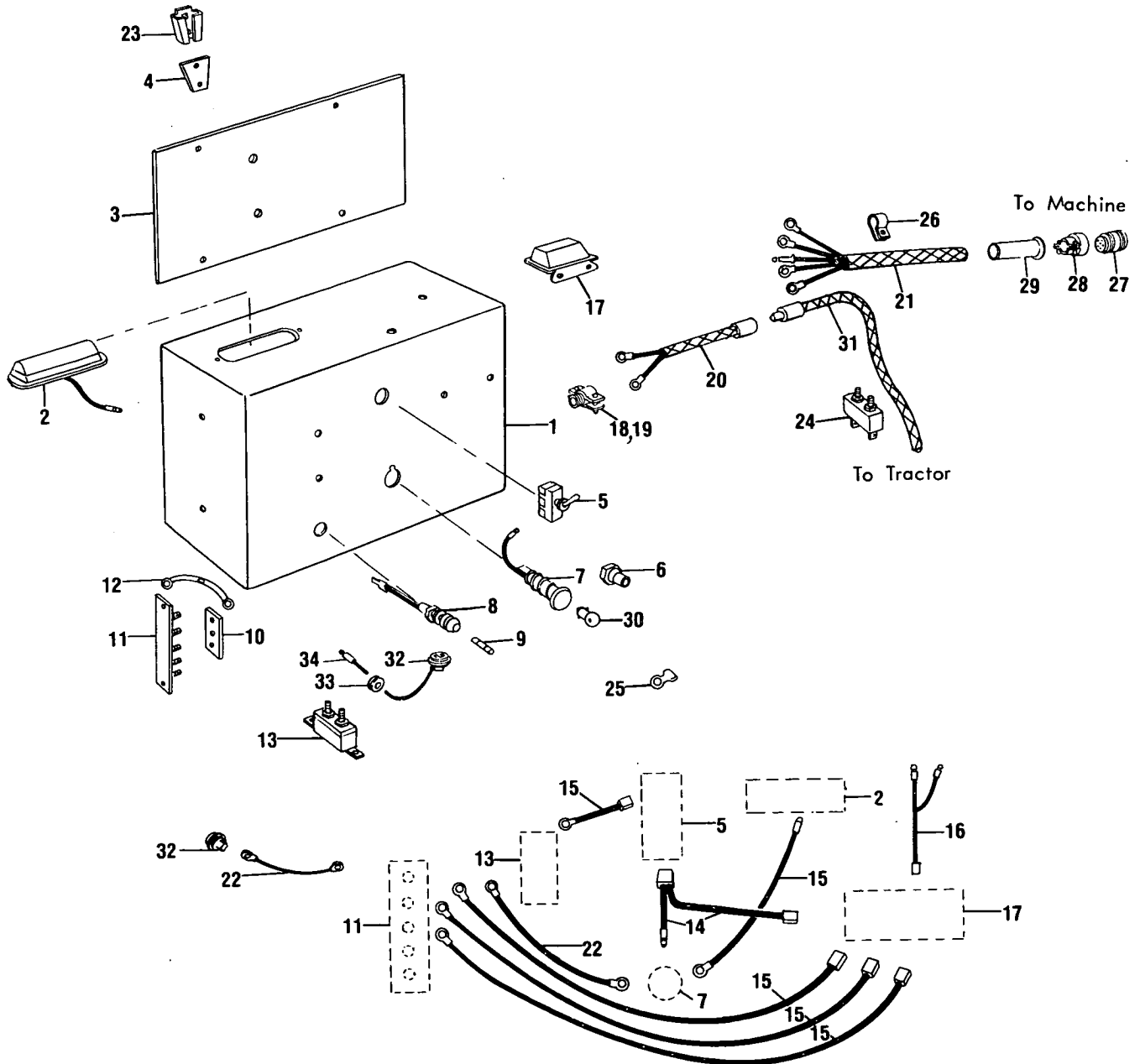
Ref. No.	Part No.	No. Used	Description
32	36314	1	Drive Chain Assembly, RC 50, 44 Pitches 43 25805 Roller Link 1 42472 Connecting Link
33	221481	1	Drilled Cap Screw, 1/2" x 1 3/4" 1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping 1 80579 Lockwasher, 1/2"
34	26312	1	Washer, Special
35	715499	1	Sprocket Weld Assembly, 30 Tooth
36	621909	1	Shaft Weld Assembly --- Replaces 715673
37	280407	4	Cap Screw, Hex Head, Grade 8, 7/16" x 1" UNF
38	602513	4	Washer, Special
39	41329	1	Retaining Ring
40	362804	1	Ball Bearing ---Replaces 210040
41	604446	1	Feedroll Weld Assembly, Lower Front
42	252798	1	Shaft Weld Assembly
43	204719	1	Detector Assembly 6 88503 Cap Screw, Hex Head, 1/4" x 1/2" 6 80682 Lockwasher, 1/4"
44	40697	2	Flangette 3 280456 Cap Screw, Hex Head, 3/8" x 1", Gr. 5, Stainless Steel 3 80680 Lockwasher, 3/8"
45	249781	1	Ball Bearing
46	248938	1	Cover
47	227448	1	Hub Weld Assembly 1 80810 Woodruff Key, #9, 3/16" x 3/4" 3 88206 Cap Screw, Hex Head, Grade 5, 3/8" x 1" 3 80680 Lockwasher, 3/8"
48	167509	4	Clip
49	237910	5	Clamp, 5/16" (7.938mm) I.D.
	237980	7	Clamp, 7/16" (11.112mm) I.D.
	675162	3	Clamp, 1/4" (6mm) I.D. 10 88573 Cap Screw, Hex Head, 1/4" x 3/4" 2 87716 Cap Screw, Hex Head, 1/4" x 1 1/4" 12 80682 Lockwasher, 1/4" 12 84942 Hex Nut, 1/4"
50	46288	6	Grommet, 3/8" (10mm) Thick
	574661	1	Grommet, 1/2" (12mm) Thick
51	579504	1	Circuit Box Assembly 4 88992 Bolt, Round Head, Short Square Neck, 5/16" x 1" 4 80664 Plain Washer, 5/16" 4 280736 Hex Locknut, 5/16" Gr. C
52	262667	1	Cover, Circuit Box 1 80682 Lockwasher, 1/4" 1 84942 Hex Nut, 1/4"
53	249972	1	Wire Harness --- Includes Ref. No. 54 thru 56
54	265615	1	Connector
55	265334	1	Clamp
56	265333	1	Bushing
57	179541	2	Plate Weld Assembly
58	103060	6	Spacer
59	265502	1	Grip
60	255097	1	Bearing and Housing Assembly Selective Fit 1 80717 Grease Fitting, 1/8" P.T. 45° 3 88436 Cap Screw, Hex Head, Grade 5, 3/8" x 2" 6 80680 Lockwasher, 3/8"

MODEL 892 FORAGE HARVESTER
WITHOUT METAL DETECTOR
FEEDROLL GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
61	+680135	10	Slat
		30	280680 Cap Screw, Hex Head, 3/8" x 3/4", Stainless Steel
		30	280681 Lockwasher, 3/8", Stainless Steel
		30	280457 Nut, 3/8", Stainless Steel

+ Included in 208737 Slat Kit - Whole Goods

MODEL 892 FORAGE HARVESTER
 METAL DETECTOR
 CONTROL BOX GROUP



MODEL 892 FORAGE HARVESTER
METAL DETECTOR
CONTROL BOX GROUP

Ref. No.	Part No.	No. Used	Description
	262655		Control Box Assembly
1	249672	1	Control Box Weld Assembly
			4 88543 Cap Screw, Hex Head, 5/16" x 1"
			4 80664 Plain Washer, 5/16"
			4 280736 Hex Locknut, 5/16", Gr. C
2	188181	1	Light Assembly (Includes Ref. Nos. 2A and 2B)
			1 84461 Machine Screw, Truss Head, #10-24 x 5/8"
			1 84821 Machine Screw, Truss Head, #10-24 x 1/2"
			1 261609 Washer, Special
			1 80684 Lockwasher, #10
			3 87304 Hex Nut, #10-24
2A	214045	1	Bulb (Not Shown)
2B	214046	1	Lens (Not Shown)
3	222781	1	Back Sheet
			4 87667 Screw, Hex Head, Self-Tapping, 1/4" x 1/2"
4	222782	1	Bracket
			2 84826 Carriage Bolt, 5/16" x 3/4"
			4 80664 Plain Washer, 5/16"
			2 280736 Hex Locknut, 5/16", Gr. C
5	103413	1	Switch
6	602997	1	Seal ---Replaces 133263
7	261910	1	Indicator Lamp (Includes Ref. No. 30)
8	262636	1	Fuse Holder and Lead
* 9		1	Fuse, 1 AMP
10	263156	1	Shunt Strip
11	253522	1	Terminal Block
			2 84461 Machine Screw, Truss Head, #10-24 x 5/8"
			2 80684 Lockwasher, #10
			2 87304 Hex Nut, #10-24
12	249964	2	Diode
13	188180	1	Circuit Breaker, 6 AMP
			2 87977 Machine Screw, Truss Head, #8-32 x 1/2"
			2 87812 Lockwasher, #8
			2 87653 Hex Nut, #8-32
14	262639	1	Wire Assembly, Switch to Indicator Lamp, Switch to Relay Switch
**15	262637	5	Wire Assembly
			1 Switch to Circuit Breaker
			3 Relay Switch to Terminal Block
			1 Indicator Lamp to Warning Light
16	701564	1	Wire Harness
17	243461	1	Relay Switch
			2 84467 Machine Screw, Truss Head, 1/4" x 1/2"
			2 80682 Lockwasher, 1/4"
			2 84942 Hex Nut, 1/4"
*18		1	Connector, Straight, 3/4"
*19		1	Connector
20	572854	1	Wire Harness (Power Cable) 12" (304mm) Long, To Tractor
21	643900	1	Wire Harness, 86" (2184mm) Long, Includes Ref. Nos. 27, 28 and 29 --- Replaces 249970, 38" (965mm) Long Harness
**22	244214	2	Wire Assembly, #16, 9" Long, Ref. No. 11 to Ref. Nos. 7 and 32
23	38027	1	Socket
			2 88059 Bolt, Round Head, Short Square Neck, 5/16" x 1"
			2 80681 Lockwasher, 5/16"
			2 84943 Hex Nut, 5/16"

AR - As Required
* Purchase Locally

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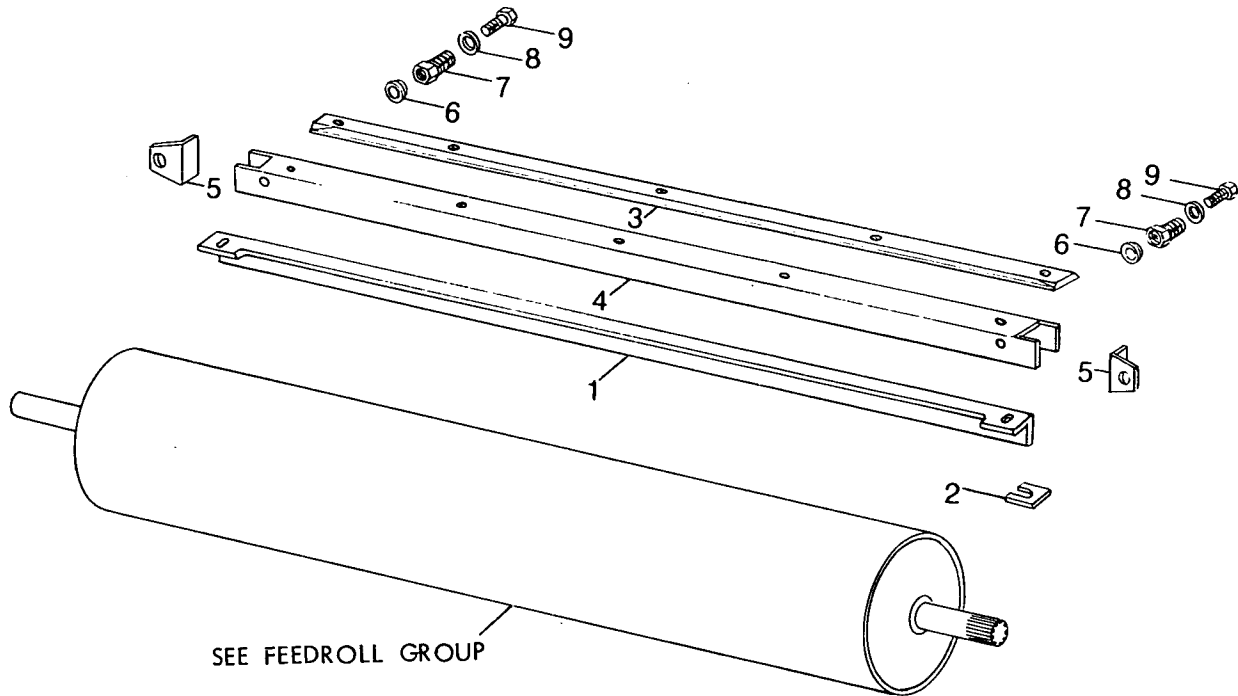
** NOTE: Wire Assemblies are shown for the purpose of reference and identification only and are not available from the Sperry New Holland Service Parts System. For field repairs and/or replacement fabricate locally using catalog description as a guide.

MODEL 892 FORAGE HARVESTER
METAL DETECTOR
CONTROL BOX GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
24	°768120	1	Circuit Breaker
			2 80485 Machine Screw, Truss Head, #10-24 x 3/4"
			2 80684 Lockwasher, #10
			2 87304 Hex Nut, #10-32
			2 46432 Ring Terminal
25	° 59273	2	Ring Terminal
	°167169	2	Ring Terminal
26	237980	9	Clamp
27	265614	1	Connector
28	265334	1	Clamp
29	265333	1	Bushing
30	271431	1	Light Bulb
31	572853	1	Wire Harness (Power Cable) 92" (2337mm) Long, To Tractor
32	701592	1	Buzzer
			1 87655 Machine Screw, Truss Head, #8-32 x 3/8"
			1 280299 Plain Washer #8
			1 87812 Lockwasher #8
33	134708	1	Grommet
34	136224	1	Plug, Electrical

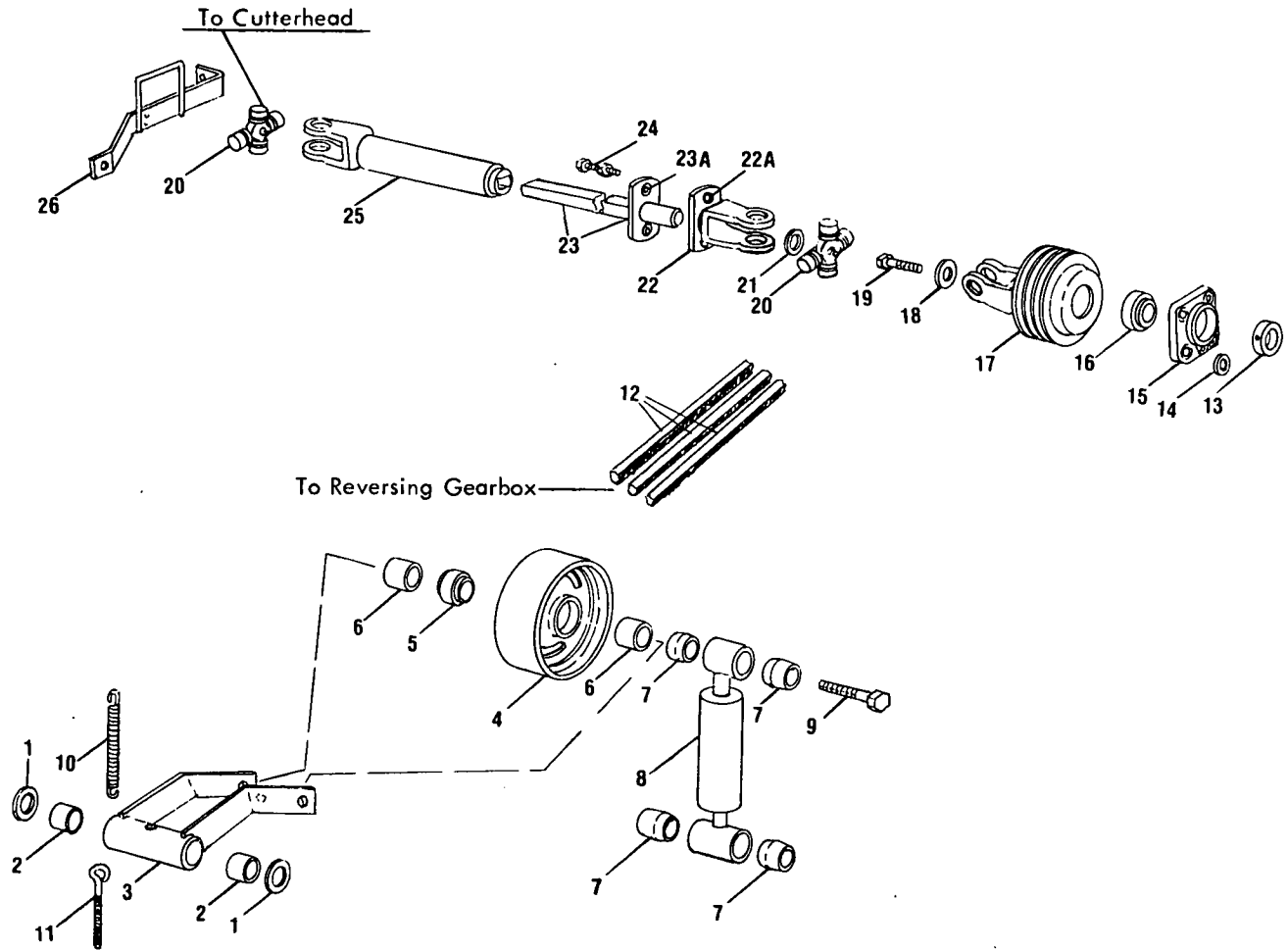
° Required to Hook-up to Tractor Electrical System

MODEL 892 FORAGE HARVESTER
SCRAPER AND SHEARBAR GROUP



Ref. No.	Part No.	No. Used	Description
1	227794	1	Scraper, Smooth Roll
		2	87670 Cap Screw, Hex Head, Grade 5, 1/2" x 1 1/4"
		2	143479 Washer, Special
		2	80679 Lockwasher, 1/2"
2	265404	AR	Shim
3	237521	1	Shear Bar Service Kit --- Includes 1 Shearbar Plate, Shearbar Assembly Instruction Sheet and the following hardware:
		5	707854 Cap Screw, Special
		5	244379 Washer, Special
4	225083	1	Shearbar Holder
		2	87338 Cap Screw, Hex Head, Grade 5, 5/8" x 3"
		2	33298 Washer, Special
		2	84057 Lockwasher, 5/8"
5	229751	2	Cover
6	228016	2	Washer, Special
7	228017	2	Adjusting Nut
8	13400	2	Washer, Special
9	87239	2	Cap Screw, Hex Head, Grade 5, 5/8" x 3 1/2" UNF

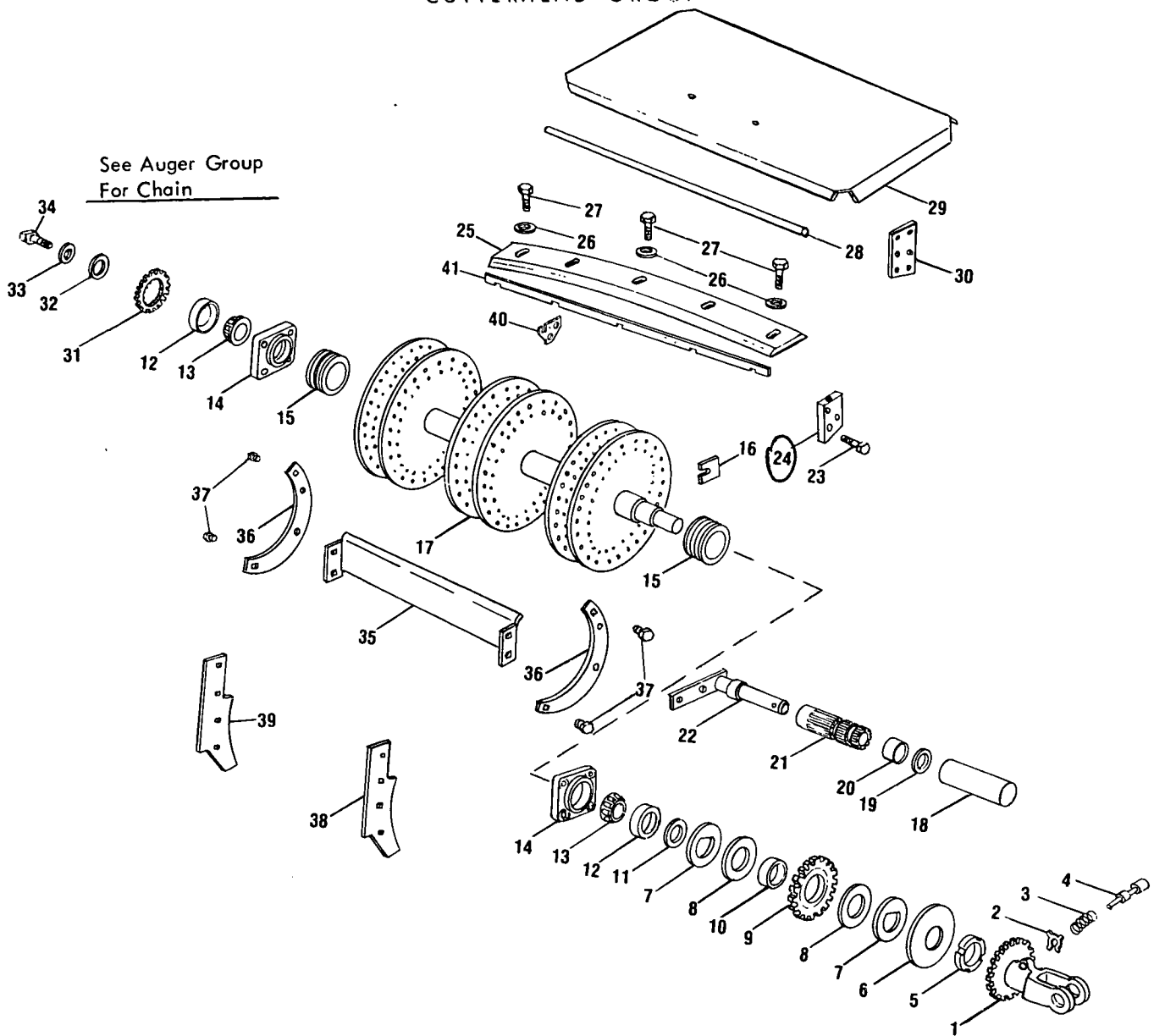
MODEL 892 FORAGE HARVESTER
CUTTERHEAD DRIVE GROUP



MODEL 892 FORAGE HARVESTER
CUTTERHEAD DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
1	26130	AR	Washer, Special
2	214487	2	Bushing
3	288412	1	Tube Weld Assembly --- Includes Ref. No. 2 1 87415 Grease Fitting, 1/4"-28, 90° 1 80754 Cotter Pin, 3/16" x 1 1/2"
4	66460	1	Idler Assembly --- Includes Ref. No. 5
5	66553	1	Bearing
6	13586	2	Spacer
7	132759	4	Grommet
8	132758	1	Shock Absorber 1 88556 Cap Screw, Hex Head, Grade 5, 5/8" x 2 1/4" 1 87365 Plain Washer, 5/8" 1 84910 Hex Locknut, 5/8"
9	88523	1	Cap Screw, Hex Head, Grade 5, 5/8" x 5 1/2" 1 87365 Plain Washer, 5/8" 1 84910 Hex Locknut, 5/8"
10	605846	1	Spring
11	183356	1	Eye Bolt 1 87016 Plain Washer, 3/8" 2 84944 Hex Nut, 3/8"
12	242307	1	Belt Set --- Set of 3 Matched "V" Belts
13	45631	1	Locking Collar w/Set Screw 1 80425 Set Screw, Hex Socket, 3/8" x 3/8", Cup Point
14	66011	4	Washer, Special
15	695498	1	Bearing & Housing Assembly, Selective Fit 1 87415 Grease Fitting, 1/4"-28, 90° 4 88551 Cap Screw, Hex Head, 1/2" x 1 3/4" 4 80700 Plain Washer, 1/2" 4 80679 Lockwasher, 1/2" 4 84946 Hex Nut, 1/2"
16	225614	1	Ball Bearing
17	243215	1	Yoke and Sheave Assembly
18	141781	1	Washer, Special
19	88062	1	Cap Screw, Hex Head, Grade 5, 5/8" x 1 1/2" 1 84057 Lockwasher, 5/8"
20	126761	2	Spider Bearing Assembly 2 80711 Grease Fitting, 1/8" P.T., 67 1/2°
20A	128566	AR	Spider Bearing Repair Kit (Not Shown)
21	244245	1	Retaining Ring
22	243213	1	Yoke Weld Assembly --- Includes Ref. No. 22A
22A	46522	2	Shear Bolt Sleeve
23	621425	1	Shaft Weld Assembly --- Includes Ref. No. 23A
23A	46585	2	Shear Bolt Sleeve
24	46520	2	Shear Bolt w/Nut
25	243211	1	Yoke and Tube Weld Assembly 2 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
26	265352	1	Bracket Weld Assembly 2 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1" 2 87016 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"

MODEL 892 FORAGE HARVESTER CUTTERHEAD GROUP



Ref. No.	Part No.	No. Used	Description
1	243214	1	Yoke and Gear Weld Assembly
	1 87414		Grease Fitting, 1/4"-28, Straight, Self-Tapping
2	40305	1	"X" Washer
3	26981	1	Spring
4	226196	1	Pin, Release
5	136801	1	Stake Nut
6	224400	1	Spring Washer
7	224399	2	Washer, Special
8	224355	2	Clutch Disc
9	224357	1	Gear, 19 Tooth
10	224413	1	Bushing
11	42018	1	Washer, Special
12	49029	2	Bearing Cup
13	166258	2	Bearing Cone

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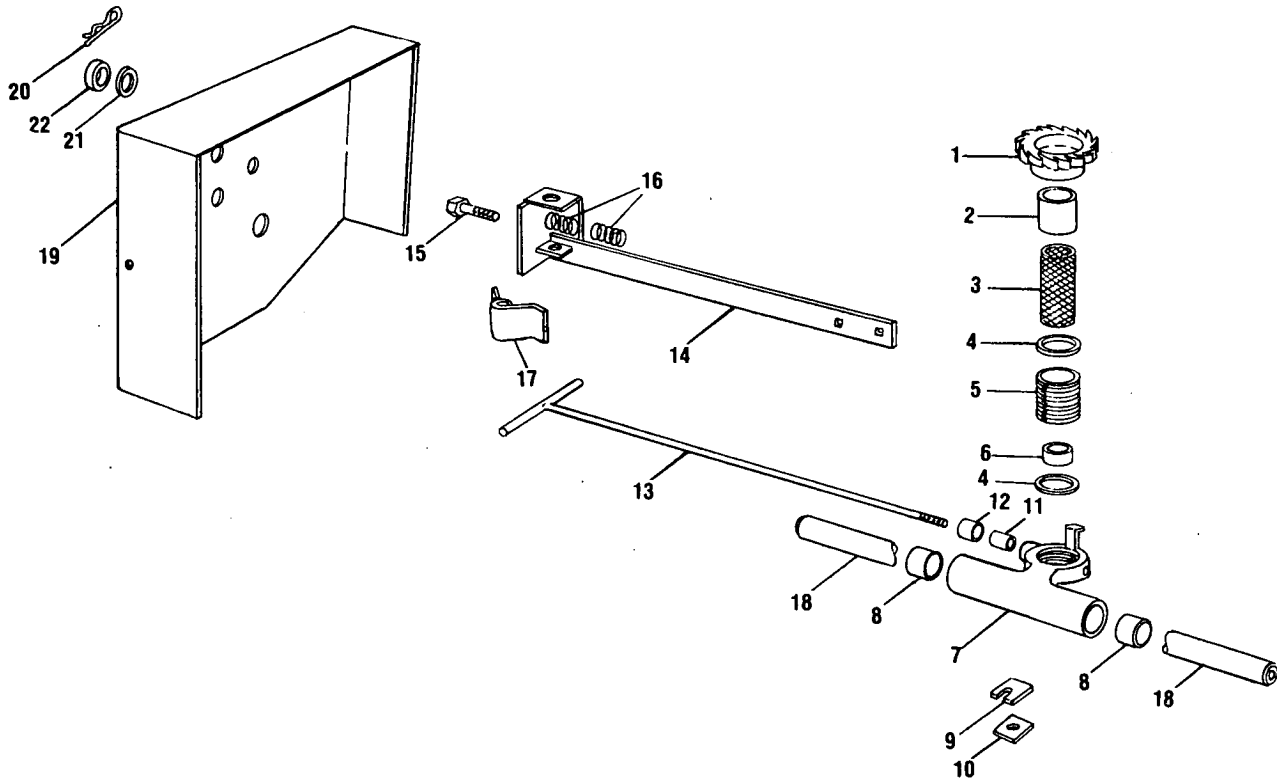
MODEL 892 FORAGE HARVESTER
CUTTERHEAD GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
14	224384	2	Bearing Housing 2 80717 Grease Fitting, 1/8" P.T., 45° 2 87689 Cap Screw, Hex Head, Grade 5, 1/2" x 1 1/2" 2 88852 Cap Screw, Hex Head, Grade 5, 1/2" x 2" 8 80679 Lockwasher, 1/2" 4 84946 Hex Nut, 1/2"
15	705279	2	Collar
16	131405	AR	Shim
17	704585	1	Cutterhead Shaft and Plate Weld Assembly
18	239015	1	Cover
19	26301	AR	Washer, Special, 125" (3.175mm) Thick
	26130	1	Washer, Special, .060" (1.524mm) Thick
20	27767	2	Bushing
21	719220	1	Splined Sleeve -- Includes Ref. No. 20 1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping 1 87852 Groove Pin, Type "A", 1/4" x 1 1/4"
22	224392	1	Stub Shaft Weld Assembly
*23	88556	AR	Cap Screw, Hex Head, Grade 5, 5/8" x 2 1/4" AR 84057 Lockwasher, 5/8" AR 84947 Hex Nut, 5/8"
*24	704580	AR	Knife Support
*25	635411	AR	Knife, Spiral --- Replaces 704587
*26	64053	AR	Washer, Special
27	88572	AR	Cap Screw, Hex Head, Grade 8, 5/8" x 1 1/4" UNF
28	244636	1	Rod Shield Retaining
29	706742	1	Shield, Sharpener 2 135632 Machine Screw, Truss Head, 5/16" x 1/2" 2 145458 Flanged Nut, 5/16"
30	225079	2	Plate 8 88206 Cap Screw, Hex Head, 3/8" x 1" 8 80680 Lockwasher, 3/8" 6 84944 Hex Nut, 3/8"
31	225678	1	Sprocket, 16 Tooth
32	126002	1	Washer, Special
33	29684	1	Washer, Special
34	87689	1	Cap Screw, Hex Head, Grade 5, 1/2" x 1 1/2" 1 80679 Lockwasher, 1/2"
35	706739	1	Baffle Weld Assembly 4 88666 Plow Bolt, 3/8" x 1 1/4" 4 88902 Hex Locknut, 3/8"
36	225134	2	Strip, Screen Support 6 88589 Plow Bolt, 3/8" x 1" 6 80702 Plain Washer, 3/8" 6 80680 Lockwasher, 3/8" 6 84944 Hex Nut, 3/8"
37	225131	4	Adjuster
38	706740	1	Crop Guide, Left Hand 2 88666 Plow Bolt, 3/8" x 1 1/4" 2 88902 Hex Locknut, 3/8"
39	706741	1	Crop Guide, Right Hand 2 88666 Plow Bolt, 3/8" x 1 1/4" 2 88902 Hex Locknut, 3/8"
*40	622150	AR	Bracket
*41	622156	AR	Strip Weld Assembly

AR - As Required

*NOTE: Quantity for Ref. Nos. 40 and 41 Depends on 8 or 12 Knife Application

MODEL 892 FORAGE HARVESTER
KNIFE SHARPENER GROUP

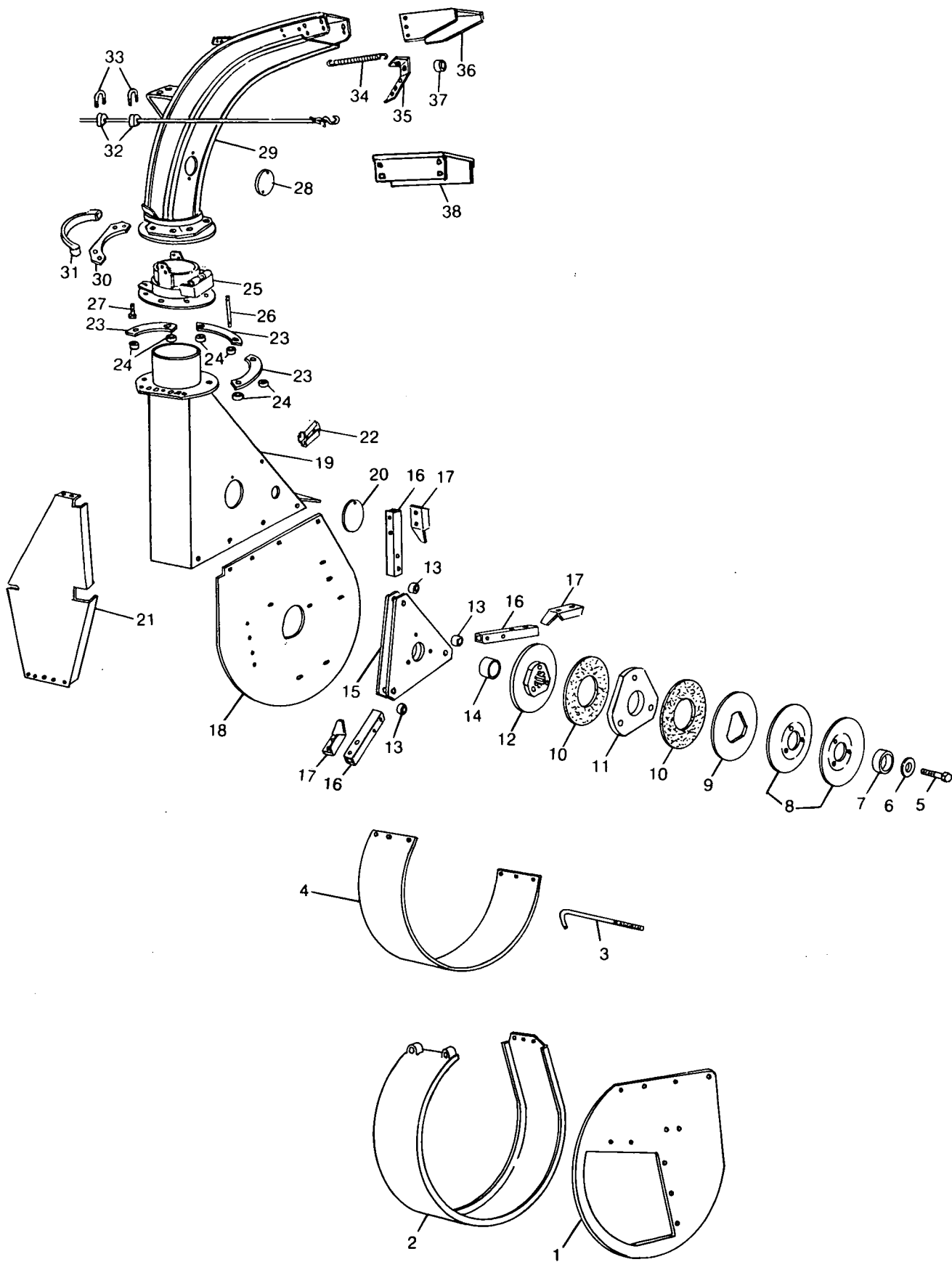


MODEL 892 FORAGE HARVESTER
KNIFE SHARPENER GROUP

Ref. No.	Part No.	No. Used	Description
1	35664	1	Stone Holder Cap
2	709971	1	Spacer
3	676186	1	Stone, Sharpener ---Replaces 35666
4	35670	2	"O" Ring
5	713551	1	Stone Holder
6	46443	1	Spacer
7	713555	1	Carrier w/Bushing Ref. No. 8
8	223316	2	Bushing
9	122889	AR	Shim
10	578788	1	Lug 1 88206 Cap Screw, Hex Head, 3/8" x 1" 1 80680 Lockwasher, 3/8"
11	43485	1	Plug
12	12621	1	Retainer
13	718478	1	Handle Weld Assembly
14	715034	1	Sharpener Rail Weld Assembly 4 88206 Cap Screw, Hex Head, 3/8" x 1" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
15	280112	1	Cap Screw, Hex Head, 1/4" x 1 1/2" 1 87361 Plain Washer, 1/4" 1 280129 Hex Locknut, 1/4"
16	35674	2	Spring
17	715051	1	Kicker 1 87936 Cap Screw, Hex Head, 3/8" x 2 1/2" 1 88902 Hex Locknut, 3/8"
18	713549	1	Shaft, Carrier 2 87909 Cap Screw, Hex Head, Grade 5, 1/2" x 1" 2 80679 Lockwasher, 1/2"
19	715159	1	Cover Weld Assembly 2 87872 Cap Screw, Hex Head, 5/16" x 3/4" 2 80664 Plain Washer, 5/16" 2 80681 Lockwasher, 5/16"
20	37851	1	Hairpin Cotter
21	577826	1	Washer, Special
22	87362	3	Washer, 5/16" 1 88543 Cap Screw, Hex Head, 5/16" x 1" 1 80681 Lockwasher, 5/16" 1 84943 Hex Nut, 5/16"

AR - As Required

MODEL 892 FORAGE HARVESTER
FAN, TRANSITION AND SPOUT GROUP



MODEL 892 FORAGE HARVESTER
FAN, TRANSITION AND SPOUT GROUP

Ref. No.	Part No.	No. Used	Description
1	244170	1	Blower Sheet, Rear 4 87569 Bolt, Round Head, Short Square Neck, 3/8" x 3/4" 3 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1" 6 87016 Plain Washer, 3/8" 7 80680 Lockwasher, 3/8" 7 84944 Hex Nut, 3/8"
2	225396	1	Band Weld Assembly
3	238405	2	Hook Bolt 2 87364 Plain Washer, 1/2" 2 80679 Lockwasher, 1/2" 2 84946 Hex Nut, 1/2"
4	225387	1	Wear Plate 6 88599 Machine Screw, Flat Head, 5/16" x 3/4" 6 80664 Plain Washer, 5/16" 6 80681 Lockwasher, 5/16" 6 84943 Hex Nut, 5/16"
5	238163	1	Bolt, Special, Drilled 1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping 1 84057 Lockwasher, 5/8"
6	623582	1	Washer, Special
7	238160	1	Spacer
8	49684	2	Spring Washer
9	49683	1	Clutch Plate
10	127434	2	Friction Disc
11	238158	1	Plate
12	238167	1	Clutch Hub
13	100635	3	Spacer
14	132915	2	Bushing
15	238166	1	Fan Plate Weld Assembly --- Includes Ref. No. 14
16	238159	3	Paddle Arm 3 87972 Cap Screw, Hex Head, Grade 5, 1/2" x 2 1/2" 3 88273 Cap Screw, Hex Head, Grade 5, 1/2" x 3 1/2" 6 80679 Lockwasher, 1/2" 6 84946 Hex Nut, 1/2"
17	238321	3	Paddle 6 88328 Bolt, Round Head, Short Square Neck, 5/8" x 3 1/4" 6 80299 Plain Washer, 5/8" 6 84057 Lockwasher, 5/8" 6 84947 Hex Nut, 5/8"
18	244169	1	Blower Sheet, Front 4 88707 Bolt, Round Head, Short Square Neck, 1/2" x 1 1/4" 4 64264 Plain Washer, Special 8 80679 Lockwasher, 1/2" 8 84946 Hex Nut, 1/2"
19	768987	1	Transition Weld Assembly --- Replaces 225411 2 88263 Cap Screw, Hex Head, 1/2" x 3/4" 9 88018 Bolt, Round Head, Short Square Neck, 1/2" x 1" 9 80679 Lockwasher, 1/2" 9 84946 Hex Nut, 1/2" 2 88871 Hex Locknut, 1/2"
20	181298	1	Cover Plate 2 88832 Carriage Bolt, 1/4" x 3/4" 2 280129 Hex Locknut, 1/4"
21	254565	1	Shield 4 88018 Bolt, Round Head, Short Square Neck, 1/2" x 1" 4 80679 Lockwasher, 1/2" 4 84946 Hex Nut, 1/2"

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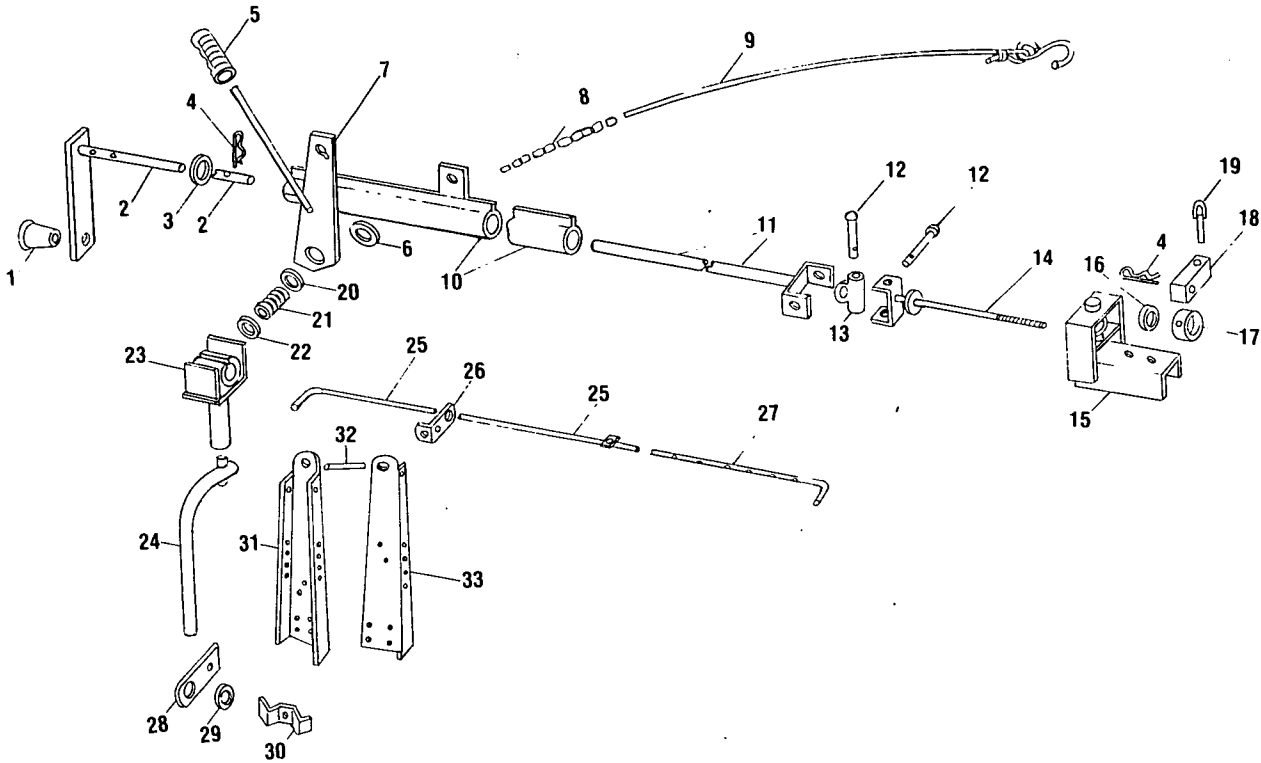
MODEL 892 FORAGE HARVESTER
FAN, TRANSITION AND SPOUT GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
22	38027	1	Socket 2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 80681 Lockwasher, 5/16" 2 84943 Hex Nut, 5/16"
23	688048	3	Retainer, Spout
24	646056	6	Spacer --- Replaces 105907 6 88044 Cap Screw, Hex Head, Grade 5, 3/8" x 1 1/2" 6 80680 Lockwasher, 3/8" 6 88902 Hex Locknut, 3/8"
25	713530	1	Spout Support Weld Assembly 2 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
26	524606	1	Pin 2 87364 Plain Washer, 1/2" 2 80756 Cotter Pin, 1/8" x 3/4"
27	88749	1	Tap Bolt, Hex Head, 1/2" x 5" 1 80700 Plain Washer, 1/2" 1 84946 Hex Nut, 1/2" 1 84970 Hex Jam Nut, 1/2"
28	164342	1	Cover Plate 2 88356 Carriage Bolt, 1/4" x 1" 2 80701 Plain Washer, 1/4" 2 80682 Lockwasher, 1/4" 2 84878 Wing Nut, 1/4"
29	627721	1	Spout Weld Assembly --- Replaces 713527 2 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1" 1 88131 Machine Screw, Truss Head, 3/8" x 1 3/4" 2 88062 Cap Screw, Hex Head, Grade 5, 5/8" x 1 1/2" 2 130358 Washer, Special 1 80680 Lockwasher, 3/8" 2 84057 Lockwasher, 5/8" 1 84944 Hex Nut, 3/8"
30	285839	2	Plate 2 87975 Cap Screw, Hex Head, Grade 5, 1/2" x 2 1/4" 2 80679 Lockwasher, 1/2" 2 88871 Hex Locknut, 1/2"
31	285840	2	Strap Weld Assembly 1 87997 Cap Screw, Hex Head, Grade 5, 1/2" x 5" 2 87364 Plain Washer, 1/2" 1 80679 Lockwasher, 1/2" 1 84946 Hex Nut, 1/2"
32	28110	2	Rope Guide
33	28114	2	U-Bolt 4 80684 Lockwasher, #10 4 87304 Hex Nut, #10
34	29579	1	Spring
35	261516	1	Bracket 2 87872 Cap Screw, Hex Head, Grade 5, 5/16" x 3/4" 2 80681 Lockwasher, 5/16" 2 84943 Hex Nut, 5/16"
36	631738	1	Deflector Weld Assembly --- Replaces 183934, 603021
37	136696	2	Spacer 2 84786 Machine Screw, Flat Head, 3/8" x 1 3/4" 2 34187 Washer, Special 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
38	614694	1	2' Extension, Optional, part of 205724

NOTES

MODEL 892 FORAGE HARVESTER
MANUAL CONTROLS GROUP

NOTE: See Pages 64 Thru 75 For Electric Controls.



Ref. No.	Part No.	No. Used	Description
1	33781	1	Knob 1 87936 Cap Screw, Hex Head, 3/8" x 2 1/2" 1 84944 Hex Nut, 3/8"
* 2	144051	1	Tube and Handle Weld Assembly, 11' 2" (3403.6mm) Length
	243145	1	Tube and Handle Weld Assembly, 14' 6" (4419.6mm) Length
	2	2	80753 Cotter Pin, 1/4" x 1 1/2"
3	128302	5	Washer, Special
4	37851	2	Hairpin Cotter
5	126697	2	Hand Grip
6	29526	1	Clutch Disc
7	122398	1	Lever Weld Assembly
8	48454	1	Chain Assembly w/"S" Hook 2 41613 "S" Hook
9	47763	1	Deflector Rope Assembly w/Pig Ring and Anchor Hook 1 222351 Pig Ring (Purchase Locally) 1 115680 Anchor Hook
10	137604	1	Tube and Bracket Weld Assembly
11	137603	1	Shaft and Yoke Assembly
12	15081	2	Drilled Rivet 2 80756 Cotter Pin, 1/8" x 3/4"
13	35717	1	Universal Block 1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping

*NOTE: When ordering replacement parts check length to see which item is applicable to your machine.

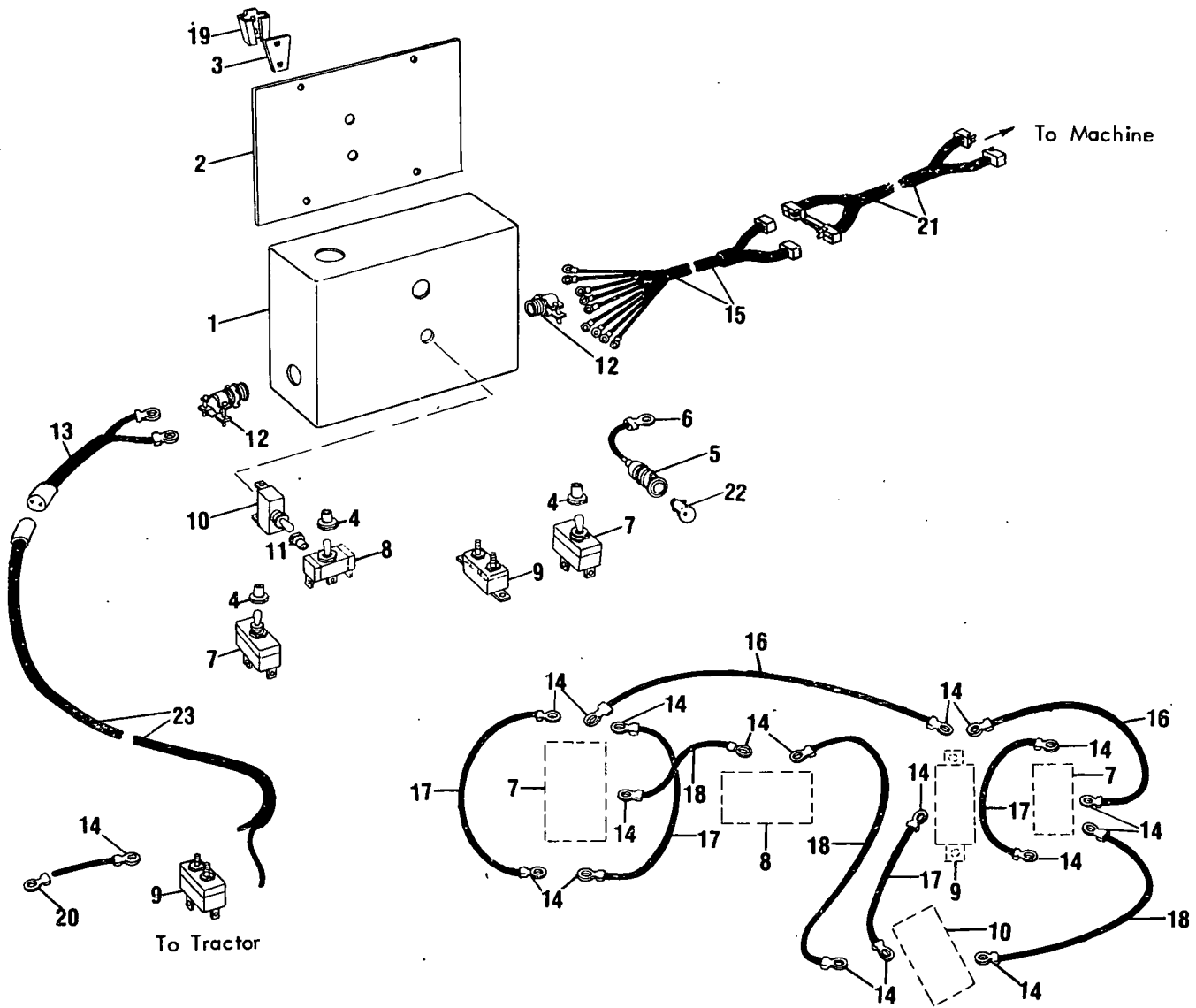
CONTINUE

MODEL 892 FORAGE HARVESTER
MANUAL CONTROLS GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
14	136708	1	Rod Weld Assembly
			1 87538 Spring Pin, 1/4" x 1"
15	577675	1	Bracket Weld Assembly
			1 87415 Grease Fitting, 1/4"-28, 90°
			2 87670 Cap Screw, Hex Head, 1/2" x 1 1/4"
			2 80679 Lockwasher, 1/2"
			2 84946 Hex Nut, 1/2"
16	67978	AR	Washer, Special, .020"(.335mm)Thk.
17	36993	1	Collar
			1 84064 Groove Pin, Type "A", 1/4" x 1 3/4"
18	136684	1	Nut, Special
			2 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
19	138243	1	Pin Weld Assembly
20	35781	1	Washer, Special
21	32307	1	Spring
			1 88546 Cap Screw, Hex Head, 3/8" x 2 1/4"
			1 88902 Hex Locknut, 3/8"
22	34187	1	Washer, Special
23	226013	1	Pivot Sleeve Weld Assembly
			1 80756 Cotter Pin, 1/8" x 3/4"
			AR 87364 Plain Washer, 1/2"
24	289160	1	Arm Weld Assembly
*25	143506	1	Shift Rod Weld Assembly, 11' 1/2" (3364.8mm) Length
	247473	1	Shift Rod Weld Assembly, 14' 1/2" (4279.2mm) Length
			1 84983 Set Screw, Square Head, 3/8" x 1", Cup Point
			1 84969 Hex Jam Nut, 3/8"
26	253640	1	Shift Lever Bracket
			1 88959 Cap Screw, Hex Head, 3/8" x 3 1/2"
			AR 80702 Plain Washer, 3/8"
			1 80680 Lockwasher, 3/8"
			1 84944 Hex Nut, 3/8"
27	242310	1	Shifter Adjustment Rod
			1 80753 Cotter Pin, 1/4" x 1 1/2"
28	137413	1	Bracket w/Grommet Ref. No. 29
			1 88434 Cap Screw, Hex Head, 3/8" x 1 3/4"
			1 80680 Lockwasher, 3/8"
			1 84944 Hex Nut, 3/8"
29	00709	1	Grommet
30	42365	1	Clamp
			1 88865 Bolt, Round Head, Short Square Neck, 3/8" x 1 1/4"
			1 80840 Wing Nut, 3/8"
31	719101	1	Support, Left Hand
32	144174	1	Spacer
			1 88576 Cap Screw, Hex Head, 1/2" x 5 1/2"
			1 80679 Lockwasher, 1/2"
			1 84946 Hex Nut, 1/2"
33	719100	1	Support, Right Hand

AR - As Required

MODEL 892 FORAGE HARVESTER
ELECTRIC CONTROLS
CONTROL BOX GROUP



MODEL 892 FORAGE HARVESTER
ELECTRIC CONTROLS
CONTROL BOX GROUP

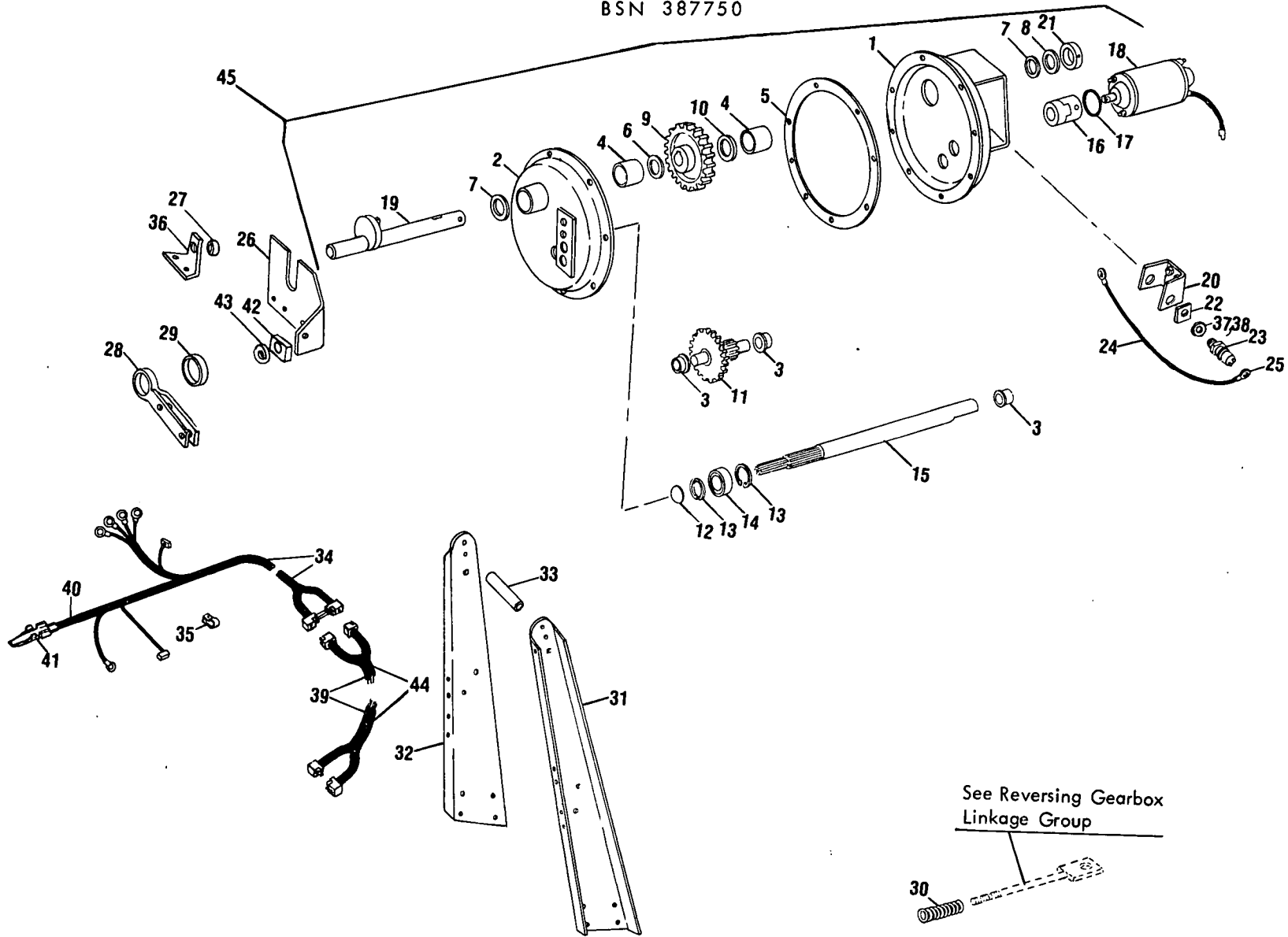
Ref. No.	Part No.	No. Used	Description
	* 579197		Control Box Assembly
	** 697543		Control Box Assembly ---Replaces 628293
1	285688	1	Control Box Weld Assembly
2	222781	1	Back Sheet
			4 87667 Screw, Hex Head, Self-Tapping, 1/4" x 1/2"
3	222782	1	Bracket
			2 84826 Carriage Bolt, 5/16" x 3/4"
			4 80664 Plain Washer, 5/16"
			2 280736 Hex Nut, 5/16" Gr. C
4	602997	3	Seal
5	237294	1	Indicator Lamp Assembly (Includes Ref. 6 and 22)
6	46431	1	Ring Terminal
7	578471	2	Switch, Spout and Feedroll Control
8	602996	1	Toggle Switch, Deflector Control
9	768120	* 2 **1	Circuit Breaker (Tractor Mounted Breaker Requires 2 of Ref. No. 14)
			3 60485 Machine Screw, Truss Head, #10-24 x 3/4"
			2 87977 Machine Screw, Truss Head, #8-32 x 1/2"
			1 80707 Plain Washer, 3/16"
			2 87812 Lockwasher, #8
			2 80684 Lockwasher, #10
			2 87653 Hex Nut, #8-32
			2 87304 Hex Nut, #10-24
10	613988	1	Toggle Switch --- Replaces 102044
11	602997	1	Seal --- Replaces 133263
12		2	Connector, Straight, 3/4" (Purchase Locally)
13	572854	1	Wire Harness (Power Cable)
14	46432	AR	Ring Terminal
15	*579196	1	Wire Harness, Control Box to Harvester Harness
			AR 579216 Connector Repair Kit
15A	**625126	1	Wire Harness, Control Box to Harvester Harness, Includes Clamp
			1 636664 Clamp, 90°
			1 636665 Lockwasher
			1 636666 Nut
16	+164448	2	Wire Assembly, #10, 7" (178mm) Long, White
17	+237299	4	Wire Assembly, #10, 5 1/2" (140mm) Long, Black
18	+174620	3	Wire Assembly, #12, 6 1/2" (165mm) Long, Black
19	38027	1	Socket
			2 88992 Bolt, Short Square Neck, Grade 5, 5/16" x 1"
			2 80681 Lockwasher, 5/16"
			2 84943 Hex Nut, 5/16"
20	59273	AR	Ring Terminal, 3/8" Stud
	167169	AR	Ring Terminal, 1/2" Stud
21	*612834	1	Extension Harness, 48" (1220mm) Long
22	271431	1	Red Light Bulb
23	572853	1	Wire Harness, to Tractor

+ NOTE: Wire Assemblies (excluding Wire Harness) are shown for the purpose of reference and identification only and are not available from the Sperry New Holland Service Parts System. For field repairs and/or replacement we suggest you fabricate locally using catalog description as a guide.

* Used on or Below Serial No. 387750

** Used on or Above Serial No. 387751

MODEL 892 FORAGE HARVESTER
 ELECTRIC CONTROLS
 REVERSING GEARBOX CONTROLS AND WIRING HARNESS GROUP
 BSN 387750



MODEL 892 FORAGE HARVESTER
ELECTRIC CONTROLS
REVERSING GEARBOX CONTROLS AND WIRING HARNESS GROUP
USED ON OR BELOW SERIAL NO. 387750

Ref. No.	Part No.	No. Used	Description
1	577767	1	Shield Weld Assembly (Includes 2 of Ref. No. 3 and 1 of Ref. No. 4)
2	225180	1	Shield Weld Assembly (Includes 1 each of Ref. No. 3 and 4) 8 88165 Cap Screw, Hex Head, 1/4" x 5/8" 8 80682 Lockwasher, 1/4" 8 84942 Hex Nut, 1/4"
3	133246	3	Bushing
4	66812	2	Bushing
5	225183	AR	Shim
6	45960	1	Washer, Special
7	11438	AR	Washer, Special
8	26260	AR	Washer, Special
9	224894	1	Gear, 72 Tooth 1 80810 Woodruff Key, #9, 3/16" x 3/4"
10	29534	1	Washer, Special
11	238943	1	Gear Assembly
12	229101	1	Expansion Plug
13	49894	2	Retaining Ring
14	228662	1	Ball Bearing
15	228519	1	Gear Shaft, 10 Tooth
16	228661	1	Flexible Coupling 2 87836 Set Screw, Hex Socket, 1/4" x 5/8", Cup Point 2 87305 Hex Jam Nut, 1/4"
17	241104	1	"O" Ring
18	224895	1	Motor Assembly
19	708827	1	Cam Shaft Weld Assembly 1 87973 Groove Pin, Type "E", 1/4" x 1 1/4"
20	576717	1	Bracket Weld Assembly 2 88859 Cap Screw, Hex Head, 5/16" x 5/8" 2 80681 Lockwasher, 5/16"
21	576716	1	Hub
22	163704	2	Jam Nut, Special
23	237296	2	Limit Switch
*24	254139	1	Wire Assembly
25	46432	2	Ring Terminal
26	704410	1	Support Weld Assembly (Includes Ref. No. 27) 3 88859 Cap Screw, Hex Head, 5/16" x 5/8" 3 80681 Lockwasher, 5/16"
27	572213	2	Bushing
28	704407	1	Support Weld Assembly (Includes Ref. No. 29)
29	128407	1	Bushing
30	254073	1	Spring
31	719100	1	Support, Right Hand
32	719101	1	Support, Left Hand
33	144174	1	Pipe 1 88576 Cap Screw, Hex Head, 1/2" x 5 1/2" 1 80679 Lockwasher, 1/2" 1 84946 Hex Nut, 1/2"
34	579195	1	Wire Harness

AR - As Required

*NOTE: Wire Assemblies are shown for the purpose of reference and identification only and are not available from the Sperry New Holland Service Parts System. For field repairs and/or replacement fabricate locally using catalog description as a guide.

CONTINUE

MODEL 892 FORAGE HARVESTER
ELECTRIC CONTROLS

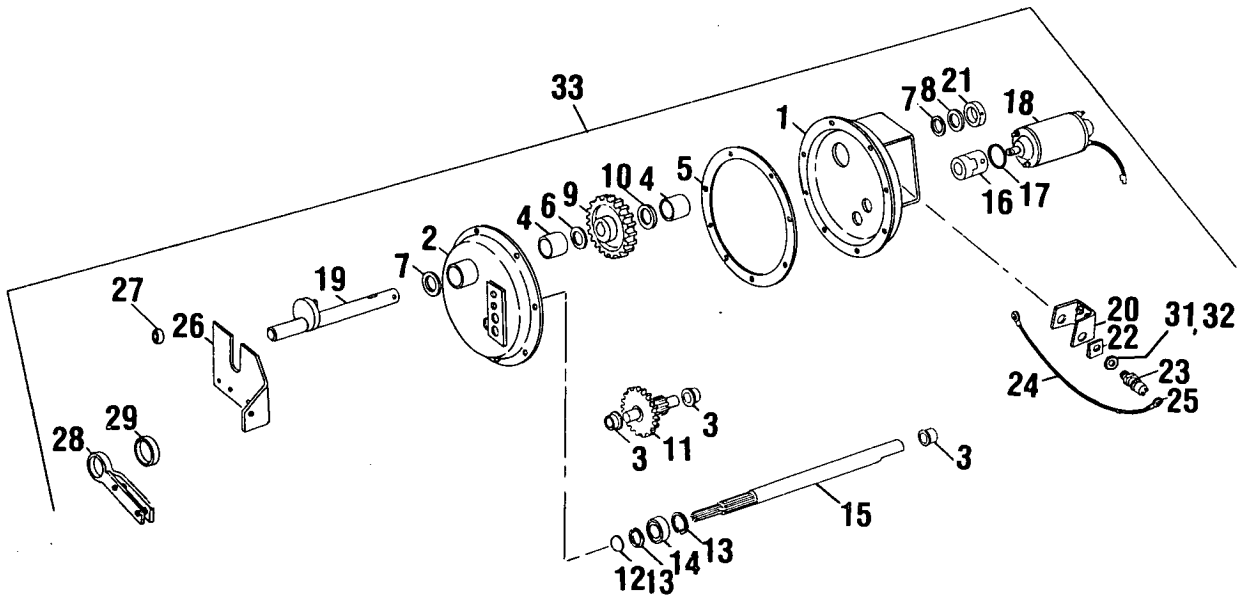
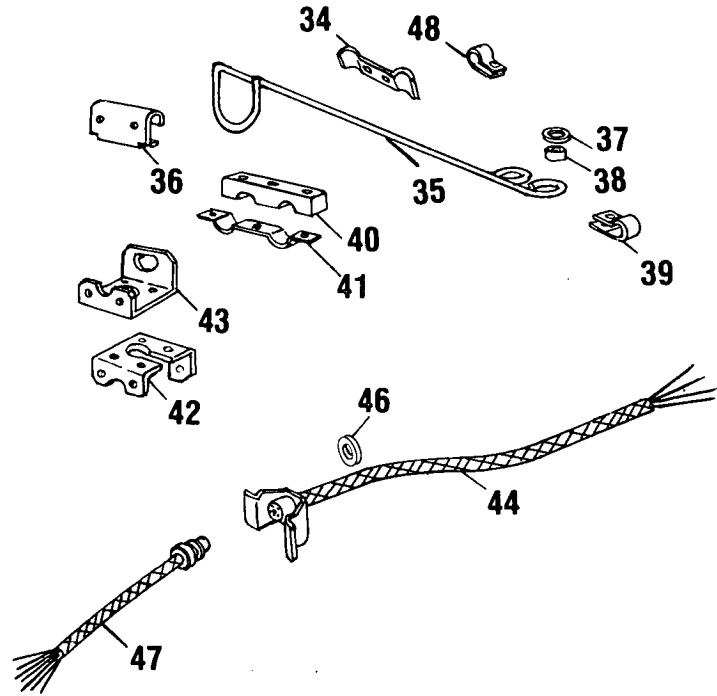
REVERSING GEARBOX CONTROLS AND WIRING HARNESS GROUP (CONTINUED)
USED ON OR BELOW SERIAL NO. 387750

Ref. No.	Part No.	No. Used	Description
35	711051	8	Clamp, 3/4" Dia. (20mm)
	237980	5	Clamp, 7/16" Dia. (11.11mm)
			AR 88573 Cap Screw, Hex Head, 1/4" x 3/4"
			AR 87872 Cap Screw, Hex Head, 5/16" x 3/4"
			AR 87361 Plain Washer, 1/4"
			AR 80681 Lockwasher, 5/16"
			AR 84942 Hex Nut, 1/4"
		AR 84943 Hex Nut, 5/16"	
36	704411	1	Bracket (Includes Ref. No. 27)
37	249100	2	Washer, Special
38	195903	2	Shim
39	579216	1	Connector Repair Kit
40	289783	1	Connector Body
41	575943	2	Terminal
42	47929	1	Space
43	87016	AR	Plain Washer, 3/8"
44	612834	1	Wire Harness Extension 48" (1215.2mm) Length
45	577766	1	Gear Motor Assembly (Includes Ref. Nos. 1 thru 25 and 37 and 38)

AR - As Required

NOTES

MODEL 892 FORAGE HARVESTER
 ELECTRIC CONTROLS
 REVERSING GEARBOX AND WIRING HARNESS GROUP
 USED ON OR ABOVE SERIAL NO. 387751



MODEL 892 FORAGE HARVESTER
ELECTRIC CONTROLS
REVERSING GEARBOX AND WIRING HARNESS GROUP
USED ON OR ABOVE SERIAL NO. 387751

Ref. No.	Part No.	No. Used	Description
1	+577767	1	Shield Weld Assembly, Includes 2 of Ref. No. 3, 1 of Ref. No. 4
	++706090	1	Shield Weld Assembly, Includes 2 of Ref. No. 3, 1 of Ref. No. 4
2	644380	1	Shield Weld Assembly, Includes 1 each of Ref. Nos. 3 and 4 8 88165 Cap Screw, Hex Head, 1/4" x 5/8" 8 80682 Lockwasher, 1/4" 8 84942 Hex Nut, 1/4"
3	133246	3	Bushing
4	66812	2	Bushing
5	225183	AR	Shim
6	45960	1	Washer, Special
7	11438	AR	Washer, Special
8	26260	AR	Washer, Special
9	224894	1	Gear 72 Tooth 1 80810 Woodruff Key, #9, 3/16" x 3/4"
10	29534	1	Washer, Special
11	238943	1	Gear Assembly
12	229101	1	Expansion Plug
13	49894	2	Retaining Ring
14	228662	1	Ball Bearing
15	228519	1	Gear Shaft, 10 Tooth
16	228661	1	Flexible Coupling 2 87836 Set Screw, Hex Socket, 1/4" x 5/8", Cup Point 2 87305 Hex Jam Nut, 1/4"
17	241104	1	"O" Ring
18	+224895	1	Motor Assembly, 2.56" (65mm) O.D., 2" (50.8mm) Between Studs
	++715975	1	Motor Assembly, 3" (76mm) O.D., 2.5" (63.5mm) Between Studs
19	708827	1	Cam Shaft Weld Assembly
20	576717	1	Bracket Weld Assembly 2 88859 Cap Screw, Hex Head, 5/16" x 5/8" 3 80681 Lockwasher, 5/16"
21	576716	1	Hub
22	163704	2	Jam Nut, Special
23	237296	2	Limit Switch
24	* 254139	1	Wire Assembly
25	46432	2	Ring Terminal
26	704410	1	Support Weld Assembly (Includes Ref. No. 27)
27	572213	2	Bushing
28	704407	1	Support Weld Assembly (Includes Ref. No. 29)
29	128407	1	Bushing
30	254073	1	Spring
31	249100	2	Washer, Special
32	195903	2	Shim
33	577766	1	Gear Motor Assembly (Includes Ref. Nos. 1 thru 26 and 30 and 31)
34	621984	1	Clamp
35	621714	1	Hanger 2 88428 Cap Screw, Hex Head, 3/8" x 1 3/4", Grade 5 2 80702 Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Nut, 3/8"
36	771883	1	Bracket ---Replaces 621713 2 88543 Cap Screw, Hex Head, 5/16" x 1", Grade 5 2 80681 Lockwasher, 5/16" 2 84943 Nut, 5/16"
37	238061	2	Washer

+ Used on or Below Serial No. 417719

++ Used on or Above Serial No. 417720

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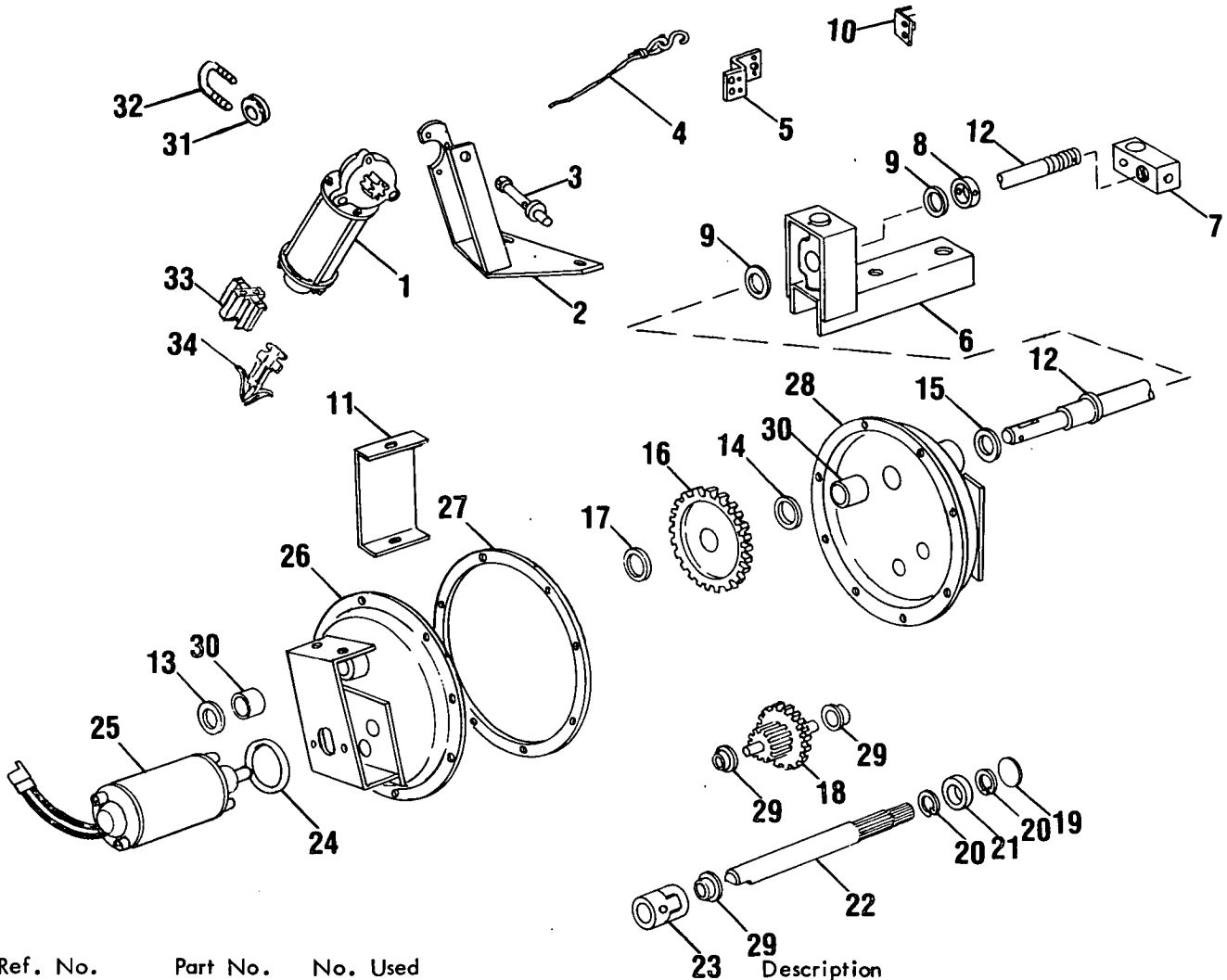
*NOTE: Wire Assemblies are shown for the purpose of Reference and Identification only and are not available from the Sperry New Holland Parts System. For field repairs and/or replacement fabricate locally using catalog guide as a guide.

MODEL 892 FORAGE HARVESTER
ELECTRIC CONTROLS
REVERSING GEARBOX AND WIRING HARNESS GROUP
USED ON OR ABOVE SERIAL NO. 387751 (CONTINUED)

Ref. No.	Part No.	No. Used	Description
38	35122	2	Spacer
39	619284	2	Clamp
40	628558	1	Clamp
41	628561	1	Clip
			3 280112 Cap Screw, Hex Head, Grade 5, 1/4" x 1 1/2"
			3 80682 Lockwasher, 1/4"
			3 84942 Hex Nut, 1/4"
42	628557	1	Bracket
43	626824	1	Bracket
44	625125	1	Wire Harness, Machine
46	241307	1	Grommet
47	625126	1	Wire Harness, Tractor, Includes Clamp
			1 636664 Clamp
			1 636665 Lockwasher
			1 636666 Nut
48	715300	1	Clamp

NOTES

MODEL 892 FORAGE HARVESTER
ELECTRIC CONTROLS
SPOUT AND DEFLECTOR CONTROLS GROUP



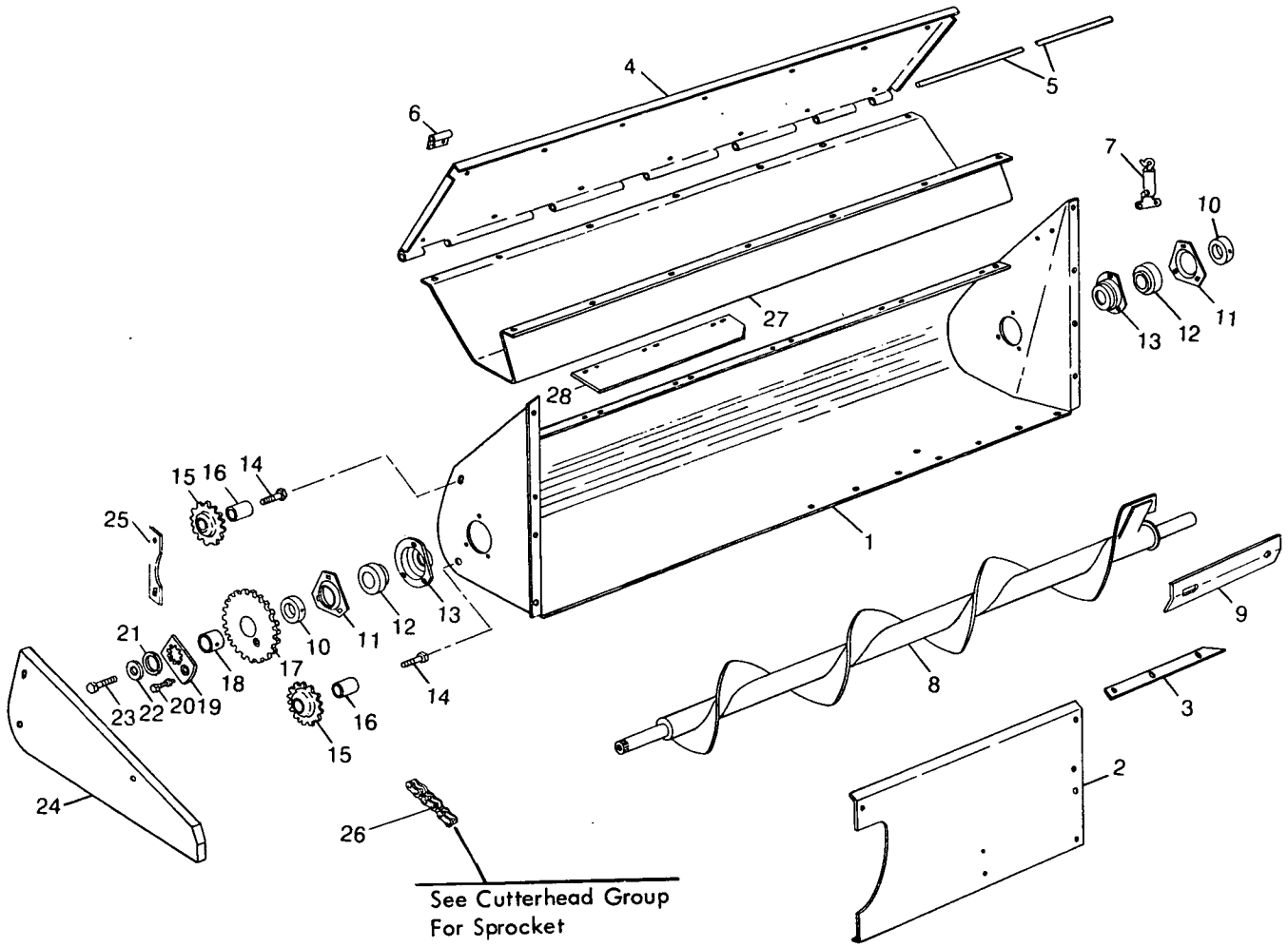
Ref. No.	Part No.	No. Used	Description
1	576242	1	Motor Assembly (Includes Ref. No. 33)
			3 88573 Cap Screw, Hex Head, 1/4" x 3/4"
			3 80702 Plain Washer, 1/4"
			3 80682 Lockwasher, 1/4"
2	254643	1	Bracket Weld Assembly
3	222785	1	Spool Weld Assembly
			2 88967 Set Screw, Hex Socket, 1/4"x 1/2", Cone Point
			2 87305 Hex Jam Nut, 1/4"
4	238657	1	Deflector Rope Assembly (Includes the following)
			1 27084 Pig Ring
			1 115680 Anchor Hook
5	*136678	1	Bracket
			2 88206 Cap Screw, Hex Head, 3/8" x 1"
			2 80702 Plain Washer, 3/8"
			2 80680 Lockwasher, 3/8"
			2 84944 Hex Nut, 3/8"
6	577675	1	Bracket Weld Assembly
			1 87415 Grease Fitting, 1/4"-28, 90°
			2 87670 Cap Screw, Hex Head, 1/2" x 1 1/4"
			2 80679 Lockwasher, 1/2"
			2 84946 Hex Nut, 1/2"

MODEL 892 FORAGE HARVESTER
ELECTRIC CONTROLS
SPOUT AND DEFLECTOR CONTROLS GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
7	136684	1	Nut, Special 2 87414 Grease Fitting, 1/4"-28, Straight
8	36993	1	Drag Link Collar 1 84064 Groove Pin, Type "A", 1/4" x 1 3/4"
9	33261	2	Thrust Washer
10	237219	1	Angle 2 88859 Cap Screw, Hex Head, 5/16" x 5/8" 2 80681 Lockwasher, 5/16"
11	237548	1	Shield 2 87667 Screw, Hex Head, Self-Tapping, 1/4" x 1/2" 2 80701 Plain Washer, 1/4" 2 80682 Lockwasher, 1/4"
12	237217	1	Screw Weld Assembly, Spout Gearbox 1 87538 Spring Pin, 1/4" x 1" 1 87397 Cotter Pin, 3/16" x 1"
13	87381	AR	Plain Washer, 3/4"
14	45960	1	Washer, Special
15	26260	AR	Washer, Special
16	224894	1	Gear, 72 Tooth 1 80810 Woodruff Key, #9, 3/16" x 3/4"
17	29534	1	Washer, Special
18	238943	1	Gear Assembly
19	229101	1	Expansion Plug
20	49894	2	Retaining Ring
21	228662	1	Ball Bearing
22	228519	1	Gear Shaft, 10 Tooth
23	228661	1	Flexible Coupling 2 87836 Set Screw, Hex Socket, 1/4" x 5/8", Cup Point 2 87305 Hex Jam Nut, 1/4"
24	241104	1	"O" Ring
25	224895	1	Motor Assembly
26	577767	1	Shield Weld Assembly (Includes 2 of Ref. No. 29 and 1 of Ref. No. 30)
27	225183	AR	Shim
28	225180	1	Shield Weld Assembly (Includes 1 each of Ref. No. 29 and 30) 8 88165 Cap Screw, Hex Head, 1/4" x 5/8" 8 80682 Lockwasher, 1/4" 8 84942 Hex Nut, 1/4"
29	133246	3	Bushing
30	66812	2	Bushing
31	28110	1	Rope Guide
32	28114	1	U-Bolt 2 80684 Lockwasher, #10 2 87304 Hex Nut, #10-24
33	289783	1	Electrical Connector
34	575943	2	Electrical Connector

AR - As Required

MODEL 892 FORAGE HARVESTER
AUGER, AUGER SHIELDING AND DRIVE GROUP



MODEL 892 FORAGE HARVESTER
AUGER, AUGER SHIELDING AND DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
1	225481	1	Auger Housing Weld Assembly 2 84467 Machine Screw, Truss Head, 1/4" x 1/2" 5 88434 Cap Screw, Hex Head, 3/8" x 3/4" 12 87872 Cap Screw, Hex Head, 5/16" x 3/4" 12 80664 Plain Washer, 5/16" 5 80680 Lockwasher, 3/8" 2 80682 Lockwasher, 1/4" 12 80681 Lockwasher, 5/16" 2 84942 Hex Nut, 1/4" 5 84944 Hex Nut, 3/8" 15 84943 Hex Nut, 5/16"
2	265351	1	Front Sheet 6 87872 Cap Screw, Hex Head, 5/16" x 3/4" 4 88434 Cap Screw, Hex Head, 3/8" x 3/4" 6 80664 Plain Washer, 5/16" 6 80681 Lockwasher, 5/16" 4 80680 Lockwasher, 3/8" 6 84943 Hex Nut, 5/16" 4 84944 Hex Nut, 3/8"
3	215221	1	Strip 3 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 3 80664 Plain Washer, 5/16" 3 80681 Lockwasher, 5/16" 3 84943 Hex Nut, 5/16"
4	225482	1	Cover, Auger Housing
5	619939	2	Hinge Pin, 56 3/4" Long, Cut to Length Required
6	183584	6	Hinge 12 87872 Cap Screw, Hex Head, 5/16" x 3/4", Gr. 5 12 280736 Locknut, 5/16", Gr. C
7	58943	1	Fastener 2 84821 Machine Screw, Truss Head, #10-24 x 1/2" 2 80684 Lockwasher, #10 2 87304 Hex Nut, #10-24
8	620490	1	Auger Weld Assembly --- Replaces 225344
9	243101	1	Angle
10	38767	2	Locking Collar w/Set Screw 2 80429 Set Screw, Hex Socket, 5/16" x 5/16", Cup Point
11	43048	2	Flangette
12	38766	2	Ball Bearing
13	245743	2	Shield and Bearing Support 2 87414 Grease Fitting, 1/4"-28, Straight 6 88434 Cap Screw, Hex Head, 3/8" x 3/4" 6 80680 Lockwasher, 3/8" 6 84944 Hex Nut, 3/8"
14	280183	2	Cap Screw, Hex Head, 5/8" x 4 1/2" 5 80299 Plain Washer, 5/8" 4 87365 Plain Washer, 5/8" 4 84971 Hex Jam Nut, 5/8"
15	103244	2	Idler Sprocket, 17 Tooth
16	141325	2	Spacer
17	225679	1	Sprocket Weld Assembly (Includes Ref. No. 18), 24 Tooth 1 87414 Grease Fitting, 1/4"-28, Straight
18	122956	1	Bushing
19	215442	1	Hub and Sleeve Weld Assembly
20	46520	1	Shear Bolt and Nut
21	164995	1	Washer, Special

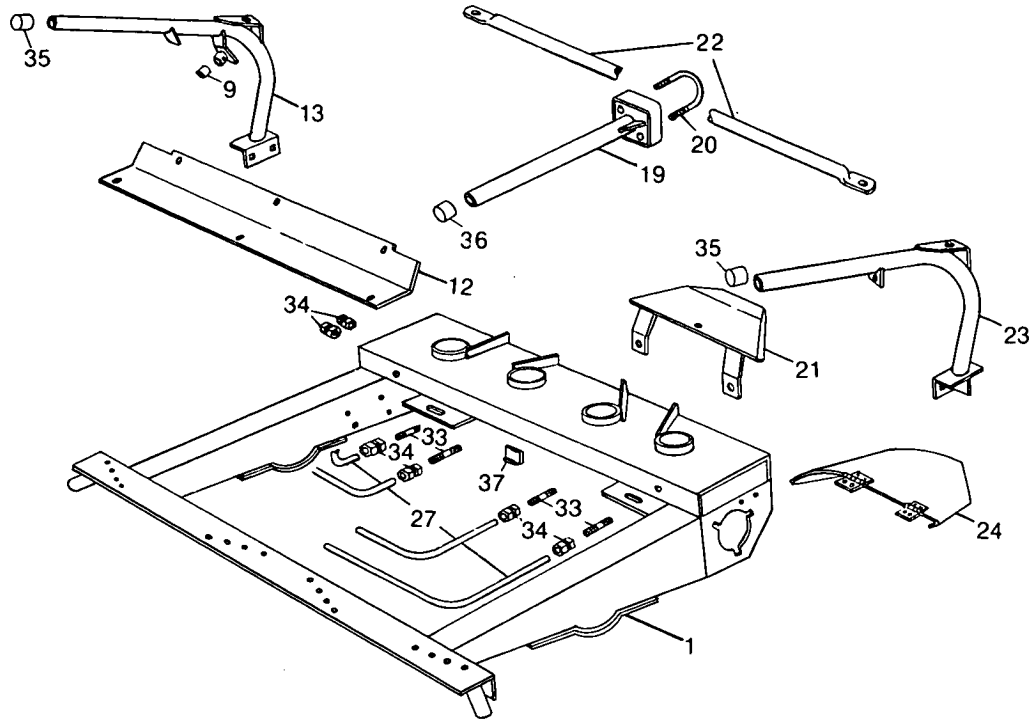
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MODEL 892 FORAGE HARVESTER
AUGER, AUGER SHIELDING AND DRIVE GROUP (CONTINUED)

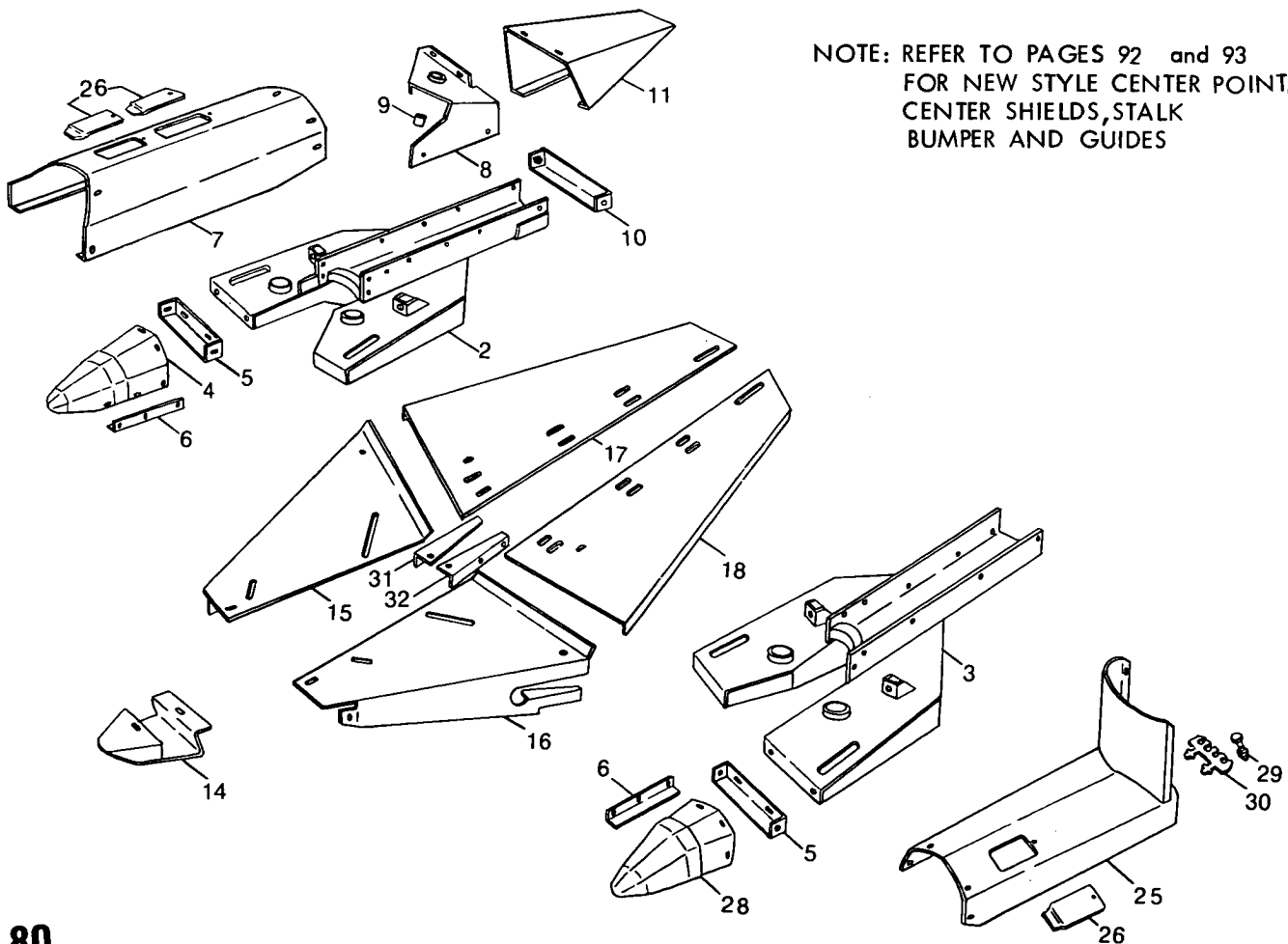
Ref. No.	Part No.	No. Used	Description
22	25939	1	Washer Special
23	87670	1	Cap Screw, Hex Head, 1/2" x 1 1/4" 1 80679 Lockwasher, 1/2"
24	714553	1	Shield Weld Assembly 1 88434 Cap Screw, Hex Head, 3/8" x 3/4" 1 80702 Plain Washer, 3/8" 1 80680 Lockwasher, 3/8"
25	225696	1	Brace
26	174980	1	Drive Chain Assembly, RC 50, 118 Pitches 117 25805 Roller Link 1 42472 Connecting Link
27	225479	1	Baffle - Optional 6 87255 Machine Screw, Truss Head, 5/16" x 5/8" 6 80681 Lockwasher, 5/16" 6 84943 Hex Nut, 5/16"
28	648813	1	Baffle 6 87872 Cap Screw, Hex Head, Grade 5, 5/16" x 3/4" 6 280736 Locknut, 5/16", Gr. C

NOTES

MODEL 822 ROW CROP
MAIN FRAME GROUP



NOTE: REFER TO PAGES 92 and 93
FOR NEW STYLE CENTER POINT,
CENTER SHIELDS, STALK
BUMPER AND GUIDES



MODEL 822 ROW CROP
MAIN FRAME GROUP

Ref. No.	Part No.	No. Used	Description
1	572905	1	Main Frame Weld Assembly 4 80717 Grease Fitting, 1/8" P.T., 45° 4 87016 Plain Washer, 3/8" SAE 4 88273 Cap Screw, Hex Head, Grade 5, 1/2" x 3 1/2" 4 80700 Plain Washer, 1/2" 4 80679 Lockwasher, 1/2" 4 84946 Hex Nut, 1/2"
2	572942	1	Row Unit Weld Assembly, Right Hand 2 87414 Grease Fitting, 1/4"-28, Straight 1 88783 Carriage Bolt, 1/2" x 1 1/2" 1 80700 Plain Washer, 1/2" 1 80679 Lockwasher, 1/2" 1 84946 Hex Nut, 1/2"
3	572943	1	Row Unit Weld Assembly, Left Hand 2 87414 Grease Fitting, 1/4"-28, Straight 1 88783 Carriage Bolt, 1/2" x 1 1/2" 1 80700 Plain Washer, 1/2" 1 80679 Lockwasher, 1/2" 1 84946 Hex Nut, 1/2"
4	573460	1	Point Weld Assembly, Right Hand 3 87639 Bolt, Round Head, Short Neck, 5/16" x 3/4" 1 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1" 1 80702 Plain Washer, 3/8" 1 80680 Lockwasher, 3/8" 3 145458 Hex Flanged Locknut, 5/16" 1 84944 Hex Nut, 3/8"
5	700754	2	Mount Weld Assembly, Right Hand 4 88206 Cap Screw, Hex Head, Grade 5, 3/8" x 1" 4 80702 Plain Washer, 3/8" 4 80680 Lockwasher, 3/8"
6	709486	2	Angle 6 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1" 6 80702 Plain Washer, 3/8" 6 80680 Lockwasher, 3/8" 6 84944 Hex Nut, 3/8"
7	573481	1	Divider Weld Assembly, Right Hand 3 621985 Self-Locking Screw, Hex Head, 5/16" x 3/4" 3 271288 Self-Locking Screw, Hex Head, 5/16" x 5/8" 3 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 3 145458 Hex Flanged Locknut, 5/16"
8	701849	1	Bracket Weld Assembly, Right Hand w/Bushing, Ref. No. 9 1 87414 Grease Fitting, 1/4"-28, Straight 2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 145458 Hex Flanged Locknut, 5/16"
9	619248	2	Bushing --- Replaces 4 of 195183
10	573452	1	Support Weld Assembly 1 271288 Bolt, Self-Locking, Hex Washer Head, 5/16" x 5/8" 1 80681 Lockwasher, 5/16" 1 84943 Hex Nut, 5/16"
11	573479	1	Cover, Right Hand
12	707189	1	Shield, Drive Shaft 6 271288 Screw, Self-Locking, Hex Head, 5/16" x 5/8"
13	+ 573477	1	Stalk Guide Weld Assembly, Right Hand w/Bushing, Ref. No. 9 1 87414 Grease Fitting, 1/4"-28, Straight 2 80679 Lockwasher, 1/2" 2 84946 Hex Nut, 1/2"

CONTINUE

MODEL 822 ROW CROP
MAIN FRAME GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
14	+573717	1	Skid Shoe Weld Assembly 3 88992 Bolt, Round Head, Short Square Neck, 5/16" x 1" 1 621985 Bolt, Self-Locking, Hex Washer, Head, 5/16"x 3/4" 1 80664 Plain Washer, 5/16" 4 145458 Hex Flanged Locknut, 5/16"
15	+573722	1	Front Cover Weld Assembly, Right Hand 1 88044 Cap Screw, Hex Head, 3/8" x 1 1/2" 1 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 135270 Lockscrew, 5/16" x 3/4" 1 80702 Plain Washer, 3/8" 1 80680 Lockwasher, 3/8" 1 145458 Hex Flanged Locknut, 5/16"
16	+573721	1	Front Cover Weld Assembly, Left Hand 1 88044 Cap Screw, Hex Head, 3/8" x 1 1/2" 1 80702 Plain Washer, 3/8" 1 80680 Lockwasher, 3/8"
17	709522	1	Cover Weld Assembly, Right Hand 3 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 3 145458 Hex Flanged Locknut, 5/16"
18	709523	1	Cover Weld Assembly, Left Hand
19	700575	1	Stalk Guide Weld Assembly, Center
20	701173	1	U-Bolt 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
21	573607	1	Shield Weld Assembly 1 621985 Bolt, Self-Locking, Hex Washer Head, 5/16" x 3/4" 3 88206 Cap Screw, Hex Head, 3/8" x 1" 1 00322 Washer, Special 3 80702 Plain Washer, 3/8" 3 80680 Lockwasher, 3/8"
22	573455	1	Stalk Bumper 2 88707 Bolt, Round Head, Short Square Neck, 1/2" x 1 1/4" 2 80679 Lockwasher, 1/2" 2 84946 Hex Nut, 1/2"
23	+573476	1	Stalk Guide Weld Assembly, Left Hand 2 80679 Lockwasher, 1/2" 2 84946 Hex Nut, 1/2"
24	712969	1	Shield Weld Assembly 4 88542 Cap Screw, Hex Head, 1/4" x 1/2" 4 80682 Lockwasher, 1/4" 4 84942 Hex Nut, 1/4"
25	573480	1	Divider Weld Assembly, Left Hand 3 271288 Self-Locking Screw, Hex Head, 5/16" x 5/8" 1 88197 Bolt, Round Head, Short Square Neck, 5/16" x 5/8" 2 621985 Self-Locking Screw, Hex Head, 5/16" x 3/4" 1 145458 Hex Flanged Locknut, 5/16"
26	573453	3	Cover 3 256873 Screw, Self-Locking Hex Washer Head, 5/16" x 1/2"
27	*579379	4	Grease Tube
28	573461	1	Point Weld Assembly, Left Hand 3 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 1 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1" 1 80702 Plain Washer, 3/8" 1 80680 Lockwasher, 3/8" 3 145458 Hex Flanged Locknut, 5/16" 1 84944 Hex Nut, 3/8"

*NOTE: Cut to required length for shorter pieces.

MODEL 822 ROW CROP
MAIN FRAME GROUP (CONTINUED)

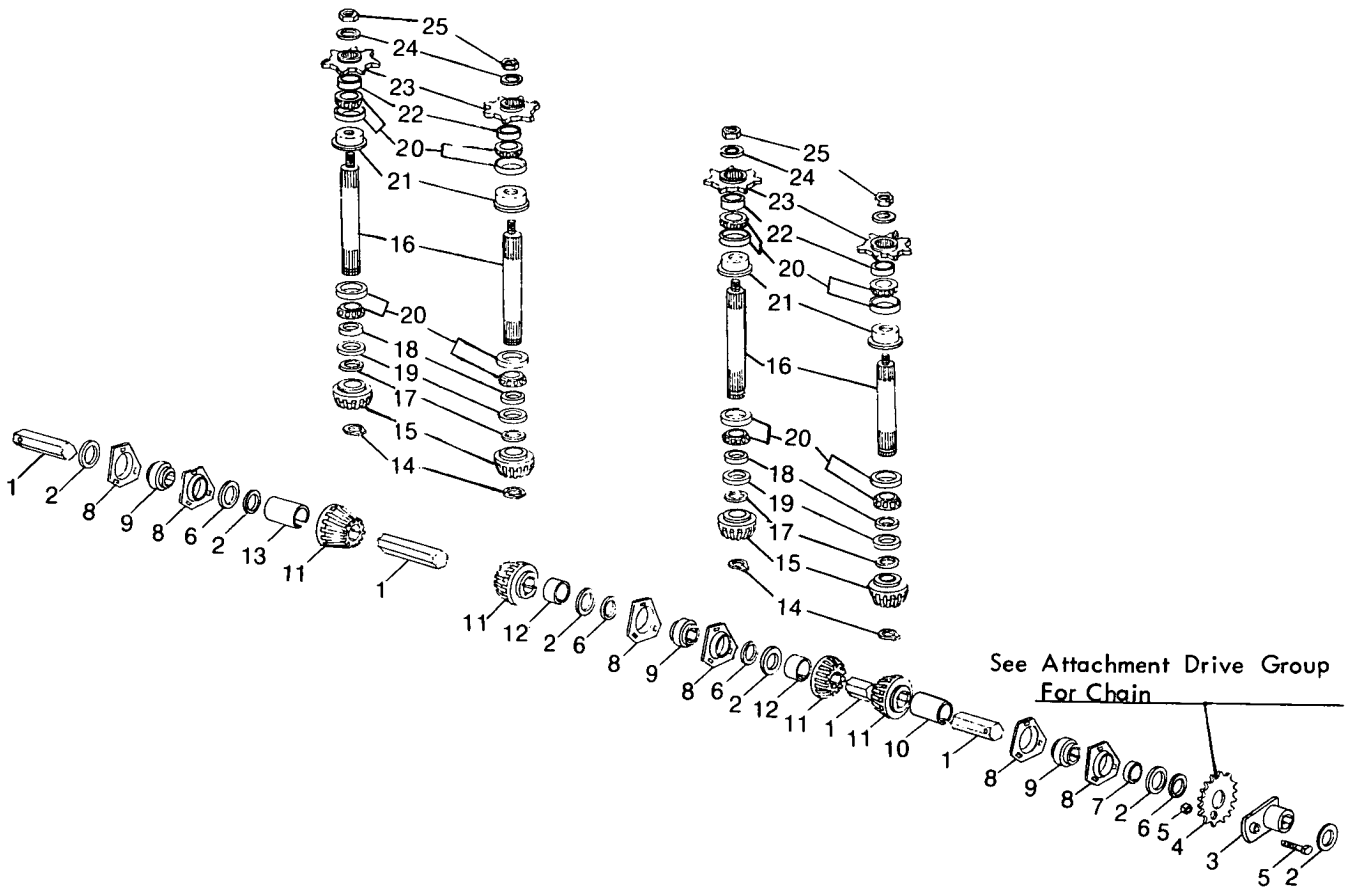
Ref. No.	Part No.	No. Used	Description
29	46520	4	Shear Bolt and Nut
30	52367	1	Shear Bolt Holder
31	701023	1	Bracket, Right Hand 2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 1 88206 Cap Screw, Hex Head, Grade 5, 3/8" x 1" 1 80702 Plain Washer, 3/8" 1 80690 Lockwasher, 3/8" 1 84944 Hex Nut, 3/8" 2 145458 Hex Flanged Locknut, 5/16"
32	701022	1	Bracket, Left Hand 2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 1 88206 Cap Screw, Hex Head, Grade 5, 3/8" x 1" 1 80702 Plain Washer, 3/8" 1 80680 Lockwasher, 3/8" 1 84944 Hex Nut, 3/8" 2 145458 Hex Flanged Locknut, 5/16"
33	124160	4	Pipe Nipple, 1/8" P.T.
34	708164	8	Compression, Fitting, 1/8" NPTF
35	615309	2	Cap
36	615310	1	Cap
37	605024	1	Clamp
	717872	AR	1 87667 Self-Tapping Screw, 1/4" x 1/2" Decal Set

AR - As Required

+ NOTE: Refer to pages 92 and 93 for New Style Center Point, Center Shields, Stalk Bumper and Guide.

MODEL 822 ROW CROP
MAIN DRIVE GROUP

See Gathering Chain Groups for Chains



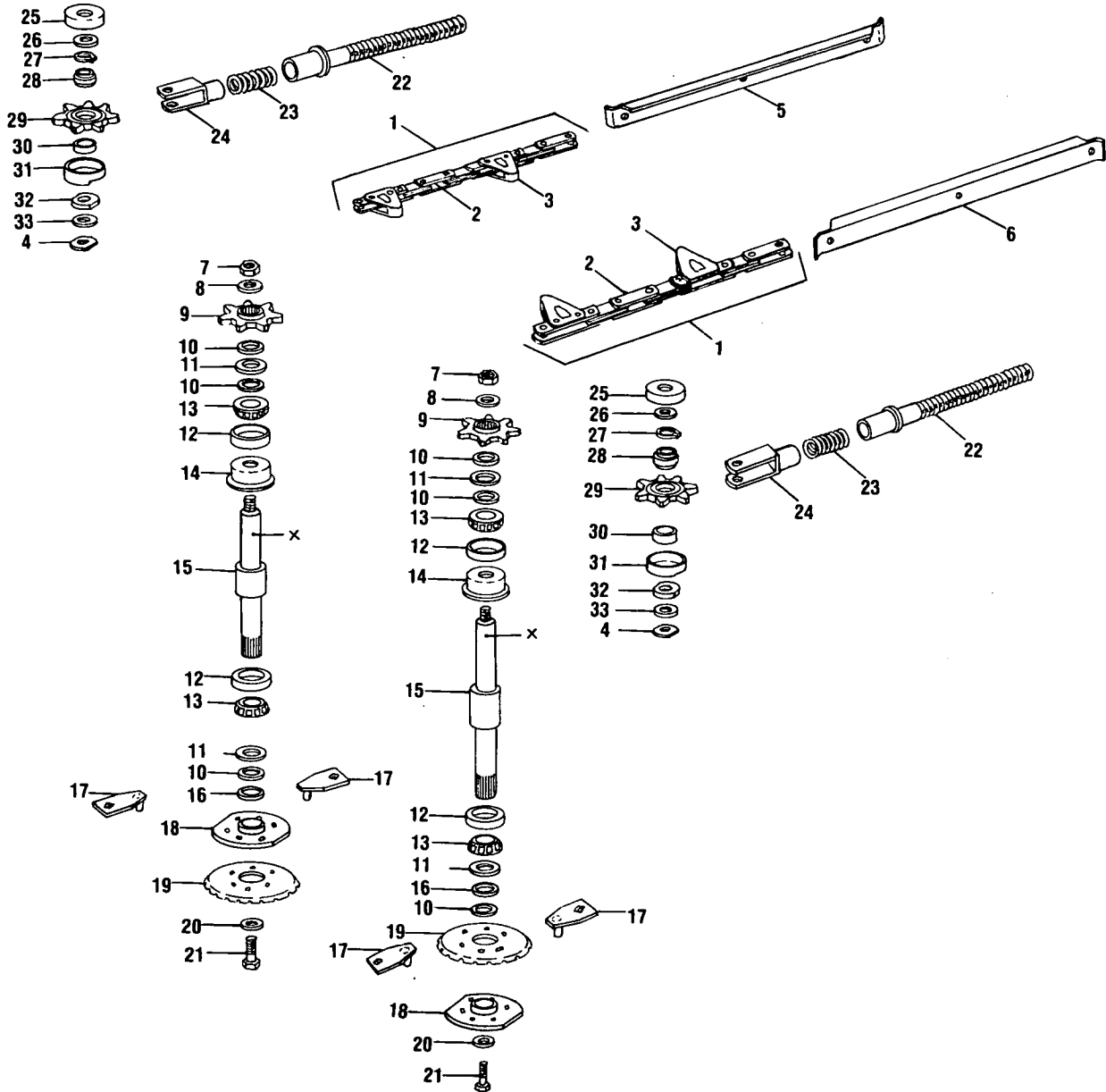
MODEL 822 ROW CROP
MAIN DRIVE GROUP

Ref .No.	Part No.	No. Used	Description
1	572406	1	Shaft, Hex
		2	80754 Cotter Pin, 3/16" x 1 1/2"
2	572894	AR	Washer, Special
3	572421	1	Hub Weld Assembly
4	572734	1	Sprocket Weld Assembly, 26 Tooth
	572735	1	Sprocket Weld Assembly, 20 Tooth
	572736	1	Sprocket Weld Assembly, 30 Tooth
	611785	1	Sprocket Weld Assembly, 34 Tooth
		1	*88312 Tap Bolt, Hex Head, 5/16" x 2 "
		1	*47568 Spacer
		1	*00322 Washer, Special
		1	*80681 Lockwasher, 5/16"
		1	*84943 Hex Nut, 5/16"
5	46520	1	Shear Bolt and Nut
6	214539	AR	Washer, Special
7	572893	1	Spacer
8	578189	6	Bearing Flangette
		9	87686 Bolt, Round Head, Short Square Neck, 3/8" x 1"
		9	80680 Lockwasher, 3/8"
		9	84944 Hex Nut, 3/8"
9	121602	3	Ball Bearing , Hex Bore
10	572892	1	Spacer, Split
11	719563	4	Bevel Gear, 15 Tooth
12	572891	2	Spacer, Split
13	572890	1	Spacer, Split
14	244638	4	Retaining Ring
15	719565	4	Bevel Gear, 15 Tooth
16	700518	4	Shaft
17	33212	AR	Washer, Special 1/32" (.794mm) Thick
	146258	AR	Washer, Special .060 "(1.52mm) Thick
18	579912	4	Spacer
19	135955	4	Oil Seal
20	218230	8	Tapered Bearing Cup and Cone
21	708566	4	Shield
22	707374	4	Ring
23	694005	4	Sprocket Weld Assembly, 7 Tooth, Includes 707373 Seal Cover
24	130358	4	Washer, Special
25	87446	4	Hex Slotted Nut, 5/8" UNF
		4	80754 Cotter Pin, 3/16" x 1 1/2"

*NOTE: This hardware is used to secure Sprockets, not in use, to the side sheet.

AR - As Required

MODEL 822 ROW CROP
LEFT HAND GATHERING CHAIN GROUP



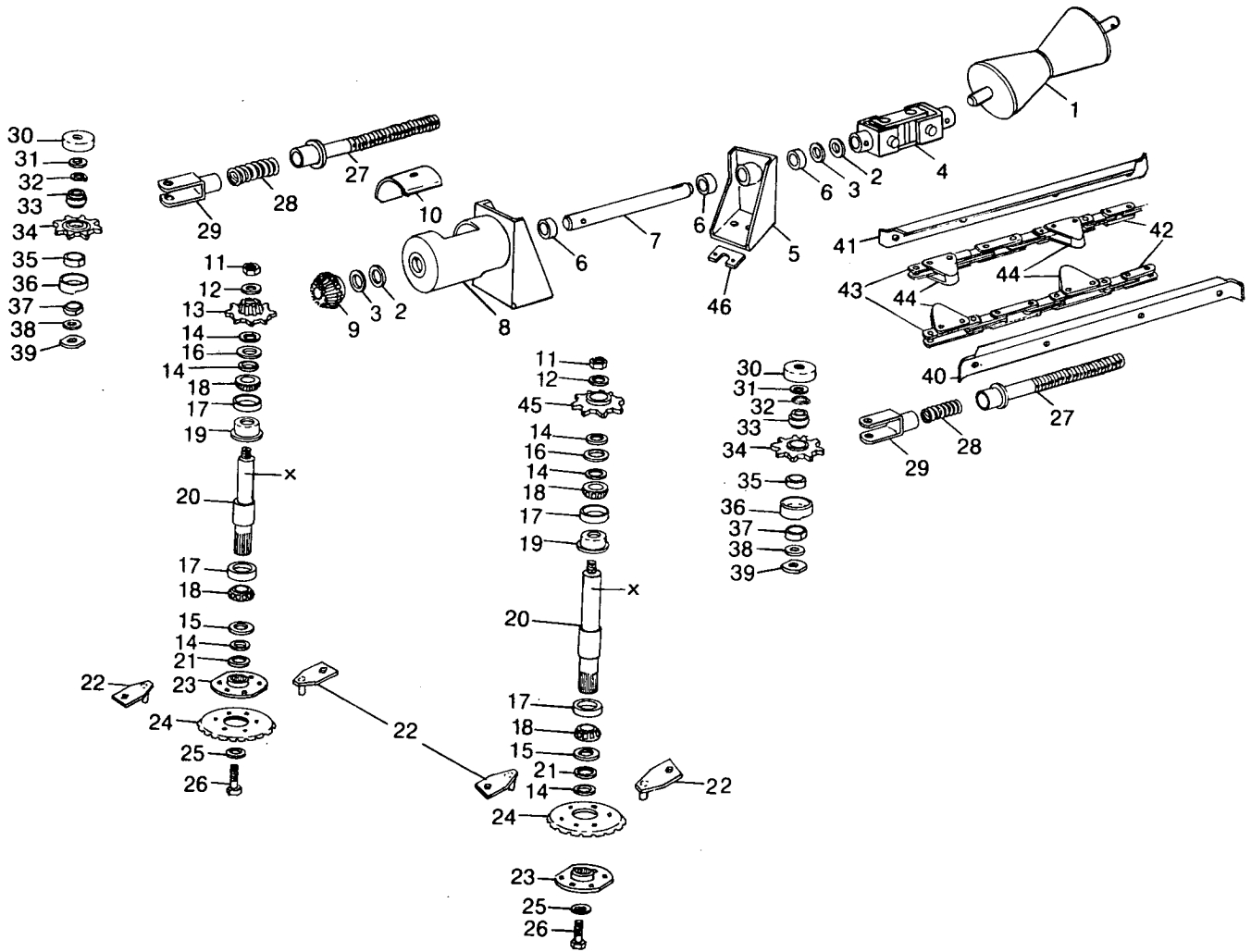
MODEL 822 ROW CROP
LEFT HAND GATHERING CHAIN GROUP

Ref. No.	Part No.	No. Used	Description
1	713605	2	Gathering Chain Assembly, CA620, 56 Pitches(Includes Ref. Nos. 2 and 3)
2	43614	28	Roller Link
3	707682	28	Connector Link
4	234567	2	Washer, Special
5	573264	1	Wear Strip, Right Hand 4 88599 Machine Screw, Flat Head, 5/16" x 3/4" 4 80681 Lockwasher, 5/16" 4 84943 Hex Nut, 5/16"
6	573265	1	Wear Strip, Left Hand 4 88599 Machine Screw, Flat Head, 5/16" x 3/4" 4 80681 Lockwasher, 5/16" 4 84943 Hex Nut, 5/16"
7	87446	2	Hex Slotted Nut, 5/8" UNF 2 80754 Cotter Pin, 3/16" x 1 1/2"
8	130358	2	Washer, Special
*9	617175	2	Sprocket, 9 Tooth --- Replaces 707027 2 47471 Woodruff Key, 1/4" x 1", Heat Treated
10	33212	AR	Washer, .031" (.78mm) Thick
11	618966	2	Special Stepped Washer --- Replaces 707190
12	36723	4	Tapered Bearing Cup
13	48198	4	Tapered Bearing Cone and Seal
14	711448	2	Shield
*15	617173	2	Shaft...Replaces 573030
16	708756	AR	Shim
17	579925	4	Plate 4 88666 Plow Bolt, 3/8" x 1 1/4" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
18	287370	2	Disc Weld Assembly
19	767263	2	Disc, Cutting 8 88682 Carriage Bolt, 3/8" x 1" 8 80680 Lockwasher, 3/8" 8 84944 Hex Nut, 3/8"
20	214445	2	Washer, Special
21	87670	2	Cap Screw, Hex Head, Grade 5, 1/2" x 1 1/4" 2 80679 Lockwasher, 1/2"
22	706916	2	Rod Weld Assembly 2 84947 Hex Nut, 5/8" 2 84971 Hex Jam Nut, 5/8"
23	35324	2	Spring
24	700568	2	Idler Bracket Weld Assembly
25	138728	2	Cap 2 280119 Cap Screw, Hex Head, Grade 5, 5/8" x 3 1/2" 2 84057 Lockwasher, 5/8" 3 84947 Hex Nut, 5/8"
26	83765	AR	Plain Washer, 5/8"
27	12084	2	Retaining Ring
28	66553	2	Ball Bearing
29	139289	2	Idler Sprocket, 7 Tooth
30	27258	2	Spacer
31	139267	2	Guard Weld Assembly
32	137560	2	Washer, Special
33	27697	AR	Washer, Special

AR - As Required

*NOTE: If replacing a splined sprocket or a shaft with splines at location "x", the machine must be converted to use a woodruff key at "x" by using 1 - 617173 (Ref. 15) shaft, 1 - 47471 key and 1 - 617175 (Ref. 9) sprocket. The change to key drive was made at Serial No. 371110

MODEL 822 ROW CROP
RIGHT HAND GATHERING CHAIN GROUP



MODEL 822 ROW CROP
RIGHT HAND GATHERING CHAIN GROUP

Ref. No.	Part No.	No. Used	Description
1	709514	1	Roller Weld Assembly
2	249100	AR	Washer, Metal, .060" (1.5mm) Thick
3	701036	4	Washer, Nylon, .060" (1.5mm) Thick
4	572724	1	Yoke Weld Assembly
			or 2 87876 Groove Pin, Type E, 1/4" x 1 1/2"
			2 280112 Cap Screw, Hex Head, Gr. 5, 1/4" x 1 1/2"
			2 280129 Locknut, 1/4"
5	705534	1	Bracket Weld Assembly, w/Bushing Ref. No. 6
			1 87569 Grease Fitting, 1/4"-28, 45°
			2 88206 Cap Screw, Hex Head, 3/8" x 1"
			2 80680 Lockwasher, 3/8"
6	619248	2	Bushing
7	572410	1	Shaft
8	700992	1	Guard Weld Assembly w/Bushing Ref. No. 6
			1 571382 Grease Fitting, 1/4"-28 x 1 41/64"
			2 88206 Cap Screw, Hex Head, 3/8" x 1"
			2 80680 Lockwasher, 3/8"
9	707029	1	Pinion 16 Tooth
			1 80810 Woodruff Key, #9, 3/16" x 3/4"
10	707191	1	Cover
			1 87415 Grease Fitting, 1/4"-28, 90°
			1 87872 Cap Screw, Hex Head, 5/16" x 3/4"
			1 80681 Lockwasher, 5/16"
11	87446	2	Hex Slotted Nut, 5/8" UNF
			2 80756 Cotter Pin, 3/16" x 1 1/2"
12	130358	2	Washer, Special
*13	617177	1	Geared Sprocket, 9 Tooth --- Replaces 707031
			1 47471 Woodruff Key, 1/4" x 1", Heat Treated
14	33212	AR	Washer, .031" (.78mm) Thick
15	618966	2	Special Stepped Washer --- Replaces 707190
17	36723	4	Tapered Bearing Cup
18	48198	4	Tapered Roller Bearing Cone and Seal
19	711448	2	Shield
*20	617173	2	Shaft...Replaces 573030
21	708756	AR	Shim
22	579925	4	Plate
			4 88666 Plow Bolt, 3/8" x 1 1/4"
			4 80680 Lockwasher, 3/8"
			4 84944 Hex Nut, 3/8"
23	287370	2	Disc Weld Assembly
24	767263	2	Disc, Cutting
			8 88682 Carriage Bolt, 3/8" x 1"
			8 80680 Lockwasher, 3/8"
			8 84944 Hex Nut, 3/8"
25	214445	2	Washer, Special
26	87670	2	Cap Screw, Hex Head, Grade 5, 1/2" x 1 1/4"
			2 80679 Lockwasher, 1/2"
27	706916	2	Rod Weld Assembly
			2 84947 Hex Nut, 5/8"
			2 84971 Hex Jam Nut, 5/8"
28	35324	2	Spring
29	700568	2	Idler Bracket Weld Assembly
30	138728	2	Cap
			2 280119 Cap Screw, Hex Head, Grade 5, 5/8" x 3 1/2"
			2 84057 Lockwasher, 5/8"
			2 84947 Hex Nut, 5/8"

CONTINUE

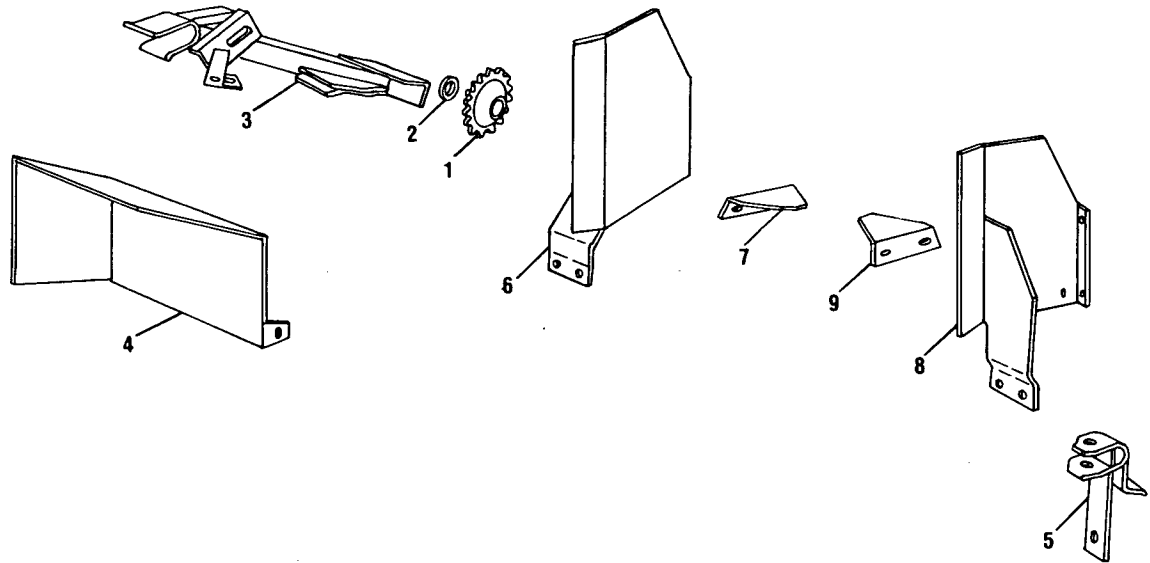
MODEL 822 ROW CROP
RIGHT HAND GATHERING CHAIN GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
31	87365	AR	Plain Washer, 5/8"
32	12084	2	Retaining Ring
33	66553	2	Ball Bearing
34	139289	2	Idler Sprocket, 7 Tooth
35	27258	2	Spacer
36	139267	2	Guard Weld Assembly
37	137560	2	Washer, Special
38	27697	AR	Washer, Special
39	234567	2	Washer, Special
40	573264	1	Wear Strip, Left Hand 4 88599 Machine Screw, Flat Head, 5/16" x 3/4" 4 80681 Lockwasher, 5/16" 4 84943 Hex Nut, 5/16"
41	573265	1	Wear Strip, Right Hand 4 88599 Machine Screw, Flat Head, 5/16" x 3/4" 4 80681 Lockwasher, 5/16" 4 84943 Hex Nut, 5/16"
42	713605	2	Gathering Chain Assembly, CA620, 56 Pitches (Includes Ref. Nos. 43 and 44)
43	43614	28	Roller Link
44	707682	28	Connector Link
*45	617175	1	Sprocket, 9 Tooth --- Replaces 707027 1 47471 Woodruff Key, 1/4" x 1", Heat Treated
46	122888	AR	Shim

AR - As Required

*NOTE: If replacing a splined sprocket or a shaft with splines at location "x", the machine must be converted to use a woodruff key at "x" by using 1 - 617173 Shaft (Ref. 20), 1 - 47471 key and either 1 - 617177 (Ref. 13) or 1 - 617175 (Ref. 45) sprocket. The change to key drive was made at Serial No. 371110

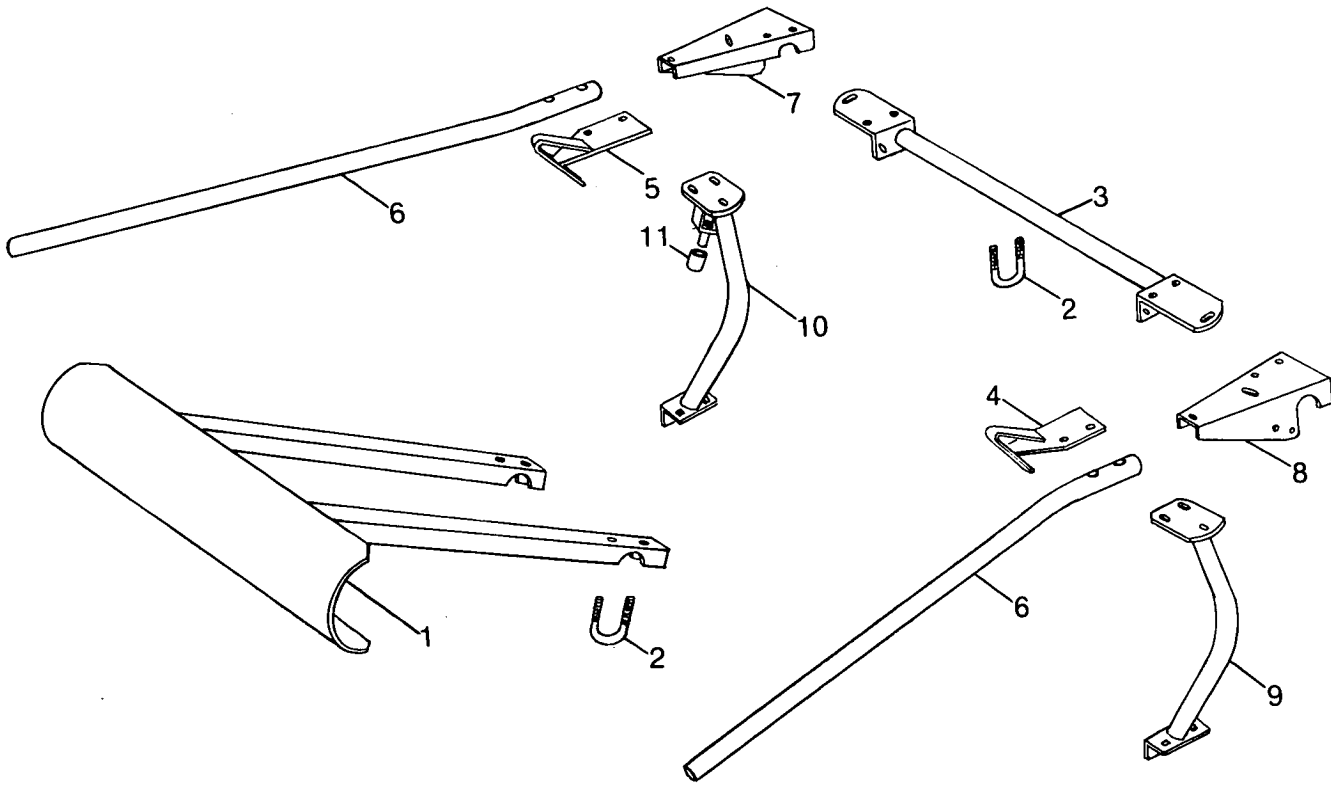
MODEL 822 ROW CROP
COMPLETING BUNDLE FOR 890-892
1890 AND 1895 HARVESTERS



Ref. No.	Part No.	No. Used	Description
1	511265	1	Idler 1 88905 Bolt, Round Head, Short Square Neck, 5/8" x 2 3/4" AR 87365 Washer, 5/8" SAE 1 84057 Lockwasher, 5/8" 1 84947 Nut, 5/8"
2	184353	1	Washer
3	573168	1	Mount Weld Assembly 4 87670 Cap Screw, Hex Head, 1/2" x 1 1/4", Grade 5 2 80700 Washer, 1/2" 4 80679 Lockwasher, 1/2" 2 84946 Nut, 1/2"
4	719145	1	Shield 2 87346 Self-Tapping Screw, Hex Head, 5/16" x 1/2"
5	573087	1	Bracket Weld Assembly 3 87670 Cap Screw, Hex Head, 1/2" x 1 1/4", Grade 5 3 80700 Washer, 1/2" 3 80679 Lockwasher, 1/2"
6	573416	1	Adapter Left Hand Weld Assembly 3 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 3 145458 Nut, Underserrated, 5/16" 2 88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5 2 80680 Lockwasher, 3/8"
7	575361	1	Stripper, Left Hand 2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 145458 Nut, Underserrated, 5/16"
8	573417	1	Adapter Right Hand, Weld Assembly 2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 145458 Nut, Underserrated, 5/16" 2 88206 Cap Screw, Hex Head, 3/8" x 1" 2 80680 Lockwasher, 3/8"
9	575360	1	Stripper, Right Hand 2 87639 Bolt, Right Hand, Short Square Neck, 5/16" x 3/4" 2 145458 Nut, Underserrated, 5/16"

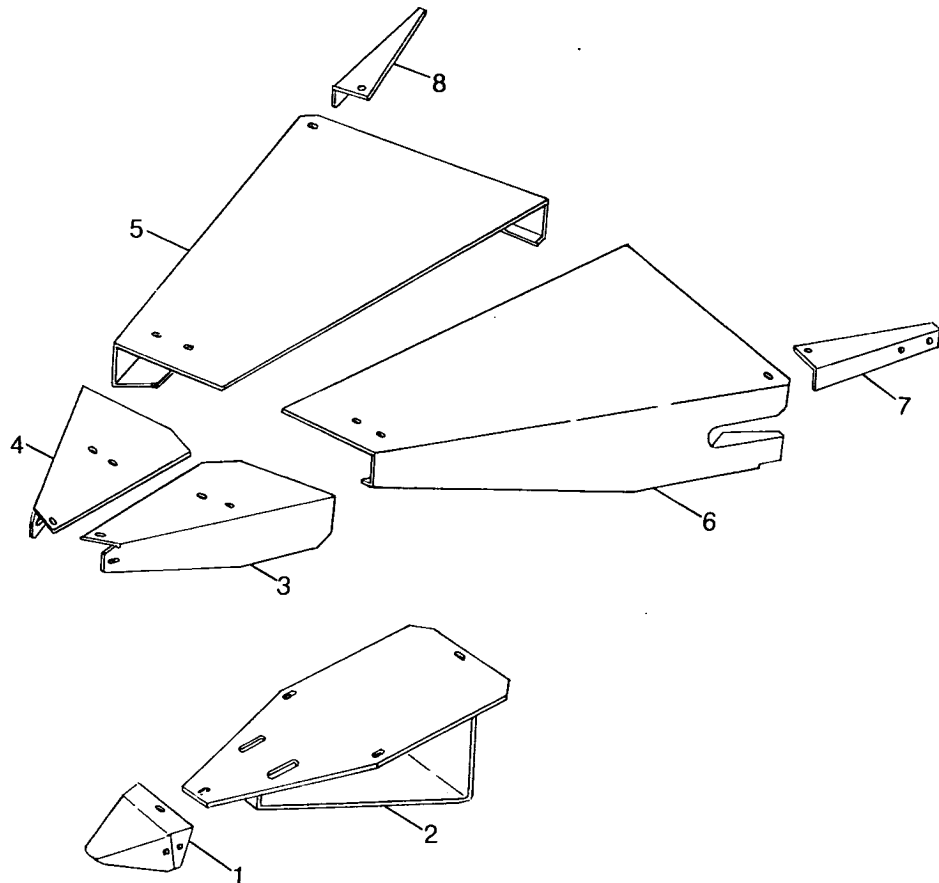
AR - As Required

MODEL 822 ROW CROP
NEW STYLE STALK BUMPER AND GUIDES



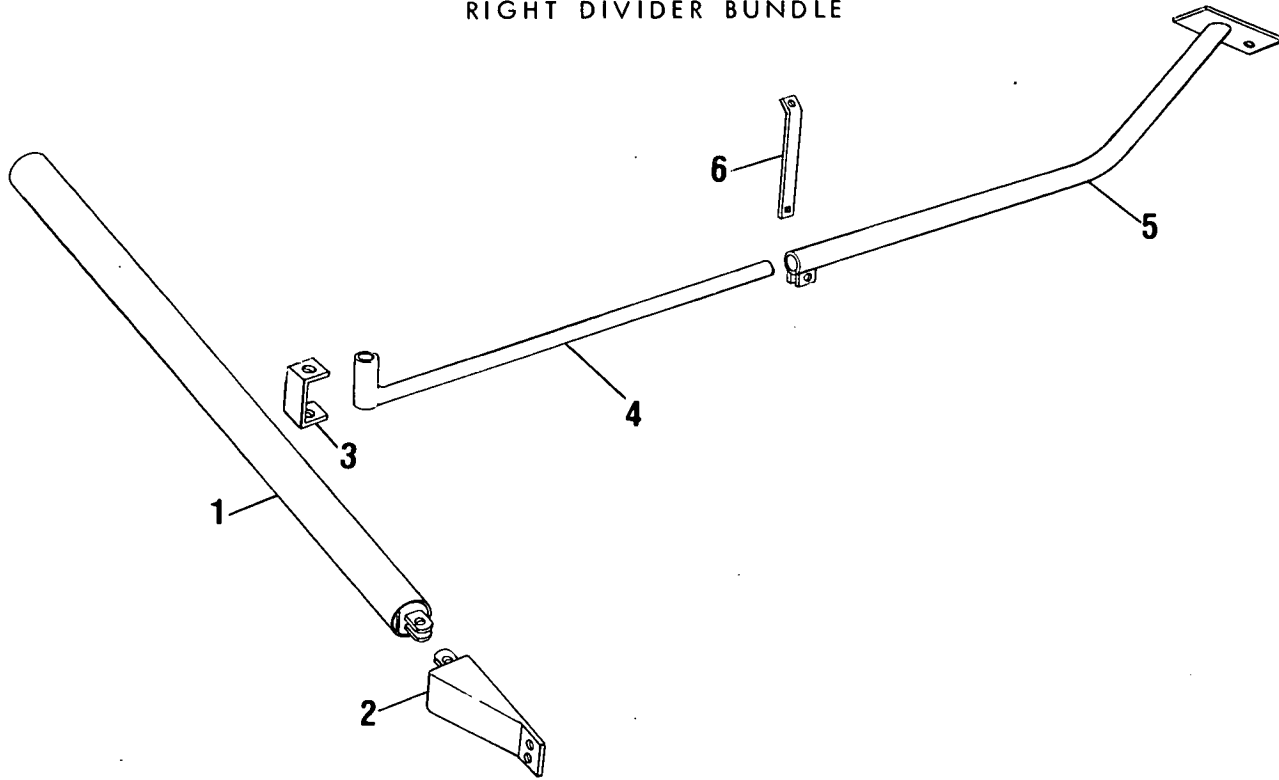
Ref. No.	Part No.	No. Used	Description
1	638686	1	Stalk Bumper Weld Assembly
2	638700	4	"U" Bolt
		8	247780 Flanged Nut, Underserrated, 3/8"
3	638690	1	Crossbar Weld Assembly
		2	88707 Bolt, Short Square Neck, Gr. 5, 1/2" x 1 1/4"
		4	87689 Cap Screw, Hex Head, Gr. 5, 1/2" x 1 1/2"
		6	80700 Washer, 1/2"
		6	80679 Lockwasher, 1/2"
		6	84946 Hex Nut, 1/2"
4	639738	1	Deflector Weld Assembly, L.H.
5	639939	1	Deflector Weld Assembly, R.H.
6	643066	2	Guide Tube Weld Assembly
		4	87339 Cap Screw, Hex Head, Gr. 5, 1/2" x 3"
		4	80700 Washer, 1/2"
		4	80679 Lockwasher, 1/2"
		4	84946 Hex Nut, 1/2"
7	643098	1	Bracket, R.H.
8	643097	1	Bracket, L.H.
9	638695	1	Support Tube Weld Assembly, L.H.
		2	80679 Lockwasher, 1/2"
		2	84946 Hex Nut, 1/2"
10	638694	1	Support Tube Weld Assembly, R.H., Includes Ref. 11
		1	87414 Lube Fitting, 1/4"-28
		2	80679 Lockwasher, 1/2"
		2	84946 Hex Nut, 1/2"
11	619248	1	Bushing

MODEL 822 ROW CROP
NEW STYLE CENTER POINT SHIELDING



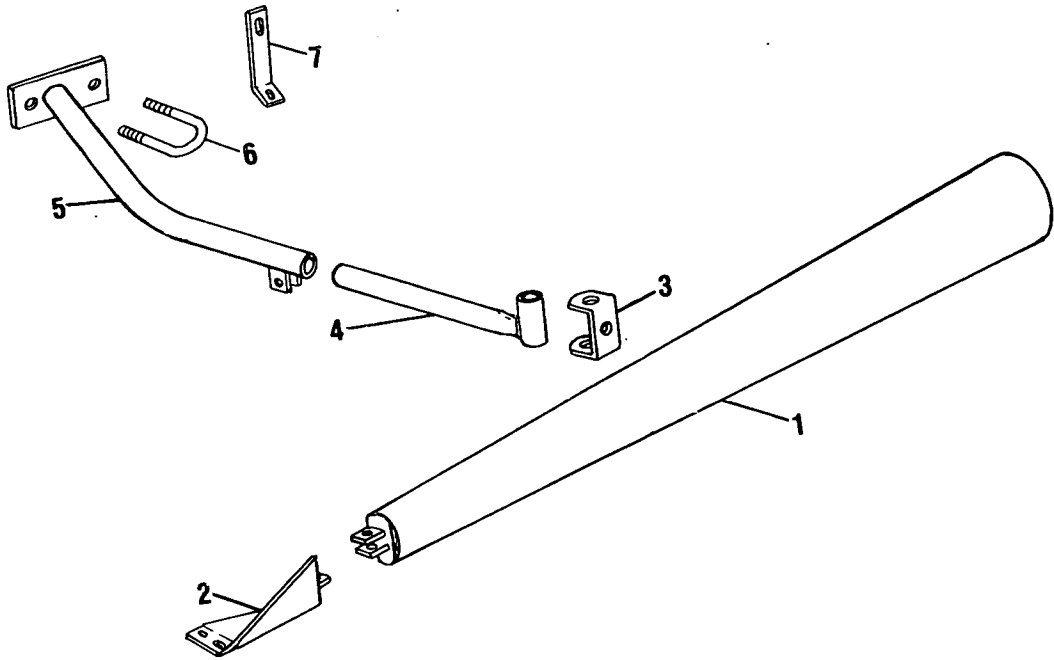
Ref. No.	Part No.	No. Used	Description
1	638435	1	Point Weld Assembly 3 88992 Bolt, Short Square Neck, Gr. 5, 5/16" x 1" 3 145458 Flanged Nut, Underserrated, 5/16"
2	638432	1	Shoe Weld Assembly 6 88992 Bolt, Short Square Neck, Gr. 5, 5/16" x 1" 6 145458 Flanged Nut, Underserrated, 5/16"
3	638428	1	Front Cover, L.H.
4	638429	1	Front Cover, R.H.
5	638425	1	Cover Weld Assembly, R.H. 1 280161 Cap Screw, Hex Head, Gr. 5, 3/8" x 3" 1 88044 Cap Screw, Hex Head, Gr. 5, 3/8" x 1 1/2" 3 80702 Washer, 3/8" 1 80680 Lockwasher, 3/8"
6	638424	1	Cover Weld Assembly, L.H. 1 280161 Cap Screw, Hex Head, Gr. 5, 3/8" x 3" 1 88044 Cap Screw, Hex Head, Gr. 5, 3/8" x 1 1/2" 3 80702 Washer, 3/8" 1 80680 Lockwasher, 3/8"
7	701022	1	Bracket, L.H. 2 87634 Bolt, Short Square Neck, Gr. 5, 5/16" x 3/4" 2 145458 Flanged Nut, Underserrated, 5/16"
8	701023	1	Bracket, R.H. 2 87634 Bolt, Short Square Neck, Gr. 5, 5/16" x 3/4" 2 145458 Flanged Nut, Underserrated, 5/16"

MODEL 822 ROW CROP
 OPTIONAL EQUIPMENT
 RIGHT DIVIDER BUNDLE



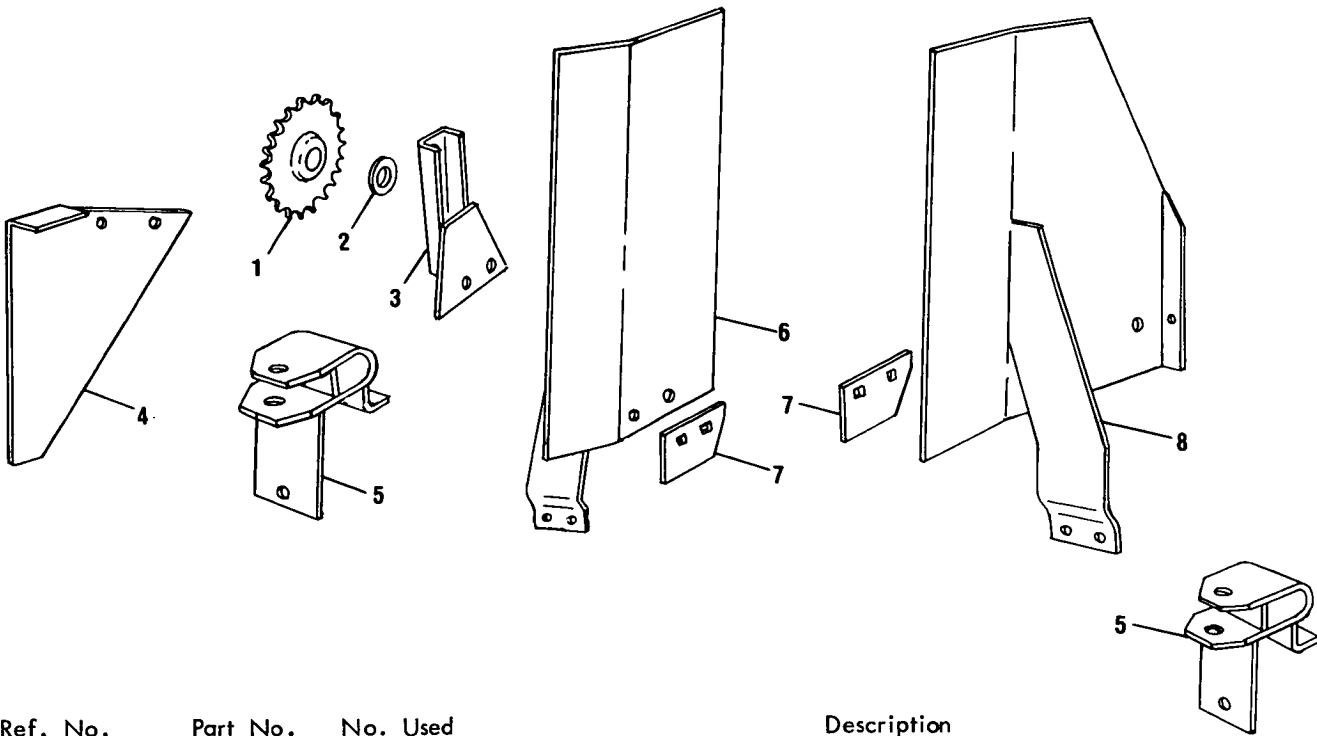
Ref. No.	Part No.	No. Used	Description
1	204900 700777	1	Right Divider Bundle Divider Weld Assembly 1 87909 Cap Screw, Hex Head, Grade 5, 1/2" x 1" 1 87364 Plain Washer, 1/2" 1 88871 Hex Locknut, 1/2"
2	701126	1	Cover Weld Assembly 2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 1 88011 Cap Screw, Hex Head, 3/8" x 1 1/4" 2 145458 Hex Flanged Locknut, 5/16" 1 88902 Hex Locknut, 3/8"
3	137563	1	Bracket 1 88272 Cap Screw, Hex Head, Grade 5, 1/2" x 4" 1 88871 Hex Locknut, 1/2"
4	574623	1	Support Shaft Weld Assembly
5	707637	1	Support Pipe Weld Assembly 1 88436 Cap Screw, Hex Head, 3/8" x 2" 1 88902 Hex Locknut, 3/8"
6	707645	1	Flat 1 88059 Bolt, Round Head, Short Square Neck, 5/16" x 1"

MODEL 822 ROW CROP
 OPTIONAL EQUIPMENT
 LEFT DIVIDER BUNDLE



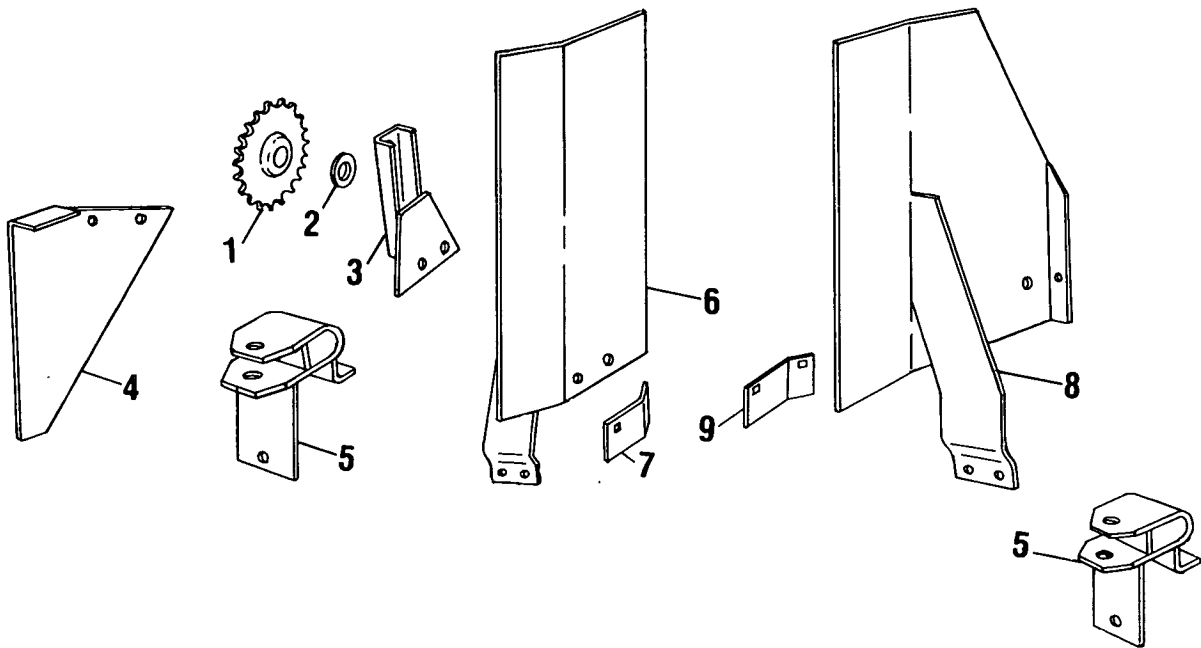
Ref. No.	Part No.	No. Used	Description
1	205589 700777	1	Left Divider Bundle Divider Weld Assembly
			1 87909 Cap Screw, Hex Head, Grade 5, 1/2" x 1"
			1 87364 Plain Washer, 1/2"
			1 88871 Hex Locknut, 1/2"
2	701259	1	Cover Weld Assembly, Left Hand
			2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4"
			1 88011 Cap Screw, Hex Head, 3/8" x 1 1/4"
			2 145458 Hex Locknut, 5/16"
			1 88902 Hex Locknut, 3/8"
3	137563	1	Bracket
			1 88272 Cap Screw, Hex Head, Grade 5, 1/2" x 4"
			1 88871 Hex Locknut, 1/2"
4	574623	1	Support Shaft Weld Assembly
5	612389	1	Support Weld Assembly
			1 88436 Cap Screw, Hex Head, 3/8" x 2"
6	612385	1	U-Bolt
			2 88902 Hex Locknut, 3/8"
7	612387	1	Support
			2 87369 Plain Washer, 1 1/8"

MODEL 822 ROW CROP
COMPLETING BUNDLE FOR 718 FORAGE HARVESTER



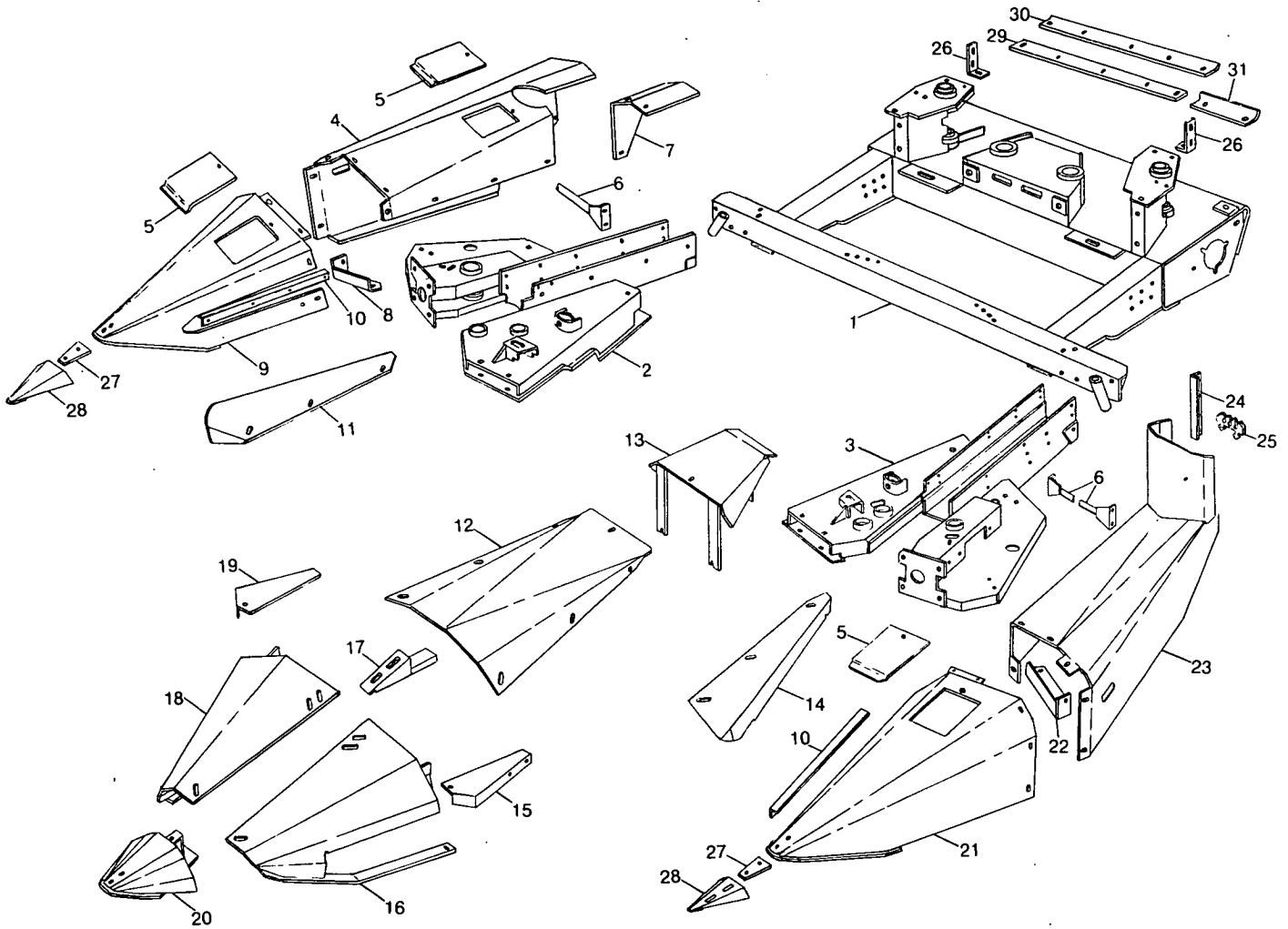
Ref. No.	Part No.	No. Used	Description
1	204897 511265	1	Completing Bundle for 718 Forage Harvester Idler Assembly 1 88905 Bolt, Round Head, Short Square Neck, 5/8" x 2 3/4" 6 87365 Plain Washer, 5/8" 1 84057 Lockwasher, 5/8" 1 84947 Hex Nut, 5/8"
2	184353	1	Washer, Special
3	573716	1	Idler Support Weld Assembly 2 87848 Cap Screw, Hex Head, 1/2" x 1", Grade 5 2 80679 Lockwasher, 1/2"
4	712966	1	Guard
5	573090	2	Mount Weld Assembly 4 87670 Cap Screw, Hex Head, 1/2" x 1", Grade 5 4 80700 Plain Washer, 1/2" 4 80679 Lockwasher, 1/2"
6	573419	1	Plate Weld Assembly, Left Hand 2 88206 Cap Screw, Hex Head, 3/8" x 1" Grade 5 3 87369 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 3 145458 Hex Serrated Locknut, 5/16"
7	573390	2	Cover 4 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 4 145458 Hex Serrated Locknut, 5/16"
8	573418	1	Plate Weld Assembly, Right Hand 2 88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5 3 87369 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 3 145458 Hex Serrated Locknut, 5/16"

MODEL 822 ROW CROP
COMPLETING BUNDLE FOR 782 FORAGE HARVESTER



Ref. No.	Part No.	No. Used	Description
1	573345 511265	1	Completing Bundle for 782 Forage Harvester Idler Assembly 1 88905 Bolt, Round Head, Short Square Neck, 5/8" x 2 3/4" 6 87365 Washer, 5/8" SAE 1 84057 Lockwasher, 5/8" 1 84947 Nut, 5/8"
2	184353	1	Washer, Special
3	573716	1	Idler Support, Weld Assembly 2 87848 Cap Screw, Hex Head, 1/2" x 1", Grade 5 2 80679 Lockwasher, 1/2"
4	712966	1	Guard
5	573090	2	Mount Weld Assembly 4 87670 Cap Screw, Hex Head, 1/2" x 1 1/4", Grade 5 4 80700 Plain Washer, 1/2" 4 80679 Lockwasher, 1/2"
6	700925	1	Plate Weld Assembly, Left Hand 2 88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5 3 87369 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 3 145458 Nut, Underserrated, 5/16"
7	700929	1	Cover L.H. 2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 145458 Nut, Underserrated, 5/16"
8	700926	1	Plate Weld Assembly, Right Hand 2 88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5 3 87369 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 3 145458 Nut, Underserrated, 5/16"
9	700930	1	Cover R.H. 2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 145458 Nut, Underserrated, 5/16"

MODEL 824 ROW CROP
MAIN FRAME AND SHIELDING GROUP



MODEL 824 ROW CROP
MAIN FRAME AND SHIELDING GROUP

Ref. No.	Part No.	No. Used	Description
1	769738	1	Main Frame Weld Assembly
2	646449	1	Row Unit Weld Assembly, R.H. 1 87868 Carriage Bolt, Gr. 5, 1/2" x 1 1/4" 1 280856 Carriage Bolt, Gr. 5, 1/2" x 5" 1 87996 Cap Screw, Hex Head, Gr. 5, 1/2" x 4 1/2" 1 87364 Washer 1/2" 3 80679 Lockwasher 1/2" 3 84946 Hex Nut, 1/2"
3	646428	1	Row Unit Weld Assembly, L.H. 1 87868 Carriage Bolt, Gr. 5, 1/2" x 1 1/4" 1 280856 Carriage Bolt, Gr. 5, 1/2" x 5" 1 87996 Cap Screw, Hex Head, Gr. 5, 1/2" x 4 1/2" 1 87364 Washer 1/2" 3 80679 Lockwasher, 1/2" 3 84946 Hex Nut, 1/2"
4	646905	1	Fender, R.H. 11 621985 Lock Screw, Hex Washer Head, 5/16" x 3/4" 9 145458 Flanged Locknut, 5/16"
5	573453	3	Cover 3 135632 Lock Screw, Truss Washer Head, 5/16" x 1/2"
6	646903	2	Support Weld Assembly 4 280731 Cap Screw, Flat Head, 5/16" x 3/4" 4 621985 Lock Screw, Hex Washer Head, 5/16" x 3/4" 8 145458 Flanged Locknut, 5/16"
7	646966	1	Shield 3 621985 Lock Screw, Hex Washer Head, 5/16" x 3/4" 3 145458 Flanged Locknut, 5/16"
8	646361	1	Bracket, R.H. 2 280327 Carriage Bolt, Gr. 5, 5/16" x 3/4" 2 87362 Washer, 5/16" 2 80681 Lockwasher 5/16" 2 84943 Hex Nut, 5/16"
9	646615	1	Point Weld Assembly, R.H. 6 621985 Lockscrew, Hex Washer Head, 5/16" x 3/4" 6 145458 Flanged Locknut, 5/16"
10	646602	2	Angle 4 621985 Lockscrew, Hex Washer Head, 5/16" x 3/4" 4 145458 Flanged Locknut, 5/16"
11	646638	1	Cover Weld Assembly, R.H. 3 135632 Lockscrew, Truss Washer Head, 5/16" x 1/2" 3 145458 Flanged Locknut, 5/16"
12	+679742	1	Center Cover, 24" (610mm) wide, Wide Row Machines
	++679959	1	Center Cover, 18 3/4" (476mm) wide, Narrow Row Machines
13	646549	1	Shield Weld Assembly 1 621985 Lock Screw, Hex Washer Head, 5/16" x 3/4" 3 255918 Lock Screw, Hex Washer Head, 3/8" x 3/4"
14	646637	1	Cover Weld Assembly, L.H. 3 135632 Lockscrew, Truss Washer Head, 5/16" x 1/2" 3 145458 Flanged Locknut, 5/16"
15	646529	1	Bracket, L.H. 2 280503 Bolt, Short Square Neck, Gr. 5, 3/8" x 1" 2 247780 Flanged Locknut, 3/8"

CONTINUE

MODEL 824 ROW CROP
MAIN FRAME AND SHIELDING GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
16	+646713	1	Cover Weld Assembly, L.H. 19" (482mm) Wide
	++679961	1	Cover Weld Assembly, L.H. 16" (406mm) Wide 1 255918 Lockscrew, Hex Washer Head, 3/8" x 3/4" 1 621985 Lockscrew, Hex Washer Head, 5/16" x 3/4" 2 135270 Lockscrew, Truss Washer Head, 5/16" x 3/4" 2 145458 Flanged Locknut, 5/16"
17	679792	1	Support Weld Assembly 2 135270 Lockscrew, Truss Washer Head, 5/16" x 3/4" 2 145458 Flanged Locknut, 5/16"
18	+646714	1	Cover Weld Assembly, R.H. 19" (482mm) Wide
	++679960	1	Cover Weld Assembly, R.H. 16" (406mm) Wide 1 255918 Lockscrew, Hex Washer Head, 3/8" x 3/4" 1 621985 Lockscrew, Hex Washer Head, 5/16" x 3/4" 2 135270 Lockscrew, Truss Washer Head, 5/16" x 3/4" 2 145458 Flanged Locknut, 5/16"
19	646528	1	Bracket, R.H. 2 280503 Bolt, Short Square Neck, Gr. 5, 3/8" x 1" 2 247780 Flanged Locknut, 3/8"
20	648787	1	Point Weld Assembly, Center 1 621985 Lock Screw, Hex Washer Head, 5/16" x 3/4" 2 88682 Carriage Bolt, Gr. 5, 3/8" x 1" 2 87016 Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
21	646614	1	Point Weld Assembly, L.H. 6 621985 Lockscrew, Hex Washer Head, 5/16" x 3/4" 6 145458 Flanged Locknut, 5/16"
22	646362	1	Bracket, L.H. 2 280327 Carriage Bolt, Gr.5, 5/16" x 3/4" 2 87362 Washer, 5/16" 2 80681 Lockwasher, 5/16" 2 84943 Hex Nut, 5/16"
23	646904	1	Fender Weld Assembly, L.H. 11 621985 Lock Screw, Hex Washer Head, 5/16" x 3/4" 9 145458 Flanged Locknut, 5/16"
24	680728	1	Angle, L.H. 4 621985 Lockscrew, Hex Washer Head, 5/16" x 3/4" 4 145458 Flanged Locknut, 5/16"
25	52367	1	Shear Bolt Holder
26	646755	2	Bracket, Throat Support 2 621985 Lockscrew, Hex Washer Head, 5/16" x 3/4"
27	¶681467	3	Plate and Nut Weld Assembly, Requires Welding
28	¶681465	3	Lifter Point 6 135270 Lockscrew, Truss Washer Head, 5/16" x 3/4"
29	§644897	1	Seal
30	§686737	1	Support Strip
31	§686738	1	Back-up Strip 5 88946 Self Tapping Screw, 1/4" x 3/4"

+ Used on Wide Row Machines.

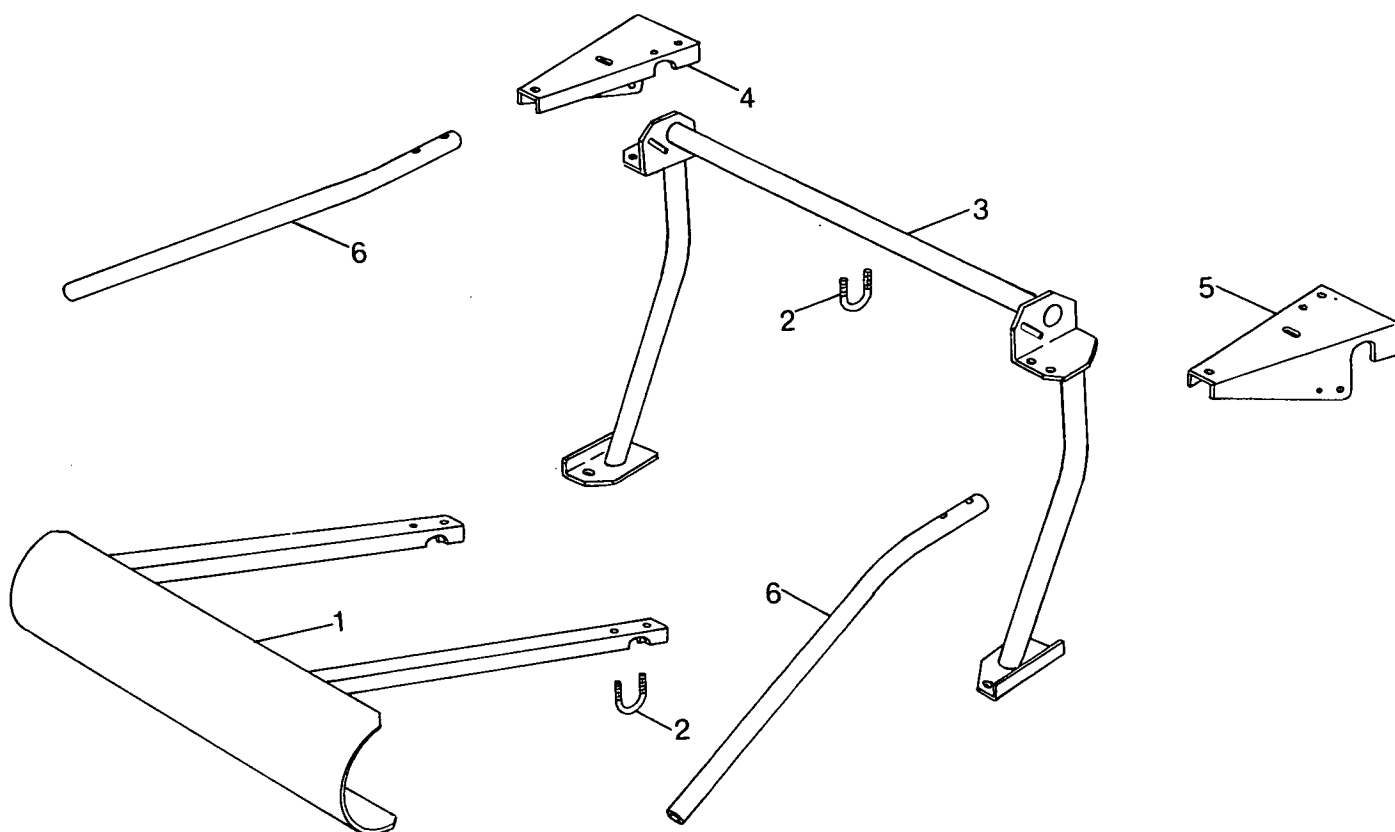
++ Used on Narrow Row Machines.

¶ These Parts are included in 209141 Lifter Bundle

§ These Parts are included in 208986 Floor Extension Kit

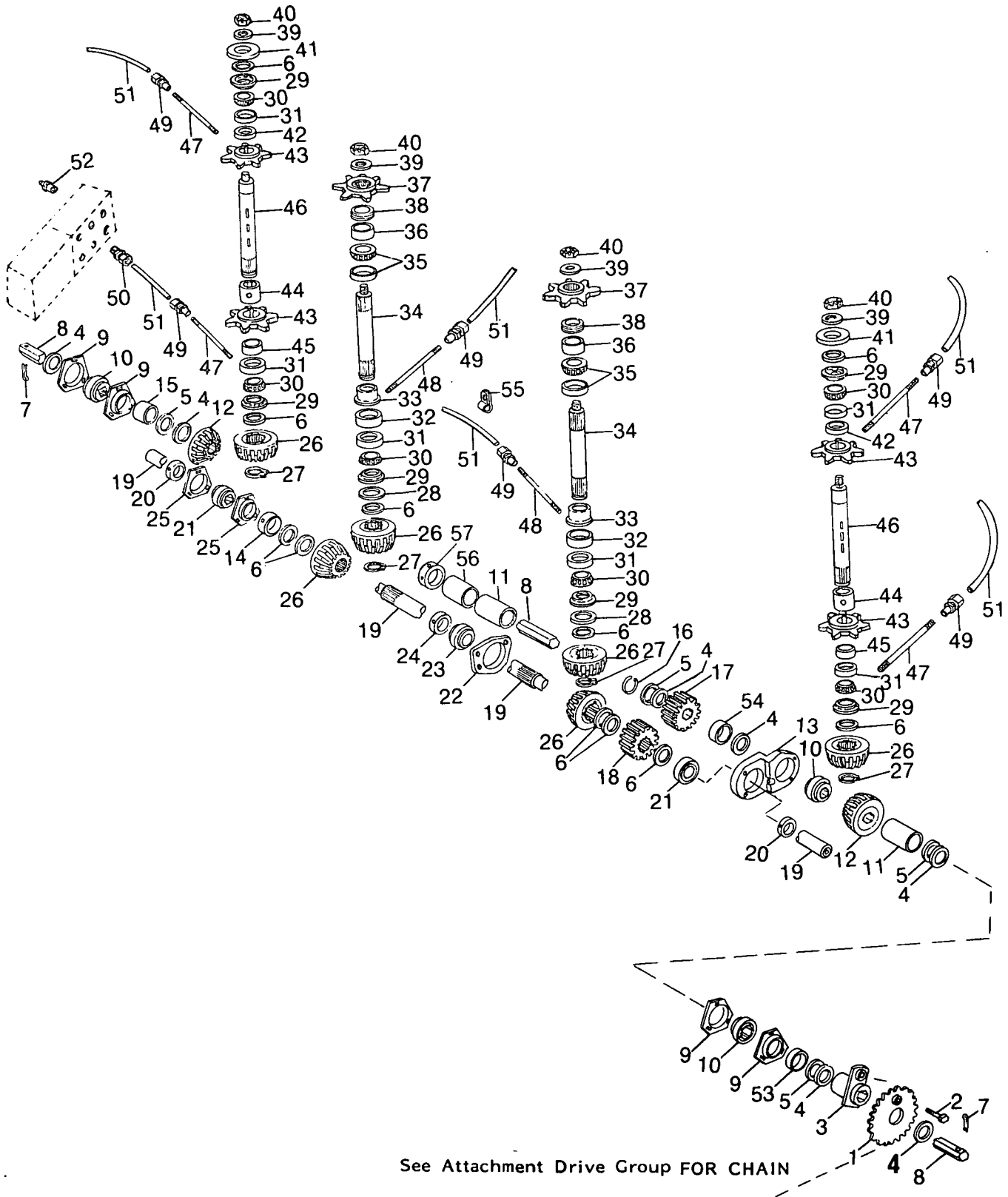
DECAL SET FOR MODEL 824 - PART NO. 644592

MODEL 824 ROW CROP
STALK BUMPER AND GUIDES



Ref. No.	Part No.	No. Used	Description
1	638686	1	Stalk Bumper Weld Assembly
2	638700	4	"U" Bolt
		8	247780 Flanged Locknut, 3/8"
3	646514	1	Support Weld Assembly
		4	88682 Carriage Bolt, Gr. 5, 3/8" x 1"
		6	88206 Cap Screw, Hex Head, Gr. 5, 3/8" x 1"
		2	87670 Cap Screw, Hex Head, Gr. 5, 1/2" x 1 1/4"
		2	80681 Lockwasher, 3/8"
		2	80679 Lockwasher, 1/2"
		2	84944 Hex Nut, 3/8"
		2	280431 Hex Nut, 1/2", Gr. 5
4	643098	1	Bracket, R.H.
5	643097	1	Bracket, L.H.
6	643066	2	Stalk Guide Tube Weld Assembly
		4	87339 Cap Screw, Hex Head, Gr. 5, 1/2" x 3"
		4	87364 Washer, 1/2"
		4	80679 Lockwasher, 1/2"
		4	280431 Hex Nut, 1/2", Gr. 5

MODEL 824 ROW CROP
MAIN DRIVE GROUP



See Attachment Drive Group FOR CHAIN

MODEL 824 ROW CROP
MAIN DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
1	572735	1	Sprocket Weld Assembly, 20 Tooth
	572734	1	Sprocket Weld Assembly, 26 Tooth
	572736	1	Sprocket Weld Assembly, 30 Tooth
	611785	1	Sprocket Weld Assembly, 34 Tooth
2	46520	1	Shear Bolt With Locknut
3	572421	1	Shear Hub Weld Assembly
4	572894	AR	Washer, 2" (50mm) O.D., .075" (1.9mm) Thick
5	214539	AR	Washer, 1 3/4" (44mm) O.D., .020" (0.5mm) Thick
6	146258	AR	Washer, 1 3/4" (44mm) O.D., .060" (1.5mm) Thick
7	80754	1	Cotter Pin, 3/16" x 1 1/2"
8	¶763338	1	Hex Shaft, 37 3/4" (959mm) Long --- Replaces 644893
9	578189	4	Flangette 6 280503 Bolt, Short Square Neck, Gr. 5, 3/8" x 1" 6 80680 Lockwasher, 3/8" 6 84944 Hex Nut, 3/8"
10	121602	3	Ball Bearing, Hex Bore
11	¶644895	1 or 2	Spacer, 3.56" (90mm) Long
12	719563	2	Bevel Gear, 15 Tooth, Hex Bore
13	691097	1	Bearing Housing Assembly, Includes Ref. 10 and 21 1 280552 Bolt, Short Square Neck, Gr. 5, 3/8" x 1 1/2" 2 88206 Cap Screw, Hex Head, Gr. 5, 3/8" x 1" 3 80680 Lockwasher, 3/8" 1 84944 Hex Nut, 3/8"
14	644474	1	Spacer, 75" (19mm) Long
15	572891	1	Spacer, .937" (24mm) Long
16	¶690514	1	Retaining Ring
17	769548	1	Gear, 20 Tooth, Hex Bore
18	769549	1	Gear, 20 Tooth, Splined Bore
19	644894	1	Shaft, 16 3/4" (425mm) Long
20	45876	2	Locking Collar
21	45882	2	Ball Bearing, 1 1/8" (28.5mm) I.D.
22	691100	1	Bearing Housing Assembly, Includes Ref. 23 3 87909 Cap Screw, Hex Head, Gr. 5, 1/2" x 1" 3 80679 Lockwasher, 1/2"
23	38766	1	Ball Bearing, 1 1/4" (31.7mm) I.D.
24	38767	1	Locking Collar
25	43048	2	Flangette 3 280503 Bolt, Short Square Neck, Gr. 5, 3/8" x 1" 3 80680 Lockwasher, 3/8" 3 84944 Hex Nut, 3/8"
26	719565	6	Bevel Gear, 15 Tooth, Splined Bore
27	244638	4	Retaining Ring
28	33212	AR	Washer, 1.75" (44mm) O.D., .036" (.9mm) Thick
29	618966	6	Special Stepped Washer
30	48198	6	Bearing Cone and Seal
31	36723	6	Bearing Cup
32	644973	2	Spacer, .906" (23mm) Long
33	708566	2	Shield
34	644470	2	Shaft, 7.31" (186mm) Long
35	218230	2	Bearing Cup and Cone Assembly
36	707374	2	Bearing Ring
37	694005	2	Sprocket Assembly, 17 Tooth, Includes Ref. 38 --- Repl. 286686
38	707373	2	Plastic Collar
39	64053	4	Hardened Washer, 1 1/2" (38mm) O.D., .160" (4mm) Thick

AR - As Required

CONTINUE

MODEL 824 ROW CROP
MAIN DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
40	87446	4	Slotted Nut, 5/8" UNF 4 87395 Cotter Pin, 1/8" x 1 1/4"
41	685461	2	Cover, 3 1/8" (79mm) O.D.
42	690503	2	Seal, 1.877 (47.6mm) O.D.
43	644107	4	Sprocket, 7 Tooth 4 47471 Woodruff Key, #15, 1/4" x 1" Heat Treated
44	685462	2	Spacer 1.75" (44.4mm) Long
45	644974	2	Spacer, .562" (14.3mm) Long
46	644463	2	Shaft, 10 1/8" (257mm) Long
47	88980	4	Nipple, 1/8" x 4 3/4"
48	124160	2	Nipple, 1/8" x 2 1/2"
49	646429	6	Compression Fitting, 1/8" NPT Female x 3/16" Tube
50	11787	6	Compression Fitting, 1/8" NPT Male x 3/16" Tube
51	631516	AR	Lube Line, 67" (1700mm)
	258571	AR	Lube Line, 31" (787mm)
	122481	AR	Lube Line, 12 3/4" (324mm)
52	84303	6	Lube Fitting, 1/8" NPT Female
53	572893	1	Spacer, 3/8" (9.5mm) Long
54	697920	1	Spacer, .812" (20.6mm) Long
55	237980	1	Clamp 1 88573 Cap Screw, Hex Head, 1/4" x 1" 1 80701 Washer, 1/4" 1 80682 Lockwasher, 1/4" 1 84942 Hex Nut, 1/4"
56	¶ 572892	1	Spacer, 2.625" (66.7mm) Long
57	¶ 197631	1	Collar 2 529216 Set Screw, Socket Head, Cup Point, 5/16" x 1/4"

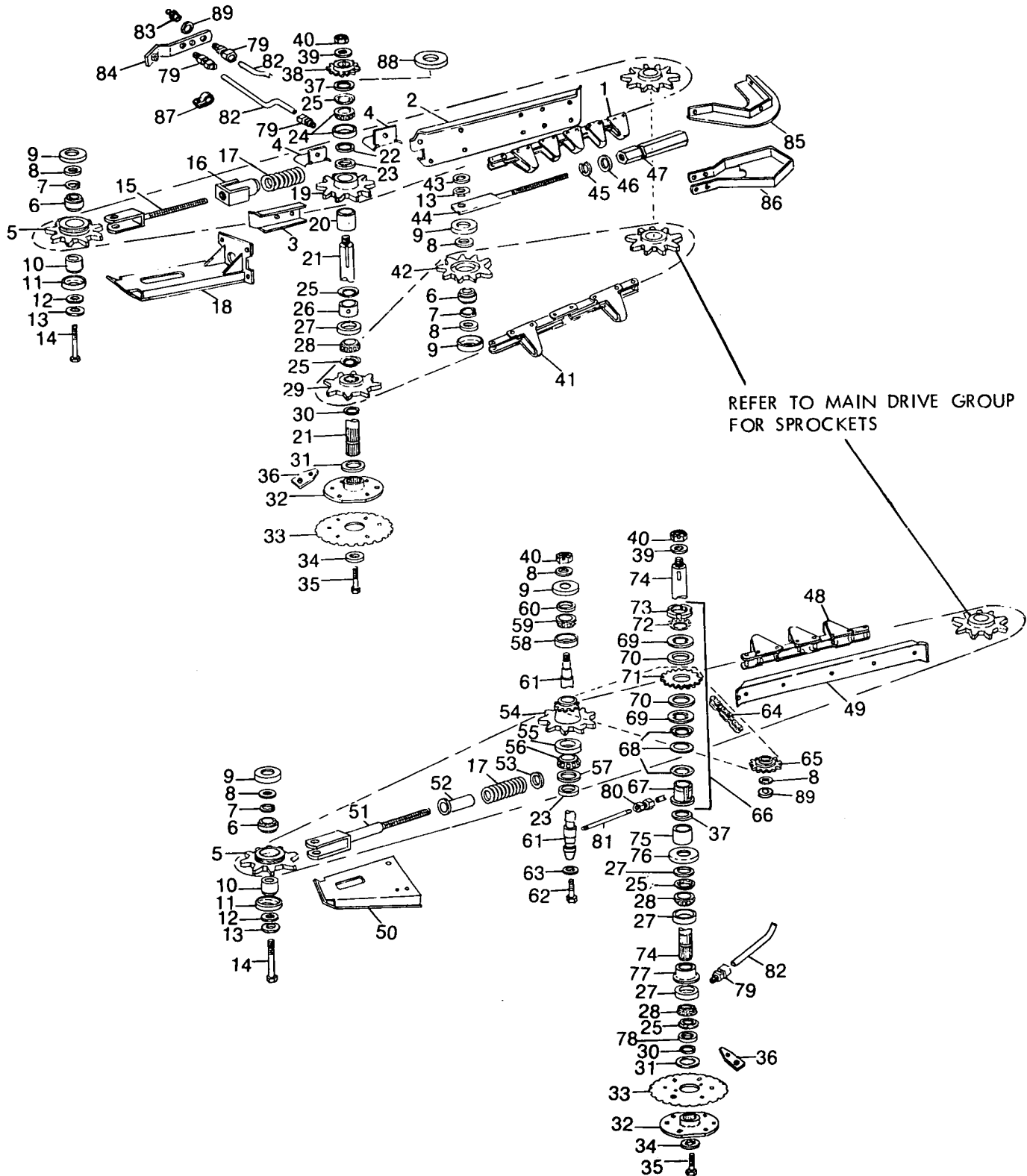
AR - As Required

¶ When replacing a Shaft (Ref. 8) which used a Retaining Ring (Ref. 16), it must be replaced by using 1-197631, 2-529216, 1-572892, 1-644895, 1-763338.

NOTES

MODEL 824 ROW CROP
GATHERING CHAINS AND CUT-OFF GROUP

R.H. SHOWN - L.H. IS SYMETRICALLY OPPOSITE



MODEL 824 ROW CROP
GATHERING CHAINS AND CUT-OFF GROUP

Ref. No.	Part No.	\$No. Used	Description
1	644591	1	Gathering Chain, CA620, 64 Total Pitches AR 709632 Connector Pin AR 707682 Connector Link, Attachment Style AR 43614 Roller Link
2	646525	1	Wear Strip, R.H. 21.8" (554mm) Long
	646524	1	Wear Strip, L.H. 10 280731 Cap Screw, Flat Socket Head, 5/16" x 3/4" 7 145458 Flanged Locknut, 5/16"
3	646360	1	Wear Strip, 8.75" (222mm) Long 2 280731 Cap Screw, Flat Socket Head, 5/16" x 3/4" 2 145458 Flanged Locknut, 5/16"
4	680729	2	Chain Guide 2 88283 Cap Screw, Button Head, 5/16" x 3/4"
5	644201	2	Idler Sprøcket Assembly, 10 Tooth, includes Ref. 6,7
6	66553	3	Ball Bearing
7	12084	3	Snap Ring
8	87365	AR	Washer, 5/8"
9	138728	5	Cap, .28" (7mm) Deep, 2 3/8" (60mm) Diameter
10	645145	2	Spacer
11	644515	2	Cap, .78" (20mm) Deep, 2 3/4" (70mm) Diameter
12	645433	2	Washer, 2 Straight sides, 1 1/2" (38mm) Diameter
13	234567	3	Washer, 2 Straight sides, 2 1/4" (57mm) Diameter
14	280119	2	Cap Screw, Hex Head, Gr. 5, 5/8" x 3 1/2" 2 84057 Lockwasher, 5/8" 2 84947 Hex Nut, 5/8"
15	645266	1	Idler Bracket and Rod Weld Assembly 1 84971 Jam Nut, 5/8" 1 84947 Hex Nut, 5/8"
16	645212	1	Spacer Weld Assembly
17	685291	2	Spring
18	645365	1	Outer Shoe Weld Assembly 4 87909 Cap Screw, Hex Head, Gr. 5, 1/2" x 1" 4 80679 Lockwasher, 1/2" 4 84946 Hex Nut, 1/2"
19	644102	1	Sprøcket Assembly, 11 Tooth, includes Ref. 20
20	644202	1	Bushing
21	645617	1	Shaft, 9.81" (249mm) Long, R.H.
	644471	1	Shaft, 9.25" (235mm) Long, L.H.
22	26096	1	Washer, 2.5" (635mm) O.D. .187" (4.7mm) Thick
23	701519	2	Seal, 2" (50.8mm) O.D.
24	218230	1	Bearing Cup and Cone Assembly
25	618966	5	Special Stepped Washer
26	644474	1	Spacer, .75" (19mm) Long
27	36723	3	Bearing Cup
28	48198	3	Bearing Cone and Seal
29	644100	1	Sprocket, 11 Tooth, Splined I.D.
30	36313	2	Retaining Ring
31	33212	AR	Washer, .036" - (.9mm)
	708756	AR	Washer, .010" - (.25mm)
32	287370	2	Disc Holder Weld Assembly
33	577060	2	Cut-off Disc 4 87263 Plow Bolt, 3/8" x 1 1/4" 8 88682 Carriage Bolt, Gr. 5, 3/8" x 1" 12 80680 Lockwasher 3/8" 12 84944 Hex Nut, 3/8"

CONTINUE

MODEL 824 ROW CROP
GATHERING CHAINS AND CUT-OFF GROUP (CONTINUED)

Ref. No.	Part No.	§No. Used	Description
34	692300	2	Hardened Washer, 2"(50mm)O.D., .25"(6.3mm) Thick
35	88551	2	Cap Screw, Hex Head, Gr. 5, 1/2" x 1 3/4"
36	579925	4	Plate
37	146258	AR	Washer 1 3/4" (44mm) O.D., .060" (1.5mm) Thick
38	645618	1	Divider Drive Sprøcket, 22 Tooth 1 25283 Square Key 1/4" x 7/8"
39	64053	2	Hardened Washer, 1 1/2" (38mm) O.D., .160(4mm) Thick
40	87446	3	Slotted Nut, 5/8" UNF 3 87395 Cotter Pin, 1/8" x 1 1/4"
41	685133	1	Lower Gathering Chain, CA620, 48 Total Pitches AR 697544 Connector Pin AR 43147 Attachment Link with Roller Links AR 43614 Roller Link AR 697306 Connector Link
42	138741	1	Idler Sprøcket, 9 Tooth 1 280560 Bolt, Short Square Neck, Gr. 5, 5/8" x 2 3/4" 1 87365 Washer, 5/8" 1 84057 Lockwasher, 5/8" 1 84947 Hex Nut, 5/8"
43	26382	AR	Washer, 1.09"(28mm) O.D., .060" (1.5mm) Thick
44	678422	1	Adjusting Rod Weld Assembly 1 84971 Jam Nut 5/8" 1 84947 Hex Nut, 5/8"
45	197297	1	Retaining Ring
46	224245	1	Washer
47	686730	1	Adjuster
48	640148	1	Gathering Chain, CA620, 58 Total Pitches AR 709632 Connector Pin AR 707682 Connector Link, Attachment Style AR 43614 Roller Link
49	646523	1	Wear Strip 5 280731 Cap Screw, Flat Socket Head, 5/16"x 3/4" 4 145458 Flanged Locknut, 5/16"
50	645222	1	Shoe Weld Assembly, R.H.
50A	645218	1	Shoe Weld Assembly, L.H. 1 88727 Bolt, Short Square Neck, Gr. 5, 1/2" x 2 1/2" 1 280624 Bolt, Short Square Neck, Gr. 5, 1/2" x 2" 2 280431 Hex Nut, 1/2"
51	645215	1	Idle Bracket and Rod Weld Assembly 1 84971 Jam Nut, 5/8" 1 84947 Hex Nut, 5/8"
52	678687	1	Spacer Weld Assembly
53	195640	1	Washer
54	644199	1	Sprocket Weld Assembly, 9 Tooth and 18 Tooth
55	132709	1	Bearing Cup
56	132710	1	Bearing Cone
57	25769	1	Washer 1.9" (48mm) O.D.
58	605170	1	Bearing Cup
59	605171	1	Bearing Cone
60	13400	1	Washer, .25,(6.3mm) Thick
61	644595	1	Shaft, 6 1/4" (159mm) Long
62	87670	1	Cap Screw, Hex Head, Gr. 5, 1/2" x 1 1/4"
63	618086	1	Washer 1.3"(33mm) O.D., .25" (6.3mm) Thick

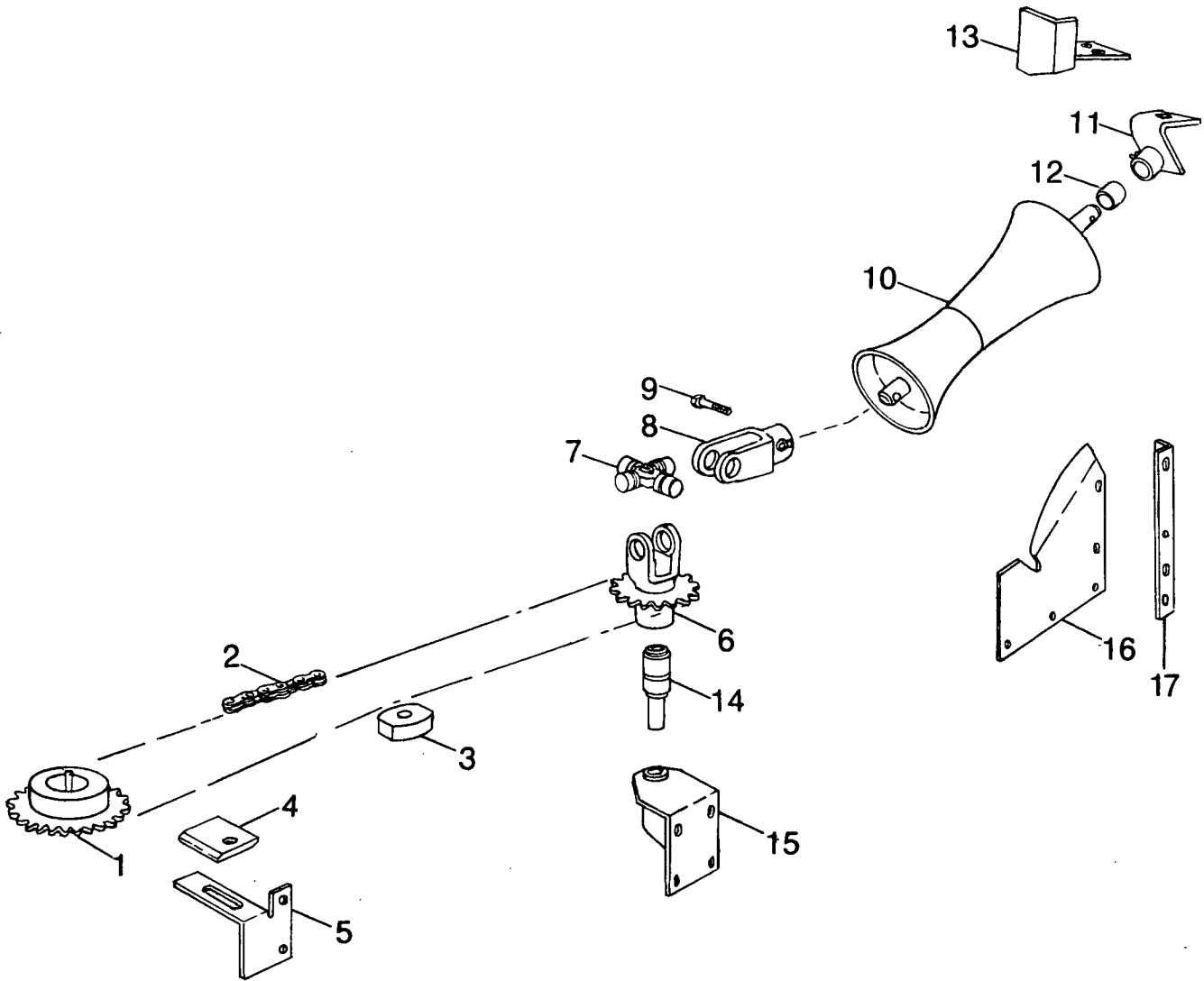
CONTINUE

MODEL 824 ROW CROP
GATHERING CHAINS AND CUT-OFF GROUP (CONTINUED)

Ref. No.	Part No.	[§] No. Used	Description
64	44788	1	Roller Chain Assembly #40, 45 Total Pitches AR 25804 Roller Link AR 25195 Connector Link AR 25815 Offset Link
65	644208	1	Idler Sprocket and Bearing Assembly 1 280667 Bolt, Short Square Neck, Gr. 5, 5/8" x 2 1/4" AR 87365 Washer, 5/8" 1 84057 Lockwasher, 5/8" 1 84947 Hex Nut, 5/8"
66	687965	1	Slip Clutch Assembly, includes Ref. 67 thru 73
67	644465	1	Hub 1 80768 Woodruff Key, #15, 1/4" x 1"
68	645614	3	Spring Washer
69	678424	2	Washer
70	678423	2	Friction Disc
71	644466	1	Sprocket, 22 Tooth
72	639328	1	Lockwasher
73	698154	1	Locknut, 1 3/4"-18
74	644472	1	Shaft, 9" (228.6mm) Long
75	44914	1	Spacer, 1" (25.4mm) Long
76	644469	1	Cap, .59" (15mm) Deep, 3 1/8" (79mm) O.D.
77	708566	1	Shield
78	688398	1	Retainer Washer
79	11787	5	Compression Fitting, 1/8"NPT Male x 3/16" Tube 3 87016 Washer 3/8"
80	646429	1	Compression Fitting, 1/8"NPT Female x 3/16" Tube
81	646365	1	Nipple, 1/8" x 9 1/4"
82	631516	AR	Lube Line, 67" (1700mm)
	258571	AR	Lube Line, 31" (787mm)
83	84303	3	Lube Fitting, 1/8"NPT, Female
84	681678	1	Bracket Weld Assembly 1 255918 Lockscrew, Hex Washer Head, 3/8"x 3/4"
85	686388	1	Stripper Weld Assembly, R.H.
85A	686389	1	Stripper Weld Assembly, L.H. 3 621985 Lockscrew, Hex Washer Head, 5/16" x 3/4"
86	675355	1	Shield Weld Assembly 1 255918 Lockscrew, Hex Washer Head, 3/8" x 3/4" 1 280716 Bolt, Short Square Neck, Gr. 5, 3/8" x 3 1/2" 1 88902 Locknut, 3/8"
87	605024	1	Clamp
88	685461	1	Cap, L.H. Only
89	873 66	1	Washer, 7/8"

§ Quantities shown are for one side only.

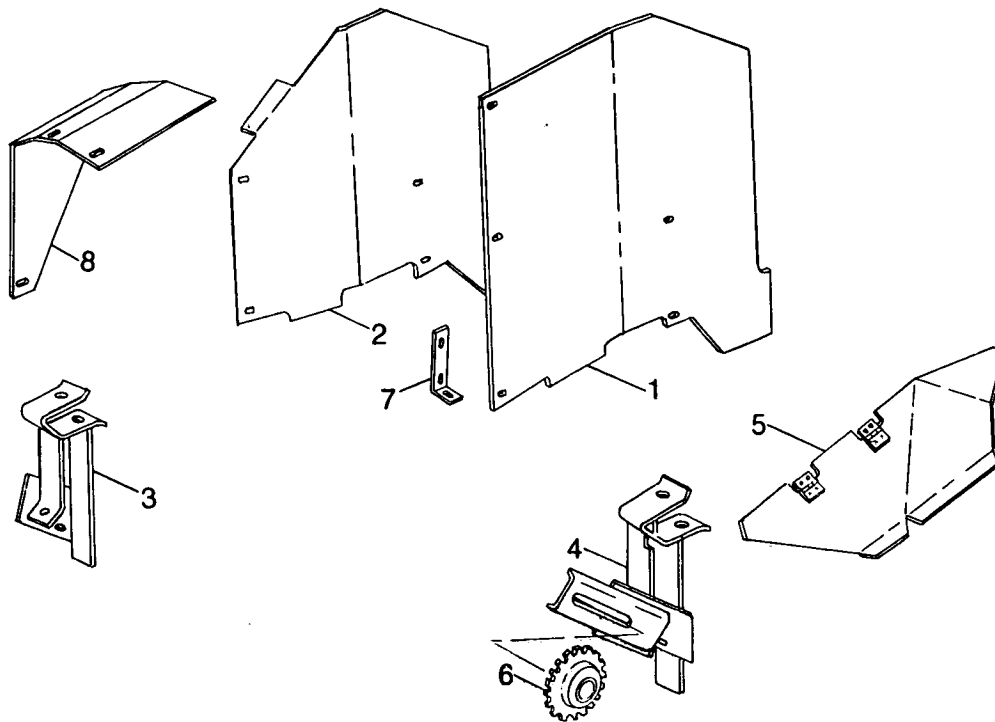
MODEL 824 ROW CROP
POWER DIVIDER AND DRIVE GROUP



MODEL 824 ROW CROP
POWER DIVIDER AND DRIVE GROUP

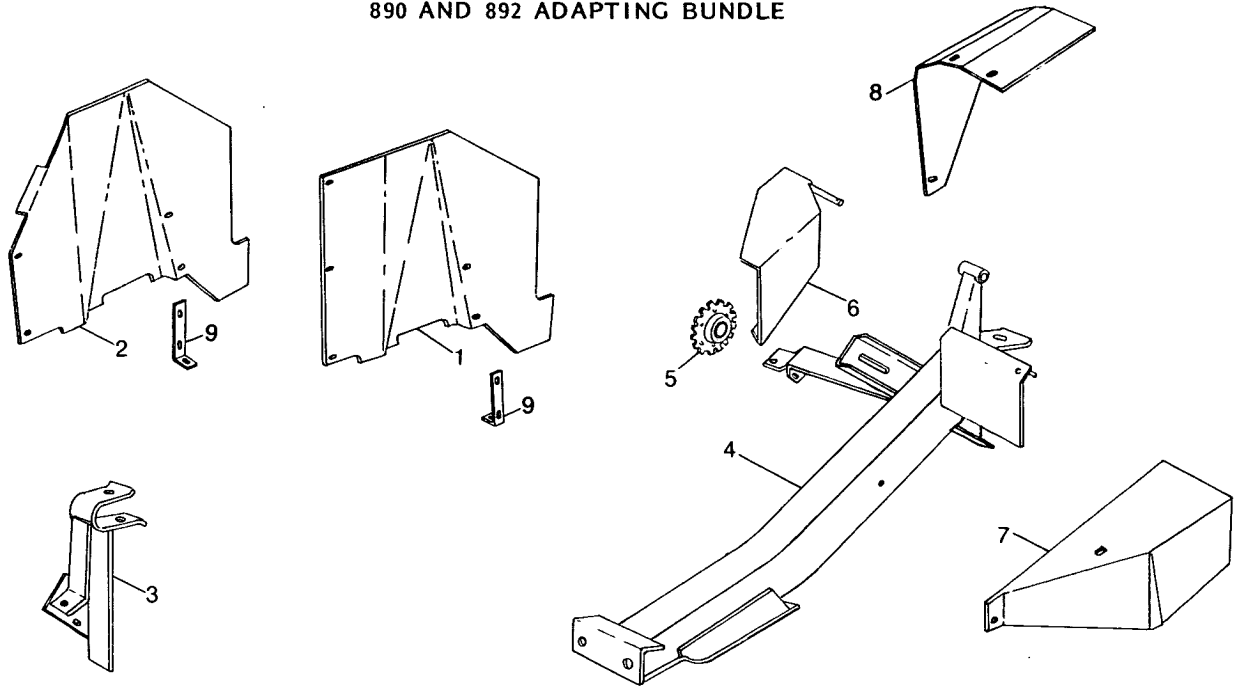
Ref. No.	Part No.	No. Used	Description
1	645618	1	Sprocket Weld Assembly, 22 Tooth 1 25283 Square Key, 1/4" x 7/8"
2	645870	1	Roller Chain, #40, 93 Total Pitches AR 25804 Roller Link AR 25195 Connector Link AR 25815 Offset Link
3	37490	1	Wood Idler Block 1 87972 Cap Screw, Hex Head, Gr. 5, 1/2" x 2 1/2" 2 87364 Washer, 1/2" 1 80679 Lockwasher, 1/2" 1 84946 Hex Nut, 1/2"
4	679067	1	Nylon Guide
5	680849	1	Idler Bracket 2 621985 Lock Screw, Hex Washer Head, 5/16" x 3/4" 2 145458 Flanged Locknut, 5/16"
6	645120	1	Yoke and Sprocket Weld Assembly, 22 Tooth
7	139842	1	Spider and Bearing Assembly
8	645119	1	Yoke
9	46520	1	Shear Bolt With Locknut
10	645124	1	Divide Weld Assembly
11	646418	1	Bracket and Bushing Assembly, Includes Ref. 12
12	619248	1	Bushing
13	646455	1	Deflector Weld Assembly 1 88543 Cap Screw, Hex Head, Gr. 5, 5/16" x 1" 1 87909 Cap Screw, Hex Head, Gr. 5, 1/2" x 1" 1 87364 Washer, 1/2" 1 80681 Lockwasher, 5/16" 1 84943 Hex Nut, 5/16" 1 88871 Locknut, 1/2"
14	136740	1	Bearing and Shaft Assembly, Press Fit
15	645115	1	Shaft Support Bracket Weld Assembly 4 280731 Cap Screw, Flat Socket Head, 5/16" x 3/4" 4 145458 Flanged Locknut, 5/16"
16	646942	1	Shield 5 621985 Lockscrew, Hex Washer Head, 5/16" x 3/4" 5 145458 Flanged Locknut, 5/16"
17	646795	1	Angle, R.H. 4 621985 Lockscrew, Hex Washer Head, 5/16" x 1 3/4" 4 145458 Flanged Locknut, 5/16"

MODEL 824 ROW CROP
718 AND 782 ADAPTING BUNDLE



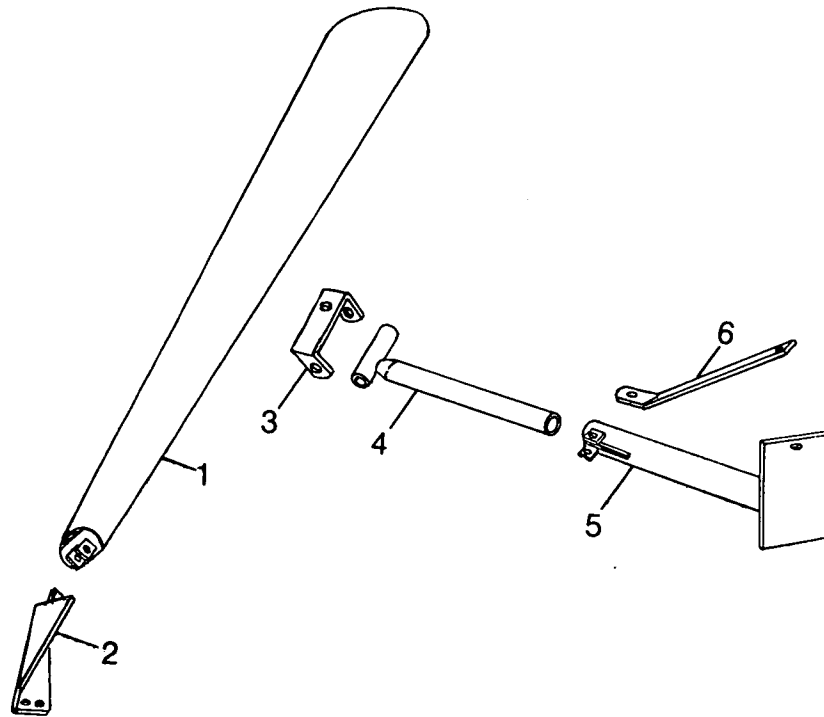
Ref. No.	Part No.	No. Used	Description
1	646756	1	Throat Plate L.H. 5 271288 Lockscrew, Hex Washer Head, 5/16" x 5/8" 5 145458 Flanged Locknut, 5/16"
2	646796	1	Throat Plate, R.H. 4 271288 Lockscrew, Hex Washer Head, 5/16" x 5/8" 4 145458 Flanged Locknut, 5/16"
3	645963	1	Bracket, Weld Assembly, R.H. 2 87670 Cap Screw, Hex Head, Gr. 5, 1/2" x 1 1/4" 1 88551 Cap Screw, Hex Head, Gr. 5, 1/2" x 1 3/4" 3 87364 Washer, 1/2" 3 80679 Lockwasher, 1/2" 3 84946 Hex Nut, 1/2"
4	645962	1	Bracket Weld Assembly, L.H. 2 87670 Cap Screw, Hex Head, Gr. 5, 1/2" x 1 1/4" 1 88551 Cap Screw, Hex Head, Gr. 5, 1/2" x 1 3/4" 3 87364 Washer, 1/2" 3 80679 Lockwasher, 1/2" 3 84946 Hex Nut, 1/2"
5	691247	1	Shield Weld Assembly 4 88542 Cap Screw, Hex Head, Gr. 5, 1/4" x 1/2" 4 523282 Flanged Locknut, 1/4"
6	511265	1	Idler Sprocket 1 280560 Bolt, Short Square Neck, Gr. 5, 5/8" x 2 3/4" AR 87365 Washer, 5/8" 1 84057 Lockwasher 5/8" 1 84947 Hex Nut, 5/8"
7	646755	2	Bracket 2 621985 Lock Screw, Hex Washer Head, 5/16" x 3/4"
8	646966	1	Shield 3 621985 Lock Screw, Hex Washer Head, 5/16" x 3/4" 3 145458 Flanged Locknut, 5/16"

MODEL 824 ROW CROP
890 AND 892 ADAPTING BUNDLE



Ref. No.	Part No.	No. Used	Description
1	646757	1	Throat Plate, L.H. 5 271288 Lock Screw, Hex Washer Head, 5/16"x 5/8" 5 145458 Flanged Locknut, 5/16"
2	646797	1	Throat Plate, R.H. 4 271288 Lockscrew, Hex Washer Head, 5/16" x 5/8" 4 145458 Flanged Locknut, 5/16"
3	645848	1	Bracket Weld Assembly, R.H. 2 87670 Cap Screw, Hex Head, Gr. 5, 1/2" x 1 1/4" 1 88551 Cap Screw, Hex Head, Gr. 5 1/2" x 1 3/4" 3 87364 Washer, 1/2" 3 80679 Lockwasher, 1/2" 3 84946 Hex Nut, 1/2"
4	646010	1	Mounting Bracket Weld Assembly. L.H. 4 87670 Cap Screw, Hex Head, Gr. 5, 1/2" x 1 1/4" 1 88551 Cap Screw, Hex Head, Gr. 5, 1/2" x 1 3/4" 5 87364 Washer, 1/2" 5 80679 Lockwasher, 1/2" 5 84946 Hex Nut, 1/2"
5	511265	1	Idler Sprocket 1 280560 Bolt, Short Square Neck, Gr. 5, 5/8"x 2 3/4" 1 63752 Serrated Washer AR 87365 Washer, 5/8" 1 84057 Lockwasher, 5/8" 1 84947 Hex Nut, 5/8"
6	687165	1	Shield Weld Assembly 1 87362 Washer, 5/16" 1 80756 Cotter Pin, 1/8" x 3/4"
7	719145	1	Shield 2 87346 Self Tapping Screw, 5/16" x 1/2"
8	646966	1	Shield 3 621985 Lock Screw, Hex Washer Head, 5/16" x 3/4" 3 145458 Flanged Locknut, 5/16"
9	646755	2	Bracket 2 621985 Lock Screw, Hex Washer, 5/16" x 3/4"

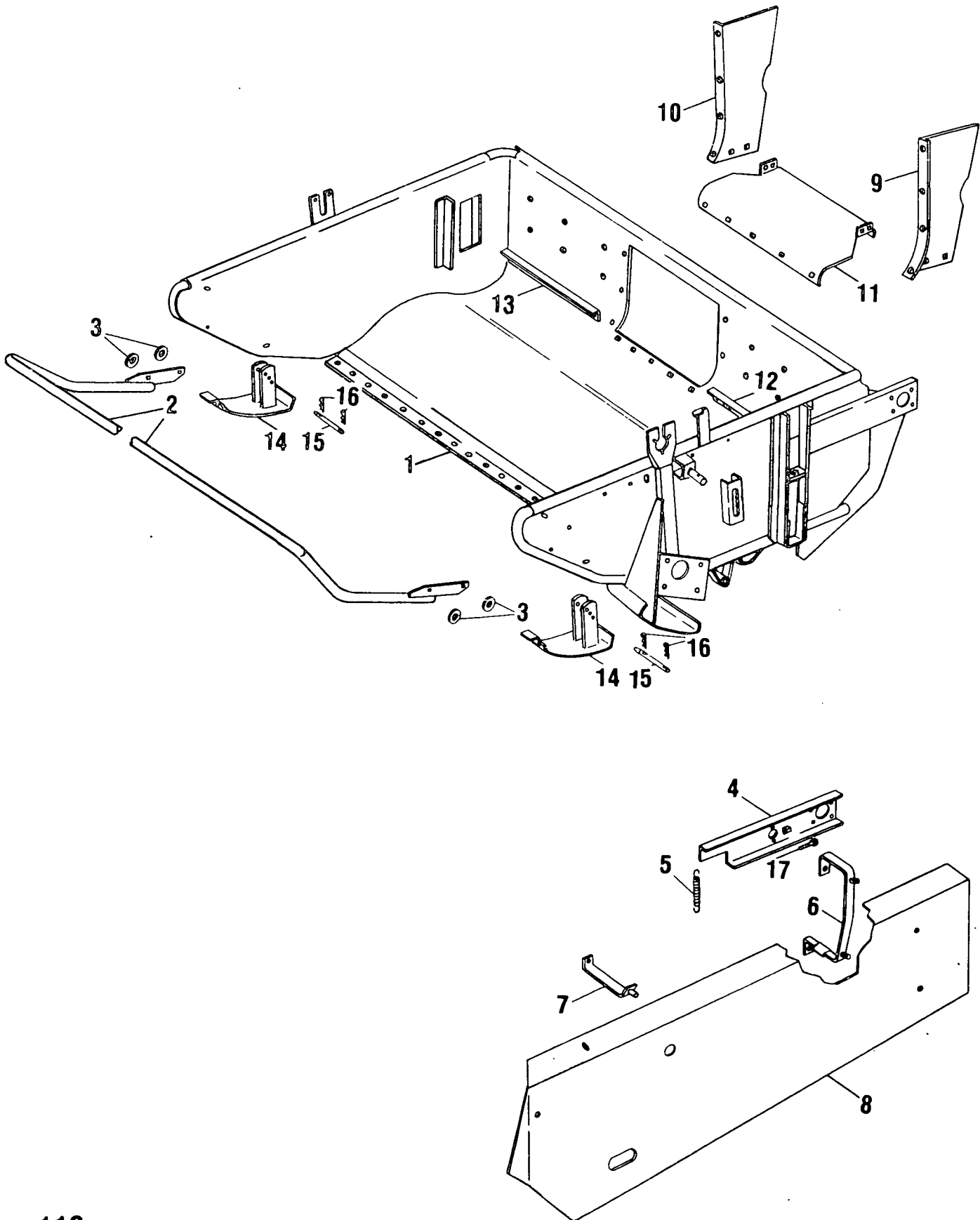
MODEL 824 ROW CROP
 OPTIONAL EQUIPMENT
 RIGHT DIVIDER BUNDLE



Ref. No.	Part No.	No. Used	Description
1	208929 700777	1	Right Divider Bundle Divider Weld Assembly 1 87909 Cap Screw, Hex Head, Gr. 5, 1/2" x 1" 1 87364 Plain Washer, 1/2" 1 88871 Hex Locknut, 1/2"
2	701126	1	Cover Weld Assembly 2 87639 Bolt, Round Head, Short Square Neck, 5/16"x3/4" 1 88011 Cap Screw, Hex Head, 3/8" x 1 1/4" 2 145458 Hex Flanged Locknut, 5/16" 1 88902 Hex Locknut, 3/8"
3	137563	1	Bracket 1 88272 Cap Screw, Hex Head, Gr. 5, 1/2" x 4" 1 88871 Hex Locknut, 1/2"
4	574623	1	Support Shaft Weld Assembly
5	707637	1	Support Pipe Weld Assembly 1 88436 Cap Screw, Hex Head, 3/8" x 2" 1 88902 Hex Locknut, 3/8"
6	686323	1	Flat

NOTES

MODEL 880S SICKLE BAR
MAIN FRAME GROUP



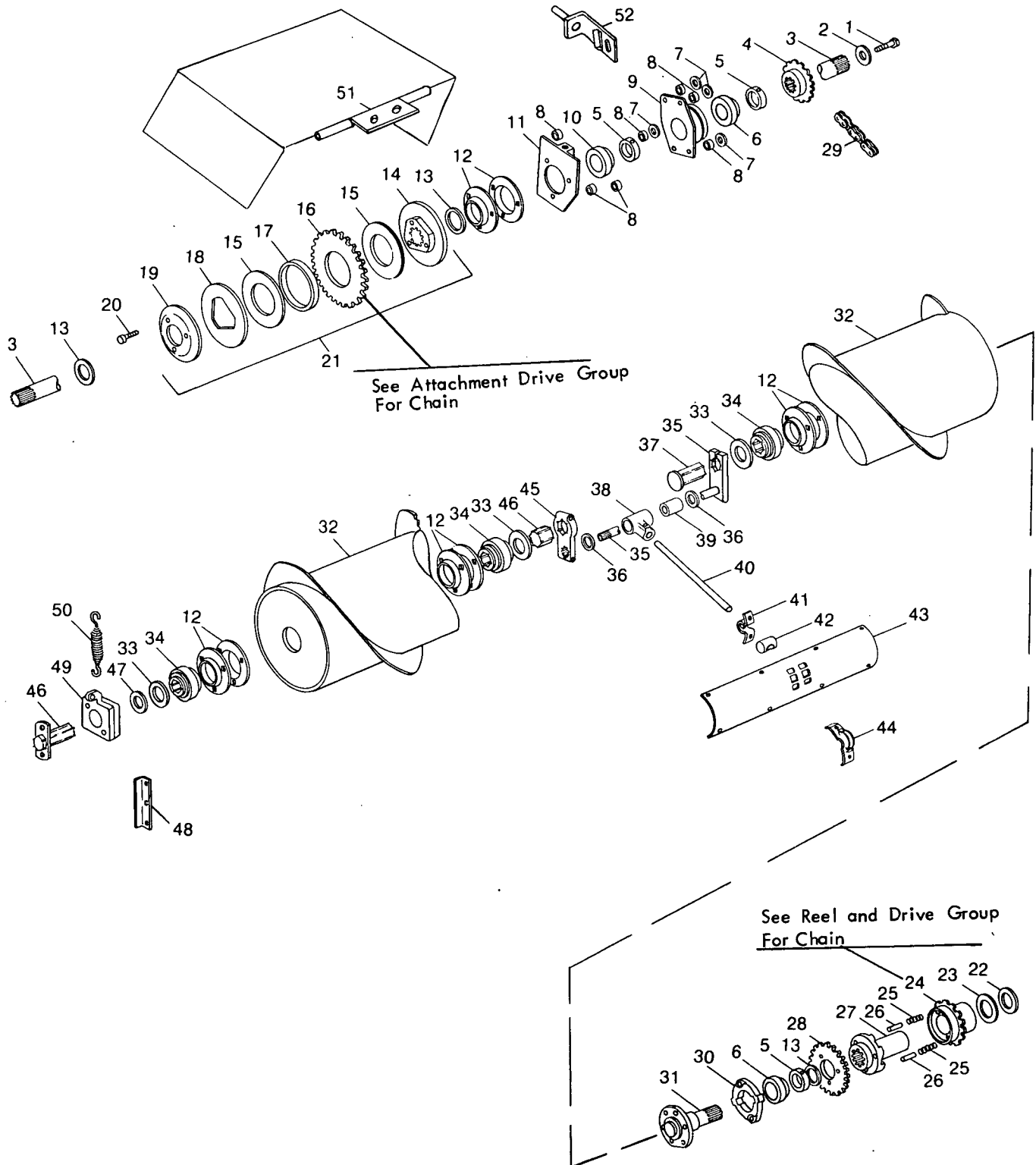
MODEL 880S SICKLE BAR
MAIN FRAME GROUP

Ref. No.	Part No.	No. Used	Description
1	N.S. 138410	1	Main Frame Weld Assembly 1 87415 Grease Fitting, 1/4"-28, 90°, Self-Tapping
2	138398	1	Push Bar Weld Assembly
3	58225	4	Washer, Special 4 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
4	255219	1	Channel Weld Assembly 1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
5	136524	1	Spring
6	262645	1	Bracket Weld Assembly 2 84867 Carriage Bolt, 3/8" x 3/4" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
7	138339	1	Bracket Weld Assembly 2 88206 Cap Screw, Hex Head, 3/8" x 1" 2 80680 Lockwasher, 3/8"
8	709870	1	Guard Weld Assembly ---Replaces 247927 4 80702 Plain Washer, 3/8" 4 80840 Wing Nut, 3/8"
9	136544	1	Crop Guide, L.H. 2 84826 Carriage Bolt, 5/16" x 3/4" 4 84867 Carriage Bolt, 3/8" x 3/4" 4 80702 Plain Washer, 3/8" 2 80681 Lockwasher, 5/16" 4 80680 Lockwasher, 3/8" 2 84943 Hex Nut, 5/16" 4 84944 Hex Nut, 3/8"
10	136545	1	Crop Guide, R.H. 2 84826 Carriage Bolt, 5/16" x 3/4" 2 84867 Carriage Bolt, 3/8" x 3/4" 2 88481 Carriage Bolt, 3/8" x 1" 4 80702 Plain Washer, 3/8" 2 80681 Lockwasher, 5/16" 4 80680 Lockwasher, 3/8" 2 84943 Hex Nut, 5/16" 4 84944 Hex Nut, 3/8"
11	136543	1	Sheet 5 84826 Carriage Bolt, 5/16" x 3/4" 5 80681 Lockwasher, 5/16" 5 84943 Hex Nut, 5/16"
12	136537	1	Stripper 1 84867 Carriage Bolt, 3/8" x 3/4" 1 80680 Lockwasher, 3/8" 1 84944 Hex Nut, 3/8"
13	136558	1	Stripper 4 84867 Carriage Bolt, 3/8" x 3/4" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
14	121663	2	Shoe Weld Assembly
15	121766	2	Pin
16	37851	4	Hairpin Cotter
17	66959	1	Tap Bolt, Hex Head 1 84944 Hex Nut, 3/8"

127567 AR Decal Set

N.S. - Not Stocked- Special Order Only
AR - As Required

MODEL 880S SICKLE BAR
AUGER AND DRIVE GROUP



MODEL 880S SICKLE BAR
AUGER AND DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
1	87909	1	Cap Screw, Hex Head, 1/2" x 1", Grade 5 1 80679 Lockwasher, 1/2"
2	26312	1	Washer, Special
3	138382	1	Shaft 1 80736 Cotter Pin, 3/16" x 1 3/4"
4	136778	1	Sprocket Weld Assembly
5	38767	3	Locking Collar w/Set Screw 3 80429 Set Screw, Hex Socket, 5/16" x 5/16", Cup Point
6	38766	2	Bearing
7	29962	3	Washer, Special
8	28384	6	Spacer
9	136528	1	Bearing Housing 1 87702 Machine Screw, Flat Head, 3/8" x 1" 3 88044 Cap Screw, Hex Head, 3/8" x 1 1/2" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
10	76836	1	Bearing
11	781119	1	Plate Weld Assembly ---Replaces 136548 1 87814 Tap Bolt, Hex Head, 3/8" x 2" 1 84944 Hex Nut, 3/8"
12	182937	8	Flangette 9 88206 Cap Screw, Hex Head, 3/8" x 1" 2 88632 Carriage Bolt, 3/8" x 1 1/2" 1 87527 Carriage Bolt, 3/8" x 1 3/4" 3 80702 Plain Washer, 3/8" 12 80680 Lockwasher, 3/8" 3 84944 Hex Nut, 3/8"
13	48360	AR	Washer, Special
14	136617	1	Clutch Hub
15	127434	2	Friction Disc
16	*136618	1	Sprocket and Bushing, 28 Tooth
	**245129	1	Sprocket and Bushing, 34 Tooth
17	49686	1	Bushing
18	49683	1	Clutch Plate
19	121092	2	Spring Washer
20	88616	3	Tap Bolt, Hex Head, 3/8" x 1 1/2", Grade 5
21	*136539	1	Slip Clutch Assembly
	**262875	1	Slip Clutch Assembly
22	00675	AR	Washer, Special
23	26096	1	Washer, Special
24	136530	1	Clutch Hub 1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
25	29840	2	Clutch Spring
26	29860	2	Clutch Pin
27	136529	1	Clutch Plate
28	138368	1	Sprocket, 24 Tooth 4 88011 Cap Screw, Hex Head, 3/8" x 1 1/4", Grade 5 4 80680 Lockwasher, 3/8"
29	164936	1	Roller Chain Assembly, RC 60, 62 Pitches AR 25808 Roller Link AR 25812 Connecting Link AR 25817 Offset Link
30	136527	1	Bearing Housing 2 87544 Bolt, Round Head, Short Square Neck, 1/2" x 1 1/2" 2 80679 Lockwasher, 1/2" 2 84946 Hex Nut, 1/2"

AR - As Required

* Used on and below Serial No. 219511

** Used on and above Serial No. 219512

CONTINUE

MODEL 880S SICKLE BAR
AUGER AND DRIVE GROUP (CONTINUED)

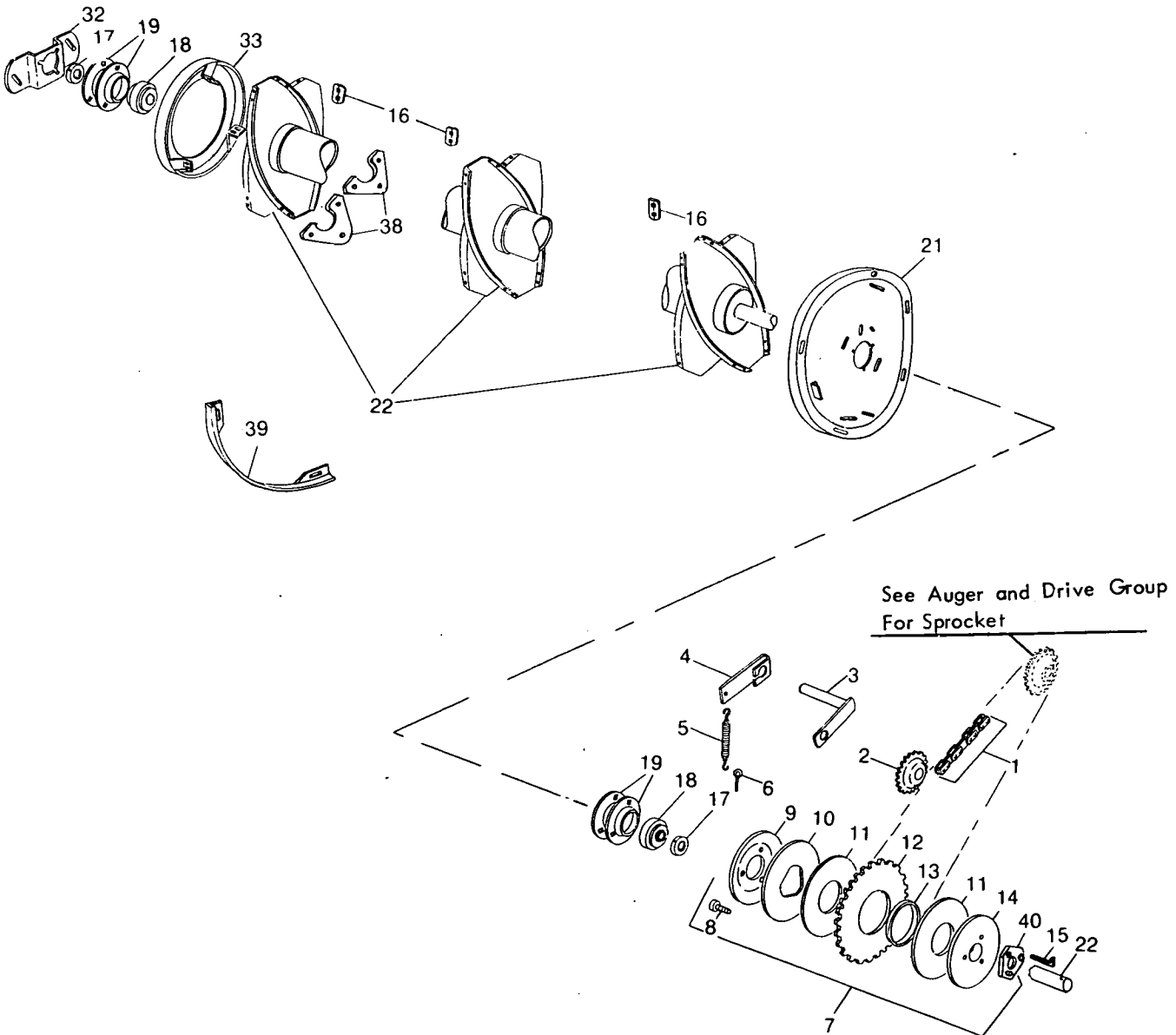
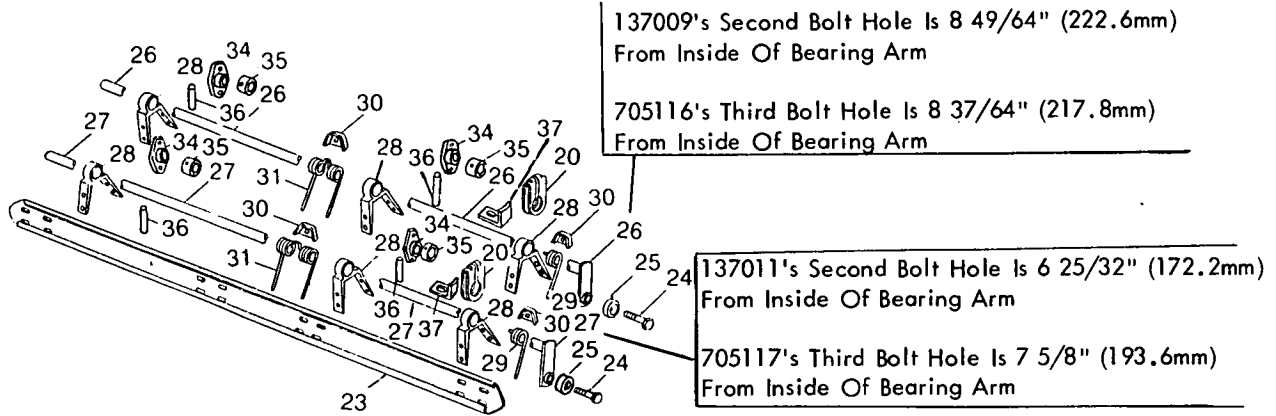
Ref. No.	Part No.	No. Used	Description
31	138378	1	Shaft Weld Assembly 1 80736 Cotter Pin, 3/16" x 1 3/4" 6 87689 Cap Screw, Hex Head, 1/2" x 1 1/2" 6 80679 Lockwasher, 1/2"
32	709036	1	Auger Weld Assembly w/Shaft Ref. #31 --- Replaces 138401
33	32364	3	Spacer
34	135241	3	Bearing, Hex Bore
35	136534	1	Shaft Weld Assembly 1 88546 Cap Screw, Hex Head, 3/8" x 2 1/4", Grade 5 1 88902 Hex Locknut, 3/8"
36	25523	AR	Space Washer
37	136538	1	Shaft Weld Assembly
38	259644	8	Finger Holder w/Bushing Ref. 39 8 88971 Set Screw, Square Head, 5/16" x 1", Cup Point 8 84968 Hex Jam Nut, 5/16"
39	245221	8	Bushing
40	136531	8	Finger
41	°128467	8	Strap
42	°128460	8	Bearing Block
43	702259	1	Cover Weld Assembly 8 87872 Cap Screw, Hex Head, 5/16" x 3/4" 8 88592 Retainer Nut, 5/16"
44	°136142	8	Strap
	°°265588	8	Finger Guide 16 87872 Cap Screw, Hex Head, 5/16" x 3/4" 16 °88592 Retainer Nut, 5/16" 16 °280736 Hex Locknut, 5/16" Gr. C
45	136535	1	Block 1 88428 Cap Screw, Hex Head, 3/8" x 1 3/4", Grade 5 1 88546 Cap Screw, Hex Head, 3/8" x 2 1/4", Grade 5 1 80680 Lockwasher, 3/8" 1 84944 Hex Nut, 3/8" 1 88902 Hex Locknut, 3/8"
46	138366	1	Shaft Weld Assembly 1 80736 Cotter Pin, 3/16" x 1 3/4" 2 88206 Cap Screw, Hex Head, 3/8" x 1" 2 80680 Lockwasher, 3/8"
47	26558	AR	Washer, Special
48	121689	1	Bearing Guide 2 87872 Cap Screw, Hex Head, 5/16" x 3/4" 2 80681 Lockwasher, 5/16" 2 84943 Hex Nut, 5/16"
49	143787	1	Bearing Block Guide
50	43295	1	Spring
51	°°712612	1	Shield Weld Assembly 2 87346 Screw, Hex Head, Self-Tapping, 5/16" x 1/2" 2 80681 Lockwasher, 5/16"
52	°°712963	1	Bracket Weld Assembly 1 80701 Plain Washer, 1/4" 1 84878 Wing Nut, 1/4"

° Used on and below Serial No. 252868. If Auger has been replaced used above Serial Part Numbers.

°° Used on and above Serial No. 252869

NOTES

MODEL 880S SICKLE BAR
REEL AND DRIVE GROUP



MODEL 880S SICKLE BAR
REEL AND DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
1	32878	1	* Drive Chain Assembly, RC 2050, 63 Pitches ---Replaces 65018
	25810	AR	Roller Link, RC 2050
	25193	AR	Connector Link, RC 2050
2	103244	1	Sprocket Idler, 17 Tooth
		1	84250 Carriage Bolt, 1/2" x 2"
		AR	81541 Plain Washer, 7/16"
		1	80679 Lockwasher, 1/2"
		1	84946 Nut, 1/2"
3	135787	1	Idler Arm Weld Assembly
		1	87415 Grease Fitting, 1/4"-28, 90°, Self-Tapping
4	65939	1	Clamp
		1	84588 Carriage Bolt, 3/8" x 2"
		1	80702 Plain Washer, 3/8"
		1	80680 Lockwasher, 3/8"
		1	84944 Nut, 3/8"
5	34490	1	Spring
6	46041	1	Eye Bolt
		2	84944 Nut, 3/8"
7	143680	1	Slip Clutch Assembly, 24 Tooth (Does not include Ref. No. 40)
8	88616	3	Tap Bolt, 3/8" x 1 1/2", Grade 5
9	121092	1	Spring Washer
10	49683	1	Clutch Plate
11	127434	2	Friction Disc
12	136560	1	Sprocket w/Bushing #49686, 24 Tooth
	138340	1	Sprocket w/Bushing #49686, 38 Tooth, 19 effective teeth
	138393	1	Sprocket w/Bushing #49686, 30 Tooth
13	49686	1	Bushing
14	143679	1	Clutch Hub
15	606162	1	Gib Key
16	137710	12	Reinforcement
		24	87513 Bolt, Round Head, Short Square Neck, 5/16" x 1 1/4"
		24	145458 Hex Locknut, 5/16"
17	47067	2	Collar
18	47066	2	Bearing
19	138820	4	Bearing Flanges
		3	88206 Cap Screw, 3/8" x 1"
		3	88682 Carriage Bolt, 3/8" x 1"
		2	80702 Plain Washer, 3/8"
		6	80680 Lockwasher, 3/8"
		5	84944 Nut, 3/8"
20	135874	4	Clamp
		4	88346 Cap Screw, 5/16" x 2 1/2"
		4	87362 Plain Washer, 5/16"
		4	80681 Lockwasher, 5/16"
		4	84943 Hex Nut, 5/16"
21	252653	1	Cam Track Weld Assembly ---Replaces 189494
		3	88018 Round Head, Short Square Neck Bolt, 1/2" x 1"
		2	87596 Round Head, Short Square Neck Bolt, 3/8" x 3/4"
		1	87362 Cap Screw, 1/2" x 3/4"
		3	80700 Plain Washer, 1/2"
		2	80702 Plain Washer, 3/8"
		3	80679 Lockwasher, 1/2"
		2	80680 Lockwasher, 3/8"
		3	84946 Nut, 1/2"
		2	84944 Nut, 3/8"

AR - As Required

CONTINUE

*NOTE: Add 4 Links when using 30 Tooth Sprocket

MODEL 880S SICKLE BAR
REEL AND DRIVE GROUP (CONTINUED)

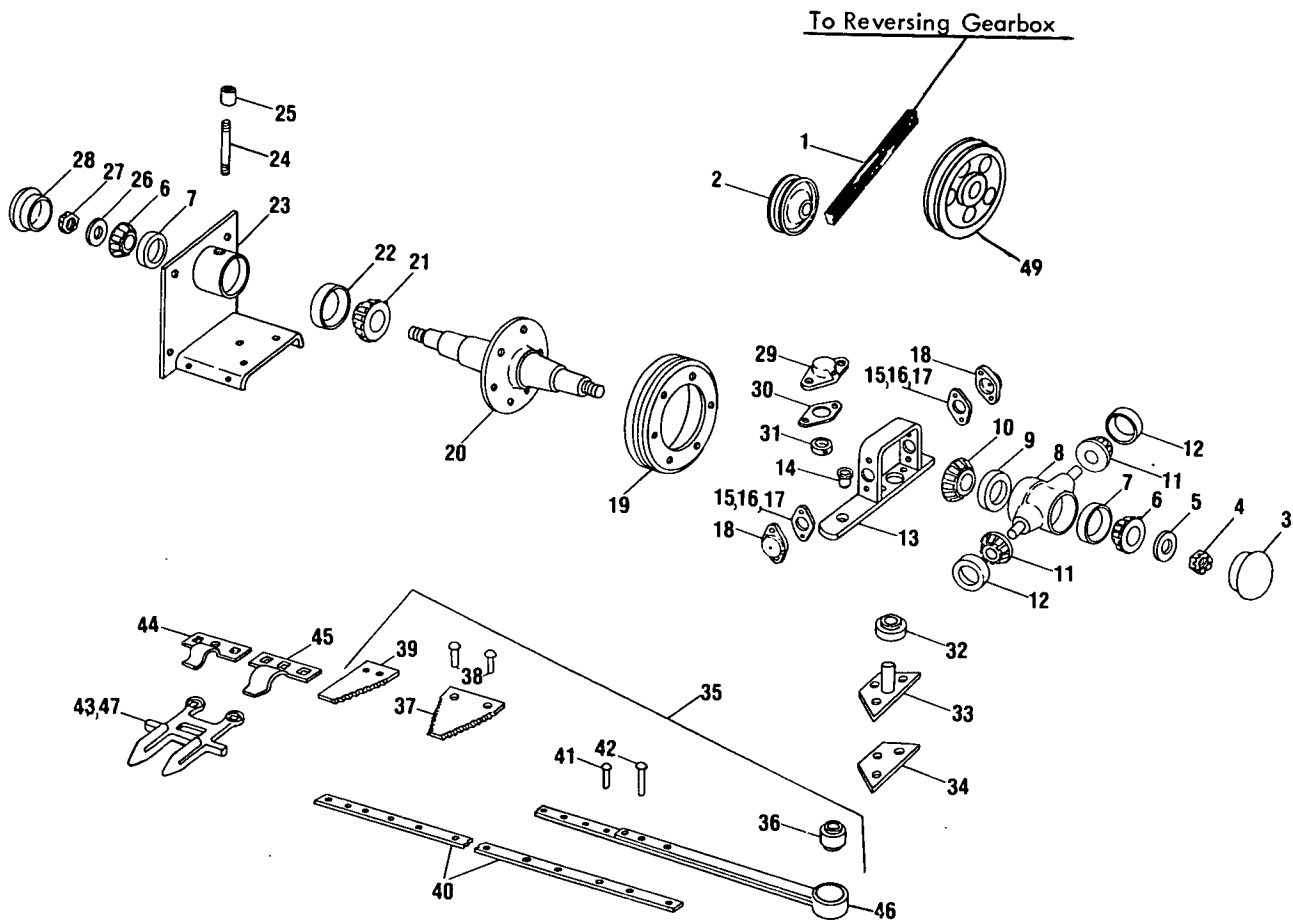
Ref. No.	Part No.	No. Used	Description
22	*189608	1	Reel Weld Assembly
	**709130	1	Reel Weld Assembly
23	*226581	4	Bat ---Replaces 137019
	**705113	4	Bat
24	121831	4	Special Bolt
		4	84057 Lockwasher, 5/8"
		4	87262 Nut, 5/8" (N.F.)
25	165484	4	Roller
26	*137009	2	Tine Bar Weld Assembly
	**705116	2	Tine Bar Weld Assembly
27	*137011	2	Tine Bar Weld Assembly
	**705117	2	Tine Bar Weld Assembly
28	*135900	12	Bearing
		12	87415 Grease Fitting, 1/4"-28, 90°, Self-Tapping
		24	88543 Cap Screw, 5/16" x 1"
		8	87362 Plain Washer, 5/16"
		24	84943 Nut, 5/16"
		24	80681 Lockwasher, 5/16"
29	127820	4	Reel Tine, Left
30	772028	40	Tine Clip
		40	88245 Carriage Bolt, 5/16" x 2"
		40	280736 Locknut, 5/16" Gr. C
31	76517	36	Reel Tine
32	121826	1	Bearing Support
		4	87545 Carriage Bolt, 1/2" x 1"
		4	80679 Lockwasher, 1/2"
		4	84946 Nut, 1/2"
33	*238706	1	Ring Weld Assembly --- Replaces 144296
	**690724	1	Ring Weld Assembly
		8	87872 Cap Screw, Hex Head, 5/16" x 3/4", Gr. 5
		8	87362 Washer, 5/16", SAE
		8	80681 Lockwasher, 5/16"
		8	84943 Nut, 5/16"
34	**575246	12	Bearing Housing
35	**286078	12	Bushing
36	**579116	12	Pin
37	**264871	4	Clip
		4	88544 Cap Screw, Hex Head, 5/16" x 2"
		4	80664 Plain Washer, 5/16"
		4	280736 Hex Locknut, 5/16" Gr. C
38	**289416	4	Guide
		12	621985 Lockscrew, USR, 5/16" x 3/4"
		12	80681 Lockwasher, 5/16"
		12	145458 Hex Locknut, 5/16"
39	**704540	1	Guard
		2	88489 Carriage Bolt, 5/16" x 1"
		2	80664 Plain Washer, 5/16"
		2	80681 Lockwasher, 5/16"
		2	84943 Hex Nut, 5/16"
40	707372	1	Bracket

* Used on and below Serial No. 252868

** Used on and above Serial No. 252869

NOTES

MODEL 880S SICKLE BAR
WOBBLE DRIVE AND KNIFE GROUP



MODEL 880S SICKLE BAR
WOBBLE DRIVE AND KNIFE GROUP

Ref. No.	Part No.	No. Used	Description
1	63804	1	"V" Belt
2	127645	1	Idler Pulley
		1	88026 Bolt, Round Head, Short Square Neck, 1/2" x 2 1/2"
		AR	80700 Plain Washer, 1/2"
		1	80679 Lockwasher, 1/2"
		1	84946 Hex Nut, 1/2"
3	249128	1	Hub Cap ¹
4	84996	1	Hex Slotted Nut, 3/4" UNF
5	32362	1	Washer
6	36726	2	Bearing Cone
7	36723	2	Bearing Cup
8	130682	1	Hub w/Bearing Cups Refs. Nos. 7 and 9
9	67526	1	Bearing Cup
10	67527	1	Bearing Cone
11	67372	2	Bearing Cone w/Seal
12	36725	2	Bearing Cup
13	134144	1	Yoke Weld Assembly w/Bushing
14	127637	1	Bushing
15	126106	AR	Shim, .020" Thick (.508mm)
16	67375	AR	Shim, .005" Thick (.127mm)
17	126105	AR	Shim, .007" Thick (.177mm)
18	130683	2	Cap
		2	87415 Grease Fitting, 1/4"-28, 90°, Self-Tapping
		4	88011 Cap Screw, 3/8" x 1 1/4"
		4	80680 Lockwasher, 3/8"
19	134146	1	Sheave
		6	87927 Cap Screw, Flat Head, Hex Socket, 3/8" x 3/4" (NF)
20	222114	1	Wobble Joint Spindle ---Replaces 134225
		2	80740 Cotter Pin, 1/8" x 1 1/2"
**21	44419	1	Bearing Cone --- Manufacturers #18790
	287902	1	Bearing Cone --- Manufacturers #LM10949
**22	44676	1	Bearing Cup --- Manufacturers #18720
	287066	1	Bearing Cup --- Manufacturers #LM10491
23	287906	1	Bearing Support w/Bearing Cups #287066 and #36723 ---Replaces
		4	88555 Cap Screw, 5/8" x 2", Grade 5 165325
		2	87689 Cap Screw, 1/2" x 1 1/2"
		4	84057 Lockwasher, 5/8"
		2	80679 Lockwasher, 1/2"
		4	84947 Nut, 5/8"
		2	84946 Nut, 1/2"
24	124160	1	Grease Line
25	91932	1	Pipe Coupling, 1/8"
		1	80717 Grease Fitting, 1/8" P.T., 45°
26	56867	1	Washer, 49/64" I.D. x 1 7/8" O.D. x 16 Gauge Thick
27	116311	1	Special Slotted Hex Nut, 3/4" (N.F.)
28	249129	1	Grease Cap ---Replaces 28702
29	134485	1	Bearing Cap
		1	87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
		2	88206 Cap Screw, 3/8" x 1"
		2	80680 Lockwasher, 3/8"
30	134486	1	Gasket
31	38260	1	Collar
32	134130	1	Bearing
33	134142	1	Pivot Arm Support Weld Assembly
		3	87670 Cap Screw, 1/2" x 1 1/4"
		3	80679 Lockwasher, 1/2"

AR -As Required

CONTINUE

** Check manufacturers number to order appropriate bearing cup and cone.

MODEL 880S SICKLE BAR
WOBBLE DRIVE AND KNIFE GROUP (CONTINUED)

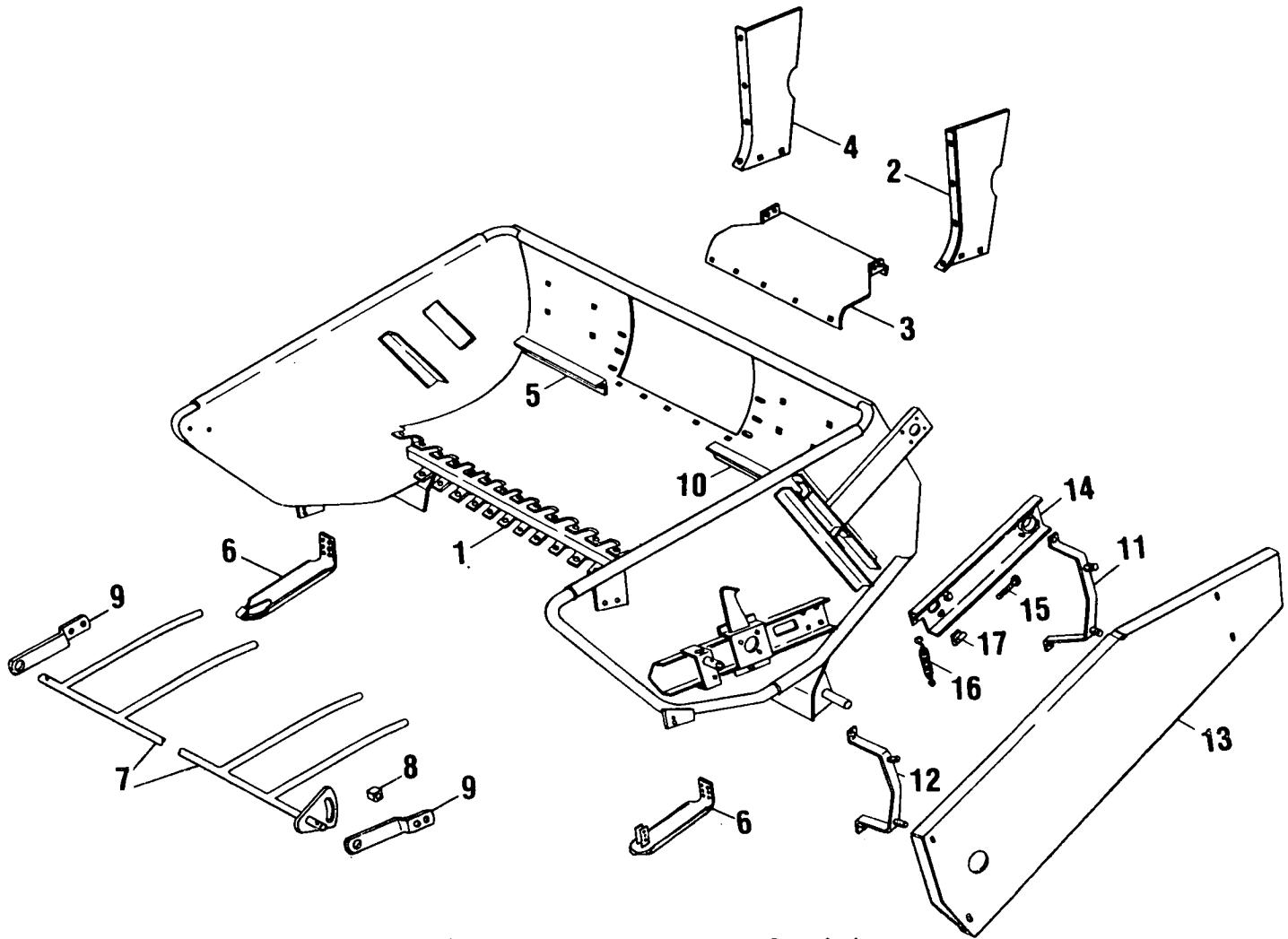
Ref. No.	Part No.	No. Used	Description
34	134139	1	Pivot Pin Spacer
35	138347	1	Underserrated Knife Assembly (Includes Ref. No. 36 thru 42 and 46)
	° 269919	1	Smooth Knife Assembly (Includes Ref. No. 36 thru 42 and 46)
			1 88849 Cap Screw, 1/2" x 3" (NF)
			1 80679 Lockwasher, 1/2"
			1 84952 Nut, 1/2" (NF)
36	134182	1	Rubber Bushing
37	29875	29	Underserrated Knife Section
	° 127552	29	Smooth Knife Section
38	46436	53	Round Head Section Rivet, #5, 1/2" x 9/16"
39	187216	1	Underserrated Half Section
	° 187225	1	Smooth Half Section
40	138349	1	Knife Back
41	65474	4	Round Head Section Rivet, #5, 1/2" x 15/16"
42	130436	3	Round Head Section Rivet, #5, 1/2" x 1 1/4"
43	65327	15	Sickle Guard
			16 606656 Carriage Bolt, 7/16" x 1 1/4", Grade 5
			16 84945 Nut, 7/16"
44	67357	6	Low Knife Clip
			12 606657 Carriage Bolt, 7/16" x 1 1/2", Grade 5
			12 84945 Nut, 7/16"
45	67358	1	High Knife Clip
			2 606657 Carriage Bolt, 7/16" x 1 1/2", Grade 5
			2 84945 Nut, 7/16"
46	166365	1	Sickle Head Weld Assembly
47	* 257634	15	Shear Guard Assembly (Includes Ref. #48)
			16 606656 Carriage Bolt, 7/16" x 1 1/4", Grade 5
			16 84945 Hex Nut, 7/16"
48	132120	30	Shear Plate
			30 84864 Rivet, Countersunk Head, #5 1/2" x 7/8"
49	224274	1	Sheave
			1 280217 Cap Screw, Hex Head, 5/8" x 1 1/4" UNF, Grade 5
			1 122432 Washer, Special
			1 84057 Lockwasher, 5/8"

*Ref. #47 Part 132146, Shear Guard Assembly, is an optional item to be used in lieu of Ref. #43 when plugging occurs in extremely thick crops with dead or wet undergrowth. Additional holddown clips should be installed when using 132146 Shear Guards.

°These items are used on export machines only.

NOTES

MODEL 880W PICK-UP
MAIN FRAME GROUP



Ref. No.	Part No.	No. Used	Description
1	709409	1	Main Frame Weld Assembly ---Replaces 136550, 286311
		1	87415 Grease Fitting, 1/4"-28, 90°, Self-Tapping
2	136544	1	Crop Guide, Left Hand
		2	88682 Carriage Bolt, 3/8" x 1", Grade 5
		2	84826 Carriage Bolt, 5/16" x 3/4"
		2	84867 Carriage Bolt, 3/8" x 3/4"
		4	80702 Plain Washer, 3/8"
		4	80680 Lockwasher, 3/8"
		2	80681 Lockwasher, 5/16"
		4	84944 Hex Nut, 3/8"
		2	84943 Hex Nut, 5/16"
3	136543	1	Sheet
		5	84826 Carriage Bolt, 5/16" x 3/4"
		5	80681 Lockwasher, 5/16"
		5	84943 Hex Nut, 5/16"
4	136545	1	Crop Guide, Right Hand
		4	84867 Carriage Bolt, 3/8" x 3/4"
		2	84826 Carriage Bolt, 5/16" x 3/4"
		4	80702 Plain Washer, 3/8"
		4	80680 Lockwasher, 3/8"
		2	80681 Lockwasher, 5/16"
		4	84944 Hex Nut, 3/8"
		2	84943 Hex Nut, 5/16"

MODEL 880W PICK-UP
MAIN FRAME GROUP (CONTINUED)

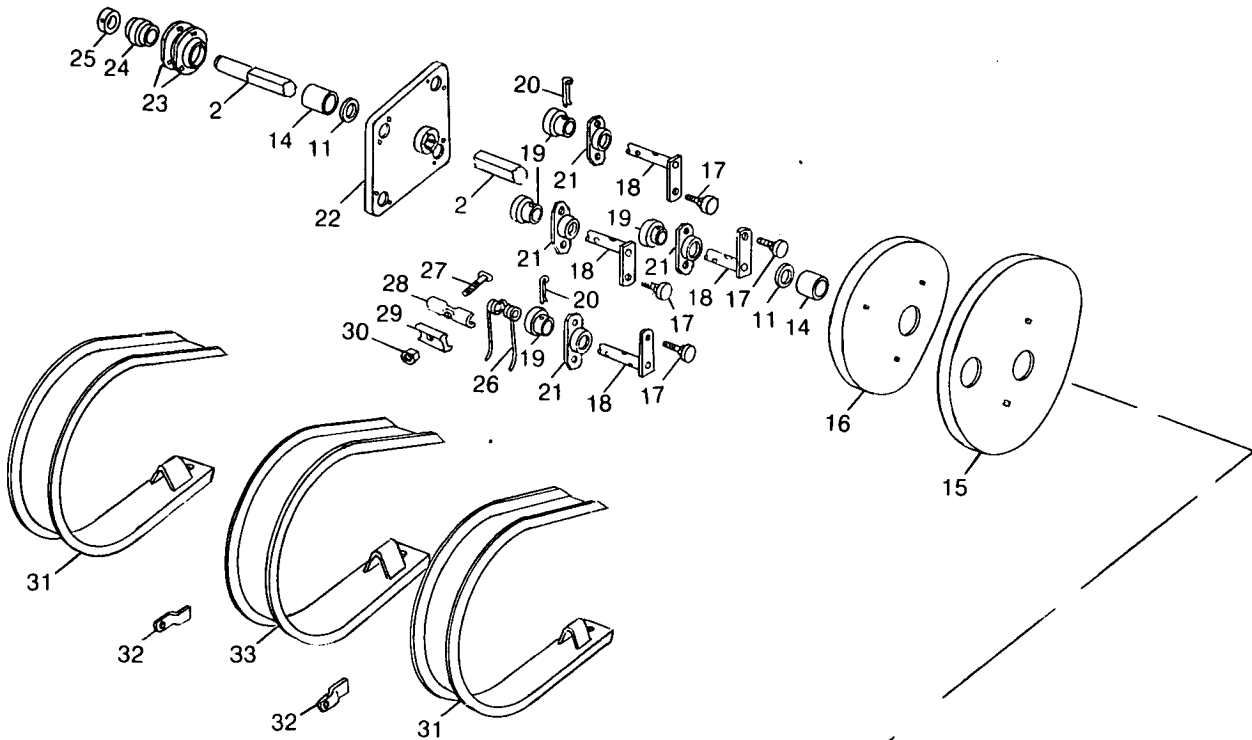
Ref. No.	Part No.	No. Used	Description
5	136549	1	Stripper 3 84867 Carriage Bolt, 3/8" x 3/4" 3 80680 Lockwasher, 3/8" 3 84944 Hex Nut, 3/8"
6	176372	2	Shoe Weld Assembly ---Replaces 136532 4 88206 Cap Screw, Hex Head, 3/8" x 1" 2 87972 Cap Screw, Hex Head, 1/2" x 2 1/2" 4 80680 Lockwasher, 3/8" 2 80679 Lockwasher, 1/2" 4 84944 Hex Nut, 3/8" 2 84946 Hex Nut, 1/2"
7	136533	1	Windguard Weld Assembly 2 80734 Cotter Pin, 1/4" x 1 3/4"
8	44612	2	Spacer 2 88011 Cap Screw, Hex Head, 3/8" x 1 1/4" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
9	37744	2	Windguard Bracket 4 88206 Cap Screw, Hex Head, 3/8" x 1" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
10	136537	1	Stripper 1 84867 Carriage Bolt, 3/8" x 3/4" 1 80680 Lockwasher, 3/8" 1 84944 Hex Nut, 3/8"
11	*136522	1	Bracket Assembly
	**707758	1	Bracket Weld Assembly 2 84867 Carriage Bolt, 3/8" x 3/4" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
12	*197339	1	Bracket Assembly ---Replaces 136523
	**707756	1	Bracket Assembly 2 84867 Carriage Bolt, 3/8" x 3/4" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
13	*251993	1	Chain Shield Weld Assembly ---Replaces 136552
	**707760	1	Chain Shield Weld Assembly 4 80702 Plain Washer, 3/8" 4 80840 Wing Nut, 3/8"
14	255219	1	Channel Weld Assembly ---Replaces 136536 1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
15	66959	1	Hex Head Tap Bolt 1 84944 Hex Nut, 3/8"
16	136524	1	Extension Spring
17	216328	2	Bumper ---Replaces 138140
	127567	AR	Decal Set

* Used on and below Serial No. 304043

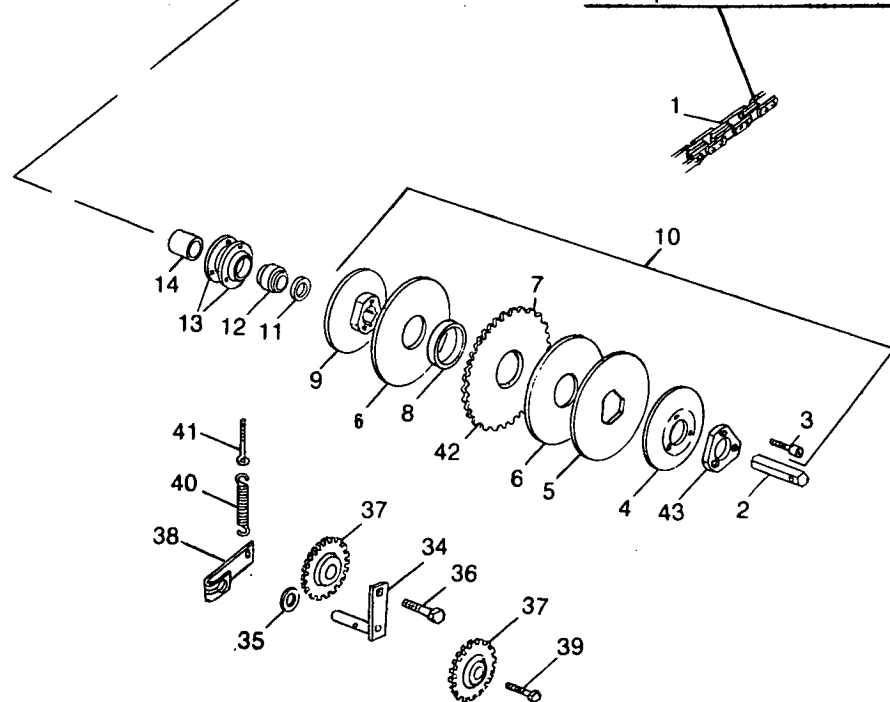
** Used on and above Serial No. 303044

AR - As Required

MODEL 880W PICK-UP
PICK-UP AND PICK-UP DRIVE GROUP



See Auger and Auger Drive Group.
For Sprocket



MODEL 880W PICK-UP
PICK-UP AND PICK-UP DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
1	709412	1	Pick-Up Drive Chain #RC2050, 93 Pitches ---Replaces 136551
	25810	AR	Roller Link, #RC 2050
	25819	AR	Offset Link #RC 2050
	25193	AR	Connecting Link, #RC2050
2	136557	1	Hex Shaft 1 80736 Cotter Pin, 3/16" x 1 3/4"
3	88616	3	Tap Bolt, Hex Head, 3/8" x 1 1/2", Grade 5
4	121092	1	Spring Washer
5	49683	1	Clutch Plate
6	127434	2	Friction Disc
7	136560	1	Sprocket w/Bushing #49686, 24 Tooth
8	49686	1	Bushing
9	121091	1	Clutch Hub
10	136542	1	Slip Clutch Assembly (does not include Ref. No. 43)
11	130357	AR	Washer, 1 25/64" I.D. x 2 3/8" O.D. x 16 Gauge
12	121602	1	Hex Bearing
13	578189	2	Flangette ---Replaces 36403 3 88682 Carriage Bolt, 3/8" x 1" 3 80680 Lockwasher, 3/8" 3 84944 Nut, 3/8"
14	137566	3	Spacer Split
15	136736	1	Cam Outer
16	136735	1	Cam Inner 3 87494 Carriage Bolt, 3/8" x 1 1/4" 2 80702 Plain Washer, 3/8" 3 80680 Lockwasher, 3/8" 3 84944 Nut, 3/8"
17	249062	4	Cam Follower ---Replaces 122697 8 87364 Washer, 1/2" 4 129987 Locknut, 1/2" UNF
18	136554	4	Tooth Pipe Weld Assembly
19	54770	12	Bearing
20	136521	12	Hardened Cotter Pin
21	54695	12	Bearing Carrier 24 84867 Carriage Bolt, 3/8" x 3/4" 24 80680 Lockwasher, 3/8" 24 84944 Nut, 3/8"
22	136525	3	Disc Weld Assembly 6 87616 Set Screw, Square Head, Cup Point, 3/8" x 3/4" 6 84969 Jam Nut, 3/8"
23	182937	2	Flangette 3 88682 Carriage Bolt, 3/8" x 1" 3 80680 Lockwasher, 3/8" 3 84944 Nut, 3/8"
24	45882	1	Bearing
25	45876	1	Locking Collar 1 80429 Set Screw, Hex Socket Headless Cup Point, 5/16" x 5/16"
26	131673	52	Pick-Up Finger
27	130891	52	Pick-Up Finger Bolt
28	134921	52	Pick-Up Tooth Bracket
29	136137	52	Pick-Up Tooth Spacer
30	87382	52	Locknut, 5/16"
31	127361	2	Outside Pick-Up Guard Weld Assembly 8 280857 Self-Tapping Screw, Hex Head, Type "B", 5/16" x 1/2"

AR - As Required

CONTINUE

MODEL 880W PICK-UP
PICK-UP AND PICK-UP DRIVE GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
32	40662	6	Pick-up Guard Bracket 6 88503 Cap Screw, 1/4" x 1/2" 6 80682 Lockwasher, 1/4" 6 84942 Nut, 1/4"
33	*224178 **134526	25 25	Pick-up Guard Inside ---Replaces 134522 Pick-up Guard 100 280857 Self-Tapping Screw, Hex Head, Type "B", 5/16" x 1/2"
34	135787	1	Idle Arm Weld Assembly 1 87415 Grease Fitting, 1/4"-28, 90°, Self-Tapping
35	25523	1	Washer, 29/32" I.D. x 1 1/2" O.D. x .060 Thick
	34069	AR	Washer, 29/32" I.D. x 1 15/16" O.D. x .036 Thick
36	88083	1	Cap Screw, 1/2" x 2" 1 80679 Lockwasher, 1/2" 1 84946 Nut, 1/2"
37	103244	2	Sprocket Idler, 17 Tooth
38	65939	1	Clamp 1 87588 Bolt, Round Head, Short Square Neck, 3/8" x 2" 1 80702 Plain Washer, 3/8" 1 80680 Lockwasher, 3/8" 1 84944 Nut, 3/8"
39	84607	1	Carriage Bolt, 5/8 x 2 1/2" AR 80299 Plain Washer, 5/8" 1 84057 Lockwasher, 5/8" 1 84947 Nut, 5/8"
40	34490	1	Spring
41	46041	1	Eye Bolt 2 84944 Nut, 3/8"
42	138340	1	Sprocket w/Bushing #49686, 38 Tooth, Optional, 19 effective teeth
	138393	1	Sprocket w/Bushing #49686, 30 Tooth, Optional
43	707372	1	Bracket

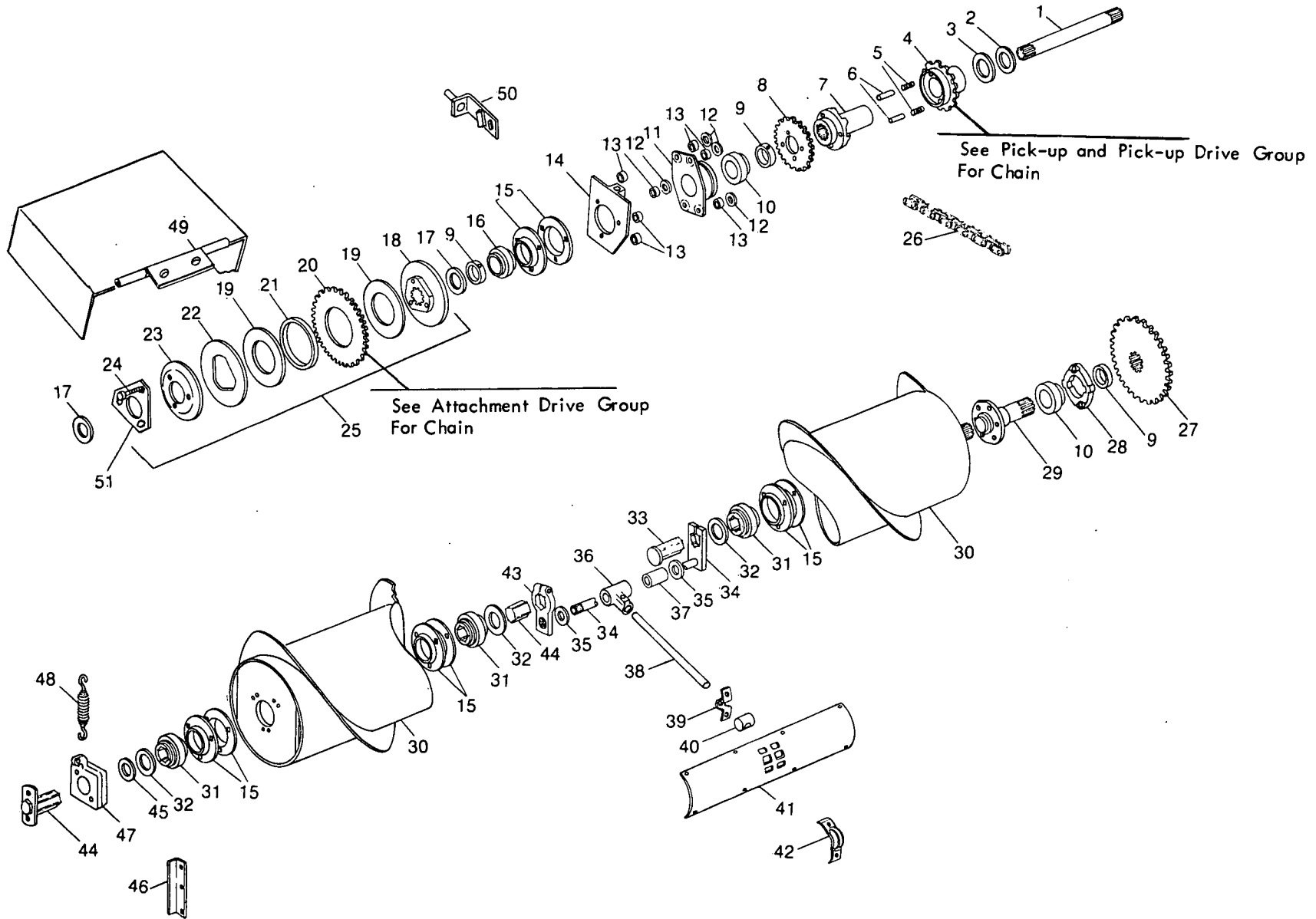
AR - As Required

* Used on and below Serial No. 229182

** Used on and above Serial No. 229183

NOTES

MODEL 880W PICK-UP
AUGER AND DRIVE GROUP



MODEL 880W PICK-UP
AUGER AND DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
1	136556	1	Shaft 2 80736 Cotter Pin, 3/16" x 1 3/4"
2	00675	AR	Space Washer, 2 1/4" O.D. x 1 17/64" I.D. x 16 Gauge Thick
3	26096	AR	Space Washer, 2 1/2" O.D. x 1 9/32" I.D. x 3/16" Thick
4	136530	1	Clutch Hub 1 87414 Grease Fitting, 1/4"-28, Straight, Self-Tapping
5	29840	2	Clutch Spring
6	29860	2	Clutch Pin
7	136529	1	Clutch Plate
8	136540	1	Sprocket, 18 Tooth 4 88011 Cap Screw, Hex Head, 3/8" x 1 1/4", Grade 5 4 80680 Lockwasher, 3/8"
9	38767	3	Locking Collar w/Set Screw 3 80429 Set Screw, Hex Socket, 5/16" x 5/16", Cup Point
10	38766	2	Bearing
11	136528	1	Bearing Housing 1 87702 Machine Screw, Flat Head, 3/8" x 1" 3 88044 Cap Screw, Hex Head, 3/8" x 1 1/2", Grade 5 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
12	29962	3	Washer, 13/32" I.D. x 1 1/8" O.D. x 1/8" Thick
13	28384	6	Spacer
14	781119	1	Plate --- Replaces 136548 1 87814 Tap Bolt, Hex Head, 3/8" x 2" 1 84944 Hex Nut, 3/8"
15	182937	8	Flangette 9 88206 Cap Screw, Hex Head, 3/8" x 1" 2 88632 Carriage Bolt, 3/8" x 1 1/2" 1 87527 Carriage Bolt, 3/8" x 1 3/4" 3 80702 Plain Washer, 3/8" 12 80680 Lockwasher, 3/8" 3 84944 Hex Nut, 3/8"
16	76836	1	Bearing
17	48360	AR	Washer, 1 9/16" O.D. x 1 1/4" I.D. x .060" Thick
18	136617	1	Clutch Hub
19	127434	2	Friction Disc
20	°136618	1	Sprocket and Bushing, 28 Tooth
	°°245129	1	Sprocket and Bushing, 34 Tooth
21	49686	1	Bushing
22	49683	1	Clutch Plate
23	121092	2	Spring Washer
24	88616	3	Tap Bolt, Hex Head, 3/8" x 1 1/2", Grade 5
25	°136539	1	Slip Clutch Assembly (does not include Ref. No. 51)
	°°262875	1	Slip Clutch Assembly (does not include Ref. No. 51)
26	136553	1	Roller Chain Assembly, #RC 60, 70 Pitches AR 25808 Roller Link AR 25812 Connecting Link AR 25817 Offset Link
27	136546	1	Sprocket Weld Assembly 1 88546 Cap Screw, Hex Head, 3/8" x 2 1/4" 1 88902 Hex Locknut, 3/8"
28	136527	1	Bearing Housing 2 88783 Carriage Bolt, 1/2" x 1 1/2" 2 80679 Lockwasher, 1/2" 2 84946 Hex Nut, 1/2"

AR - As Required

°Used on and below Serial No. 211578

°°Used on and above Serial No. 211579

CONTINUE

MODEL 880W PICK-UP
AUGER AND DRIVE GROUP (CONTINUED)

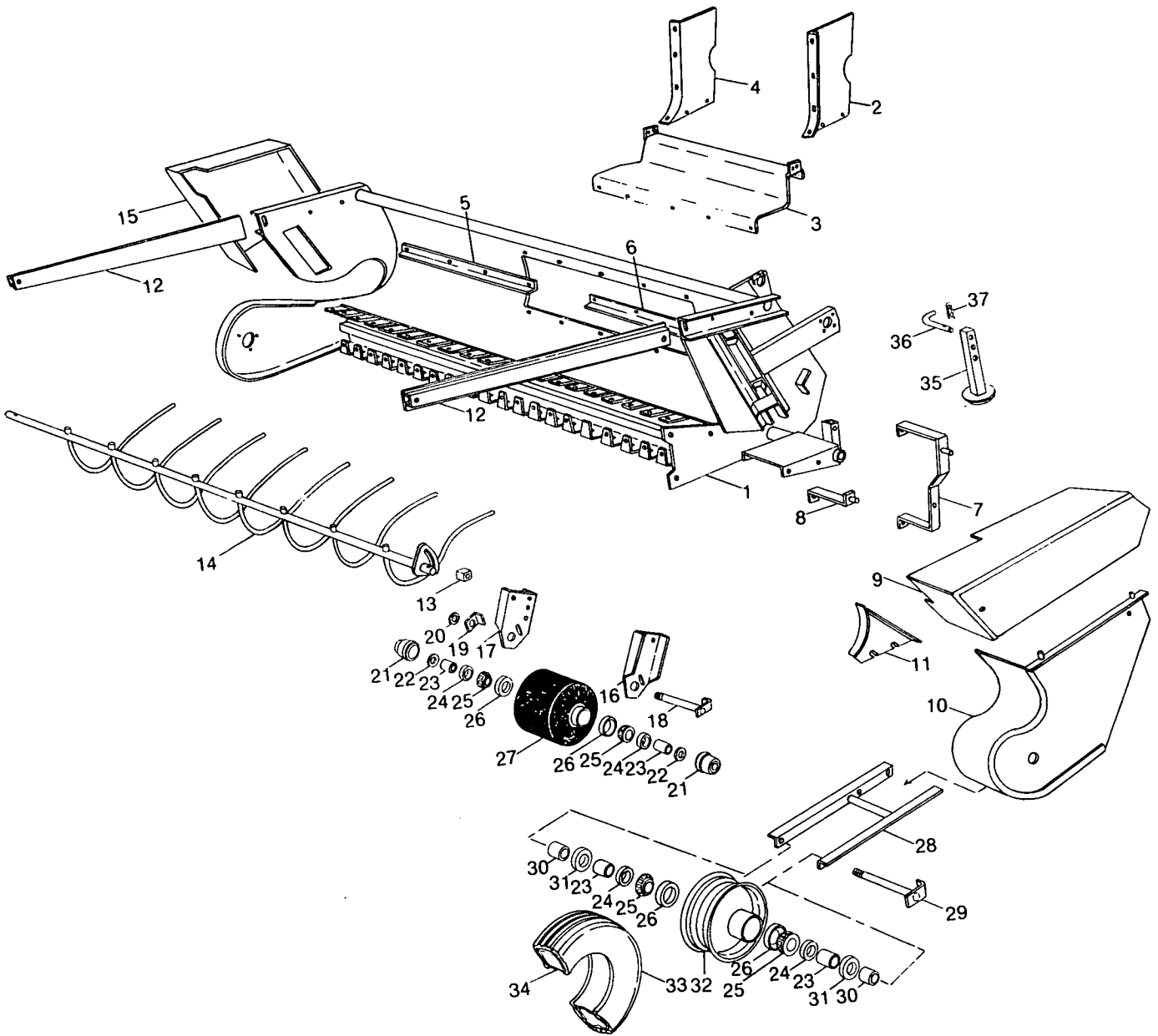
Ref. No.	Part No.	No. Used	Description
29	136559	1	Shaft Weld Assembly 6 87689 Cap Screw, Hex Head, 1/2" x 1 1/2" 6 80679 Lockwasher, 1/2"
30	709048	1	Auger Weld Assembly w/Shaft Ref. #29 ---Replaces 136541
31	135241	3	Bearing, Hex Bore
32	32364	3	Spacer
33	136538	1	Shaft Weld Assembly
34	136534	1	Shaft Weld Assembly 1 88546 Cap Screw, Hex Head, 3/8" x 2 1/4", Grade 5 1 80680 Lockwasher, 3/8" 1 84944 Hex Nut, 3/8"
35	25523	AR	Space Washer, 29/32" I.D. x 1 1/2" O.D. x 16 Gauge Thick
36	259644	8	Finger Holder w/Bushing 8 88971 Set Screw, Square Head, 5/16" x 1", Cup Point 8 84968 Hex Jam Nut, 5/16"
37	245221	8	Bushing
38	136531	8	Finger
39	*128467	8	Strap
40	*128460	8	Bearing Block
41	702259	1	Cover Weld Assembly 8 87872 Cap Screw, Hex Head, 5/16" x 3/4" 8 88592 Retainer Nut, 5/16"
42	*136142	8	Strap
	**265588	8	Finger Guide 16 87872 Cap Screw, Hex Head, 5/16" x 3/4" 16 *88592 Retainer Nut, 5/16" 16 **87392 Hex Locknut, 5/16"
43	136535	1	Block 1 88428 Cap Screw, Hex Head, 3/8" x 1 3/4", Grade 5 1 88546 Cap Screw, Hex Head, 3/8" x 2 1/4", Grade 5 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
44	136547	1	Shaft Weld Assembly 1 80754 Cotter Pin, 3/16" x 1 1/2" 2 88206 Cap Screw, Hex Head, 3/8" x 1" 2 80680 Lockwasher, 3/8"
45	26558	AR	Washer, 1 5/32" I.D. x 1 3/4" O.D. x 16 Gauge Thick
46	121096	1	Guide 3 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 3 80681 Lockwasher, 5/16" 3 84943 Hex Nut, 5/16"
47	143787	1	Bearing Block Guide
48	43295	1	Spring
49	**712612	1	Shield Weld Assembly 2 87255 Machine Screw, Truss Head, 5/16" x 5/8" 2 80681 Lockwasher, 5/16" 2 84943 Hex Nut, 5/16"
50	**712963	1	Bracket Weld Assembly 1 80701 Plain Washer, 1/4" 1 84878 Wing Nut, 1/4"
51	707372	1	Bracket

* Used on and below Serial No. 304043 unless Auger has been replaced then use above Serial Number Parts.

** Used on and above Serial No. 304044

NOTES

MODEL 900W PICK-UP
MAIN FRAME GROUP



MODEL 900W PICK-UP
MAIN FRAME GROUP

Ref. No.	Part No.	No. Used	Description
1	691741	1	Main Frame Weld Assembly
2	136544	1	Crop Guide, Left Hand
		2	280430 Carriage Bolt, 3/8" x 3/4", Gr. 5
		2	88682 Carriage Bolt, 3/8" x 1", Gr. 5
		4	80702 Washer, 3/8"
		4	247780 Locknut, USR, 3/8"
3	136543	1	Sheet
		9	280327 Carriage Bolt, 5/16" x 3/4", Gr. 5
		9	145458 Locknut, USR, 5/16"
4	136545	1	Crop Guide, Right Hand
		2	280430 Carriage Bolt, 3/8" x 3/4", Gr. 5
		2	88682 Carriage Bolt, 3/8" x 1", Gr. 5
		4	80702 Washer, 3/8"
		4	247780 Locknut, USR, 3/8"
5	692817	1	Stripper
		2	280430 Carriage Bolt, 3/8" x 3/4", Gr. 5
		2	247780 Locknut, USR, 3/8"
6	136537	1	Stripper
		1	280430 Carriage Bolt, 3/8" x 3/4", Gr. 5
		1	247780 Locknut, USR, 3/8"
7	692041	1	Strap Weld Assembly
		2	280430 Carriage Bolt, 3/8" x 3/4", Gr. 5
		2	247780 Locknut, USR, 3/8"
8	763402	1	Bracket Weld Assembly
		1	714555 Lockscrew, USR, 3/8" x 1", Gr. 5
		1	247780 Locknut, USR, 3/8"
9	692036	1	Shield Weld Assembly, Left Hand
		2	698716 Wing Nut
10	692042	1	Front Shield Weld Assembly, Left Hand
		4	271288 Lockscrew, USR, 5/16" x 5/8"
11	689771	1	Shield Weld Assembly
		1	271288 Lockscrew, USR, 5/16" x 5/8"
		1	145458 Locknut, USR, 5/16"
12	690581	2	Channel Weld Assembly
		4	87670 Cap Screw, Hex Head, 1/2" x 1 1/4", Gr. 5
		4	80700 Washer, 1/2"
		4	80679 Lockwasher, 1/2"
13	44612	2	Spacer
		2	88011 Cap Screw, Hex Head, 3/8" x 1 1/4", Gr. 5
		2	80702 Washer, 3/8"
		2	80680 Lockwasher, 3/8"
		2	84944 Nut, 3/8"
14	692984	1	Windguard Weld Assembly
		3	80734 Cotter Pin, 1/4" x 1 3/4"
		3	33112 Washer, Special
15	691806	1	Shield Weld Assembly, Right Hand
		3	271288 Lockscrew, USR, 5/16" x 5/8"

CONTINUE

MODEL 990W PICK-UP
MAIN FRAME GROUP (CONTINUED)

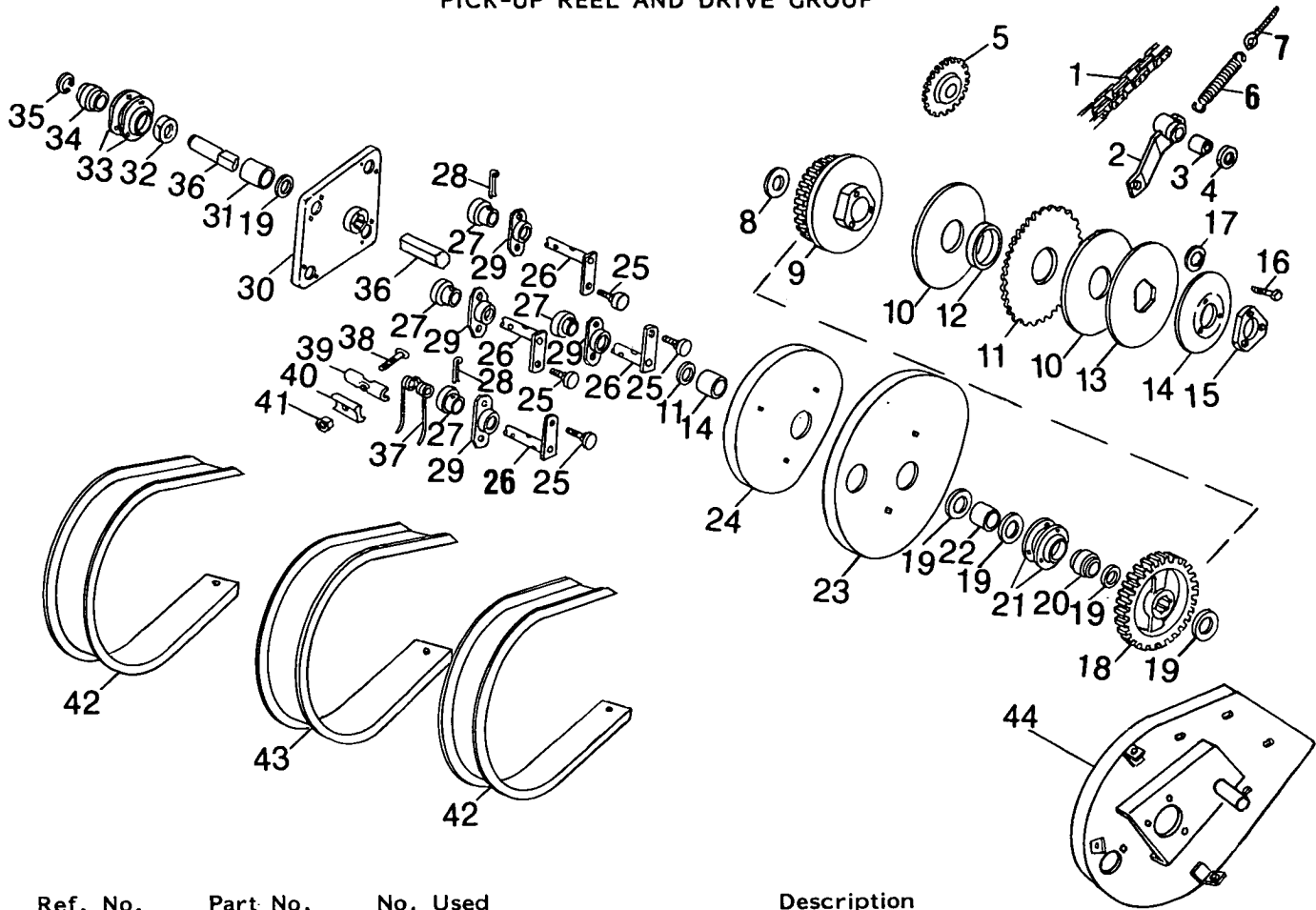
Ref. No.	Part No.	No. Used	Description
16	762537	1	Bearing Mount, Left Hand 2 87689 Cap Screw, Hex Head, 1/2" x 1 1/2", Gr. 5 2 143479 Washer, Special 2 280431 Nut, 1/2", Gr. 5
17	762538	1	Bearing Mount, Right Hand 2 87689 Cap Screw, Hex Head, 1/2" x 1 1/2", Gr. 5 2 143479 Washer, Special 2 280431 Nut, 1/2", Gr. 5
18	772352	1	Shaft Weld Assembly 1 603373 Slotted Jam Nut 1 87400 Cotter Pin, 3/16" x 2"
19	773052	1	Tab
20	26129	AR	Washer
21	772305	2	Hub 2 87414 Lube Fitting, 1/4"-28
22	245532	AR	Washer
23	612121	4	Spacer
24	136376	4	Seal
25	132710	4	Bearing Cone
26	132709	2	Bearing Cup
27	762422	1	Roller
28	699954	1	Angle Weld Assembly 2 280831 Cap Screw, Hex Head, 1/2" x 8", Gr. 5 4 143479 Washer, Special 2 280431 Nut, 1/2", Gr. 5
29	289668	1	Shaft Weld Assembly 1 603373 Slotted Jam Nut 1 87400 Cotter Pin, 3/16" x 2" AR 26402 Washer
30	76165	2	Hub
31	612120	2	Cover
32	136377	1	Wheel
33	36255	1	Tire, 4.00-8, Smooth Tread, 4 Ply
34	25447	1	Tube, 4.00-8 (Purchase Locally)
35	765635	1	Stand Weld Assembly
36	28267	1	Pin
37	37851	1	Hairpin Cotter

AR - As Required

127567 Decal Set

NOTES

MODEL 900W PICK-UP
PICK-UP REEL AND DRIVE GROUP



Ref. No.	Part No.	No. Used	Description
1	693515	1	Chain, CA2050 Roller Chain, 68 Total Pitches AR 517801 Roller Link AR 523315 Connecting Link AR 517803 Offset Link
2	690263	1	Idler Arm Weld Assembly (Includes Ref. No. 3) 1 80736 Cotter Pin, 3/16" x 1 3/4"
3	616720	1	Bushing
4	27531	AR	Washer, 1.03" (26.16mm) I.D. x 1.75 (44.45mm) O.D. x .060 (1.524mm) Thick
5	103244	1	Sprocket Idler 1 87630 Cap Screw, Hex Head, 5/8" x 2 1/2", Gr. 5 AR 80299 Washer, 5/8" 1 84057 Lockwasher, 5/8" 1 84947 Nut, 5/8"
6	34490	1	Spring
7	46041	1	Eye Bolt 2 84944 Nut, 3/8"
8	146258	AR	Washer
9	688819	1	Gear, 20T, Driver
10	127434	2	Friction Disc
11	138340	1	Sprocket, 38 Tooth (Includes Ref. No. 12)
12	49686	1	Bushing
13	49683	1	Clutch Plate
14	121092	1	Spring Washer
15	707372	1	Bracket

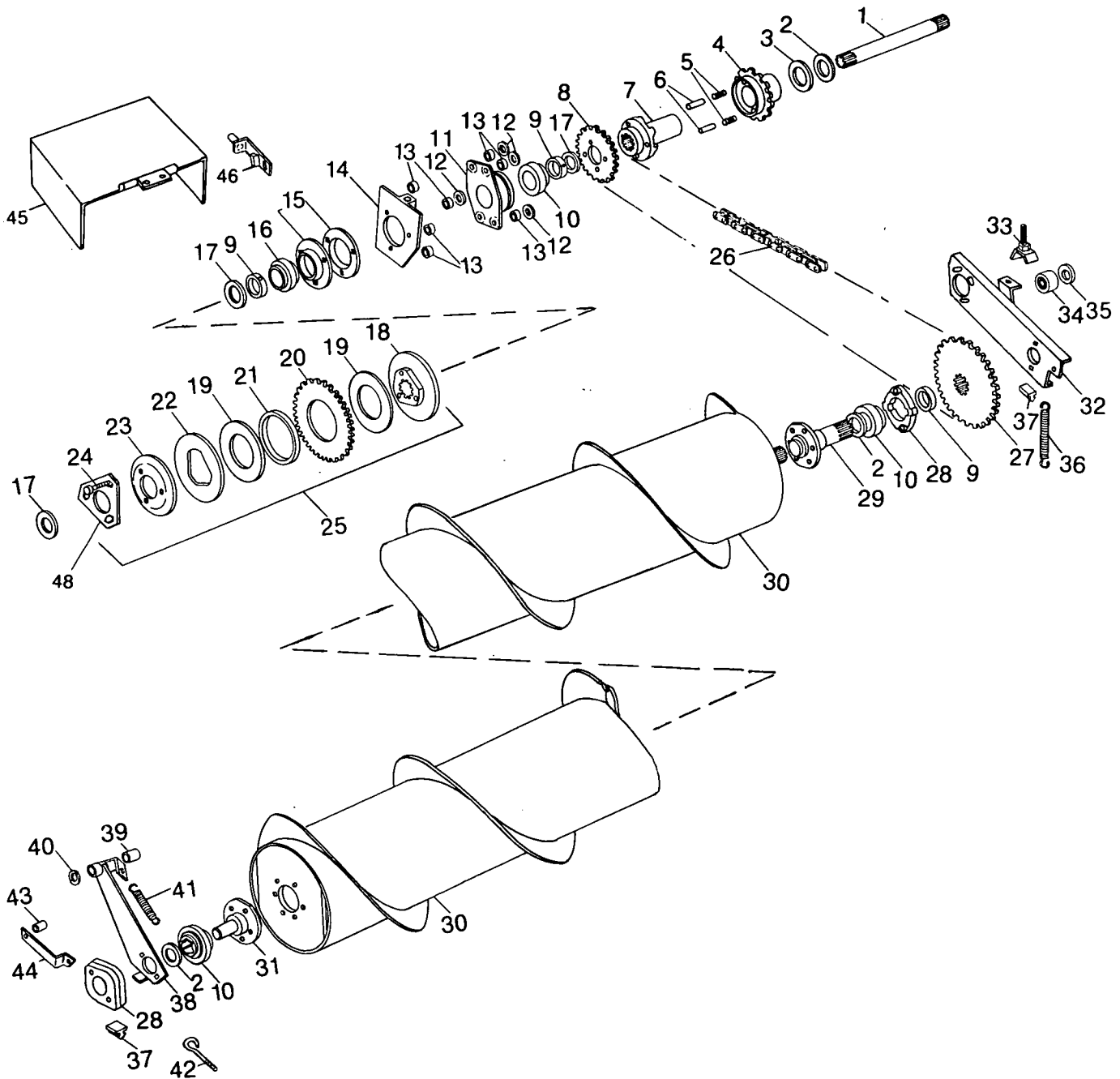
AR - As Required

CONTINUE

990W
MODEL 990W PICK-UP
PICK-UP REEL AND DRIVE GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
16	271776	3	Bolt, Special 3 81860 Cotter Pin, 1/16" x 1"
17	688917	1	Washer
18	688817	1	Gear, 25T, Driven 1 80736 Cotter Pin, 3/16" x 1 3/4"
19	130357	AR	Washer, 1.39 (35.31mm) I.D. x 2.375 (60.33mm) O.D. x .060 (1.524mm) Thick
20	121602	1	Bearing
21	578189	2	Flangette 3 714555 Lockscrew, USR, 3/8" x 1"
22	763371	1	Spacer
23	136736	1	Cam, Outer
24	136735	1	Cam, Inner 3 88682 Carriage Bolt, 3/8" x 1", Gr. 5 3 247780 Locknut, USR, 3/8"
25	249062	4	Cam Follower 8 80700 Washer, 1/2" 4 129987 Locknut, 1/2"-UNF, Gr. B
26	136554	4	Tooth Pipe Weld Assembly
27	54770	12	Bearing
28	136521	12	Hardened Cotter Pin
29	54695	12	Bearing Carrier 24 280430 Carriage Bolt, 3/8" x 3/4", Gr. 5 24 80680 Lockwasher, 3/8" 24 84944 Nut, 3/8"
30	136525	3	Disc Weld Assembly 6 81616 Set Screw, Square Head, 3/8" x 3/4" 6 84969 Jam Nut, 3/8"
31	649279	1	Spacer
32	45876	1	Locking Collar 1 80429 Set Screw, Hex Socket Head, 5/16" x 5/16"
33	182937	2	Flangette 3 714555 Lockscrew, USR, 3/8" x 1"
34	45882	1	Bearing
35	244245	1	Retaining Ring
36	693276	1	Shaft
37	131673	52	Pick-Up Finger
38	130891	52	Pick-Up Finger Bolt
39	134921	52	Pick-Up Tooth Bracket
40	136137	52	Pick-Up Tooth Spacer
41	280736	52	Locknut, 5/16", Gr. C
42	692733	2	Pick-Up Guard, Outside 8 280857 Self-Tapping Screw, Hex Head, 5/16" x 1/2", Gr. 5
43	134526	25	Pick-Up Guard 100 280857 Self-Tapping Screw, Hex Head, 5/16" x 1/2", Gr. 5
44	690045	1	End Sheet Weld Assembly, L.H. 4 87670 Cap Screw, Hex Head, 1/2" x 1 1/4", Gr. 5 4 80700 Washer, 1/2" 4 80679 Lockwasher, 1/2"

MODEL 900W PICK-UP
AUGER AND DRIVE GROUP



MODEL 900W PICK-UP
AUGER AND DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
1	136556	1	Shaft 2 80736 Cotter Pin, 3/16" x 1 3/4"
2	146258	AR	Spacer Washer, 2 1/4" O.D. x 1 1/4" I.D. x 16 Gauge Thick
3	26096	AR	Space Washer, 2 1/2" O.D. x 1 9/32" I.D. x 3/16" Thick
4	136530	1	Clutch Hub 1 80714 Grease Fitting, 1/4"-28, Short
5	29840	2	Clutch Spring
6	29860	2	Clutch Pin
7	136529	1	Clutch Plate
8	136540	1	Sprocket, 18 Tooth 4 88011 Cap Screw, Hex Head, 3/8" x 1 1/4", Gr. 5 4 80680 Lockwasher, 3/8"
9	38767	3	Locking Collar w/Set Screw 3 80429 Set Screw, Hex Socket, 5/16" x 5/16"
10	38766	3	Bearing
11	136528	1	Bearing Housing 1 87702 Machine Screw, Flat Head, 3/8" x 1" 3 88044 Cap Screw, Hex Head, 3/8" x 1 1/2", Gr. 5 4 80680 Lockwasher, 3/8" 4 84944 Nut, 3/8"
12	29962	3	Washer, 13/32" I.D. x 1 1/8" O.D. x 1/8" Thick
13	28384	6	Spacer
14	781119	1	Plate Weld Assembly 1 87814 Tap Bolt, Hex Head, 3/8" x 2" 1 84944 Hex Nut, 3/8"
15	182937	2	Flangette 2 88632 Carriage Bolt, 3/8" x 1 1/2", Gr. 5 1 88678 Carriage Bolt, 3/8" x 1 3/4", Gr. 5 3 80702 Washer, 3/8" 3 80680 Lockwasher, 3/8" 3 84944 Nut, 3/8"
16	76836	1	Bearing
17	48360	AR	Washer, 1 9/16" O.D. x 1 1/4" I.D. x .060" Thick
18	136617	1	Clutch Hub
19	127434	2	Friction Disc
20	136618	1	Sprocket and Bushing, 28 Tooth (Includes Ref. No. 21)
21	49686	1	Bushing
22	49683	1	Clutch Plate
23	121092	2	Spring Washer
24	88616	3	Tap Bolt, Hex Head, 3/8" x 1 1/2", Gr. 5
25	767459	1	Slip Clutch Assembly (Does not include Ref. No. 48)
26	770485	1	Roller Chain Assembly, #RC 60, 71 Pitches AR 25808 Roller Link AR 25812 Connecting Link AR 25817 Offset Link
27	769586	1	Sprocket Weld Assembly, 34 Tooth 1 88546 Cap Screw, Hex Head, 3/8" x 2 1/4", Gr. 5 1 88902 Locknut, 3/8", Gr. C
28	136527	2	Bearing Housing 4 280502 Bolt, Round Head, Sh. Sq. Neck, Gr. 5, 1/2" x 1 1/2" 4 80679 Lockwasher, 1/2" 4 280431 Nut, Gr. 5, 1/2"

AR - As Required

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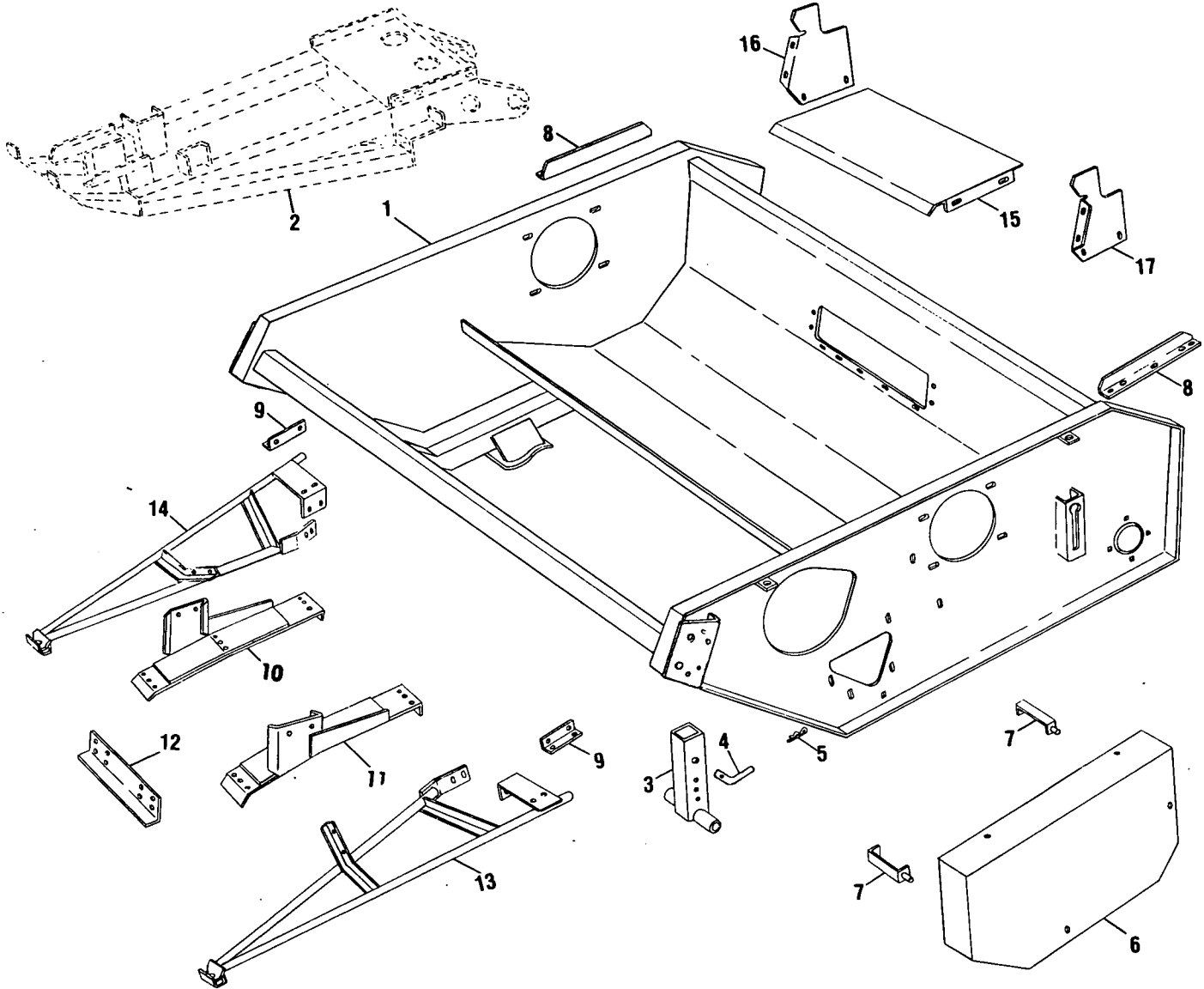
MODEL 990W PICK-UP
AUGER AND DRIVE GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
29	767628	1	Shaft Weld Assembly, L.H. 6 87689 Cap Screw, Hex Head, 1/2" x 1 1/2", Gr. 5 6 80679 Lockwasher, 1/2"
30	690268	1	Auger Weld Assembly (Includes Ref. Nos. 28 & 31)
31	690206	1	Shaft Weld Assembly, R.H. 6 87689 Cap Screw, Hex Head, 1/2" x 1 1/2", Gr. 5 6 80679 Lockwasher, 1/2"
32	767274	1	Channel Weld Assembly
33	768025	1	Pad Weld Assembly 2 280431 Nut, 1/2", Gr. 5
34	678571	1	Idler 1 280435 Carriage Bolt, 1/2" x 2 1/2", Gr. 5 1 88871 Locknut, 1/2", Gr. C
35	29684	2	Washer, Special
36	136524	1	Spring
37	216328	2	Bumper
38	690260	1	Arm Weld Assembly (Includes Ref. No. 39) 1 80736 Cotter Pin, 3/16" x 1 3/4"
39	616720	1	Bushing
40	27531	2	Washer
41	49722	1	Spring
42	46041	1	Eye Bolt 2 84944 Nut, 3/8"
43	636467	1	Spacer
44	763369	1	Bracket 1 87868 Carriage Bolt, 1/2" x 1 1/4", Gr. 5 1 88955 Carriage Bolt, 1/2" x 2 3/4", Gr. 5 1 80700 Washer, 1/2" 2 80679 Lockwasher, 1/2" 2 280431 Nut, 1/2", Gr. 5
45	712612	1	Shield Weld Assembly 2 271288 Lockscrew, USR, 5/16" x 5/8" 2 145458 Locknut, USR, 5/16" 1 80701 Washer, 1/4" 1 84878 Wing Nut, 1/4"
46	712963	1	Bracket Weld Assembly
48	707372	1	Bracket

AR - As Required

NOTES

MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
MAIN FRAME AND ROW UNIT GROUP



Ref. No.	Part No.	No. Used		Description
		890EN2	890E2	
1	243190	1	1	Main Frame Weld Assembly
2		2	2	Row Unit Assembly Refer To Separate Breakdown
				8 87670 Cap Screw, Hex Head, 1/2" x 1 1/4", Grade 5
				4 80700 Plain Washer, 1/2"
				8 80679 Lockwasher, 1/2"
				8 84946 Hex Nut, 1/2"
3	248929	2	2	Leg Weld Assembly
4	28383	2	2	Plunger Pin
5	129365	2	2	Hairpin Cotter
6	243480	1	1	Shield Weld Assembly
7	247450	2	2	Support Weld Assembly
				2 88682 Carriage Bolt, 3/8" x 1", Grade 5
				2 80702 Plain Washer, 3/8"
				2 80680 Lockwasher, 3/8"
				2 84944 Hex Nut, 3/8"
				2 80840 Wing Nut, 3/8"

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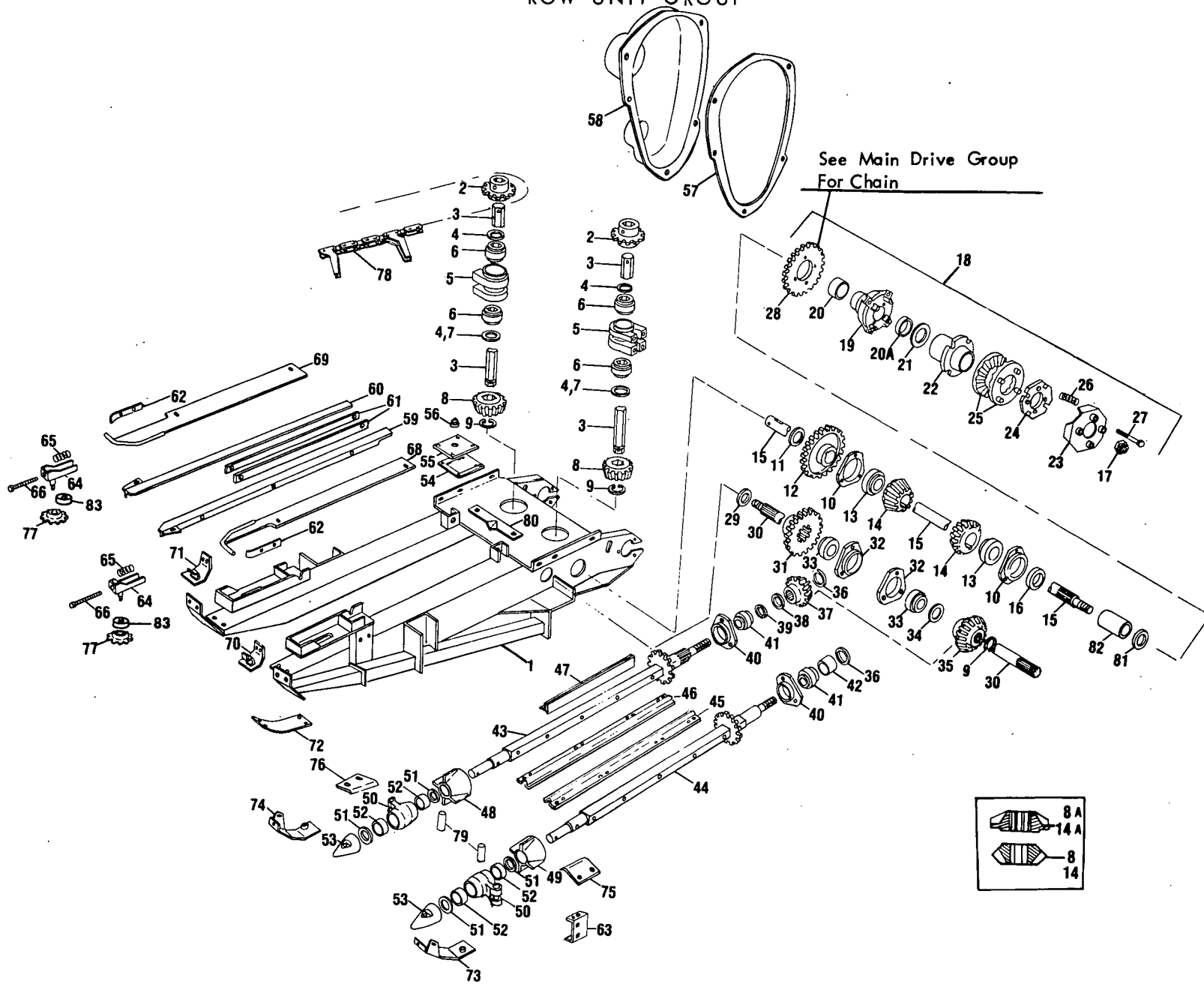
MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
MAIN FRAME AND ROW UNIT GROUP (CONTINUED)

Ref. No.	Part No.	No. Used		Description
		890EN2	890E2	
8	248339	2	2	Filler 6 88434 Cap Screw, Hex Head, 3/8" x 3/4", Grade 5 6 80702 Plain Washer, 3/8" 6 80680 Lockwasher, 3/8" 6 84944 Hex Nut, 3/8"
9	254788	2	2	Angle 4 88682 Carriage Bolt, 3/8" x 1", Grade 5 4 80702 Plain Washer, 3/8" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
*10	254277 254276	1	1	Shield Weld Assembly, R.H. Shield Weld Assembly, R.H. 7 135632 Lock Screw, 5/16" x 1/2" 7 145458 Locknut, 5/16"
*11	254274 254275	1	1	Shield Weld Assembly, L.H. Shield Weld Assembly, L.H. 7 135632 Lock Screw, 5/16" x 1/2" 7 145458 Locknut, 5/16"
12	197724 197725	1	1	Angle Angle 4 88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
13	262331	1	1	Tube Weld Assembly, L.H. 2 88682 Carriage Bolt, 3/8" x 1", Grade 5 5 88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5 7 80702 Plain Washer, 3/8" 7 80680 Lockwasher, 3/8" 7 84944 Hex Nut, 3/8"
14	262330	1	1	Tube Weld Assembly, R.H. 2 88682 Carriage Bolt, 3/8" x 1", Grade 5 5 88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5 7 80702 Plain Washer, 3/8" 7 80680 Lockwasher, 3/8" 7 84944 Hex Nut, 3/8"
15	243187	1	1	Floor 5 88682 Carriage Bolt, 3/8" x 1", Grade 5 5 80702 Plain Washer, 3/8" 5 80680 Lockwasher, 3/8" 5 84944 Hex Nut, 3/8"
16	243188	1	1	Side Sheet, Right 4 88682 Carriage Bolt, 3/8" x 1", Grade 5 4 80702 Plain Washer, 3/8" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
17	243189	1	1	Side Sheet, Left 4 88682 Carriage Bolt, 3/8" x 1", Grade 5 4 80702 Plain Washer, 3/8" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
	247532	AR	AR	Decal Set

AR - As Required

* Used on and below Serial No. 211362 on 890E2 and 219165 on 890EN2

MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
ROW UNIT GROUP



MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
ROW UNIT GROUP

Ref. No.	Part No.	No. Used	Description
1	* 262450	1	Frame Weld Assembly
	** 703546	1	Frame Weld Assembly
2	* 135426	AR	Sprocket Weld Assembly, 8 Tooth
	* 263106	AR	Sprocket Weld Assembly, 7 Tooth
	** 572371	2	Sprocket Weld Assembly, 7 Tooth 2 87681 Spring Pin, 5/16" x 1 3/4"
3	195353	2	Hex Shaft
4	33212	AR	Washer, Special
5	218065	2	Bearing Housing 8 88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5 8 80680 Lockwasher, 3/8"
6	135423	4	Ball Bearing
7	197862	AR	Shim
8	135225	2	Miter Gear
o 8A	607718	2	Miter Gear
9	25121	3	Retaining Ring
10	224454	2	Bearing Housing 6 88011 Cap Screw, Hex Head, 3/8" x 1 1/4", Grade 5 6 80680 Lockwasher, 3/8" 6 84944 Hex Nut, 3/8"
11	229746	1	Washer, Special
12	238265	1	Gear, 34 Tooth 1 127438 Woodruff Key, 1/4" x 1 1/4", H.T., #21
13	45882	2	Bearing
14	238266	2	Miter Gear
o 14A	607717	2	Miter Gear 2 47471 Woodruff Key, 1/4" x 1" H.T. #15
15	202928	1	Shaft --- Includes Ref. 81 & 82 1 88313 Groove Pin, 1/4" x 1 3/4", Type "E"
16	255083	1	Washer, Special
17	88886	1	Slotted Nut, 3/4" (UNF) 1 80754 Cotter Pin, 3/16" x 1 1/2" 1 165144 Washer, Special
18	716381	1	Clutch Assembly (Includes Ref. 19 thru 28)
19	255589	1	Clutch Hub w/Ref. #20 and 20A
20	132915	1	Bushing
20A	255080	1	Bushing
21	263422	2	Washer, Special
22	255078	1	Ratchet Hub 1 87414 Grease Fitting, 1/4"-28, Straight
23	634976	1	Bracket Weld Assembly --- Replaces 285004
24	263030	1	Clutch Plate
25	714379	2	Ratchet Clutch
26	634975	5	Compression Spring --- Replaces 165526
27	719249	4	Bolt 4 87240 Slotted Nut, 1/2" 4 80756 Cotter Pin, 1/8" x 1 3/4"
28	262363	1	Sprocket, 22 Tooth 4 88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5 4 80680 Lockwasher, 3/8"
29	124150	1	Washer, Special
30	238260	1	Shaft 1 87440 Hex Slotted Nut, 1/2" (UNF) 1 80741 Cotter Pin, 1/8" x 1"
31	238263	1	Pinion, 16 Tooth

oNOTE: Ref. 8A and 14A are used on or above Serial No. 303134 on 890E2, 219431 on 890EN2

* Used on and below Serial No. 303079 on 890E2 and 219315 on 890EN2

** Used on and above Serial No. 303080 on 890E2 and 219316 on 890EN2

AR - As Required

CONTINUE

MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
ROW UNIT GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
32	238259	2	Bearing Housing 3 88489 Carriage Bolt, 5/16" x 1" 3 88543 Cap Screw, Hex Head, 5/16" x 1" 6 80681 Lockwasher, 5/16" 6 84943 Hex Nut, 5/16"
33	574844	2	Ball Bearing
34	26129	AR	Washer, Spacer
35	238257	1	Bevel Gear, 21 Tooth
36	165145	2	Washer
37	224594	1	Bevel Pinion, 15 Tooth
38	00672	AR	Washer, Spacer
39	56705	AR	Washer, Spacer
40	224453	2	Bearing Housing 6 88682 Carriage Bolt, 3/8" x 1" 6 80680 Lockwasher, 3/8" 6 84944 Hex Nut, 3/8"
41	131230	2	Bearing
42	76727	1	Tube
43	262270	1	Shaft Weld Assembly, Driver 1 80754 Cotter Pin, 3/16" x 1 1/2" 1 87340 Lockwasher, 3/4" 1 88886 Hex Slotted Nut, 3/4" (UNF)
44	262269	1	Shaft Weld Assembly, Driven 1 80754 Cotter Pin, 3/16" x 1 1/2" 1 87340 Lockwasher, 3/4" 1 88886 Slotted Nut, 3/4" (UNF)
45	703414	4	Roll Blade, Left 8 87975 Cap Screw, Hex Head, 1/2" x 2 1/4", Grade 5 8 88871 Hex Locknut, 1/2", Gr. C
46	703415	4	Roll Blade, Right 8 87975 Cap Screw, Hex Head, 1/2" x 2 1/4", Grade 5 8 88871 Hex Locknut, 1/2", Gr. C
47	262333	2	Roll Knife, Cut-Off 2 88546 Cap Screw, Hex Head, 3/8" x 2 1/4", Grade 5 2 88902 Hex Locknut, 3/8"
48	261511	1	Extension, R.H. 1 87597 Spring Pin, 3/8" x 2 1/2" 1 280179 Spring Pin, 7/32" x 2 1/2"
49	261509	1	Extension, L.H. 1 87597 Spring Pin, 3/8" x 2 1/2" 1 280179 Spring Pin, 7/32" x 2 1/2"
50	262293	2	Bearing Housing 4 87415 Grease Fitting, 1/4"-28, 90°, Self-Tapping 2 87996 Cap Screw, Hex Head, 1/2" x 4 1/2" 2 80700 Plain Washer, 1/2" 2 88871 Hex Locknut, 1/2", Gr. C
51	64852	4	Oil Seal
52	63805	4	Needle Bearing
53	620382	2	Roll Point --- Replaces 262291 2 87757 Spring Pin, 3/16" x 1 1/2" 2 87947 Spring Pin, 5/16" x 1 1/2"
54	216551	1	Gasket
55	216305	1	Cover 4 87872 Cap Screw, Hex Head, 5/16" x 3/4" 4 80681 Lockwasher, 5/16"

AR - As Required

CONTINUE

MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
ROW UNIT GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
56	13751	2	Pipe Plug Assembly 2 87395 Cotter Pin, 1/8" x 1 1/4" 2 80815 Pipe Plug, 3/4"
57	239444	1	Gasket
58	239443	1	Cover 4 88542 Cap Screw, Hex Head, 1/4" x 1/2" 4 80682 Lockwasher, 1/4"
59	254805	1	Chain Guide Weld Assembly, L.H. 2 88589 Plow Bolt, 3/8" x 1" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
60	254806	1	Chain Guide Weld Assembly, R.H. 2 88589 Plow Bolt, 3/8" x 1" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
61	224718	2	Wear Strip 4 88589 Plow Bolt, 3/8" x 1" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
62	254265	2	Wear Strip 4 88589 Plow Bolt, 3/8" x 1" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
63	262319	2	Angle Weld Assembly
64	*262210	2	Bracket Weld Assembly
	**634584	2	Bracket Weld Assembly ---Replaces 254814
65	254526	2	Compression Spring
66	619144	2	Bolt Weld Assembly --- Replaces 254790 4 84971 Jam Nut, 5/8"
68	254799	1	Deck Plate Weld Assembly, L.H. 3 88682 Carriage Bolt, 3/8" x 1" 3 285072 Washer, Special 3 80680 Lockwasher, 3/8" 3 84944 Hex Nut, 3/8"
69	254801	1	Deck Plate Weld Assembly 3 88682 Carriage Bolt, 3/8" x 1" 3 285072 Washer, Special 3 80680 Lockwasher, 3/8" 3 84944 Hex Nut, 3/8"
70	198723	1	Bracket Weld Assembly, L.H. 2 88682 Carriage Bolt, 3/8" x 1" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
71	198724	1	Bracket Weld Assembly, R.H. 2 88682 Carriage Bolt, 3/8" x 1" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
72	254264	2	Wear Shoe 6 88682 Carriage Bolt, 3/8" x 1" 2 80702 Plain Washer, 3/8" 6 80680 Lockwasher, 3/8" 6 84944 Hex Nut, 3/8"

* Used on and below Serial No. 303079 on 890E2 and 219315 on 890EN2

** Used on and above Serial No. 303080 on 890E2 and 219316 on 890EN2

CONTINUE

MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
ROW UNIT GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
73	262320	1	Shield, L.H. 1 88682 Carriage Bolt, 3/8" x 1" 1 88044 Cap Screw, Hex Head, 3/8" x 1 1/2" 1 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
74	262321	1	Shield, R.H. 1 88682 Carriage Bolt, 3/8" x 1" 1 88044 Cap Screw, Hex Head, 3/8" x 1 1/2" 1 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
75	262317	1	Front Knife, L.H. 1 88681 Carriage Bolt, 3/8" x 1 1/4" 1 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
76	262318	1	Front Knife, R.H. 1 88681 Carriage Bolt, 3/8" x 1 1/4" 1 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
77	*135444	2	Idler Sprocket
	**573399	2	Idler Sprocket 2 80700 Plain Washer, 1/2" 2 80741 Cotter Pin, 1/8" x 1" 2 87240 Slotted Nut, 1/2" (UNC)
78	*262179	2	Gathering Chain Assembly, CA 2060H, 64 Pitches
	**254296	2	Gathering Chain Assembly, CA 555, 60 Pitches *AR 164387 Roller Link, CA 2060H *AR 137356 Connecting Link, CA 2060H *AR 137354 Attachment Link, CA 2060H **AR 604952 Roller Link, CA555 **AR 604953 Offset Link, CA555 **AR 627480 Attachment Link, CA555
79	262364	2	Spacer
80	255032	1	Wear Plate 2 88682 Carriage Bolt, 3/8" x 1" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
81	268244	1	Washer, Special
82	268242	1	Collar
83	617726	2	Spacer

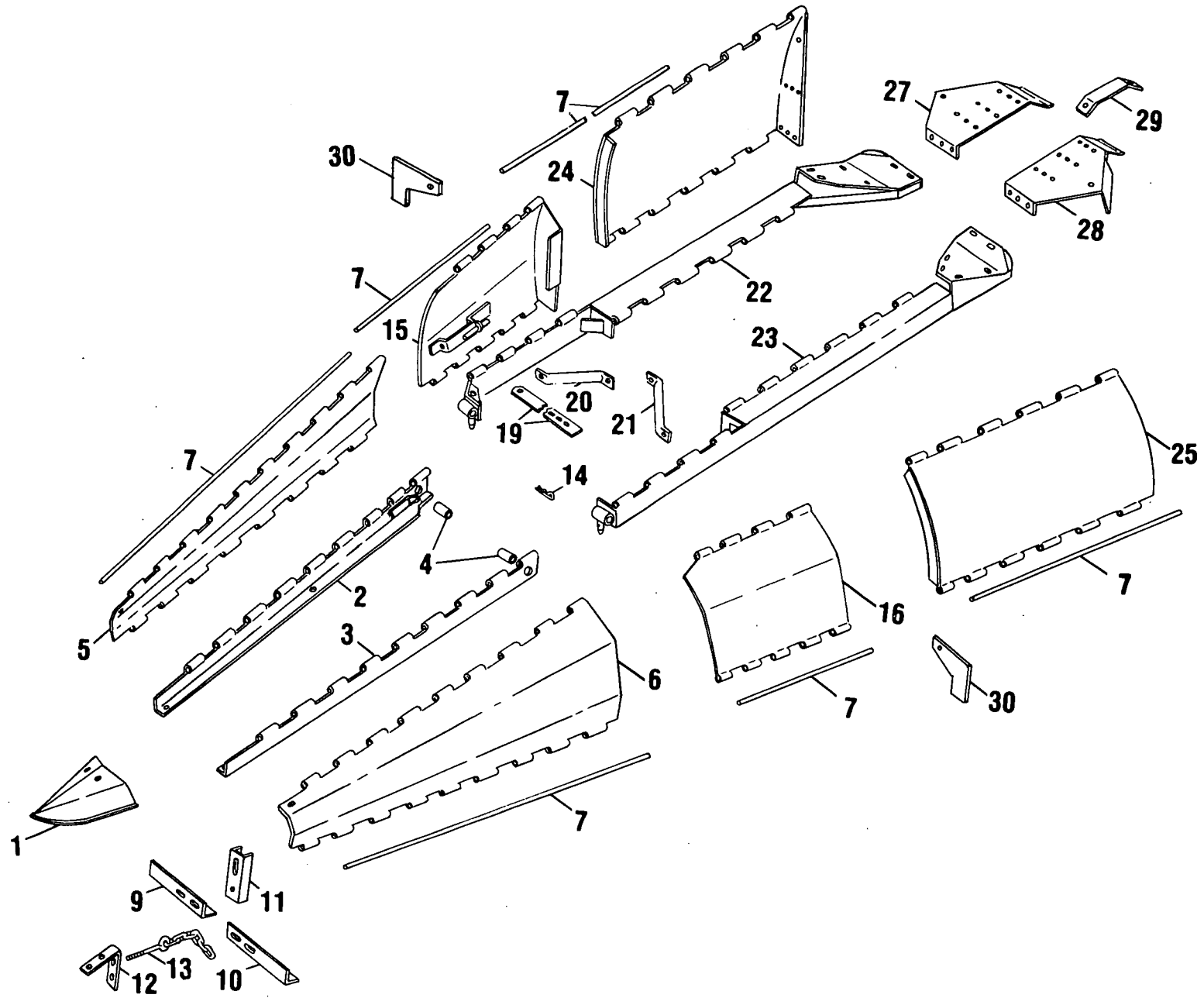
* Used on and below Serial No. 303079 on 890E2 and 219315 on 890EN2

** Used on and above Serial No. 303080 on 890E2 and 219316 on 890EN2

NOTES

MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
INNER SHEET METAL GROUP

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MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
INNER SHEET METAL GROUP

Ref. No.	Part No.	No. Used		Description
		890EN2	890E2	
1	198690	1		Point Weld Assembly
	198687		1	Point Weld Assembly 2 135270 Lock Screw, 5/16" x 3/4" 2 135632 Lock Screw, 5/16" x 1/2" 4 145458 Locknut, 5/16"
2	198694	1	1	Rail Weld Assembly, R.H.
3	198693	1	1	Rail Weld Assembly, L.H.
4	198722	2	2	Divider Pivot, Tube
				2 88690 Carriage Bolt, 3/8" x 3" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
5	198703	1		Divider Sheet Weld Assembly, R.H.
	198701		1	Divider Sheet Weld Assembly, R.H.
6	198702	1		Divider Sheet Weld Assembly, L.H.
	198700		1	Divider Sheet Weld Assembly, L.H.
7	619939	6	6	Rod, 56 3/4", Cut to Length Required
9	198719	1		Angle, R.H.
	198718		1	Angle, R.H. 1 135270 Lock Screw, 5/16" x 3/4" 1 145458 Locknut, 5/16"
10	198720	1		Angle, L.H.
	198717		1	Angle, L.H. 1 135632 Lock Screw, 5/16" x 1/2" 1 135270 Lock Screw, 5/16" x 3/4" 2 145458 Locknut, 5/16"
11	229932	1	1	Divider Support 1 135270 Lock Screw, 5/16" x 3/4" 1 145458 Locknut, 5/16"
12	198716	1		Stiffener
	198828		1	Stiffener 2 135270 Lock Screw, 5/16" x 3/4" 1 88206 Cap Screw, Hex Head, 3/8" x 1" 1 80702 Plain Washer, 3/8" 1 80680 Lockwasher, 3/8" 1 84944 Hex Nut, 3/8" 2 145458 Locknut, 5/16"
13	198721	1	1	Chain Assembly 2 58225 Washer, Special 3 84969 Hex Jam Nut, 3/8"
14	37851	3	3	Hairpin Cotter
15	198743	1		Front Sheet Weld Assembly, R.H.
16	198741		1	Front Sheet Weld Assembly, R.H.
	198742	1		Front Sheet Weld Assembly, L.H.
19	226922	2		Strap
	226928		2	Strap 2 88206 Cap Screw, Hex Head, 3/8" x 1" 2 88011 Cap Screw, Hex Head, 3/8" x 1 1/4" 2 80702 Plain Washer, 3/8" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"

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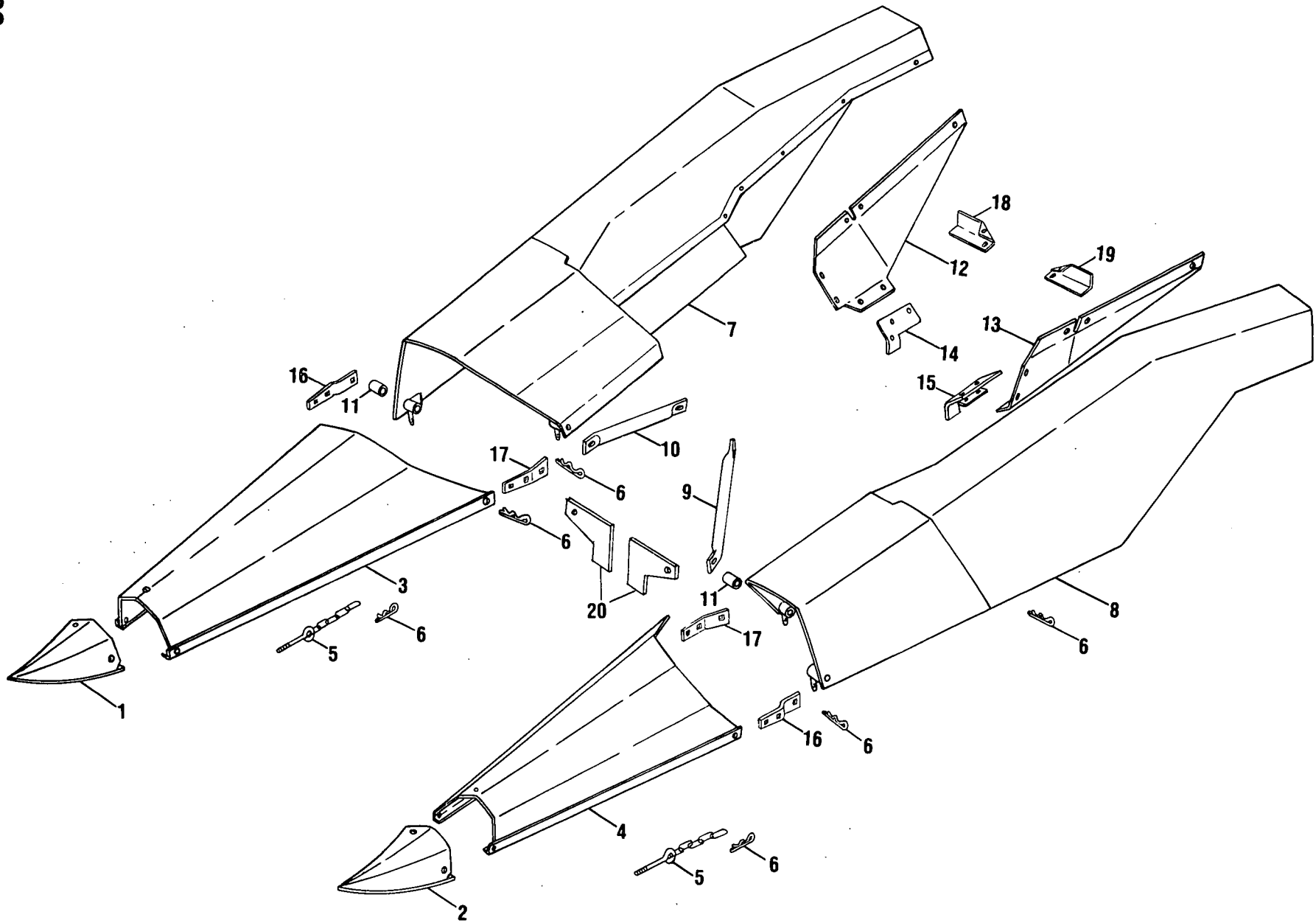
MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
INNER SHEET METAL GROUP (CONTINUED)

Ref. No.	Part No.	No. Used		Description
		890EN2	890E2	
20	198782	1		Tube
	198780		1	Tube
				1 88206 Cap Screw, Hex Head, 3/8" x 1"
				1 80680 Lockwasher, 3/8"
				1 80700 Plain Washer, 3/8"
				1 84944 Hex Nut, 3/8"
21	198781	1		Tube
	198779		1	Tube
				1 88434 Cap Screw, Hex Head, 3/8" x 3/4"
				1 80680 Lockwasher, 3/8"
				1 84944 Hex Nut, 3/8"
22	198729	1	1	Support Weld Assembly, R.H.
23	198728	1	1	Support Weld Assembly, L.H.
24	198767	1		Rear Sheet Weld Assembly, R.H.
	198765		1	Rear Sheet Weld Assembly, R.H.
				1 135632 Lock Screw, 5/16" x 1/2"
25	198766	1		Rear Sheet Weld Assembly, L.H.
	198764		1	Rear Sheet Weld Assembly, L.H.
				1 135632 Lock Screw, 5/16" x 1/2"
				1 145458 Locknut, 5/16"
27	222039	1		Rear Panel Weld Assembly, R.H.
	219480		1	Rear Panel Weld Assembly, R.H.
				2 135270 Lock Screw, 5/16" x 3/4"
				5 135632 Lock Screw, 5/16" x 1/2"
				7 145458 Locknut, 5/16"
28	222038	1		Rear Panel Weld Assembly, L.H.
	219479		1	Rear Panel Weld Assembly, L.H.
				1 135270 Lock Screw, 5/16" x 3/4"
				6 135632 Lock Screw, 5/16" x 1/2"
29	222042	1	1	Strap
				2 135270 Lock Screw, 5/16" x 3/4"
				2 145458 Locknut, 5/16"
30	603103	2	2	Ear Retainer
				2 88206 Cap Screw, Hex Head, 3/8" x 1"
				2 80702 Plain Washer, 3/8"
				2 247780 Nut, Special, 3/8"

NOTES

MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
OUTER SHEET METAL GROUP

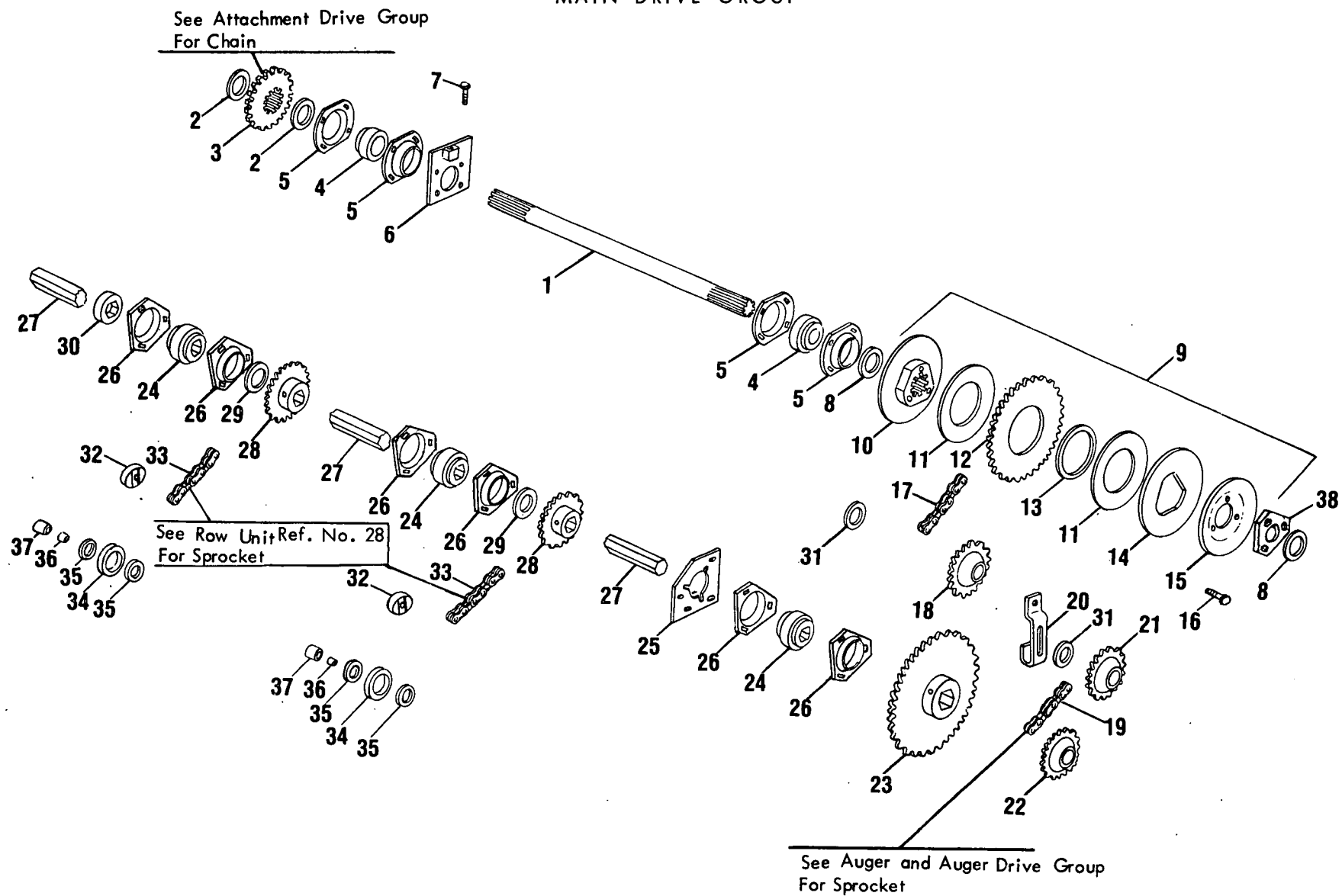
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MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
OUTER SHEET METAL GROUP

Ref. No.	Part No.	No. Used	Description
1	255504	1	Point Weld Assembly, R.H. 3 135632 Lock Screw, 5/16" x 1/2" 3 145458 Locknut, 5/16"
2	255503	1	Point Weld Assembly, L.H. 3 135632 Lock Screw, 5/16" x 1/2" 3 145458 Locknut, 5/16"
3	255519	1	Divider Weld Assembly, R.H.
4	255518	1	Divider Weld Assembly, L.H.
5	198721	2	Chain Assembly 4 58225 Washer, Special 6 84969 Hex Jam Nut, 3/8"
6	37851	10	Hairpin Cotter
7	248238	1	Outer Sheet Weld Assembly, R.H.
8	248237	1	Outer Sheet Weld Assembly, L.H.
9	262599	2	Tube, Long 2 88434 Cap Screw, Hex Head, 3/8" x 3/4" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8" 2 84236 Hex Locknut, 1/2"
10	262600	2	Tube, Short 2 88434 Cap Screw, Hex Head, 3/8" x 3/4" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
11	198722	4	Divider Pivot Tube 4 88960 Carriage Bolt, 3/8" x 3" 4 80702 Plain Washer, 3/8" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
12	248342	1	Cover Sheet, R.H. 5 135632 Lock Screw, 5/16" x 1/2" 5 145458 Locknut, 5/16"
13	248341	1	Cover Sheet, L.H. 5 135632 Lock Screw, 5/16" x 1/2" 5 145458 Locknut, 5/16"
14	222345	1	Angle, R.H. 5 135632 Lock Screw, 5/16" x 1/2" 5 145458 Locknut, 5/16"
15	222344	1	Angle, L.H. 5 135632 Lock Screw, 5/16" x 1/2" 5 145458 Locknut, 5/16"
16	255509	2	Pivot Strap 4 88682 Carriage Bolt, 3/8" x 1" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
17	255510	2	Pivot Bracket 4 88682 Carriage Bolt, 3/8" x 1" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
18	262238	1	Filler, R.H. 2 135270 Lock Screw, 5/16" x 3/4" 2 145458 Locknut, 5/16"
19	262239	1	Filler, L.H. 2 135270 Lock Screw, 5/16" x 3/4" 2 145458 Locknut, 5/16"
20	603103	2	Ear Retainer 2 88206 Cap Screw, Hex Head, 3/8" x 1" 2 80702 Washer, 3/8" 2 80902 Locknut, 3/8"

MODELS 890E2 & 890E2
CORN SNAPPING ATTACHMENTS
MAIN DRIVE GROUP



MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
MAIN DRIVE GROUP

Ref. No.	Part No.	No. Used	Description
1	243069	1	Shaft
		2	87399 Cotter Pin, 3/16" x 1 3/4"
2	146258	AR	Washer, Special
3	243071	1	Sprocket Weld Assembly, 18 Tooth
4	605176	2	Spherical Bearing w/Locking Collar
5	52481	4	Flangette
		4	87868 Carriage Bolt, 1/2" x 1 1/4", Grade 5
		4	88530 Carriage Bolt, 1/2" x 1 3/4", Grade 5
		4	64264 Washer, Special
		4	80700 Plain Washer, 1/2"
		8	80679 Lockwasher, 1/2"
		8	84946 Hex Nut, 1/2"
6	247447	1	Plate Weld Assembly
7	88083	1	Hex Tap Bolt, 1/2" x 2"
		1	84970 Hex Jam Nut, 1/2"
8	48360	AR	Washer, Special
9	136539	1	Slip Clutch Assembly (Includes Ref. #10 thru 16)
10	136617	1	Clutch Hub
11	127434	2	Friction Disc
12	136618	1	Sprocket, 28 Tooth w/Bushing Ref. #13
13	49686	1	Bushing
14	49683	1	Clutch Plate
15	121092	2	Spring Washer
16	88616	3	Cap Screw, Hex Head, 3/8" x 1 1/2", Grade 5
17	133027	1	Roller Chain Assembly, RC 60, 82 Pitches
		AR	25808 Roller Link, RC 60
		AR	25812 Coupler Link, RC 60
		AR	25817 Offset Link, RC 60
18	511265	1	Idler Sprocket, 15 Tooth
		1	88583 Carriage Bolt, 5/8" x 2 1/4"
		1	80299 Plain Washer, 5/8"
		1	87366 Plain Washer, 7/8"
		1	84057 Lockwasher, 5/8"
		1	84947 Hex Nut, 5/8"
19	135266	1	Auger Drive Chain, RC 50, 72 Pitches
		AR	25805 Roller Link, RC 50
		AR	25816 Offset Link, RC 50
		AR	42472 Coupler Link, RC 50
20	243399	1	Idler Bracket
		2	88682 Carriage Bolt, 3/8" x 1", Grade 5
		1	80702 Plain Washer, 3/8"
		2	80680 Lockwasher, 3/8"
		2	84944 Hex Nut, 3/8"
21	103244	1	Idler Sprocket, 17 Tooth
		1	88583 Carriage Bolt, 5/8" x 2 1/4"
		1	80299 Plain Washer, 5/8"
		1	87366 Plain Washer, 7/8"
		1	84057 Lockwasher, 5/8"
		1	84947 Hex Nut, 5/8"
22	227073	1	Sprocket Weld Assembly, 16 Tooth
		2	80429 Set Screw, Hex Socket, 5/16" x 5/16", Cup Point
23	243074	1	Sprocket Weld Assembly, 21 Tooth
		2	88019 Set Screw, Square Head, 5/16" x 3/4", Cup Point
		2	84968 Hex Jam Nut, 5/16"
24	121602	3	Bearing, Special

AR - As Required

CONTINUE

MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
MAIN DRIVE GROUP (CONTINUED)

Ref. No.	Part No.	No. Used	Description
25	243068	1	Bearing Plate 4 88682 Carriage Bolt, 3/8" x 1", Grade 5 4 80702 Plain Washer, 3/8" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
26	578189	6	Flangette 9 88682 Carriage Bolt, 3/8" x 1", Grade 5 6 80702 Plain Washer, 3/8" 9 80680 Lockwasher, 3/8" 9 84944 Hex Nut, 3/8"
27	244641	1	Shaft, Hex
28	221112	2	Sprocket Weld Assembly, 16 Tooth 4 88949 Set Screw, Square Head, 5/16" x 5/8", Cup Point 4 84968 Hex Jam Nut, 5/16"
29	58630	AR	Shim
30	197631	1	Collar 2 88949 Set Screw, Square Head, 5/16" x 5/8", Cup Point 2 84968 Hex Jam Nut, 5/16"
31	27697	AR	Washer, Special
*32	228806	2	Tightener 2 88847 Carriage Bolt, 3/8" x 2 3/4" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
33	221124	2	Roller Chain Assembly, RC 60, 38 Pitches AR 25808 Roller Link, RC 60 AR 25812 Connecting Link, RC 60 AR 25817 Offset Link, RC 60
**34	49309	2	Bearing 2 87974 Cap Screw, Hex Head, 1/2" x 2 3/4" 3 87364 Plain Washer, 1/2" 2 80679 Lockwasher, 1/2" 2 84946 Hex Nut, 1/2"
**35	00721	4	Washer, Special
**36	25937	2	Spacer
**37	54627	2	Spacer
38	707372	1	Bracket

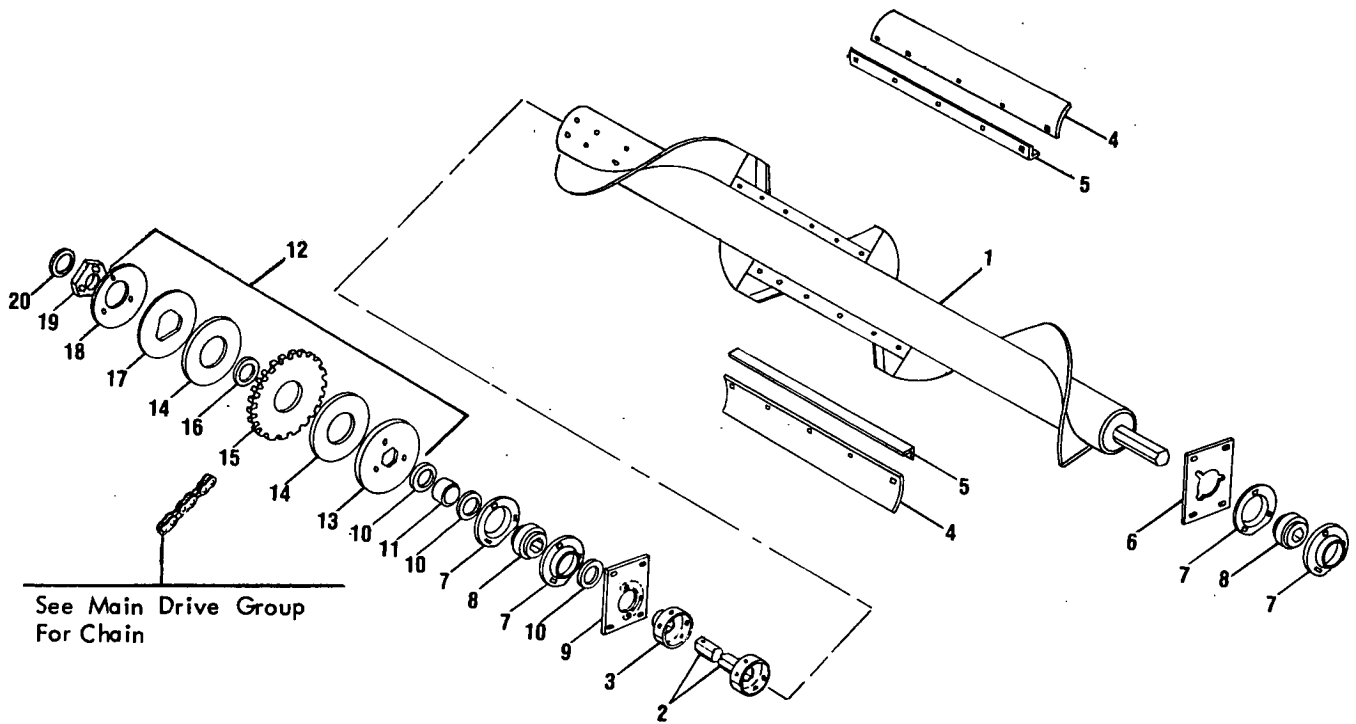
AR - As Required

* Used on and below Serial No. 211362 on 890E2 and #219165 on 890EN2

** Used on and above Serial No. 211363 on 890E2 and #219166 on 890EN2

NOTES

MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
AUGER DRIVE AND AUGER GROUP

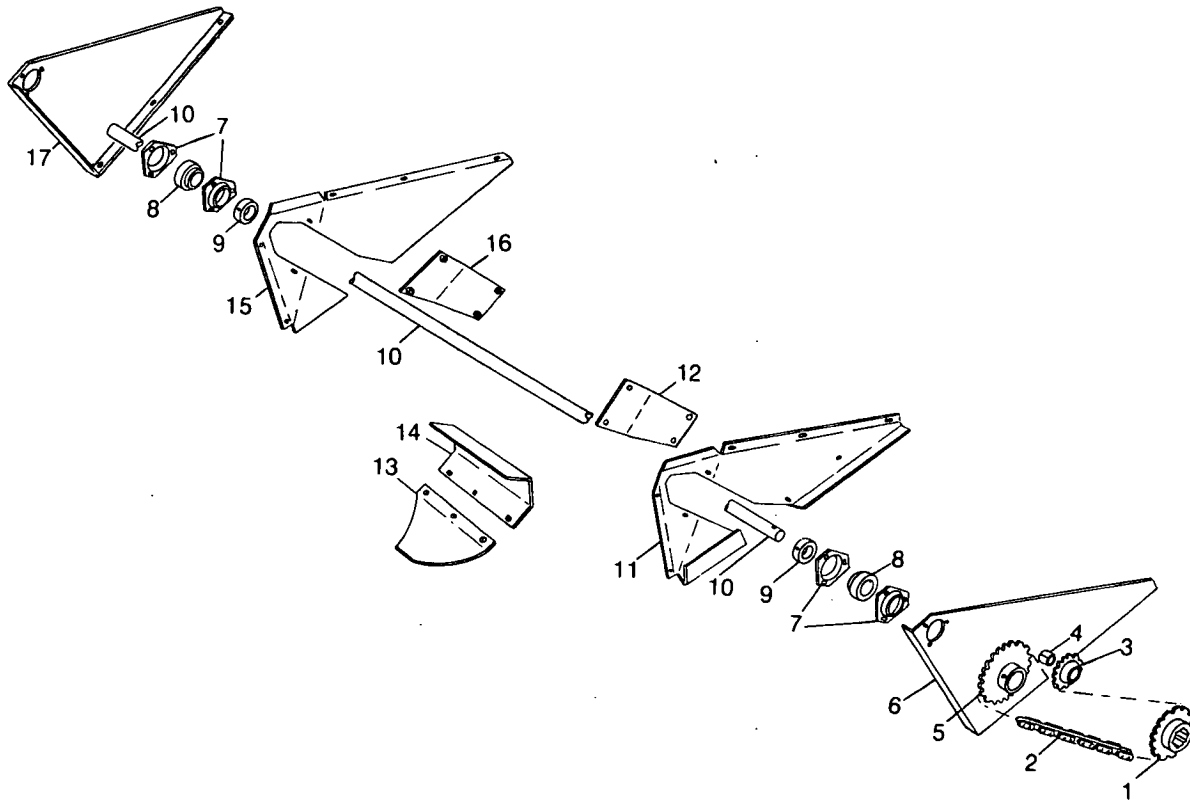


MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
AUGER DRIVE AND AUGER GROUP

Ref. No.	Part No.	No. Used	Description
1	243099	1	Auger Weld Assembly
2	227427	1	Stub Shaft Weld Assembly 4 88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5 4 80680 Lockwasher, 3/8" 1 80724 Groove Pin, 1/4" x 1 1/2", Type "A"
3	228029	1	Hub Weld Assembly 4 88206 Cap Screw, Hex Head, 3/8" x 1", Grade 5 4 80680 Lockwasher, 3/8"
4	243097	2	Flexible Paddle
5	243096	2	Strip, Flexible Paddle 6 87494 Carriage Bolt, 3/8" x 1 1/4" 6 80702 Plain Washer, 3/8" 6 88902 Locknut, 3/8"
6	222321	1	Bearing Bracket 4 88682 Carriage Bolt, 3/8" x 1", Grade 5 4 80702 Plain Washer, 3/8" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
7	182937	4	Flangette 6 88682 Carriage Bolt, 3/8" x 1", Grade 5 6 80680 Lockwasher, 3/8" 6 84944 Hex Nut, 3/8"
8	135241	2	Bearing, Hex Bore
9	226985	1	Bearing Bracket Weld Assembly 4 88682 Carriage Bolt, 3/8" x 1", Grade 5 4 80702 Plain Washer, 3/8" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
10	135065	AR	Washer, Special
11	12480	1	Sleeve, Spacer
12	771401	1	Slip Clutch Assembly, 48 Tooth (Includes Ref. #13 thru 18)
13	227419	1	Clutch Hub
14	127434	2	Friction Disc
15	168088	1	Sprocket, 48 Tooth w/Ref. #16 Bushing
16	49686	1	Bushing
17	49683	1	Clutch Plate
18	121092	1	Spring Washer 3 88011 Cap Screw, Hex Head, 3/8" x 1 1/4", Grade 5
19	707372	1	Bracket
20	48360	1	Washer, Special

AR - As Required

MODELS 890E2 & 890EN2
CORN SNAPPING ATTACHMENT
FEEDER ASSIST BUNDLE



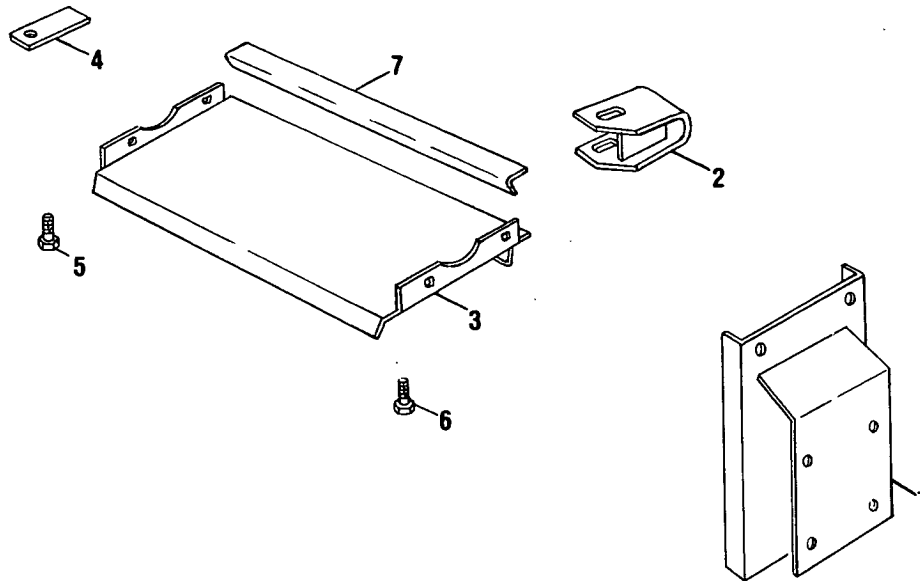
MODELS 890E2 AND 890EN2
CORN SNAPPING ATTACHMENT
FEEDER ASSIST BUNDLE

Ref. No.	Part No.	No. Used	Description
	+203706		Feeder Assist Bundle
1	572757	1	Sprocket Weld Assembly, 17 Tooth
2	219653	1	Roller Chain Assembly, RC 40, 101 Pitches
			AR 25804 Roller Link
			AR 25195 Connecting Link
			AR 25815 Offset Link
3	103243	1	Idler Sprocket, 18 Tooth
			1 84607 Bolt, Round Head, Short Square Neck, 5/8" x 2 1/2"
			2 80299 Plain Washer, 5/8"
			1 87360 Plain Washer, 7/8"
			1 84057 Lockwasher, 5/8"
			1 84947 Hex Nut, 5/8"
4	45468	1	Split Spacer
5	572758	1	Sprocket Weld Assembly, 33 Tooth
			1 88546 Cap Screw, Hex Head, Grade 5, 3/8" x 2 1/4"
			1 88902 Hex Locknut, 3/8"
6	572760	1	Support, Left Hand
			3 88206 Cap Screw, Hex Head, 3/8" x 1"
			6 80702 Plain Washer, 3/8"
			3 80680 Lockwasher, 3/8"
			3 84944 Hex Nut, 3/8"
7	43048	4	Flangette
			6 88682 Carriage Bolt, 3/8" x 1"
			6 80680 Lockwasher, 3/8"
			6 84944 Hex Nut, 3/8"
8	38766	2	Ball Bearing
9	38767	2	Locking Collar w/Set Screw
			2 80429 Set Screw, Hex Socket, 5/16" x 5/16", Cup Point
10	572764	1	Shaft
11	572768	1	Cover Sheet Left Hand
12	574379	1	Cover Weld Assembly, Left Hand
			4 87872 Cap Screw, Hex Head, 5/16" x 3/4"
			4 80664 Plain Washer, 5/16"
			4 80681 Lockwasher, 5/16"
13	263393	6	Flexible Paddle
14	572754	6	Clamp
			18 88681 Carriage Bolt, 3/8" x 1 1/4"
			18 88902 Hex Locknut, 3/8"
15	572769	1	Cover Sheet Right Hand
16	574380	1	Cover Weld Assembly, Right Hand
			4 87872 Cap Screw, Hex Head, 5/16" x 3/4"
			4 80664 Plain Washer, 5/16"
			4 80681 Lockwasher, 5/16"
17	572761	1	Support, Right Hand
			3 88206 Cap Screw, Hex Head, 3/8" x 1"
			6 80702 Plain Washer, 3/8"
			3 80680 Lockwasher, 3/8"
			3 84944 Hex Nut, 3/8"

AR - As Required

+ Order as an Attachment

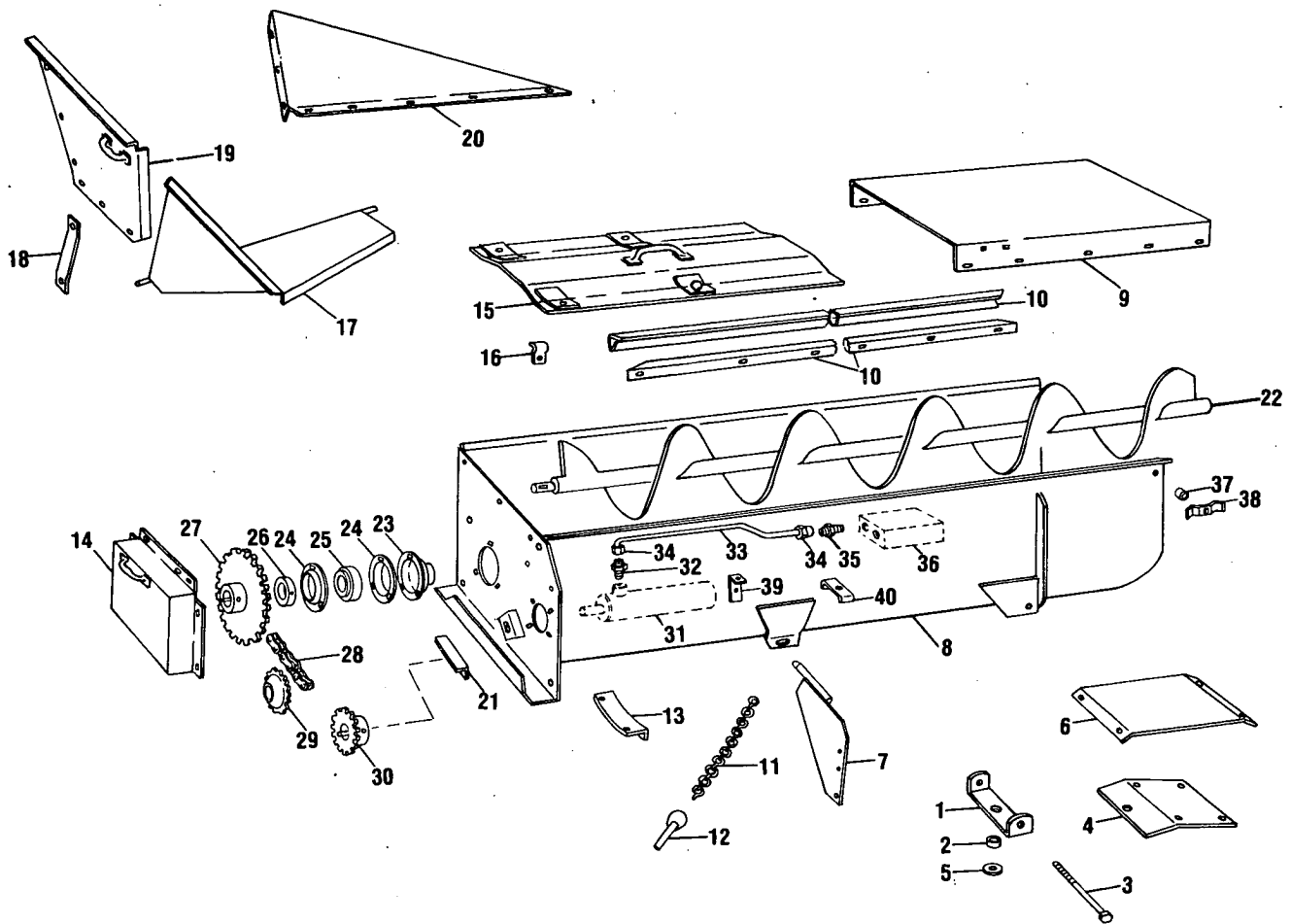
MODEL 892 FORAGE HARVESTER
BASE UNIT ADAPTOR BUNDLE



Ref. No.	Part No.	No. Used	Description
1	285920	2	Base Unit Adaptor Bundle Supplied with Corn Snapping Attachment Extension Weld Assembly 8 88494 Cap Screw, Hex Head, 5/8" x 1 3/4", Grade 5 8 84057 Lockwasher, 5/8" 8 84947 Hex Nut, 5/8"
2	243038	2	Spacer Weld Assembly 2 87494 Carriage Bolt, 3/8" x 1 1/4" 2 87016 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
3	248948	1	Floor Weld Assembly 4 88489 Plow Bolt, 3/8" x 1" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
4	258642	2	Rear Feedroll Pad 2 88239 Carriage Bolt, 5/16" x 1 3/4" 2 80681 Lockwasher, 5/16" 2 84943 Hex Nut, 5/16"
5	87862	2	Cap Screw, Hex Head, 3/8" x 4 1/2" - Front Feedroll Springs 2 84944 Hex Nut, 3/8"
6	87167	2	Cap Screw, Hex Head, 3/8" x 3" - Rear Feedroll Springs
7	262620	10	Filler Weld Assembly 30 255918 Screw, Serrated Hex Head, 3/8" x 3/4"

NOTES

MODEL 892 FORAGE HARVESTER
ATTACHMENTS
LOADING AUGER BUNDLE



MODEL 892 FORAGE HARVESTER
ATTACHMENTS
LOADING AUGER BUNDLE

Ref. No.	Part No.	No. Used	Description
	201578		Loading Auger Bundle
1	236146	1	Swivel
2	167381	1	Spacer
3	88554	1	Cap Screw, Hex Head, 1/2" x 7 1/2"
		2	84236 Hex Locknut, 1/2"
4	236147	1	Support
		2	88011 Cap Screw, Hex Head, 3/8" x 1 1/4"
		2	88206 Cap Screw, Hex Head, 3/8" x 1"
		4	80680 Lockwasher, 3/8"
		4	84944 Hex Nut, 3/8"
5	29684	1	Washer, Special
		1	87689 Cap Screw, Hex Head, 1/2" x 1 1/2"
		1	80679 Lockwasher, 1/2"
		1	84946 Hex Nut, 1/2"
6	236148	1	Reinforcement
		2	88206 Cap Screw, Hex Head, 3/8" x 1"
		2	80680 Lockwasher, 3/8"
		2	84944 Hex Nut, 3/8"
7	644808	1	Bracket Weld Assembly
		2	88206 Cap Screw, Hex Head, 3/8" x 1"
		2	80680 Lockwasher, 3/8"
		2	84944 Hex Nut, 3/8"
8	236783	1	Trough Weld Assembly
9	214110	1	Auger Cover
		6	84826 Carriage Bolt, 5/16" x 3/4"
		6	80702 Plain Washer, 3/8"
		6	80681 Lockwasher, 5/16"
		6	84943 Hex Nut, 5/16"
10	214106	2	Angle
		12	84826 Carriage Bolt, 5/16" x 3/4"
		12	80681 Lockwasher, 5/16"
		12	84943 Hex Nut, 5/16"
11	136355	1	Chain
		1	80756 Cotter Pin, 1/8" x 3/4"
12	132757	1	Linch Pin
13	182828	1	Slide
14	687451	1	Cover Weld Assembly --- Replaces 236781
		4	87255 Machine Screw, Truss Head, 5/16" x 5/8"
		1	80664 Plain Washer, 5/16"
		4	80681 Lockwasher, 5/16"
		4	84943 Hex Nut, 5/16"
15	222956	1	Cover Weld Assembly
16	184064	1	Clip
		1	87255 Machine Screw, Truss Head, 5/16" x 5/8"
		1	80681 Lockwasher, 5/16"
		1	84943 Hex Nut, 5/16"
17	184063	1	Side Sheet Weld Assembly
		1	80756 Cotter Pin, 1/8" x 3/4"
18	226187	1	Brace
		2	84826 Carriage Bolt, 5/16" x 3/4"
		2	80664 Plain Washer, 5/16"
		2	80681 Lockwasher, 5/16"
		2	84943 Hex Nut, 5/16"
19	236782	1	End Sheet Weld Assembly
		6	87255 Machine Screw, Truss Head, 5/16" x 5/8"
		6	80681 Lockwasher, 5/16"
		6	84943 Hex Nut, 5/16"

AR - As Required

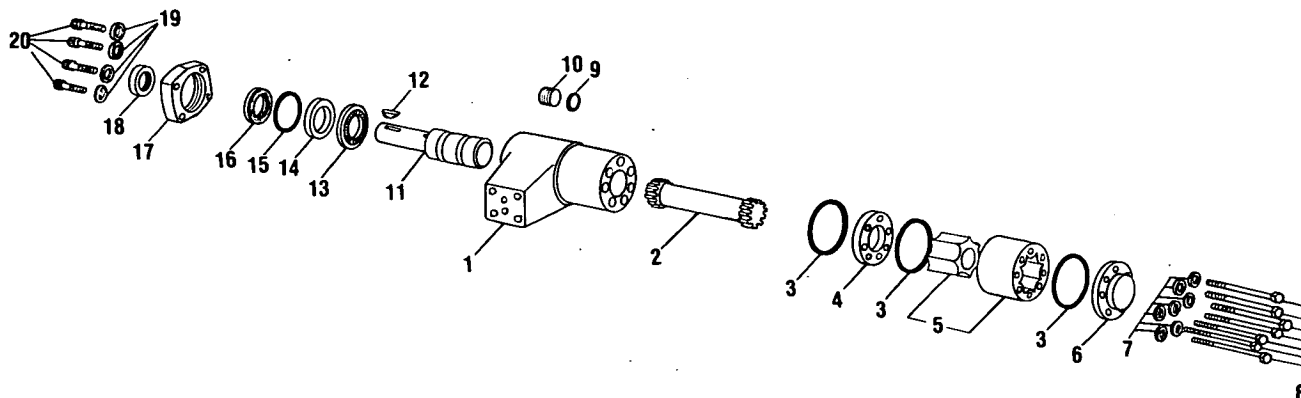
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MODEL 892 FORAGE HARVESTER
ATTACHMENTS
LOADING AUGER BUNDLE (CONTINUED)

Ref. No.	Part No.	No. Used	Description
20	142417	1	Side Sheet, L.H. 3 84826 Carriage Bolt, 5/16" x 3/4" 3 80702 Plain Washer, 3/8" 3 80681 Lockwasher, 5/16" 3 84943 Hex Nut, 5/16"
21	236780	1	Angle
22	214119	1	Auger Weld Assembly
23	103135	1	Shield
24	36853	2	Flangette 3 84826 Carriage Bolt, 5/16" x 3/4" 3 80681 Lockwasher, 5/16" 3 84943 Hex Nut, 5/16"
25	574844	1	Bearing
26	38260	1	Collar 1 80430 Set Screw, Hex Socket, 1/4" x 1/4", Cup Point
27	142126	1	Sprocket Weld Assembly 1 80768 Woodruff Key, #15, 1/4" x 1" 1 88144 Set Screw, Square Head, 3/8" x 5/8", Cup Point 1 84969 Hex Jam Nut, 3/8"
28	142129	1	Roller Chain Assembly, RC 40, 64 Pitches AR 25804 Regular Link, RC 40 AR 25195 Connector Link, RC 40 AR 25814 Offset Link, RC 40
29	103243	1	Idler Sprocket 1 87196 Cap Screw, Hex Head, 5/8" x 1 3/4" AR 87365 Plain Washer, 5/8" 1 84057 Lockwasher, 5/8" 1 84971 Hex Jam Nut, 5/8"
30	142124	1	Sprocket Weld Assembly, 16 Tooth 1 80768 Woodruff Key, #15, 1/4" x 1" 1 88144 Set Screw, Square Head, 3/8" x 5/8", Cup Point 1 84969 Hex Jam Nut, 3/8"
31	571566	1	Orbit Motor (Refer to Separate Breakdown) 4 88434 Cap Screw, Hex Head, 3/8" x 3/4" 4 80680 Lockwasher, 3/8" 2 80702 Plain Washer, 3/8"
32	132341	2	Male Connector
33	236624	2	Tube Assembly (Includes 2 of Ref. #34)
34	76353	4	Nut, Tube
35	163334	2	Male Connector
36	236623	1	Valve Assembly (Refer to Separate Breakdown) 1 88543 Cap Screw, Hex Head, 5/16" x 1" 4 80664 Plain Washer, 5/16" 1 80681 Lockwasher, 5/16"
37	46579	1	Spacer
38	42365	2	Clamp 1 88603 Carriage Bolt, 5/16" x 2 1/2" 1 80681 Lockwasher, 5/16" 1 84943 Hex Nut, 5/16" 1 280736 Hex Locknut, 5/16" Gr. C
39	244354	1	Bracket 1 88434 Cap Screw, Hex Head, 3/8" x 3/4" 1 80680 Lockwasher, 3/8" 1 84944 Hex Nut, 3/8"
40		1	Clamp (Fabricate Locally) 1 87716 Cap Screw, Hex Head, 1/4" x 1 1/4" 1 280129 Locknut, 1/4", Gr. C

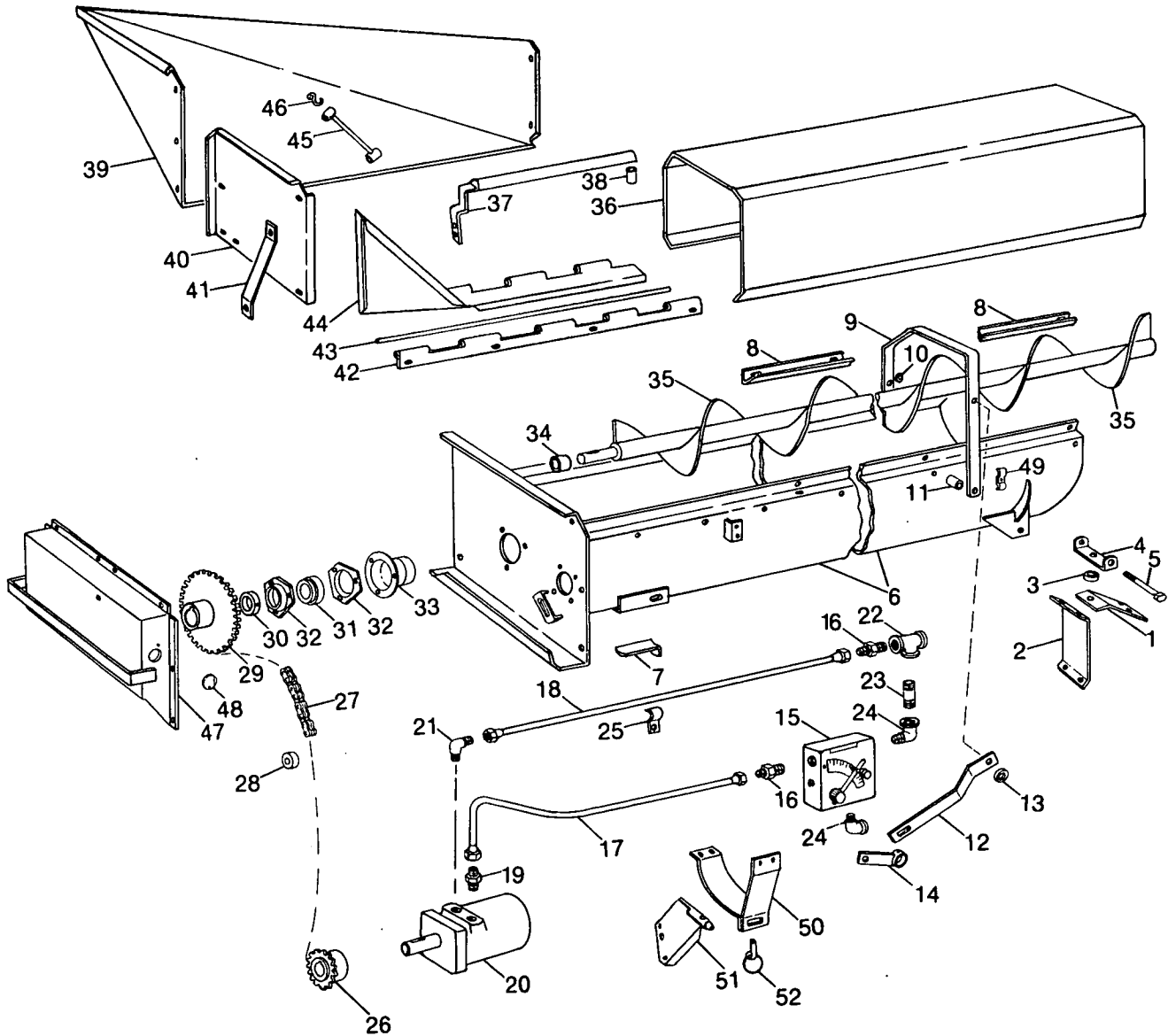
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MODEL 892 FORAGE HARVESTER
ATTACHMENTS
HYDRAULIC ORBIT MOTOR ASSEMBLY



Ref. No.	Part No.	No. Used	Description
	571566		Hydraulic Orbit Motor Assembly Complete
1	527743	1	Housing
2	511215	1	Drive
* 3	527738	3	"O" Ring
4	527746	1	Plate
5	272990	1	Gerotor Set
6	527737	1	End Cap
* 7	527747	7	Seal
8	514863	7	Cap Screw
9	49856	1	"O" Ring
10	511225	1	Plug
11	527742	1	Output Shaft
12	80768	1	Woodruff Key, #15, 1/4" x 1"
13	527739	1	Bearing
14	527745	1	Bearing Race
*15	511212	1	"O" Ring
*16	527744	1	Quad Seal
17	527740	1	End Plate
18	527741	1	Oil Seal
19	524311	4	Washer
20	518979	4	Cap Screw
	*527748	1	Seal Repair Kit --- Includes Ref. Nos. 3, 7, 15 and 16

MODEL 892 FORAGE HARVESTER
ATTACHMENTS
LOADING AUGER ASSEMBLY (NEW STYLE)



MODEL 892 FORAGE HARVESTER
ATTACHMENTS
LOADING AUGER ASSEMBLY (NEW STYLE)

Ref. No.	Part No.	No. Used	Description
1	236147	1	Support 2 88206 Cap Screw, Hex Head, Gr. 5, 3/8" x 1" 2 88011 Cap Screw, Hex Head, Gr. 5, 3/8" x 1 1/4" 4 80680 Lockwasher, 3/8" 4 84944 Nut, 3/8"
2	236148	1	Reinforcing Plate 2 88206 Cap Screw, Hex Head, Gr. 5, 3/8" x 1" 2 80680 Lockwasher, 3/8" 2 84944 Nut, 3/8"
3	167381	1	Spacer, .875" (22.2mm) O.D., .286" (7.3mm) Long
4	236146	1	Swivel 1 87689 Cap Screw, Hex Head, Gr. 5, 1/2" x 1 1/2" 1 29684 Special Washer, 2" (51mm) O.D. 1 80679 Lockwasher, 1/2" 1 84946 Nut, 1/2"
5	88554	1	Cap Screw, Hex Head, Gr. 5, 1/2" x 7 1/2" 1 88871 Locknut, 1/2", Gr. C
6	767791	1	Trough Weld Assembly
7	182828	1	Slide
8	705722	1	Angle 4 280327 Carriage Bolt, Gr. 5, 5/16" x 3/4" 4 145458 Flanged Locknut, 5/16"
9	705721	1	Handle 1 280503 Bolt, Short Square Neck, Gr. 5, 3/8" x 1" 1 280518 Bolt, Short Square Neck, Gr. 5, 3/8" x 2 1/4" 1 87364 Washer, 1/2" 2 247780 Flanged Locknut, 3/8"
10	128699	1	Spacer
11	48590	1	Spacer
12	645134	1	Link 2 87657 Cap Screw, Hex Head, Gr. 5, 5/16" x 1 1/4" 2 58225 Washer, 1 1/4" (32mm) O.D. 2 145458 Flanged Locknut, 5/16" 1 280736 Locknut, 5/16", Gr. C
13	45071	1	Rubber Washer
14	625218	1	Arm Weld Assembly
15	246281	1	Flow Control Valve Assembly, Refer to Separate Breakdown 2 88360 Carriage Bolt, 1/4" x 2 1/2" AR 87361 Washer, 1/4" 2 523282 Flanged Locknut, 1/4"
16	163334	2	Male Connector, 3/8" NPTF x 1/2" Tube, 37° Flare
17	N.S.283671	1	Tube Assembly, 1/2" O.D., Approx. 44" (1117mm) Long 2 76353 Tube Nut, 37° Flare
18	N.S.283670	1	Tube Assembly, 1/2" O.D., Approx. 42" (1066mm) Long 2 76353 Tube Nut, 37° Flare
19	132341	1	Male Connector, 1/2" NPT x 1/2" Tube, 37° Flare
20	571566	1	Hydraulic Motor Assembly, Refer to Separate Breakdown 4 255918
21	76352	1	Male Elbow, 90°, 1/2" NPT x 1/2" Tube, 37° Flare
22	509981	1	Pipe Tee, 3/8"
23	87560	1	Pipe Nipple, 3/8" x 1"
24	88791	2	Street Elbow, 90°, 3/8"
25	184064	2	Clip 2 88574 Cap Screw, Hex Head, Gr. 5, 5/16" x 1/2" 2 280736 Locknut, 5/16", Gr. C

AR - As Required
N.S. - Not Stocked

CONTINUE

MODEL 892 FORAGE HARVESTER
ATTACHMENTS
LOADING AUGER ASSEMBLY (NEW STYLE) (CONTINUED)

Ref. No.	Part No.	No. Used	Description
26	142124	1	Sprocket Weld Assembly, 16 Tooth 1 80768 Woodruff Key, #15, 1/4" x 1" 1 80441 Set Screw, Socket Head, Cup Point, 3/8" x 1/2" 1 84969 Jam Nut, 3/8"
27	45517	1	Chain Assembly, #40 Roller Chain, 58 Total Pitches AR 25804 Roller Link AR 25195 Connector Link AR 25815 Offset Link
28	678571	1	Nylon Idler Block 1 280435 Carriage Bolt, Gr. 5, 1/2" x 2 1/2" 1 87364 Washer, 1/2" 1 80679 Lockwasher, 1/2" 1 280431 Nut, 1/2", Gr. 5
29	178663	1	Sprocket Weld Assembly, 34 Tooth 1 80768 Woodruff Key, #15, 1/4" x 1" 2 88019 Set Screw, Square Head, Cup Point, 5/16" x 3/4" 2 84968 Jam Nut, 5/16"
30	38260	1	Locking Collar
31	574844	1	Ball Bearing
32	36853	2	Flangette 3 145458 Flanged Locknut, 5/16"
33	238396	1	Shield
34	32406	1	Spacer
35	714728	1	Auger Weld Assembly
36	285007	1	Cover 12 280327 Carriage Bolt, Gr. 5, 5/16" x 3/4" 12 145458 Flanged Locknut, 5/16"
37	631828	1	Strap 1 88632 Carriage Bolt, Gr. 5, 3/8" x 1 1/2" 2 88682 Carriage Bolt, Gr. 5, 3/8" x 1 1/4" 3 247780 Flanged Locknut, 3/8"
38	117441	1	Spacer
39	268700	1	Side Sheet 11 280327 Carriage Bolt, Gr. 5, 5/16" x 3/4" 11 145458 Flanged Locknut, 5/16"
40	268696	1	Back Sheet 1 87657 Cap Screw, Hex Head, Gr. 5, 5/16" x 1 1/2" 3 280327 Carriage Bolt, Gr. 5, 5/16" x 3/4" 2 87362 Washer, 5/16" 5 145458 Flanged Locknut, 5/16"
41	226187	1	Brace 2 280428 Carriage Bolt, Gr. 5, 5/16" x 1" 2 145458 Flanged Locknut, 5/16"
42	283470	1	Hinge 4 280327 Carriage Bolt, Gr. 5, 5/16" x 3/4" 4 145458 Flanged Locknut, 5/16"
43	268687	1	Hinge Rod
44	268699	1	Side Sheet
45	273672	1	Fastener Strap, Rubber
46	34455	2	"S" Hook 1 87657 Cap Screw, Hex Head, Gr. 5, 5/16" x 1 1/2" 2 87362 Washer, 5/16" 2 145458 Flanged Locknut, 5/16"

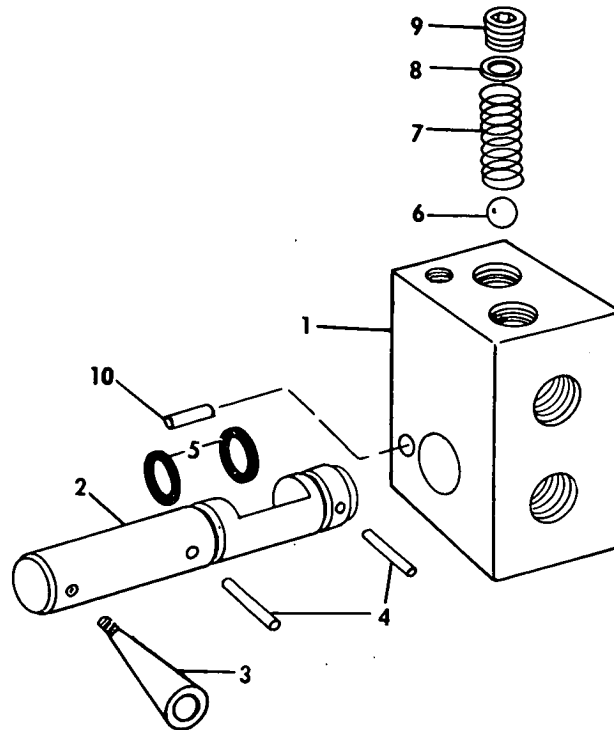
AR - As Required

CONTINUE

MODEL 892 FORAGE HARVESTER
 ATTACHMENTS
 LOADING AUGER ASSEMBLY (NEW STYLE) (CONTINUED)

Ref. No.	Part No.	No. Used	Description
47	768167	1	Cover Weld Assembly 6 280327 Carriage Bolt, Gr. 5, 5/16" x 3/4" 6 145458 Flanged Locknut, 5/16"
48	705954	1	Cover Disc 1 88542 Cap Screw, Hex Head, Gr. 5, 1/4" x 1/2" 1 280129 Locknut, 1/4"
49	42365	2	Clamp 1 88616 Hex Head, Tap Bolt, 3/8" x 1 1/2" 3 87016 Washer, 3/8" 1 88902 Locknut, 3/8" 1 247780 Flanged Locknut, 3/8"
50	687448	1	Saddle Weld Assembly 4 280497 Bolt, Short Square Neck, Gr. 5, 5/16" x 3/4" 4 145458 Flanged Locknut, 5/16"
51	644808	1	Bracket Weld Assembly 2 88206 Cap Screw, Hex Head, Gr. 5, 3/8" x 1" 2 80680 Lockwasher, 3/8" 2 84944 Nut, 3/8"
52	132757	1	Linch Pin 1 136355 Chain

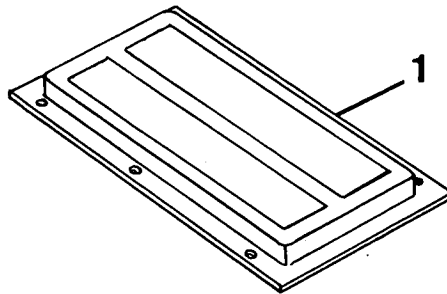
MODEL 892 FORAGE HARVESTER
ATTACHMENTS
VALVE ASSEMBLY



Ref. No.	Part No.	No. Used	Description
	236623		Valve Assembly, Complete
1	236620	1	Body
2	236621	1	Valve
3	518828	1	Handle
4	87876	2	Grooved Pin, 1/4" x 1 1/2", Type "E"
5	122014	2	"O" Ring
6	44468	1	Steel Ball
7	122079	1	Spring
8	122112	AR	Washer
9	236622	2	Pipe Plug, 3/8"-18 NPTF, Hex Socket
10	80762	1	Grooved Pin, 1/4" x 1/2", Type "A"

AR - As Required

MODEL 892 FORAGE HARVESTER
ATTACHMENTS
MAGNET BUNDLE

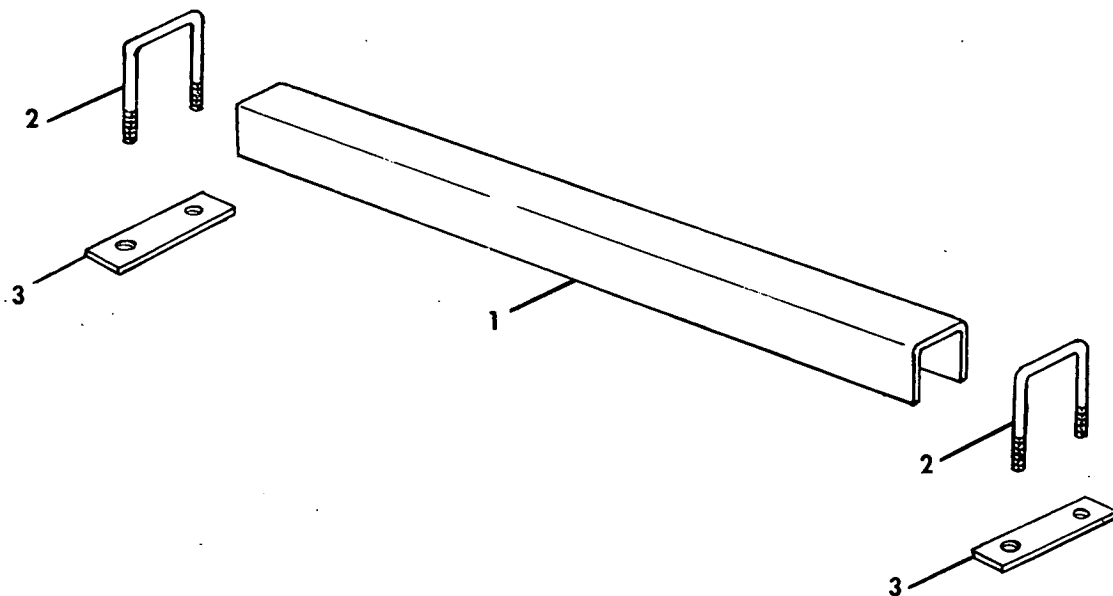


Ref. No.	Part No.	No. Used	Description
1	+ 201879 N.S.S.	1	Magnet Bundle --- For Feed Hopper Bundle Magnet Assembly

N.S.S. - Not Serviced Separately

+ Order as an Attachment

WHEEL EXTENSION REINFORCEMENT BUNDLE

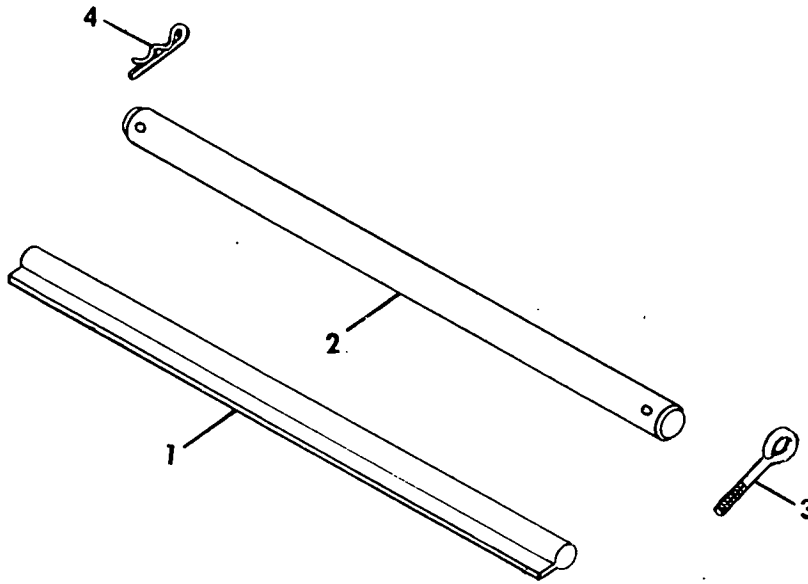


1	+ 203240 286312	1	Wheel Extension Reinforcement Bundle Channel
2	286313	3	U-Bolt
3	286314	5	Flat

6 80679 Lockwasher, 1/2"
6 84946 Hex Nut, 1/2"

+ Order as an Attachment

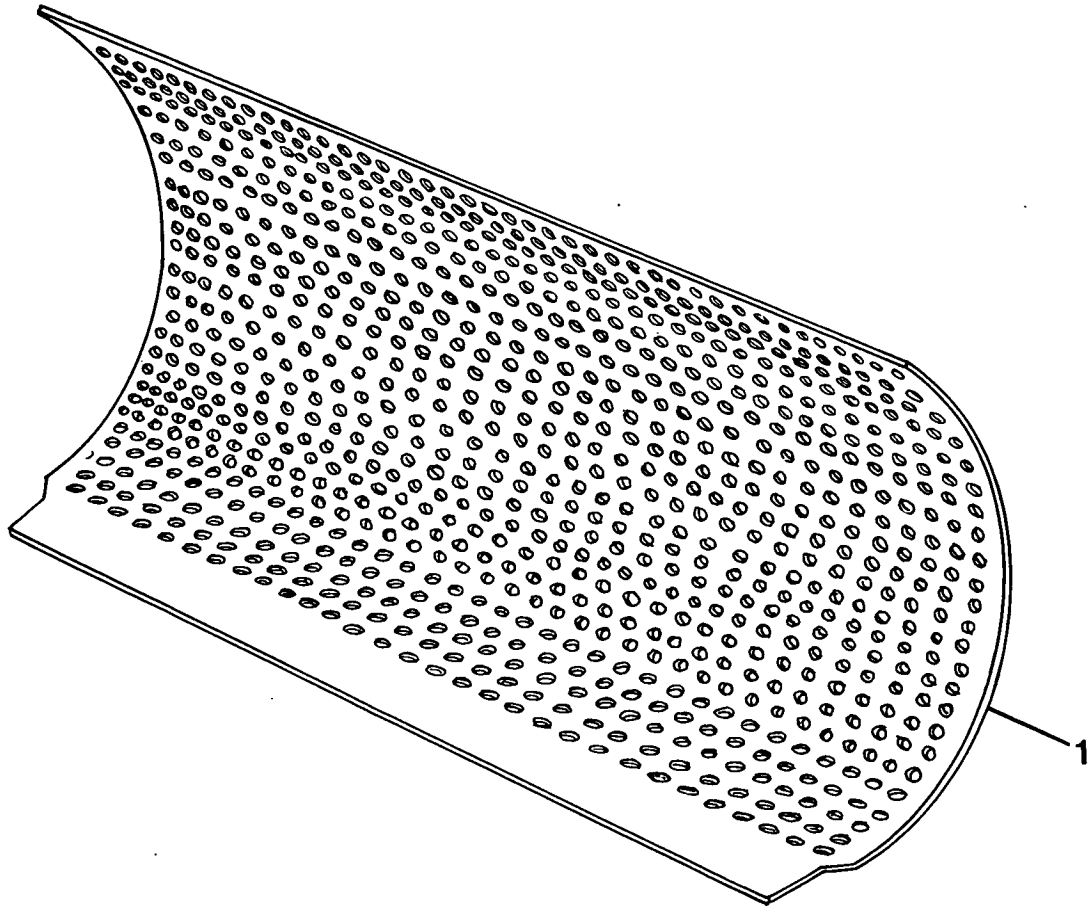
MODEL 892 FORAGE HARVESTER
 ATTACHMENTS
 RECUTTER SCREEN MOUNTING KIT



Ref. No.	Part No.	No. Used	Description
	+ 201340		Recutter Screen Mounting Kit
1	225133	1	Rod Weld Assembly
2	226241	1	Shaft
3	225080	2	Eye Bolt
			4 87016 Plain Washer, 3/8"
			4 84944 Hex Nut, 3/8"
4	37851	2	Hairpin Cotter

+ Order as an Attachment

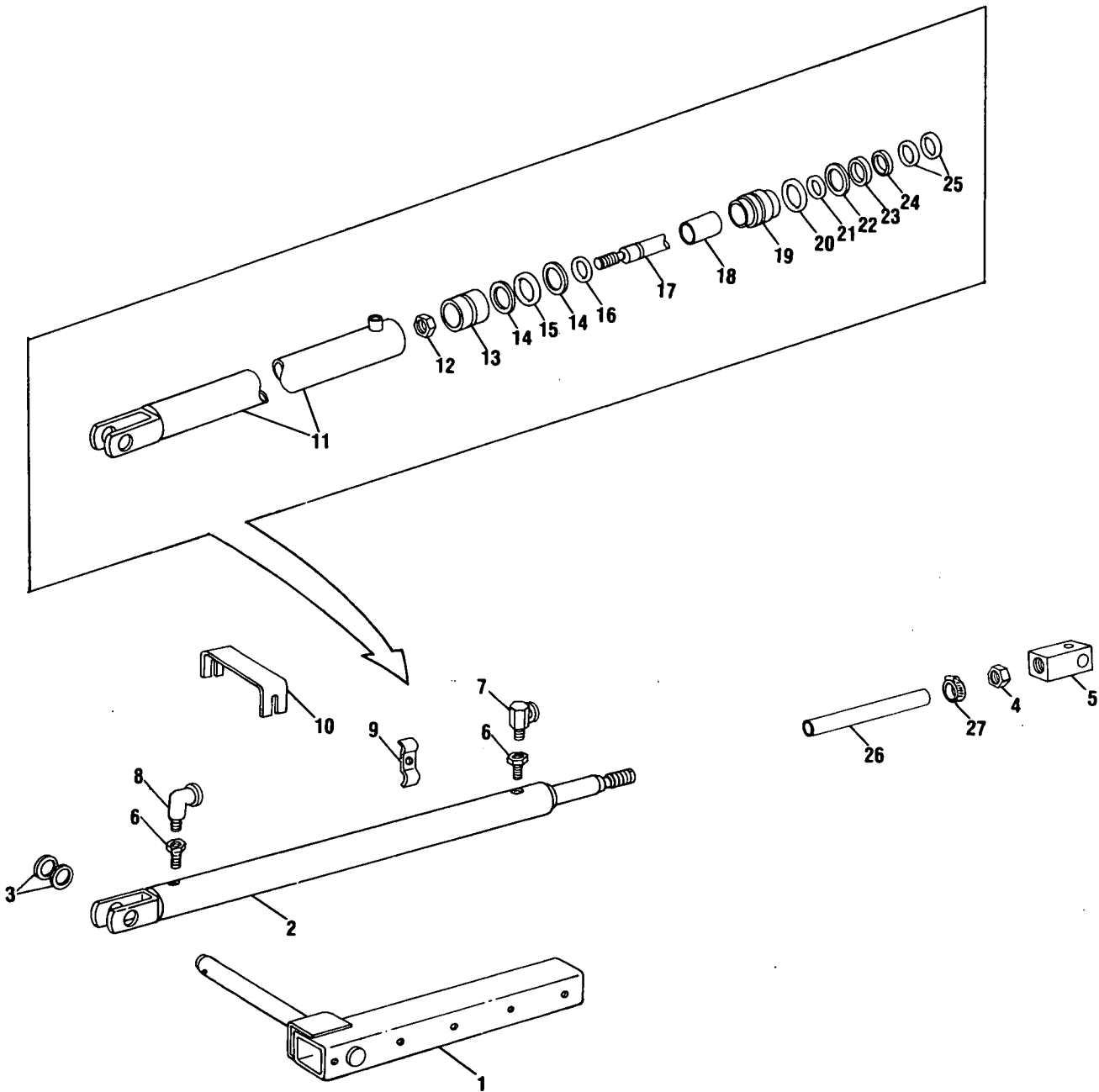
MODEL 892 FORAGE HARVESTER
ATTACHMENTS
RECUTTER SCREENS



Ref. No.	Part No.	No. Used	Description
+ 1	225964	1	Screen Weld Assembly, Holes 3/4" (20mm) Dia.
	225963	1	Screen Weld Assembly, Holes 1" (25mm) Dia.
	225962	1	Screen Weld Assembly, Holes 1 1/4" (30mm) Dia.
	225961	1	Screen Weld Assembly, 28 Slots
	225960	1	Screen Weld Assembly, 20 Slots
	225959	1	Screen Weld Assembly, 16 Slots

+ Order as an Attachment

MODEL 892 FORAGE HARVESTER
ATTACHMENTS
HYDRAULIC SPOUT CONTROL GROUP



MODEL 892 FORAGE HARVESTER
ATTACHMENTS
HYDRAULIC SPOUT CONTROL BUNDLE

Ref. No.	Part No.	No. Used	Description
	+ 200483		Hydraulic Spout Control Bundle
1	182201	1	Shaft Bracket Weld Assembly 1 80754 Cotter Pin, 3/16" x 1 1/2" 1 88272 Cap Screw, Hex Head, 1/2" x 4" 1 88206 Cap Screw, Hex Head, 3/8" x 1" 1 280130 Cap Screw, Hex Head, 3/8" x 4" 1 80702 Plain Washer, 3/8" 1 80700 Plain Washer, 1/2" 1 80680 Lockwasher, 3/8" 1 80679 Lockwasher, 1/2" 1 84944 Hex Nut, 3/8" 1 84946 Hex Nut, 1/2" 1 88902 Hex Locknut, 3/8"
2	182209	1	Cylinder Assembly (Includes Ref. Nos. 11 thru 25)
3	27531	AR	Washer, Special
4	84952	1	Hex Nut, 1/2" UNF
5	138496	1	Block 1 87414 Grease Fitting, 1/4"-28, Straight
6	509957	2	Pipe Bushing, 1/2" x 1 1/4"
7	179755	1	Adapter Union
8	84032	1	Street Elbow, 1/4", 90°
9	42365	4	Hose Clamp 4 88865 Bolt, Round Head, Short Square Neck, 3/8" x 1 1/4" 4 80680 Lockwasher, 3/8" 4 84944 Hex Nut, 3/8"
10	181197	1	Bracket
11	N.S.S.	1	Tube Assembly, Cylinder
12	87310	1	Hex Jam Nut, 9/16"
13	182923	1	Piston
14	*N.S.S.	2	Washer
15	*N.S.S.	1	"O" Ring
16	*N.S.S.	1	"O" Ring
17	182922	1	Rod
18	N.S.S.	1	Bushing
19	182925	1	Head, Cylinder
20	*N.S.S.	1	"O" Ring
21	*N.S.S.	1	"O" Ring
22	*N.S.S.	1	Lock Ring
23	*N.S.S.	1	Spacer
24	*N.S.S.	1	Lock Ring
25	*N.S.S.	2	Washer
26	236661	1	Tube
27	513309	1	Clamp

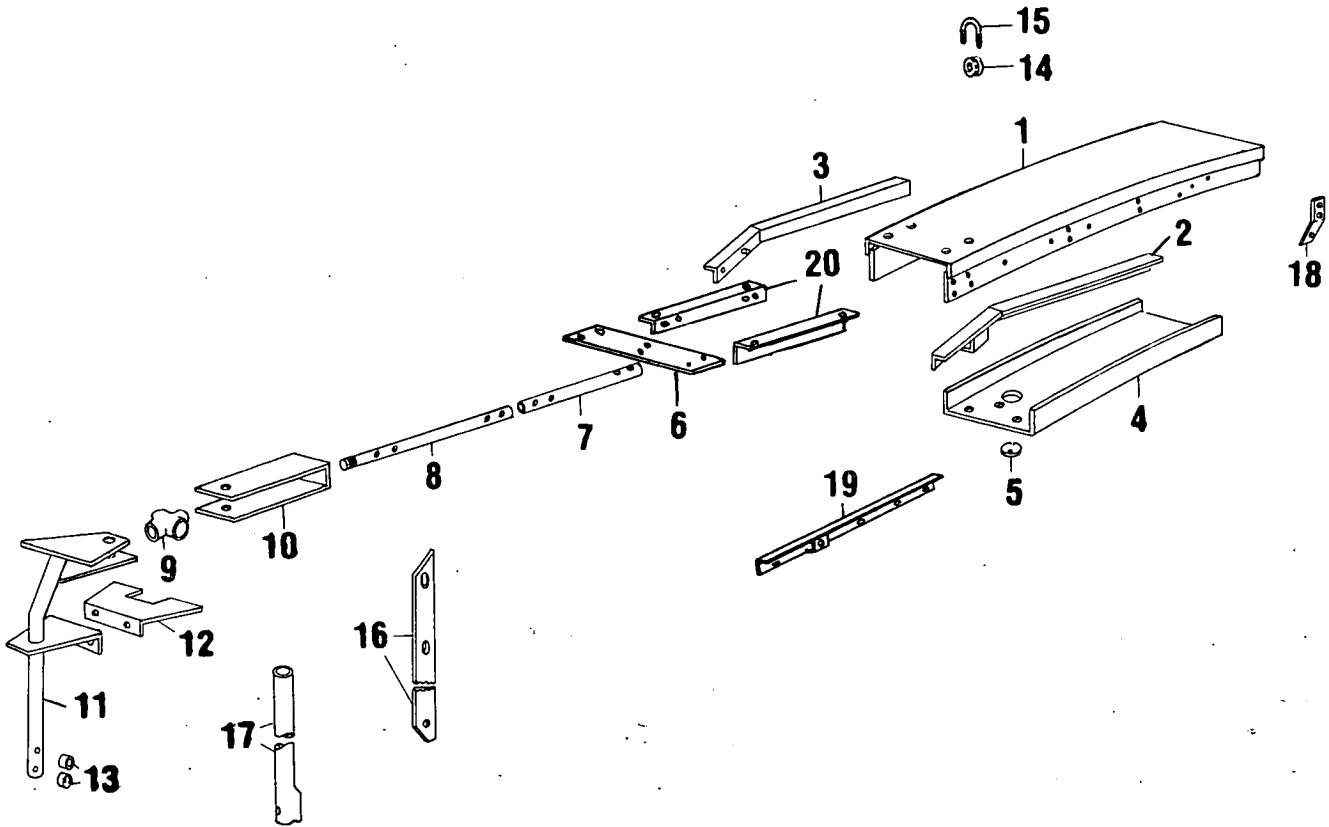
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N.S.S. - Not Serviced Separately

*NOTE: These items are included in Part No. 200612 Cylinder Repair Kit.

+ Order as an Attachment

MODEL 892 FORAGE HARVESTER
HORIZONTAL SPOUT EXTENSION AND SUPPORT BUNDLE



MODEL 892 FORAGE HARVESTER
HORIZONTAL SPOUT EXTENSION AND SUPPORT BUNDLE

Ref. No.	Part No.	No. Used	Description
1	+ 205298 288166	1	Horizontal Spout Extension and Support Bundle Spout Weld Assembly 4 87596 Bolt, Round Head, Short Square Neck, 3/8" x 3/4" 4 81739 Machine Screw, Flat Head, 3/8" x 3/4" 8 80702 Plain Washer, 3/8" 8 80680 Lockwasher, 3/8" 8 84944 Hex Nut, 3/8"
2	703941	1	Angle Weld Assembly, Left Hand 8 87596 Bolt, Round Head, Short Square Neck, 3/8" x 3/4" 2 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1" 10 80702 Plain Washer, 3/8" 10 80680 Lockwasher, 3/8" 10 84944 Hex Nut, 3/8"
3	703940	1	Angle Weld Assembly, Right Hand 8 87596 Bolt, Round Head, Short Square Neck, 3/8" x 3/4" 2 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1" 10 80702 Plain Washer, 3/8" 10 80680 Lockwasher, 3/8" 10 84944 Hex Nut, 3/8"
4	251381	1	Shield 2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 6 84896 Machine Screw, Truss Head, 5/16" x 3/4" 8 80664 Plain Washer, 5/16" 8 80681 Lockwasher, 5/16" 8 84943 Hex Nut, 5/16"
5	164342	1	Plate, Cover 2 88833 Carriage Bolt, 1/4" x 1" 1 80701 Plain Washer, 1/4" 2 80682 Lockwasher, 1/4" 2 84878 Wing Nut, 1/4"
6	771757	1	Plate --- Replaces 713576 2 80755 Cotter Pin, 1/8" x 1"
7	288161	1	Tube 2 88436 Cap Screw, Hex Head, Grade 5, 3/8" x 2" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
8	707266	1	Tube Weld Assembly 2 88436 Cap Screw, Hex Head, Grade 5, 3/8" x 2" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
9	122878	1	Block 1 60473 Cap Screw, Hex Head, 7/16" x 3 1/2" 1 280377 Hex Locknut, 7/16"
10	707262	1	Bracket 1 88917 Cap Screw, Hex Head, Grade 5, 7/16" x 2 1/4" 1 280234 Tap Bolt, Hex Head, Grade 5, 1/2" x 3" 1 280377 Hex Locknut, 7/16" 1 84970 Hex Jam Nut, 1/2"
11	624605	1	Tube Weld Assembly --- Replaces 713545 4 87689 Cap Screw, Hex Head, Grade 5, 1/2" x 1 1/2" AR 80700 Plain Washer, 1/2" 5 80679 Lockwasher, 1/2" 5 84946 Hex Nut, 1/2"
12	709552	1	Angle Mount
13	34387	2	Spacer

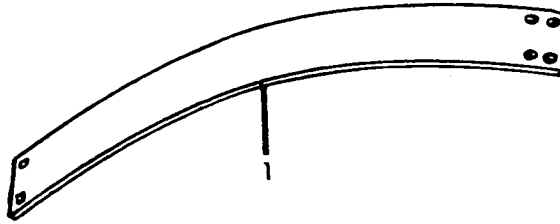
CONTINUE

MODEL 892 FORAGE HARVESTER
HORIZONTAL SPOUT EXTENSION AND SUPPORT BUNDLE (CONTINUED)

Ref. No.	Part No.	No. Used	Description
14	28110	1	Rope Guide
15	28114	1	U-Bolt
			2 80684 Lockwasher, #10
			2 87304 Hex Nut, #10-24
16	238406	1	Brace
			2 87868 Carriage Bolt, 1/2" x 1 1/4"
			1 87670 Cap Screw, Hex Head, Grade 5, 1/2" x 1 1/4"
			2 80700 Plain Washer, 1/2"
			3 80679 Lockwasher, 1/2"
			3 84946 Hex Nut, 1/2"
17	719585	1	Brace
			1 87670 Cap Screw, Hex Head, Grade 5, 1/2" x 1 1/4"
			2 60419 Cap Screw, Hex Head, Grade 5, 1/2" x 2 1/2"
			2 80700 Plain Washer, 1/2"
			3 80679 Lockwasher, 1/2"
			3 84946 Hex Nut, 1/2"
18	136682	1	Bracket
			2 87702 Machine Screw, Flat Head, 3/8" x 1"
			2 80702 Plain Washer, 3/8"
			2 80680 Lockwasher, 3/8"
			2 84944 Hex Nut, 3/8"
19	* 621335	1	Angle
			4 87686 Bolt, Round, Head Short Square Neck, 3/8" x 1"
			4 80680 Lockwasher, 3/8"
			4 84944 Nut, 3/8"
20	771758	2	Angle --- Replaces 713576
			4 88206 Cap Screw, Hex Head, 3/8" x 1", Gr. 5
			4 80680 Lockwasher, 3/8"
			4 84944 Nut, 3/8"
			2 80755 Cotter Pin, 1/8" x 1"

* Used on and Above Serial Number 387751

MODEL 892 FORAGE HARVESTER
ATTACHMENTS
SPOUT LINER BUNDLE



269975

Ref. No.	Part No.	No. Used	Description
1	+ 204191		Spout Liner Bundle (Includes Liner and Hardware)
		2	87702 Machine Screw, Flat Head, 3/8" x 1"
		2	87686 Bolt, Round Head, Short Square Neck, 3/8" x 1"
		4	80702 Plain Washer, 3/8"
		4	80680 Lockwasher, 3/8"
		4	84944 Hex Nut, 3/8"

+ Order as an Attachment

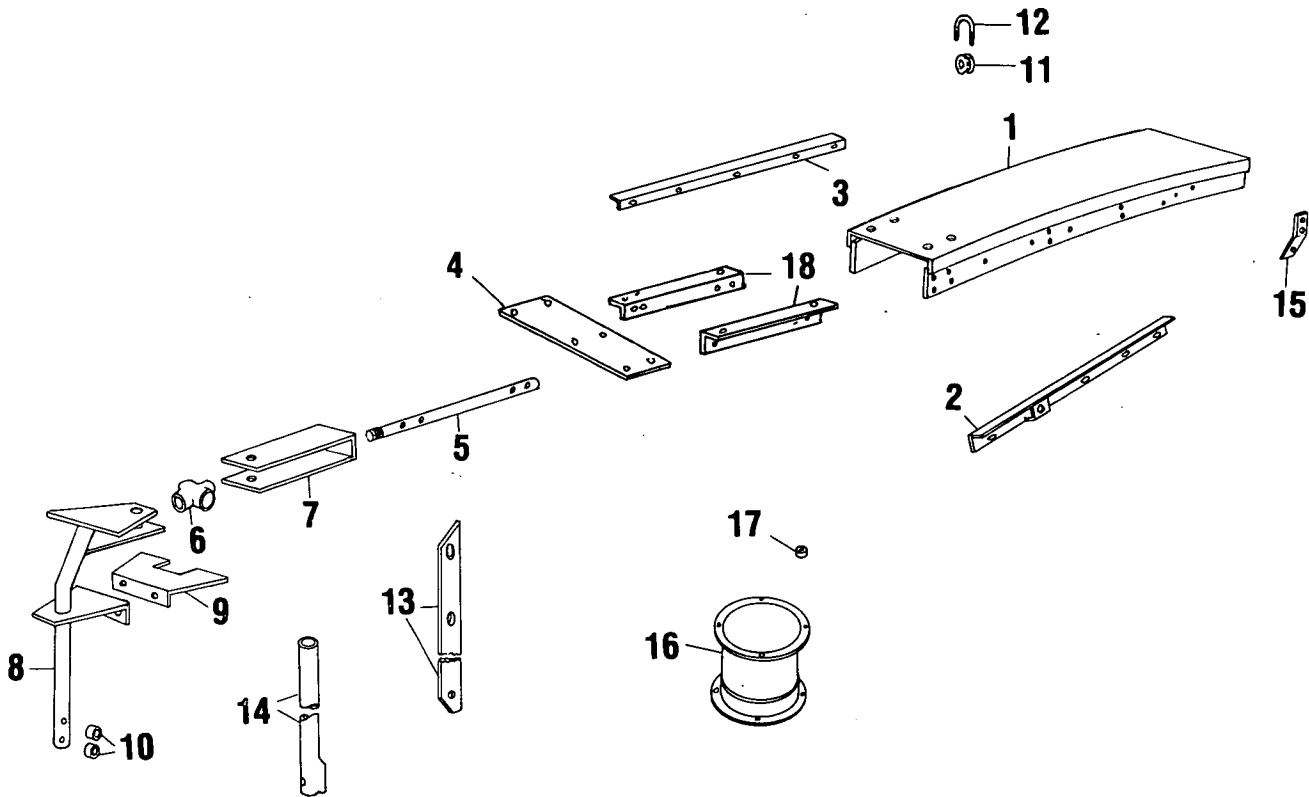
SHORT SPOUT EXTENSION BUNDLE



Ref. No.	Part No.	No. Used	Description
1	+ 205724 614694		Short Spout Extension Bundle
			Short Spout Weld Assembly
		6	87101 Machine Screw, Truss Head, 3/8" x 3/4"
		4	87702 Machine Screw, Truss Head, 3/8" x 1"
		10	80702 Plain Washer, 3/8"
		10	80680 Lockwasher, 3/8"
		10	84944 Nut, 3/8"

+ Order as an Attachment

MODEL 892 FORAGE HARVESTER
 VERTICAL SPOUT EXTENSION AND SUPPORT BUNDLE



Ref. No.	Part No.	No. Used	Description
1	+ 206362 614694	1	VERTICAL Spout Extension and Support Bundle Spout Weld Assembly
			4 87596 Bolt, Round Head, Short Square Neck, 3/8" x 3/4"
			4 81739 Machine Screw, Flat Head, 3/8" x 3/4"
			8 80702 Washer, 3/8"
			8 80680 Lockwasher, 3/8"
			8 84944 Nut, 3/8"
2	624610	1	Angle Weld Assembly Left Hand
			2 87596 Bolt, Round Head, Short Square Neck, 3/8" x 3/4"
			1 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1"
			3 80702 Washer, 3/8"
			3 80680 Lockwasher, 3/8"
			3 84944 Nut, 3/8"
3	624611	1	Angle Weld Assembly, Right Hand
			2 87596 Bolt, Round Head, Short Square Neck, 3/8" x 3/4"
			1 87686 Bolt, Round Head, Short Square Neck, 3/8" x 1"
			3 80702 Washer, 3/8"
			3 80680 Lockwasher, 3/8"
			3 84944 Nut, 3/8"

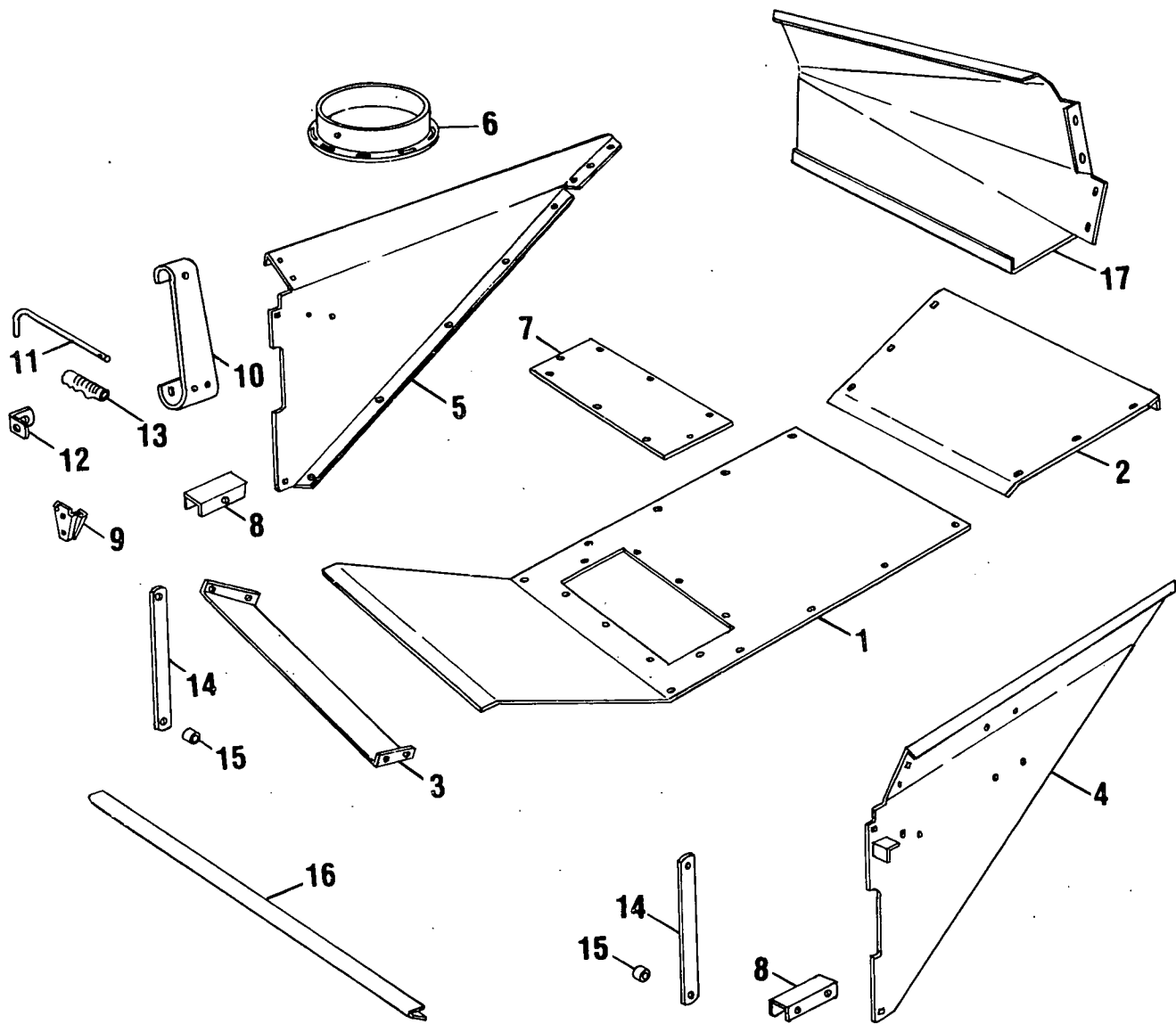
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 + Order as an Attachment

CONTINUE

MODEL 892 FORAGE HARVESTER
VERTICAL SPOUT EXTENSION AND SUPPORT BUNDLE (CONTINUED)

Ref. No.	Part No.	No. Used	Description
4	771757	1	Plate --- Replaces 713576
			2 80755 Cotter Pin, 1/8" x 1"
5	624607	1	Tube Weld Assembly
			2 88436 Cap Screw, Hex Head, 3/8" x 2", Grade 5
			2 80680 Lockwasher, 3/8"
			2 84944 Nut, 3/8"
6	122878	1	Block
			1 60473 Cap Screw, Hex Head, 7/16" x 3 1/2", Grade 5
			1 80377 Hex Locknut, 7/16"
7	707262	1	Bracket
			1 88917 Cap Screw, Hex Head, 7/16" x 2 1/4", Grade 5
			1 280480 Tap Bolt, Hex Head, 1/2" x 3 1/2", Gr. 5
			1 280377 Locknut, 7/16"
			1 84970 Jam Nut, 1/2"
8	624605	1	Tube Weld Assembly
			5 87689 Cap Screw, Hex Head, 1/2" x 1 1/2", Grade 5
			AR 80700 Washer, 1/2"
			5 80679 Lockwasher, 1/2"
			5 84946 Nut, 1/2"
9	709552	1	Angle Mount
10	34387	1	Spacer
11	28110	2	Rope Guide
12	28114	2	V-Bolt
			4 80684 Lockwasher, #10
			4 87304 Nut, #10-24
13	238406	1	Brace
			2 87868 Carriage Bolt, 1/2" x 1 1/4"
			1 87670 Cap Screw, Hex Head, 1/2" x 1 1/4", Grade 5
			2 80700 Washer, 1/2"
			3 80679 Lockwasher, 1/2"
			3 84946 Nut, 1/2"
14	719585	1	Brace
			1 87670 Cap Screw, Hex Head, 1/2" x 1 1/4", Grade 5
			2 87972 Cap Screw, Hex Head, 1/2" x 2 1/2", Grade 5
			2 80700 Washer, 1/2"
			3 80679 Nut, 1/2"
15	136682	1	Bracket
			2 87702 Machine Screw, Flat Head, 3/8" x 1"
			2 80702 Washer, 3/8"
			2 80680 Lockwasher, 3/8"
			2 84944 Nut, 3/8"
16	268339	2	Vertical Extension
			6 88044 Cap Screw, Hex Head, 3/8" x 1 1/2", Grade 5
			6 88428 Cap Screw, Hex Head, 3/8" x 1 3/4", Grade 5
			12 80680 Lockwasher, 3/8"
			12 84944 Nut, 3/8"
			2 87414 Lube Fitting, 1/4"-28, Self-tapping
17	39088	6	Spacer
18	771758	2	Angle --- Replaces 713576
			4 88206 Cap Screw, Hex Head, 3/8" x 1", Gr. 5
			4 80680 Lockwasher, 3/8"
			4 84944 Nut, 3/8"
			2 80755 Cotter Pin, 1/8" x 1"

MODEL 892 FORAGE HARVESTER
FEED HOPPER BUNDLE



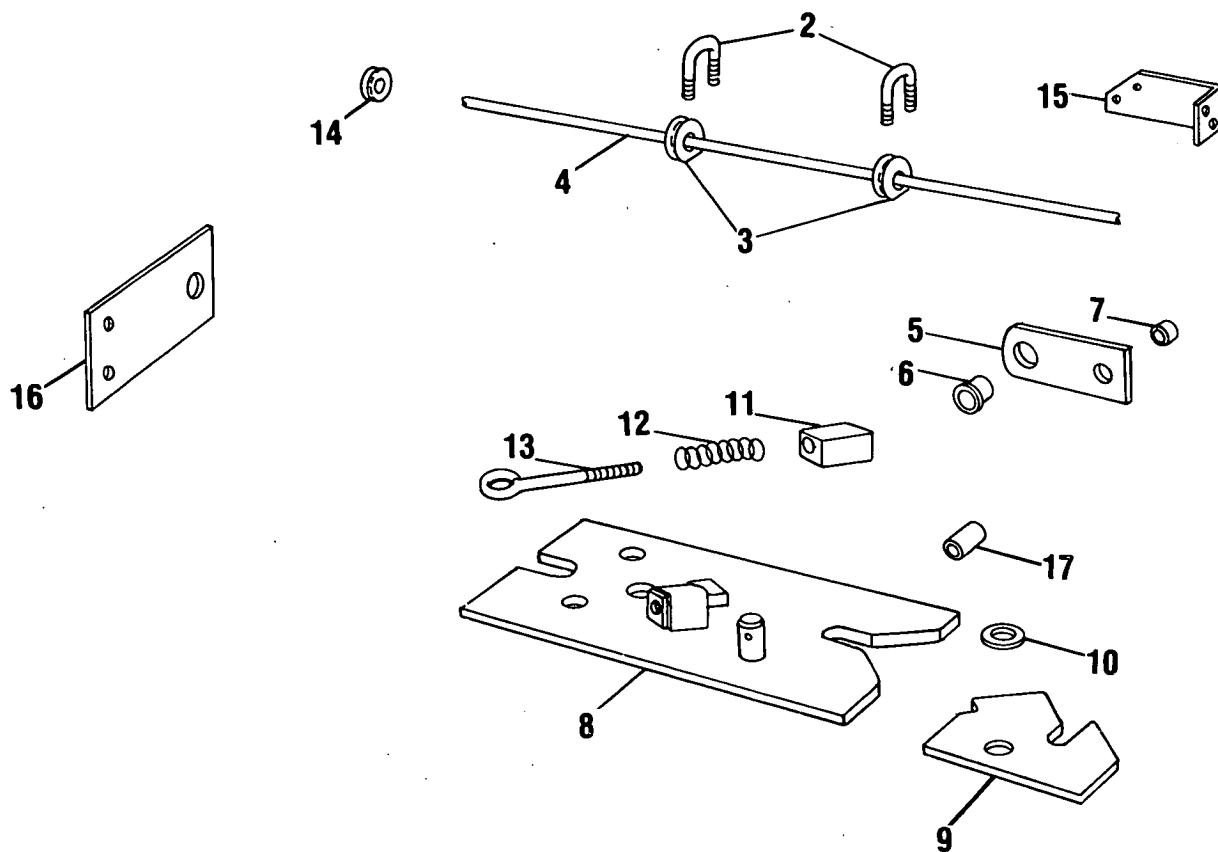
Ref. No.	Part No.	No. Used	Description
1	+205057 226073	1	Feed Hopper Bundle Bottom Weld Assembly
			11 87872 Cap Screw, Hex Head, 5/16" x 3/4"
			11 80664 Plain Washer, 5/16"
			11 80681 Lockwasher, 5/16"
			11 84943 Hex Nut, 5/16"
2	225971	1	Front Sheet
			2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4"
			4 87872 Cap Screw, Hex Head, 5/16" x 3/4"
			4 80664 Plain Washer, 5/16"
			6 80681 Lockwasher, 5/16"
			6 84943 Hex Nut, 5/16"
3	225970	1	Rear Sheet
			4 87872 Cap Screw, Hex Head, 5/16" x 3/4"
			4 80664 Plain Washer, 5/16"
			4 80681 Lockwasher, 5/16"
			4 84943 Hex Nut, 5/16"

+ Order as an Attachment

MODEL 892 FORAGE HARVESTER
FEED HOPPER BUNDLE (CONTINUED)

Ref. No.	Part No.	No. Used	Description
4	602101	1	Side Sheet Weld Assembly, R.H. 2 87868 Carriage Bolt, 1/2" x 1 1/4" 2 80700 Plain Washer, 1/2" 2 80679 Lockwasher, 1/2" 2 84946 Hex Nut, 1/2"
5	602100	1	Side Sheet Weld Assembly, L.H. 2 87868 Carriage Bolt, 1/2" x 1 1/4" 2 80700 Plain Washer, 1/2" 2 80679 Lockwasher, 1/2" 2 84946 Hex Nut, 1/2"
6	184118	1	Tilt Section Assembly 2 88543 Cap Screw, Hex Head, 5/16" x 1" 2 280736 Hex Locknut, 5/16" Gr. C
7	217046	1	Cover 6 84909 Machine Screw, Truss Head, 1/4" x 3/4" 6 80701 Plain Washer, 1/4" 6 80682 Lockwasher, 1/4" 6 84942 Hex Nut, 1/4"
8	602104	2	Channel 4 88434 Cap Screw, Hex Head, 3/8" x 3/4" 2 88206 Cap Screw, Hex Head, 3/8" x 1" 6 80680 Lockwasher, 3/8" 6 84944 Hex Nut, 3/8"
9	38027	1	Lamp Bracket 2 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4" 2 80681 Lockwasher, 5/16" 2 84943 Hex Nut, 5/16"
10	284008	1	Handle 2 88546 Cap Screw, Hex Head, 3/8" x 2 1/4" 2 80702 Plain Washer, 3/8" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
11	284036	1	Shifter Rod 1 88546 Cap Screw, Hex Head, 3/8" x 2 1/4" 1 80702 Plain Washer, 3/8" 1 88902 Hex Locknut, 3/8"
12	253640	1	Shift Lever Bracket 1 88543 Cap Screw, Hex Head, 5/16" x 1" 1 80664 Plain Washer, 5/16" 1 80681 Lockwasher, 5/16" 1 84943 Hex Nut, 5/16"
13	126697	1	Hand Grip
14	602099	2	Strip
15	25178	2	Spacer 2 88428 Cap Screw, Hex Head, 3/8" x 1 3/4" 2 80680 Lockwasher, 3/8" 2 84944 Hex Nut, 3/8"
16	262620	10	Filler Weld Assembly 30 255918 Lockscrew, 3/8" x 3/4"
17	606349	1	Shield 2 87872 Cap Screw, Hex Head, 5/16" x 3/4" 2 80664 Plain Washer, 5/16" 2 80681 Lockwasher, 5/16" 2 84943 Hex Nut, 5/16"

MODEL 892 FORAGE HARVESTER
ATTACHMENTS
AUTOMATIC HITCH KIT

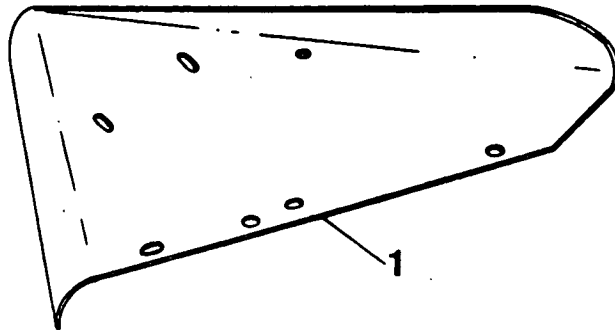


Ref. No.	Part No.	No. Used	Description
1	+ 201585 218409	1	Automatic Hitch Kit Automatic Hitch Assembly (Includes Ref. Nos. 8 thru 13)
			2 88551 Cap Screw, Hex Head, Grade 5, 1/2" x 1 3/4"
			1 88693 Cap Screw, Hex Head, Grade 5, 5/8" x 2 3/4"
			2 80700 Plain Washer, 1/2"
			1 80299 Plain Washer, 5/8"
			2 88871 Hex Locknut, 1/2"
			1 84910 Hex Locknut, 5/8"
2	28114	6	U-Bolt
			8 80684 Lockwasher, #10
			8 87304 Hex Nut, #10-24
3	28110	6	Rope Guide
4	762068	1	Rope --- Replaces 248325
5	718832	2	Bracket and Grommet Assembly
			1 88206 Cap Screw, Hex Head, Grade 5, 3/8" x 1"
			1 87337 Cap Screw, Hex Head, Grade 5, 3/4" x 3"
			1 84239 Plain Washer, 3/4"
			1 80680 Lockwasher, 3/8"
			1 84944 Hex Nut, 3/8"
			1 84041 Hex Locknut, 3/4"
6	00709	2	Grommet
7	178493	1	Spacer
8	213736	1	Hitch Weld Assembly
9	213744	1	Plate
			1 80750 Cotter Pin, 1/8" x 1 1/4"
10	26301	1	Washer, Special
11	213737	1	Block

MODEL 892 FORAGE HARVESTER
 ATTACHMENTS
 AUTOMATIC HITCH KIT (CONTINUED)

Ref. No.	Part No.	No. Used	Description
12	37193	1	Spring
13	35694	1	Eye Bolt
		2	84969 Hex Jam Nut, 3/8"
14	516837	1	Grommet
15	264239	1	Bracket
		2	88206 Cap Screw, Hex Head, 3/8" x 1"
		2	80702 Plain Washer, 3/8"
		2	80680 Lockwasher, 3/8"
		2	84944 Hex Nut, 3/8"
16	264553	1	Bracket
17	602685	1	Spacer
		1	88551 Cap Screw, Hex Head, 1/2" x 1 3/4"
		1	80700 Plain Washer, 1/2"
		1	88871 Hex Locknut, 1/2" , Gr. C

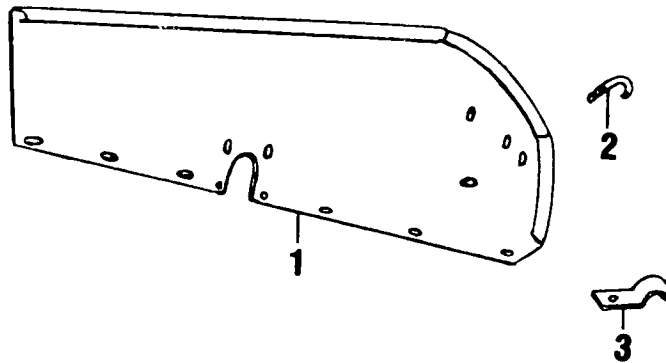
MODEL 880S SICKLE BAR ATTACHMENTS
HEAD SAVER FOR SICKLE BAR



Ref. No.	Part No.	No. Used	Description
1	121815	1	Head Saver Deflector
			1 87101 Machine Screw, Truss Head, 3/8" x 3/4"
			1 87016 Plain Washer, 3/8"
			1 80680 Lockwasher, 3/8"
			1 84944 Nut, 3/8"

AR - As Required

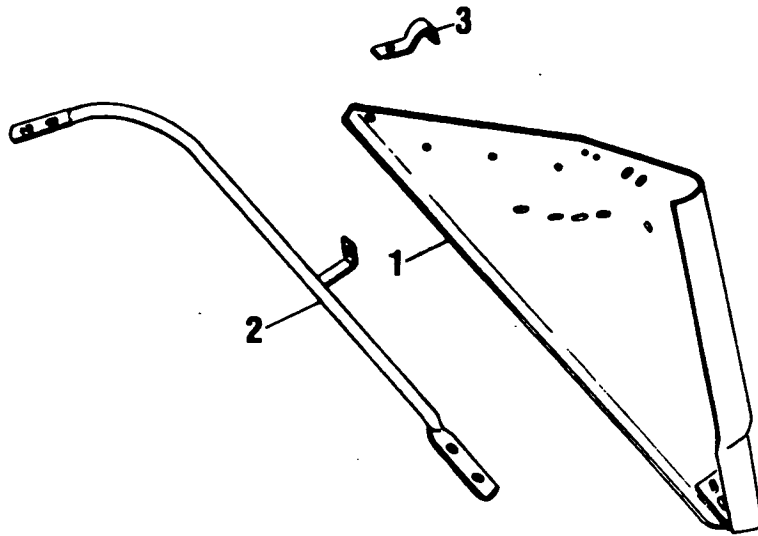
97099 SIDE SHEET EXTENSION FOR SICKLE BAR



Ref. No.	Part No.	No. Used	Description
1	+ 97099 121708	AR 1	Side Sheet Extension (Includes) Side Sheet Extension Weld Assembly
			3 87639 Bolt, Round Head, Short Square Neck, 5/16" x 3/4"
			3 87362 Plain Washer, 5/16"
			3 80681 Lockwasher, 5/16"
			3 84943 Nut, 5/16"
2	126039	1	"J" Bolt
			1 84943 Nut, 5/16"
3	121687	1	Clamp
			1 87101 Machine Screw, Truss Head, 3/8" x 3/4"
			1 87016 Plain Washer, 3/8"
			1 80680 Lockwasher, 3/8"
			1 84944 Nut, 3/8"

AR - As Required
+ Order as an Attachment

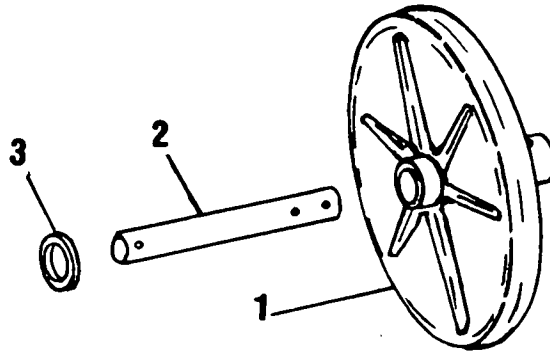
MODEL 880 SICKLE BAR ATTACHMENTS
 97100 POINTED DIVIDER FOR SICKLE BAR



Ref. No.	Part No.	No. Used	Description
1	+ 97100 121859	AR 1	Pointed Divider (Includes) Pointed Divider Weld Assembly 2 88206 Cap Screw, 3/8" x 1" 2 80680 Lockwasher, 3/8" 2 84944 Nut, 3/8"
2	121790	1	Brace Weld Assembly 4 87260 Machine Screw, Truss Head, 3/8" x 1 1/4" 2 87170 Cap Screw, 3/8" x 3 3/4" 3 87016 Plain Washer, 3/8" 4 80680 Lockwasher, 3/8" 4 84944 Nut, 3/8"
3	121687	1	Clamp 1 84470 Machine Screw, Truss Head, 3/8" x 1 1/4" 1 80680 Lockwasher, 3/8" 1 84944 Nut, 3/8"

AR - As Required
 + Order as an Attachment

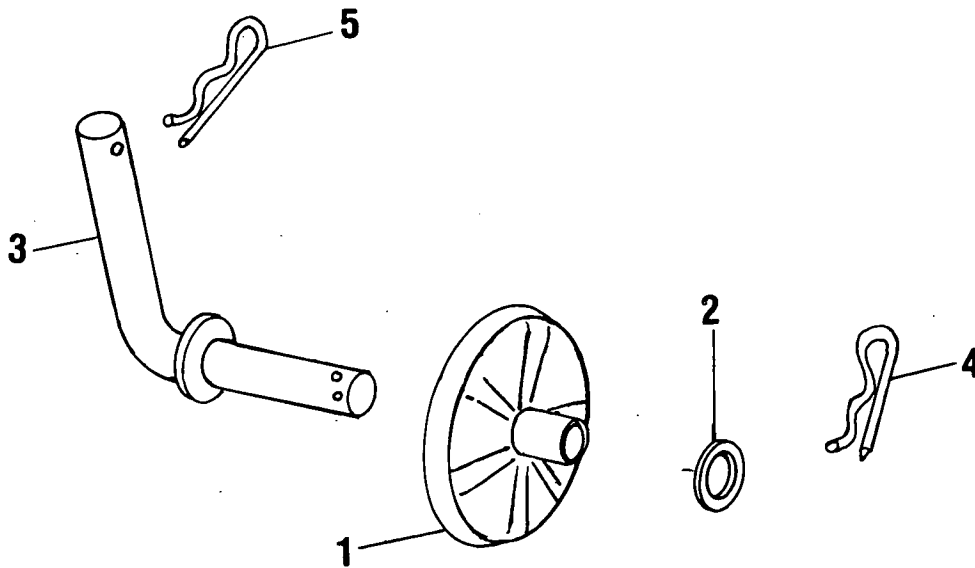
MODELS 880W, 880S, 890E2 AND 890EN2 CORN SNAPPING ATTACHMENT
97098 TRANSPORT WHEEL



Ref. No.	Part No.	No. Used	Description
	+ 97098	AR	Transport Wheel
1	25479	2	Pick-up Wheel
			2 87414 Grease Fitting, 1/4"28, Straight, Self-Tapping
2	121728	2	Dolly Shaft
			4 80736 Cotter Pin, 3/16" x 1 3/4"
3	27531	2	Special Washer

AR - As Required
+ Order as an Attachment

MODEL 822 ROW CROP
OPTIONAL EQUIPMENT
TRANSPORT WHEEL BUNDLE



Ref. No.	Part No.	No. Used	Description
	+ 204899		Transport Wheel Bundle
1	25479	2	Steel Wheel
			2 87414 Grease Fitting 1/4"-28, Straight
2	27531	2	Washer, Special
3	709994	2	Rod Weld Assembly
4	45706	2	Hairpin Cotter
5	37851	2	Hairpin Cotter

200

+ Order as an Attachment

DEALER INFORMATION ONLY
RECOMMENDED INITIAL PARTS STOCK

MODEL	PART NO.	DESCRIPTION	QUANTITY FOR 5 MACHINES
892 Forage Harvester			
	12124	Ball Bearing	2
	13540	Bearing Cone	2
	13958	Bearing Cup	2
	28110	Rope Guide	2
	28114	U-Bolt	2
	32383	Wheel Bolt	6
	35666	Sharpener Stone	2
	35670	"O" Ring	2
	36723	Bearing Cup	2
	36726	Bearing Cone	2
	38766	Ball Bearing	2
	38767	Locking Collar	2
	43048	Flangette	2
	45631	Locking Collar	2
	45876	Locking Collar	2
	46520	Shearbolt	10
	47066	Ball Bearing	3
	47067	Locking Collar	4
	48198	Bearing Cone	2
	49029	Bearing Cup	2
	58118	Shearbolt	10
	66486	Bearing	2
	66807	Oil Seal	2
	67526	Bearing Cup	2
	67527	Bearing Cone	2
	72946	Bearing Cup	2
	88573	Cap Screw, Knife	24
	103244	Idler Sprocket	1
	121189	Oil Seal	2
	121506	Bearing Assembly	2
	126761	Spider Bearing	2
	130358	Washer, Knife	24
	136771	Oil Seal	2
	136903	Bearing	2
	136908	Spider Bearing	2
	136978	Flangette	4
	137547	Oil Seal	1
	165584	Roller Assembly	2
	166258	Bearing Cone	2
	166300	Oil Seal	2
	214878	Bearing Assembly	1
	218983	Needle Bearing	1
	224556	Bearing	2
	225614	Ball Bearing	2
	225615	Seal	1
	227794	Scraper	2
	234585	Needle Bearing	2
	237262	Bearing	1
	237521	Shearbar	1
	238159	Paddle Arm	3
	238321	Paddle	3
	242307	"V" Belt Set	1
	244176	Bearing and Housing	1
	244177	Bearing and Housing	1
	255097	Bearing and Housing	1
	255098	Bearing and Housing	1
	255099	Bearing and Housing	1
	704580	Knife Support	6
	635411	Knife	6

DEALER INFORMATION ONLY
RECOMMENDED INITIAL PARTS STOCK

MODEL 880S	MODEL 880W	MODEL 900W	MODELS 890E2&890EN2	PART NO.	DESCRIPTION	QUANTITY FOR 5 MACHINES
X				29840	Spring	2
X				29860	Pin	2
X				29875	Knife Section	25
X				36723	Bearing Cup	2
X				36725	Bearing Cup	2
X				36726	Bearing Cone	2
X				38260	Locking Collar	2
X	X	X		38766	Ball Bearing	2
X	X	X		38767	Locking Collar	2
	X	X		45876	Locking Collar	2
	X	X	X	45882	Bearing	2
X				46436	Rivet	30
X				47066	Ball Bearing	2
X				47067	Locking Collar	2
			X	52481	Flangette	2
	X	X		54695	Bearing Carrier	6
	X	X		54770	Bearing	6
X				63804	"V" Belt	2
			X	63805	Needle Bearing	2
			X	64852	Oil Seal	2
X				65327	Sickle Guard	15
X				67357	Low Knife Clip	2
X				67358	High Knife Clip	2
X				67372	Bearing Cone	2
X				67526	Bearing Cup	2
X				67527	Bearing Cup	2
X				76517	Reel Tine	18
X				76518	Tine Clip	20
X	X	X		76836	Bearing	1
			X	103244	Idler Sprocket	1
	X	X	X	121602	Bearing Hex Bore	2
X	X	X	X	127434	Friction Disc	2
X				127820	Reel Tine	2
	X	X		130891	Finger Bolt	26
			X	131230	Bearing	2
	X	X		131673	Pick-up Finger	26
X				134130	Bearing	1
X				134182	Bushing	2
	X	X		134526	Pick-up Guard	10
	X	X		134921	Tooth Bracket	26
X	X		X	135241	Bearing Hex Bore	2
			X	135423	Ball Bearing	2
	X	X		136137	Tooth Spacer	26
	X	X		136521	Cotter Pin	6
X	X			136531	Finger	4
X				137710	Reinforcement	6
X				138820	Flangette	2
X				165484	Roller	2
X	X	X	X	182937	Flangette	4
			X	218065	Bearing Housing	2
X	X			245221	Bushing	4
	X	X		249062	Cam Follower	2

CONTINUE

DEALER INFORMATION ONLY
RECOMMENDED INITIAL PARTS STOCK (CONTINUED)

MODEL 880S	MODEL 880W	MODEL 900W	MODELS 890N2&890EN2	PART NO.	DESCRIPTION	QUANTITY FOR 5 MACHINES
			X	254296	Gathering Chain	2
			X	254526	Spring	2
X	X			259644	Finger Holder	4
			X	262317	Front Knife, L.H.	1
			X	262318	Front Knife, R.H.	1
			X	262333	Roll Knife	2
X				264871	Clip	2
X	X			265588	Finger Guide	4
		X		280736	Locknut	26
X				286078	Bushing	6
X				287066	Bearing Cup	2
X				287902	Bearing Cone	2
			X	574844	Bearing	2
X				575246	Bearing Housing	6
	X	X	X	578189	Flangette	2
X				579116	Pin	6
			X	605176	Bearing	2
			X	617717	Miter Gear	2
			X	617718	Miter Gear	2
			X	634975	Spring	5
			X	703414	Roll Blade, L.H.	2
			X	703415	Roll Blade, R.H.	2
			X	714379	Ratchet Clutch	2
			X	719249	Bolt	4

DEALER INFORMATION ONLY
RECOMMENDED INITIAL PARTS STOCK

MODEL 822	MODEL 824	PART NO.	DESCRIPTION	QUANTITY FOR 5 MACHINES
X	X	12084	Retaining Ring	1
	X	36313	Retaining Ring	1
X	X	36723	Bearing Cup	4
	X	42973	Retaining Ring	1
	X	43147	Attachment Link	2
X	X	43614	Roller Link	2
	X	45876	Locking Collar	1
	X	45882	Ball Bearing	1
X	X	46520	Shear Bolt	10
X	X	48198	Bearing Cone and Seal	4
X	X	66553	Ball Bearing	2
X	X	121602	Ball Bearing	2
	X	132709	Bearing Cup	1
	X	132710	Bearing Cone	1
X		135955	Oil Seal	1
	X	136740	Bearing and Shaft	1
	X	139842	Spider and Bearing	1
X	X	218230	Bearing Assembly	2
X	X	244638	Retaining Ring	1
X	X	511265	Idler Sprocket	1
	X	605170	Bearing Cup	1
	X	605171	Bearing Cone	1
	X	618966	Special Washer	2
	X	640148	Gathering Chain	1
	X	644201	Idler	1
	X	644591	Gathering Chain	1
	X	678423	Friction Disc	2
	X	685133	Gathering Chain	1
X	X	694005	Sprocket	1
	X	701519	Seal	1
X	X	707682	Connector Link	2
X	X	709632	Connector Pin	2
X		713605	Gathering Chain	1
X	X	767263	Cut-off Disc	2

NUMERICAL PARTS INDEX

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13540	11	24	25819	1	133	29534	17	75	36314	32	46
13586	6	53	25937	36	166	29579	34	60	36491	16	15
13751	56	155	25939	22	78	29684	33	55	36723	9	17
13958	12	24	26096	22	107	29684	35	148	36723	23	29
15081	12	62	26096	23	119	29684	5	175	36723	3	35
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25195		176	26260	8	71	29962	7	119	36726	19	29
25195		180	26260	15	75	29962	12	137	36726	6	127
25283		108	26301	19	55	29962	12	147	36853	24	176
25283		111	26301	10	196	32307	21	63	36853	32	180
25447	34	142	26312	34	38	32362	2	35	36993	17	63
25458	3A	12	26312	34	42	32362	2	37	36993	8	75
25479	1	200	26312	34	46	32362	5	127	37185	7	21
25479	1	200	26312	2	119	32364	33	120	37185	7	23
25494	16	29	26382	43	108	32364	32	138	37193	12	197
25523		38	26402		142	32383	3	17	37490	3	111
25523	36	120	26538	7	13	32406	34	180	37590		30
25523	35	134	26558	47	120	32785	21	33	37744	9	131
25523	35	138	26558	45	138	32878	1	123	37851	20	57
25769	57	108	26981	18	19	33212	17	85	37851	4	62
25804		109	26981	3	54	33212	10	87	37851	16	117
25804		111	27084		74	33212	14	89	37851	37	142
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38027	19	65	43614		108	47929	7	27	58943	7	77
38027	9	195	43614		108	47929	42	68	59273	25	50
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38766	23	103	44676	22	127	48198	30	103	60485		65
38766	6	119	44788	64	109	48198	28	107	63752		113
38766	10	137	44914	75	109	48360	13	119	63804	1	127
38766	10	147	45071	13	179	48360	17	137	63805	52	154
38766	8	171	45468	4	171	48360	17	147	64053	26	55
38767	55	30	45517	27	180	48360	8	165	64053	39	103
38767	10	77	45631	13	53	48360	20	169	64053	39	108
38767	24	103	45706	4	200	48454	8	62	64264		59
38767	5	119	45876	22	35	48564	41	42	64264		165
38767	9	137	45876	29	38	48590	11	179	64852	51	154
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38767	9	171	45876	24	45	49309	34	166	65327	43	128
38785	43	30	45876	20	103	49683	9	59	65474	41	128
39088	17	193	45876	25	133	49683	18	119	65930	37	30
39818	6	24	45876	32	145	49683	10	123	65939	4	123
39853	56	30	45882	21	103	49683	5	133	65939	38	134
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39856	2	41	45882	34	145	49683	13	144	66271	20	21
39856	2	45	45882	13	153	49683	22	147	66271	22	23
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40242		41	45960	14	75	49684	8	59	66460	4	53
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40305	17	19	46041	7	144	49686	8	133	66553	5	53
40305	2	54	46041	42	148	49686	21	137	66553	28	87
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40697	44	46	46431	6	65	49686	21	147	66553	6	107
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42365	9	187	46520	5	85	52367	30	83	67372	11	127
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42472		41	46520	9	111	52481	5	165	67469		13
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42472		78	46579	37	176	54695	21	133	67526	9	127
42472		165	46585	23A	53	54695	29	145	67527	25	25
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43048	11	77	47066	12	21	54770	27	145	67978	16	63
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43147		108	47067	10	21	58118	16	35	76165	30	142
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103060	37	42	122888	23	35	130891	27	133	135426	2	153
103060	58	46	122888	6	37	130891	38	145	135444	77	156
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121092	15	165	127434	11	123	132915	20	153	135900	28	124
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121096	46	138	127434	19	137	133246	3	67	136137	29	133
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121687	3	199	127820	29	124	134486	30	127	136521	28	145
121689	48	120	128302	3	62	134526	33	134	136522	11	131
121708	1	198	128375	6	13	134526	43	145	136524	5	117
121728	2	200	128407	15	27	134708	33	50	136524	16	131
121766	15	117	128407	29	67	134921	28	133	136524	36	148
121790	2	199	128407	29	71	134921	39	145	136525	22	133
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121831	24	124	128460	42	120	135225	8	153	136527	30	119
121859	1	199	128460	40	138	135241	34	120	136527	28	137
122014	5	182	128467	41	120	135241	31	138	136527	28	147
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122112	8	182	128542	13	13	135266	19	165	136528	11	137
122397	23	41	128566	20A	53	135270		82	136528	11	147
122397	23	45	128699	10	179	135270		100	136529	27	119
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136531	40	120	136803	20	29	141325	16	77	145458		100
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136534	35	120	136902	19	35	141781	2	19	145458		107
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136539	9	165	136920	17	45	143479		142	145458		113
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136554	18	133	137563	3	95	145458		82	145458		160
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136618	20	137	138368	28	119	145458		95	145458		180
136618	20	147	138378	31	120	145458		96	145458		180
136618	12	165	138382	3	119	145458		96	145458		180
136678	5	74	138393	12	123	145458		96	145458		180
136682	18	190	138393	42	134	145458		97	145458		181
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136684	7	75	138410	1	117	145458		97	146258	17	85
136696	37	60	138496	5	187	145458		99	146258	6	103
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179541	57	46	198713	8	159	214539	5	103	224430	39	30
179755	7	187	198716	12	159	214629		15	224431	41	30
181197	10	187	198717	10	159	214878	17	24	224453	40	154
181298	20	59	198718	9	159	215221	3	77	224454	10	153
182201	1	187	198719	9	159	215442	19	77	224471	32	30
182209	2	187	198720	10	159	216305	55	154	224556	28	30
182828	13	175	198721	13	159	216328	17	131	224557	24	29
182828	7	179	198721	5	163	216328	37	148	224594	37	154
182922	17	187	198722	4	159	216551	54	154	224643	9	26
182923	13	187	198722	11	163	216856	4	21	224644	7	26
182925	19	187	198723	70	155	217046	7	195	224718	61	155

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224775	27	37	226922	19	159	237296	23	67	243190	1	150
224778	4	39	226928	19	159	237296	23	71	243211	25	53
224894	9	67	226985	9	169	237299	17	65	243213	22	53
224894	9	71	227073	22	165	237521	3	51	243214	1	54
224894	16	75	227419	13	169	237548	11	75	243215	17	53
224895	18	67	227427	2	169	237805	23	15	243238	8	41
224895	18	71	227448	47	46	237910	49	46	243238	8	45
224895	25	75	227794	1	51	237980	49	46	243270	5	12
224905	2	15	228016	6	51	237980	26	50	243399	20	165
224924	8	35	228017	7	51	237980	35	68	243461	43	38
224924	17	37	228029	3	169	237980	55	104	243461	17	49
224931	5	35	228519	15	67	238061	37	71	243480	6	150
224931	5	37	228519	15	71	238158	11	59	243614	23	33
225079	30	55	228519	22	75	238159	16	59	244169	18	59
225080	3	184	228661	16	67	238160	7	59	244170	1	59
225083	4	51	228661	16	71	238163	5	59	244176	31	41
225125	9	35	228661	23	75	238166	15	59	244176	31	45
225125	18	37	228662	14	67	238167	12	59	244177	25	41
225131	37	55	228662	14	71	238257	35	154	244177	25	45
225133	1	184	228662	21	75	238259	32	154	244180	18	21
225134	36	55	228806	32	166	238260	30	153	244180	18	23
225152	7	24	229101	12	67	238263	31	153	244214	22	49
225180	2	67	229101	12	71	238265	12	153	244245	21	53
225180	28	75	229101	19	75	238266	14	153	244245	35	145
225183	5	67	229527	5	15	238321	17	59	244246	15	21
225183	5	71	229746	11	153	238396	33	180	244247	26	41
225183	27	75	229751	5	51	238405	3	59	244247	26	45
225354	19	15	229880	8	159	238406	16	190	244248	29	41
225358	20	15	229926	12	35	238406	13	193	244248	29	45
225387	4	59	229926	21	37	238657	4	74	244354	39	176
225396	2	59	229927	48	30	238706	33	124	244379		51
225478	5	77	229932	11	159	238943	11	67	244636	28	55
225479	27	78	234567	4	87	238943	11	71	244638	35	30
225481	1	77	234567	39	90	238943	18	75	244638	14	85
225482	4	77	234567	13	107	239015	18	55	244638	27	103
225614	16	53	234585	7	39	239443	58	155	244641	27	166
225615	28	25	236146	1	175	239444	57	155	245124	4	39
225678	31	55	236146	4	179	241104	17	67	245126	1	11
225679	17	77	236147	4	175	241104	17	71	245126	10	39
225684	15	33	236147	1	179	241104	24	75	245129	16	119
225689	20	33	236148	6	175	241307	46	72	245129	20	137
225690	17	33	236148	2	179	242307	5	11	245184	23	37
225696	25	78	236620	1	182	242307	12	53	245187	36	38
225959	1	185	236621	2	182	242310	27	63	245192	7	37
225960	1	185	236622	9	182	242715	19	41	245201	6	35
225961	1	185	236623	36	176	242715	19	45	245201	8	37
225962	1	185	236623		182	242716	20	41	245221	39	120
225963	1	185	236624	33	176	242716	20	45	245221	37	138
225964	1	185	236661	26	187	243038	27	16	245532	22	142
225970	3	194	236780	21	176	243038	2	172	245743	13	77
225971	2	194	236781	14	175	243068	25	166	246273	41	38
226013	23	63	236782	19	175	243069	1	165	246281	15	179
226073	1	194	236783	8	175	243071	3	165	247447	6	165
226078	14	24	237086	12	26	243074	23	165	247450	7	150
226079	19	21	237086	12	27	243096	5	169	247473	25	63
226079	21	23	237116	22	29	243097	4	169	247532		151
226079		24	237118	10	29	243099	1	169	247780		92
226187	18	175	237216	2	29	243101	9	77	247780		99
226187	41	180	237217	12	75	243120	13	21	247780		100
226196	16	19	237219	10	75	243121	14	21	247780		101
226196	4	54	237257	2	26	243145	2	62	247780		141
226241	2	184	237257	2	27	243187	15	151	247780		160
226581	23	124	237262	34	30	243188	16	151	247780		179

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247780		181	255503	2	163	263156	10	49	280141		120
248237	8	163	255504	1	163	263393	13	171	280141		195
248238	7	163	255509	16	163	263422	21	153	280161		93
248325	4	196	255510	17	163	263927	31	38	280161		93
248339	8	151	255518	4	163	264239	15	197	280179		154
248341	13	163	255519	3	163	264553	16	197	280179		154
248342	12	163	255589	19	153	264871	37	124	280183	14	77
248929	3	150	255918		99	265126	35	38	280217		29
248938	46	46	255918		100	265132	22	37	280217		29
248942	24	37	255918		100	265190	26	37	280217		128
248948	40	42	255918		109	265333	56	46	280234		189
248948	3	172	255918		109	265333	29	50	280295		30
249062	17	133	255918		172	265334	55	46	280299		50
249062	25	145	255918		179	265334	28	50	280327		99
249100	37	68	255918		195	265351	2	77	280327		100
249100	31	71	256018	17	29	265352	26	53	280327		141
249100	2	89	256509	2	39	265353	10	26	280327		179
249128	5	17	256873		82	265404	2	51	280327		180
249128	15	41	257514	6	39	265502	47	42	280327		180
249128	15	45	257634	47	128	265502	59	46	280327		180
249128	3	127	258571	42	42	265588	44	120	280327		180
249129	28	127	258571	51	104	265588	42	138	280327		181
249672	1	49	258571	82	109	265614	27	50	280377		189
249781	45	46	258642	4	172	265615	54	46	280377		189
249964	12	49	259644	38	120	268242	82	156	280377		193
249972	53	46	259644	36	138	268244	81	156	280377		193
251381	4	189	261509	49	154	268339	16	193	280407	37	46
251993	13	131	261511	48	154	268687	43	180	280428		180
252653	21	123	261516	35	60	268696	40	180	280430		141
252798	42	46	261609		49	268699	44	180	280430		141
253522	11	49	261910	7	49	268700	39	180	280430		141
253640	26	63	262179	78	156	269919	35	128	280430		141
253640	12	195	262210	64	155	271288		81	280430		141
254073	13	27	262238	18	163	271288		81	280430		145
254073	30	67	262239	19	163	271288		81	280431		101
254073	30	71	262269	44	154	271288		82	280431		101
254139	24	67	262270	43	154	271288		112	280431		108
254139	24	71	262291	53	154	271288		112	280431		142
254264	72	155	262293	50	154	271288		113	280431		142
254265	62	155	262317	75	156	271288		113	280431		142
254274	11	151	262318	76	156	271288		141	280431		147
254275	11	151	262319	63	155	271288		141	280431		148
254276	10	151	262320	73	156	271288		141	280431		148
254277	10	151	262321	74	156	271288		148	280431		180
254296	78	156	262330	14	151	271431	30	50	280435		148
254526	65	155	262331	13	151	271431	22	65	280435		180
254565	21	59	262333	47	154	271776	16	145	280439		147
254643	2	74	262363	28	153	272990	5	177	280456		46
254788	9	151	262364	79	156	273672	45	180	280457		42
254799	68	155	262450	1	153	280112	15	57	280457		47
254801	69	155	262599	9	163	280112		72	280466		109
254805	59	155	262600	10	163	280112		89	280480		193
254806	60	155	262620	7	172	280119		87	280497		181
255032	80	156	262620	16	195	280119		89	280503		99
255078	22	153	262636	8	49	280119	14	107	280503		100
255080	20A	153	262637	15	49	280129		13	280503		103
255083	16	153	262639	14	49	280129		57	280503		103
255097	36	42	262645	6	117	280129		59	280503		179
255097	60	46	262655		49	280129		89	280518		179
255098	21	35	262667	52	46	280129		181	280552		103
255098	28	38	262875	21	119	280130		187	280560		108
255099	54	30	262875	25	137	280141		37	280560		112
255219	4	117	263030	24	153	280141		46	280560		113

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280680		42	289783	33	75	572760	6	171	575361	7	91
280680		47	323749	40	176	572761	17	171	575395	25	37
280681		42	362804	40	46	572764	10	171	575943	41	68
280681		47	509957	6	187	572768	11	171	575943	34	75
280716		109	509961	22	179	572769	15	171	576242	1	74
280725		99	511212	15	177	572853	31	50	576331	16	45
280725		99	511215	2	177	572853	23	65	576716	21	67
280731		99	511225	10	177	572854	20	49	576716	21	71
280731		107	511265	1	91	572854	13	65	576717	20	67
280731		107	511265	1	96	572890	13	85	576717	20	71
280731		108	511265	1	97	572891	12	85	577060	33	107
280731		111	511265	6	112	572891	15	103	577675	15	63
280736		49	511265	5	113	572892	10	85	577675	6	74
280736		49	511265	18	165	572892	56	104	577752	44	38
280736		77	513309	27	187	572893	7	85	577755	47	38
280736		78	514863	8	177	572893	53	104	577766	14	27
280736		124	516389	39	38	572894	2	85	577766	45	68
280736		124	516837	14	197	572894	4	103	577766	33	71
280736	41	145	517801		144	572905	1	81	577767	1	67
280736		179	517803		144	572942	2	81	577767	1	71
280736		179	518828	3	182	572943	3	81	577767	26	75
280831		142	518979	20	177	573087	5	91	577826	21	57
280857		133	523282		112	573090	5	96	577903	4	17
280857		134	523282		179	573090	5	97	578189	8	85
280857		145	523315		144	573168	3	91	578189	9	103
280857		145	524311	19	177	573264	5	87	578189	13	133
283373	37	38	524606	26	60	573264	40	90	578189	21	145
283470	42	180	527737	6	177	573265	6	87	578189	26	166
283670	18	179	527738	3	177	573265	41	90	578471	7	65
283671	17	179	527739	13	177	573345		97	578788	10	57
284008	10	195	527740	17	177	573390	7	96	579116	36	124
284036	11	195	527741	18	177	573399	77	156	579195	34	67
284665	46	38	527742	11	177	573416	6	91	579196	15	65
285007	36	180	527743	1	177	573417	8	91	579197		65
285072		155	527744	16	177	573418	8	96	579216		65
285072		155	527745	14	177	573419	6	96	579216	39	68
285688	1	65	527746	4	177	573452	10	81	579379	27	82
285835	14	17	527747	7	177	573453	26	82	579504	51	46
285836	13	17	527748		177	573453	5	99	579912	18	85
285839	30	60	528735	3	13	573455	22	82	579925	17	87
285840	31	60	529216	58	30	573460	4	81	579925	22	89
285920	1	172	529216		104	573461	28	82	579925	36	108
286078	35	124	571382		89	573476	23	82	601109	18	15
286124	3	15	571566	31	176	573477	13	81	601109	7	41
286125	4	15	571566		177	573479	11	81	601109	7	45
286133	6	15	571566	20	179	573480	25	82	602099	14	195
286312	1	183	572213	9	27	573481	7	81	602100	5	195
286313	2	183	572213	27	67	573607	21	82	602101	4	195
286314	3	183	572213	27	71	573716	3	96	602104	8	195
287066	22	127	572371	2	153	573716	3	97	602513	38	46
287297	16	41	572406	1	85	573717	14	82	602641	3	33
287370	18	87	572410	7	89	573721	16	82	602685	17	197
287370	23	89	572421	3	85	573722	15	82	602996	8	65
287370	32	107	572421	3	103	574379	12	171	602997	6	49
287902	21	127	572724	4	89	574380	16	171	602997	4	65
287906	23	127	572734	4	85	574623	4	94	602997	11	65
288161	7	189	572734	1	103	574623	4	95	603008	15	19
288166	1	189	572735	4	85	574623	4	114	603009	12	19
288411	4	29	572735	1	103	574661	50	46	603010	13	19
288412	3	53	572736	4	85	574844	33	154	603011	14	19
289160	24	63	572736	1	103	574844	25	176	603014	3	19
289416	38	124	572754	14	171	574844	31	180	603015	8	19
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603373		142	619248	9	81	626246	3	13	644199	54	108
603917	9	41	619248	6	89	626502	5	13	644201	5	107
603917	9	45	619248	11	92	626824	43	72	644202	20	107
604016	26	16	619248	12	111	627480		156	644208	65	109
604446	41	46	619284	39	72	627631	7A	12	644380	2	71
604952		156	619288	23	23	627721	29	60	644463	46	104
604953		156	619289	2	22	627807	24	23	644465	67	109
605024	37	83	619290	1	22	628557	42	72	644466	71	109
605024	87	109	619291	3	22	628558	40	72	644469	76	109
605170	58	108	619345	2	22	628561	41	72	644470	34	103
605171	59	108	619346	1	22	631516	51	104	644471	21	107
605176	4	165	619347	3	22	631516	82	109	644472	74	109
605846	10	53	619369	19	23	631738	36	60	644474	14	103
606162	15	123	620490	8	77	631828	37	180	644474	26	107
606349	17	195	620654	40	38	632289	6	41	644515	11	107
606352	11	19	621335	19	190	632289	6	45	644591	1	107
606656		128	621425	23	53	632290	10	41	644595	61	108
606656		128	621714	35	71	632290	10	45	644808	7	175
606657		128	621888	4	22	634415	11	35	644808	51	181
606657		128	621903	14	23	634415	20	37	644894	19	103
606829	6	19	621909	36	46	634584	64	155	644895	11	103
607717	14A	153	621984	34	71	634975	26	153	644897	29	100
607718	8A	153	621985		22	634976	23	153	644973	32	103
609451	6	19	621985		81	635411	25	55	644974	45	104
609776	15	17	621985		82	636467	43	146	645115	15	111
611399	28	16	621985		82	636664		65	645119	8	111
611785	4	85	621985		82	636664		72	645120	6	111
611785	1	103	621985		99	636665		65	645124	10	111
612120	31	142	621985		99	636665		72	645134	12	179
612121	23	142	621985		99	636666		65	645145	10	107
612312	9	19	621985		99	636666		72	645212	16	107
612385	6	95	621985		99	638424	6	93	645215	51	108
612387	7	95	621985		99	638425	5	93	645218	50A	108
612389	5	95	621985		100	638428	3	93	645222	50	108
612834	21	65	621985		100	638429	4	93	645266	15	107
612834	44	68	621985		100	638432	2	93	645365	18	107
612835	35	50	621985		100	638435	1	93	645433	12	107
613189	7	12	621985		100	638608	61	30	645614	68	109
613988	10	65	621985		100	638686	1	92	645617	21	107
614694	38	60	621985		100	638686	1	101	645618	38	108
614694	1	191	621985		109	638690	3	92	645618	1	111
614694	1	192	621985		111	638694	10	92	645848	3	113
615309	35	83	621985		111	638695	9	92	645870	2	111
615310	36	83	621985		111	638700	2	92	645962	4	112
616720	3	144	621985		112	638700	2	101	645963	3	112
616720	39	148	621985		112	639328	72	109	646010	4	113
617173	15	87	621985		113	639738	4	92	646056	24	60
617173	20	89	621985		113	639939	5	92	646360	3	107
617175	9	87	621985		124	640148	48	108	646361	8	99
617175	45	90	622150	40	55	641013	3	29	646362	22	100
617177	13	89	622156	41	55	641015	1	26	646365	81	109
617726	83	156	622229	1	15	641015	1	27	646418	11	111
618086	63	108	622265	12	13	641015		29	646428	3	99
618966	11	87	623582	6	59	641016	1	29	646429	49	104
618966	15	89	624163	42	38	643066	6	92	646429	80	109
618966	29	103	624605	11	189	643066	6	101	646449	2	99
618966	25	107	624605	8	193	643097	8	92	646455	13	111
619104	15	23	624607	5	193	643097	5	101	646514	3	101
619107	2A	12	624610	2	192	643098	7	92	646523	49	108
619112	5A	12	624611	3	192	643098	4	101	646524	2	107
619144	66	155	625125	44	72	643900	21	49	646525	2	107
619195	5	22	625126	15A	65	644100	29	107	646528	19	100

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646529	15	99	687448	50	181	700929	7	97	706916	27	89
646549	13	99	687965	66	109	700930	9	97	707029	9	89
646602	10	99	688048	23	60	700992	8	89	707189	12	81
646614	21	100	688398	78	109	701022	32	83	707191	10	89
646615	9	99	688817	18	145	701022	7	93	707262	10	189
646637	14	99	688819	9	144	701023	31	83	707262	7	193
646638	11	99	688917	17	145	701023	6	93	707266	8	189
646713	16	100	689771	11	141	701036	3	89	707372	40	124
646714	18	100	690045	44	145	701126	2	94	707372	43	134
646755	26	100	690206	31	148	701126	2	114	707372	51	138
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646756	1	112	690268	30	148	701519	23	107	707372	19	169
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646795	17	111	690514	16	103	701592	32	50	707374	22	85
646796	2	112	690581	12	141	701593	14	35	707374	36	103
646797	2	113	690724	33	124	701593	10	37	707637	5	94
646903	6	99	691097	13	103	701849	8	81	707637	5	114
646904	23	100	691100	22	103	702209	47	30	707645	6	94
646905	4	99	691247	5	112	702259	43	120	707682	3	87
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646966	7	99	691806	15	141	703414	45	154	707682		107
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646966	8	113	692041	7	141	703546	1	153	707756	12	131
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649279	31	145	692984	14	141	704407	28	67	708329	1	15
675162	49	46	693276	36	145	704407	28	71	708566	21	85
675355	86	109	693515	1	144	704410	26	67	708566	33	103
676186	3	57	694005	23	85	704410	26	71	708566	77	109
678422	44	108	694005	37	103	704411	8	27	708756	16	87
678423	70	109	695498	15	53	704411	36	68	708756	21	89
678424	69	109	696563	1A	12	704540	39	124	708756	31	107
678571	34	148	696639	1A	12	704580	24	55	708827	19	67
678571	28	180	697306		108	704585	17	55	708827	19	71
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679792	17	100	698154	73	109	705279	15	55	709305	17	15
679959	12	99	698716		141	705463	14	15	709409	1	130
679960	18	100	699954	28	142	705469	15	15	709412	1	133
679961	16	100	700514	20	23	705534	5	89	709486	6	81
680135	48	42	700518	16	85	705721	9	179	709514	1	89
680135	61	47	700568	24	87	705722	8	179	709522	17	82
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680729	4	107	700575	19	82	705855	7	33	709552	12	189
680849	5	111	700685	9	21	705954	48	181	709552	9	193
681465	28	100	700685	9	23	706090	1	71	709632		107
681467	27	100	700686	2	20	706473	9	15	709632		108
681678	84	109	700688	1	20	706617	6	33	709870	8	117
685133	41	108	700689	1	12	706646	39	42	709971	2	57
685291	17	107	700754	5	81	706712	21	41	709994	3	200
685461	41	104	700758	9	21	706712	21	45	710002	8	19
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685462	44	104	700759	2	20	706739	35	55	710004	14	19
686323	6	114	700760	1	20	706740	38	55	710014	10	19
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